

# Microwave-Assisted Synthesis - A Tutorial

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## 1. Introduction – Background

Why microwave-assisted chemistry - From defrosting foodstuff to chemical and industrial applications

## 2. General References

Books - review articles - feature articles - online resources

## 3. Microwave Theory

The electromagnetic spectrum - microwave dielectric heating mechanisms - dielectric properties penetration depth - material-wave interactions - loss tangents – solvents

## 4. Equipment Review

Multimode vs. monomode cavities - commercially available microwave reactors - general features  
instrument market survey

## 5. Microwave Effects

Temperature measurements under microwave irradiation - how does microwave heating accelerate reactions

## 6. General Processing Techniques

Solvent-free protocols - chemistry on MW transparent or absorbing inorganic supports phase transfer catalysis – open versus closed vessels - pre-pressurized reaction vessels - chemistry in ionic liquids and hot water - passive heating elements

## 7. MedChem/HTS Processing Techniques

Parallel vs. automated sequential processing - supported reagents and solid-phase synthesis - time savings with microwaves - drug discovery examples

## 8. Scale-up Technology

Scale-up in batch, continuous flow or stop flow mode - the numbering up approach - scale-up equipment - production scale - microreactor and microcapillary approaches - on-line reaction monitoring

## 9. Practical Tips and Safety Aspects

Relating oil bath to microwave chemistry - reaction optimization - general tips - ACS publication guidelines reaction databases - contract synthesis - safety: the do's and don'ts in microwave chemistry

## 10. Outlook

Emerging applications - the future of microwave chemistry

## 11. Q & A Session

**\$300 All-inclusive: Course notes – Accommodation – Meals – Refreshments**

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