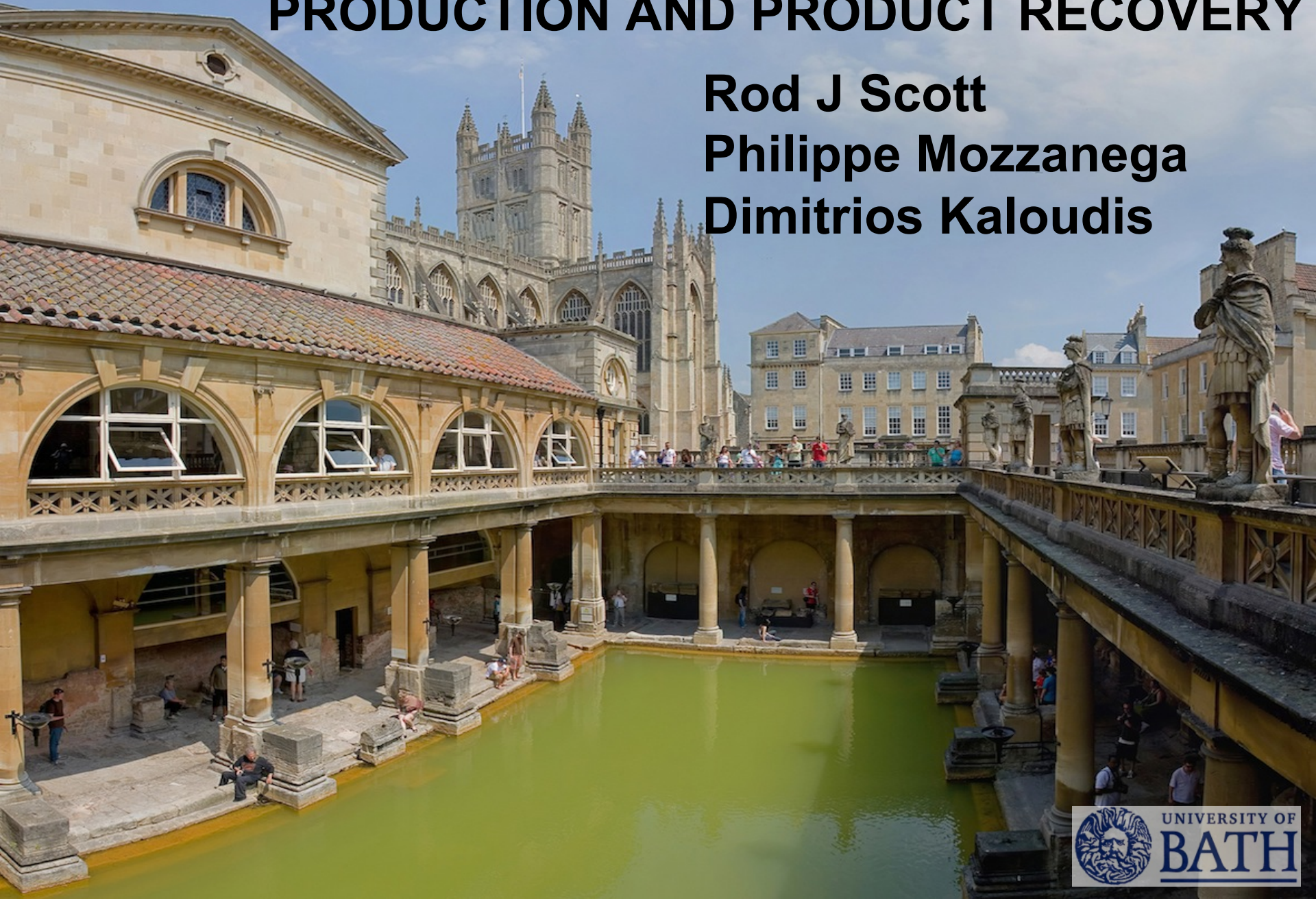


LOWERING THE COSTS OF BIOMASS PRODUCTION AND PRODUCT RECOVERY

Rod J Scott

Philippe Mozzanega

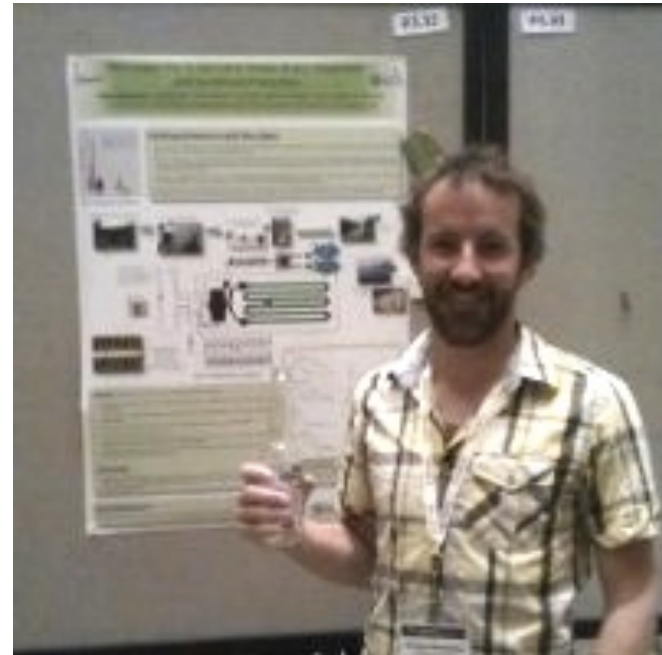
Dimitrios Kaloudis



Outline

- Waste feed-stocks and Co-products key to reducing production costs
- Cell wall composition – an important factor in fitting species to purpose

**Philippe
Mozzanega**



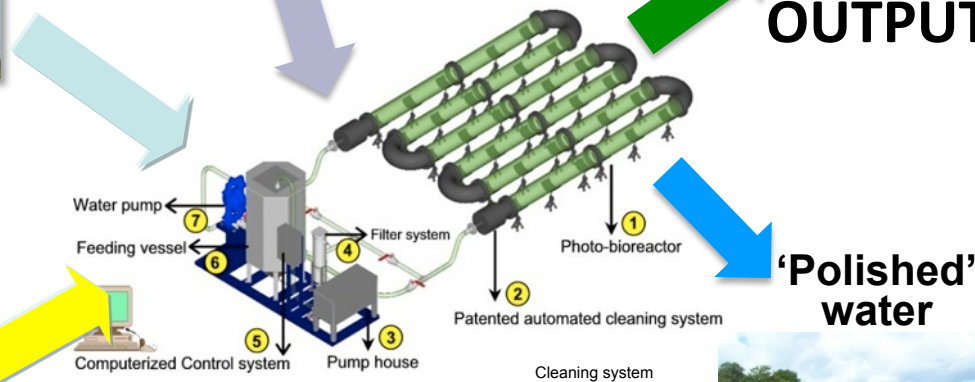
Waste feedstocks and Co-products

key to reducing production costs

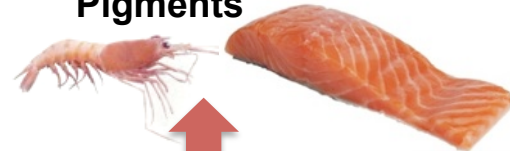
**FREE
INPUTS**



CO₂



Pigments



Feed protein



**Algal
biomass**

£

OUTPUTS

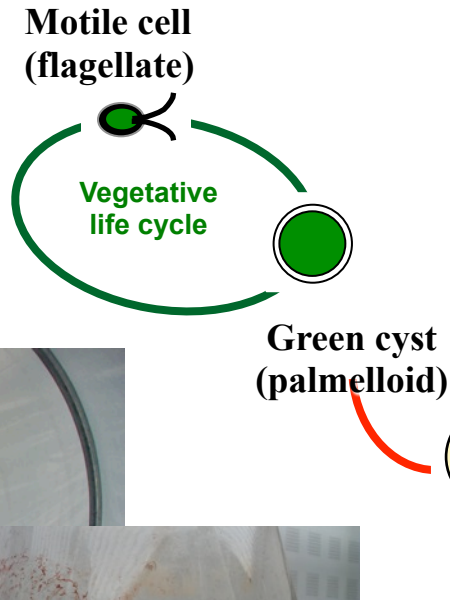
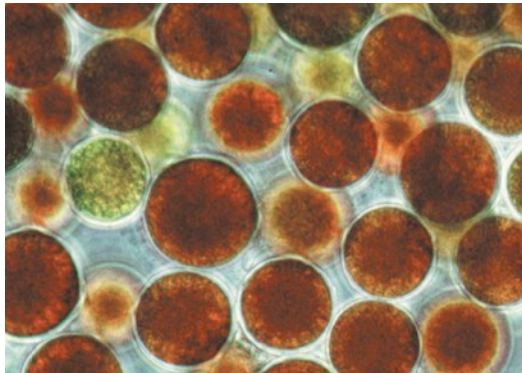
Liquid Fuel



**'Polished'
water**



Contamination



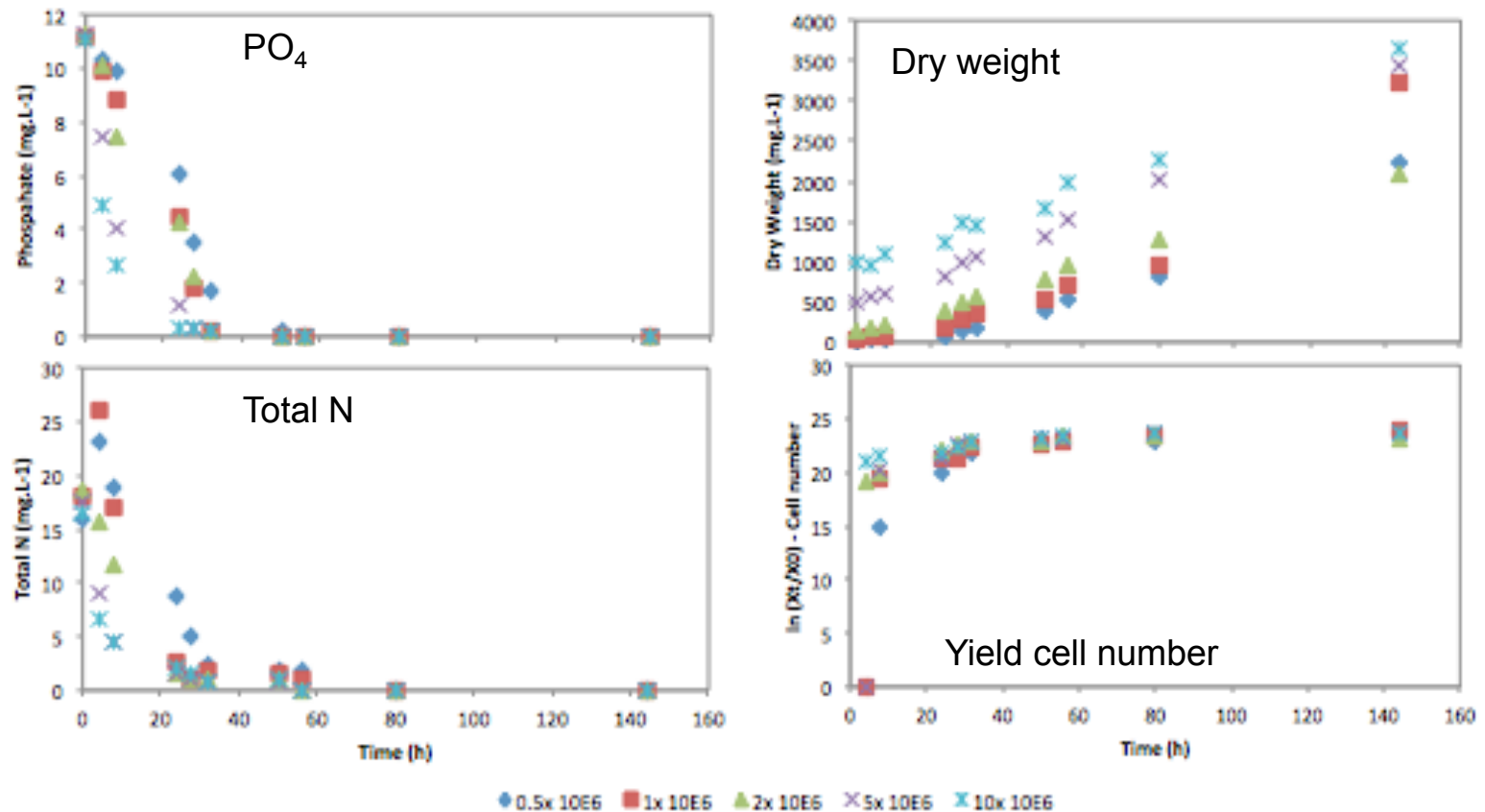
Scenedesmus in WW final effluent



UNIVERSITY OF
BATH

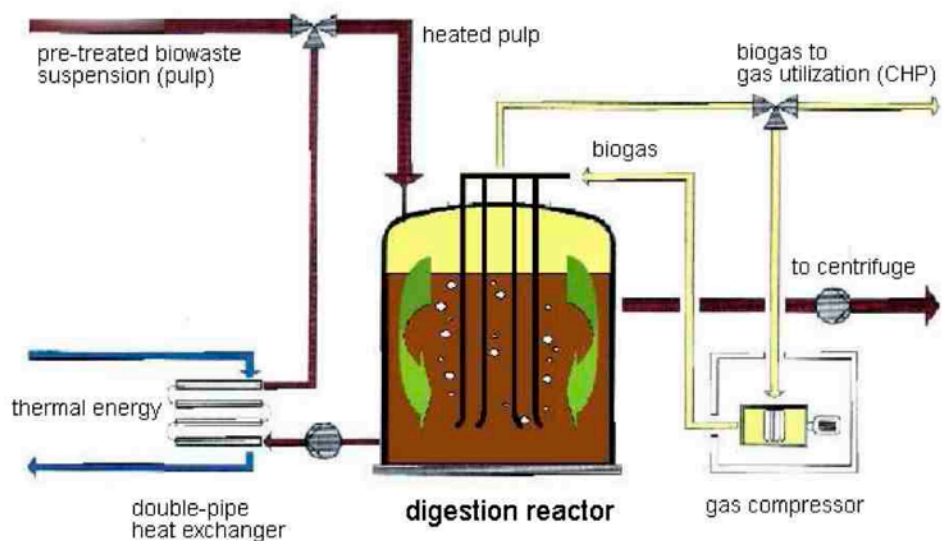
Levex
Water
a YTL company

- *Scenedesmus* is ubiquitous in WWTW
- Rapid growth & resilience, accumulates >50% protein (dw)
 - Ideal candidate for utilizing an NPK-rich effluent waste stream



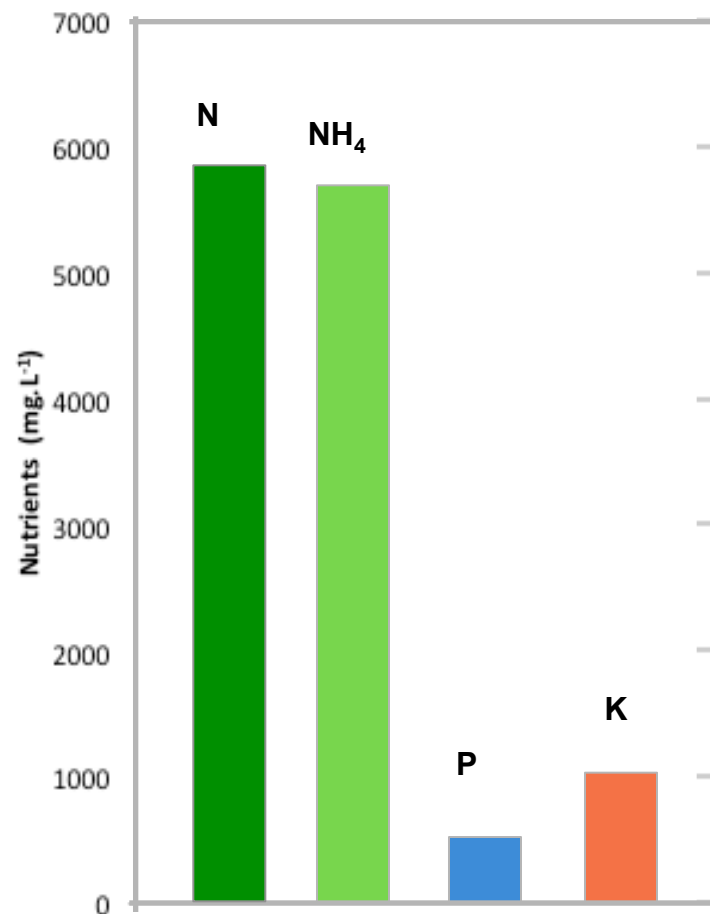
TOTAL nutrient depletion within 24hrs @ cell densities >2 millions/ml

AD and digestate – a NPK-rich stream

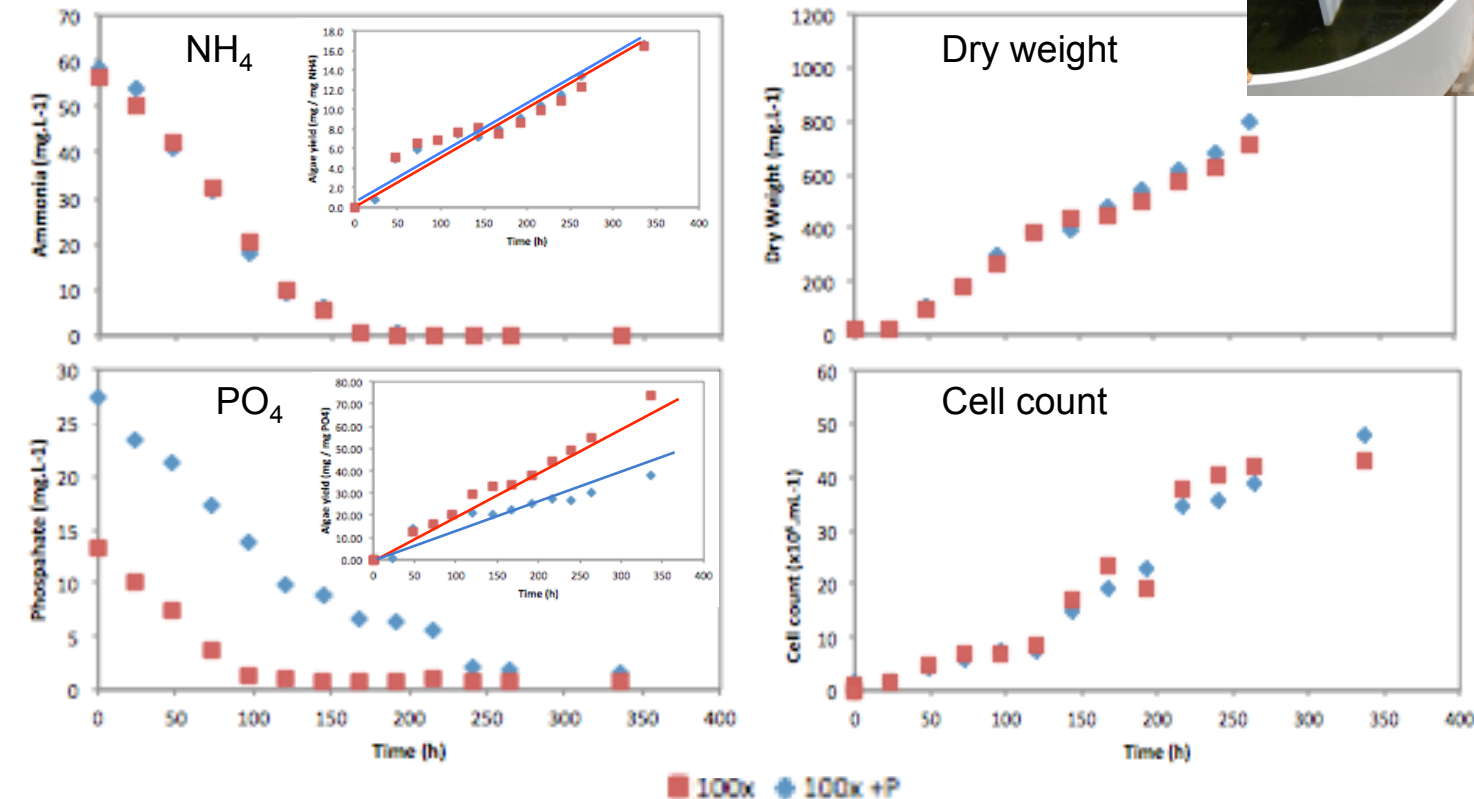


Andigestion

WW = 25 mg/L N & 5 mg/L P



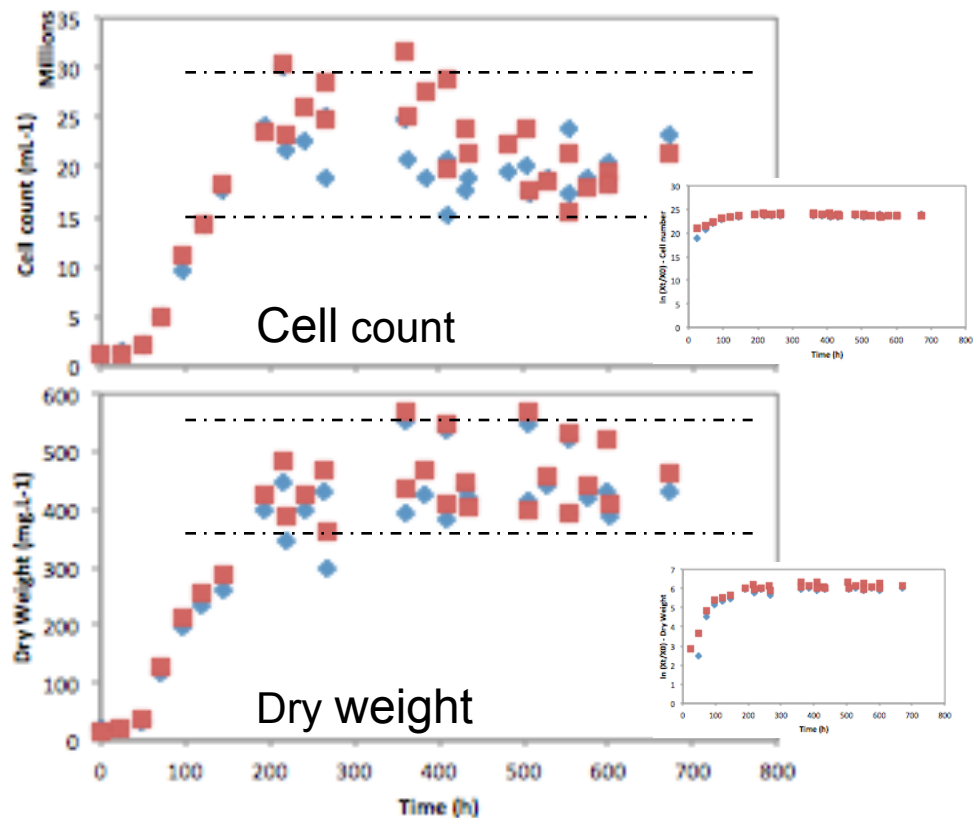
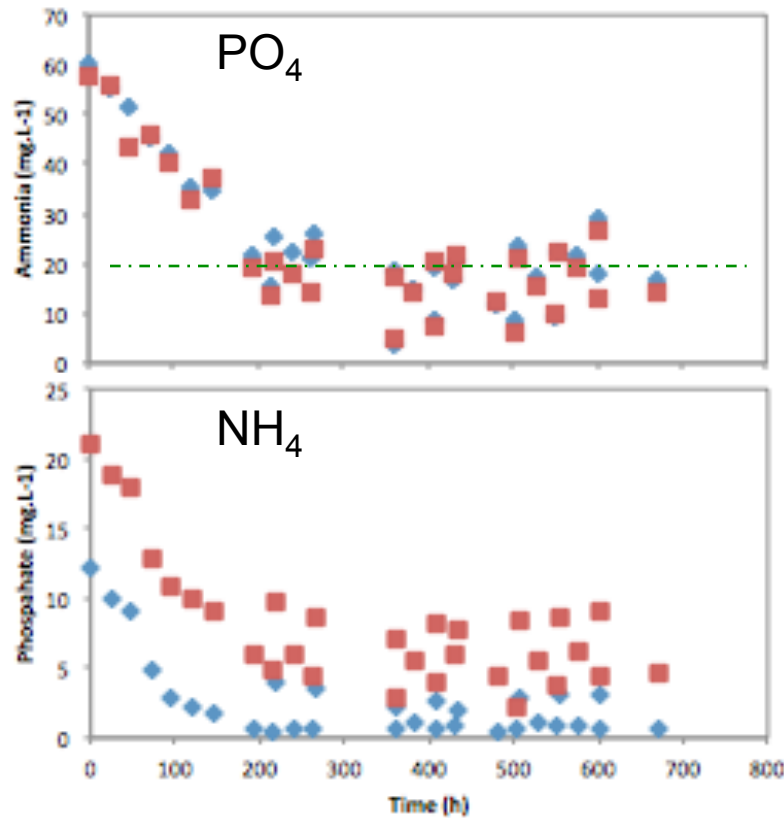
Scenedesmus obliquus in AD digestate in open raceway ponds – P supplementation



No benefit to P supplementation

Semi-continuous culture in open raceway ponds (*Scenedesmus obliquus*)

20% daily renewal rate



◆ 100x ■ 100x + P

> 0.5 g_{dw}.L⁻¹.d⁻¹ at 45-50% protein

10g/day

Issues - bioaccumulation

Priority substances under the Water Framework Directive (Annex II of Directive 2008/105/EC)

33 substances:

Alachlor

Atrazine

Benzene

Brominated diphenyletheriv

Pentabromodiphenylether

Cadmium and its compounds

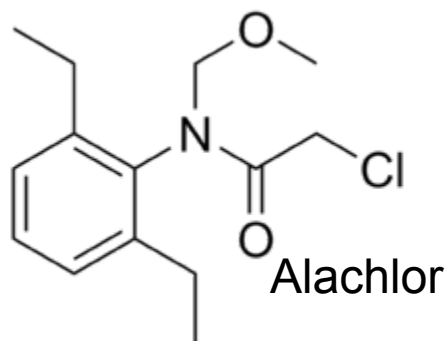
Chloroalkanes

Chlorfenvinphos

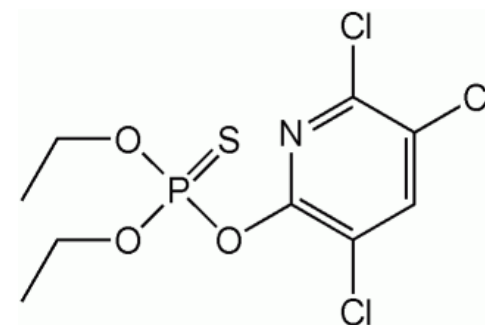
Chlorpyrifos

1,2-Dichloroethane

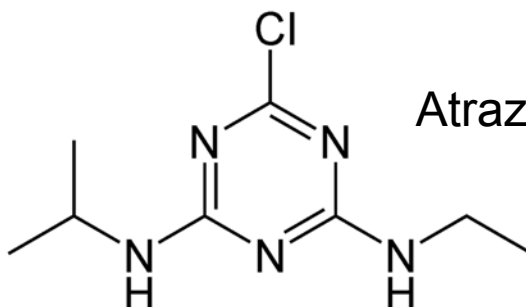
etc, etc



Alachlor



Chlorpyrifos



Atrazine

Cell wall composition – an important factor in fitting species to purpose

Algaenan cell walls in *Scenedesmus* sp. and other green algae of current and potential commercial importance

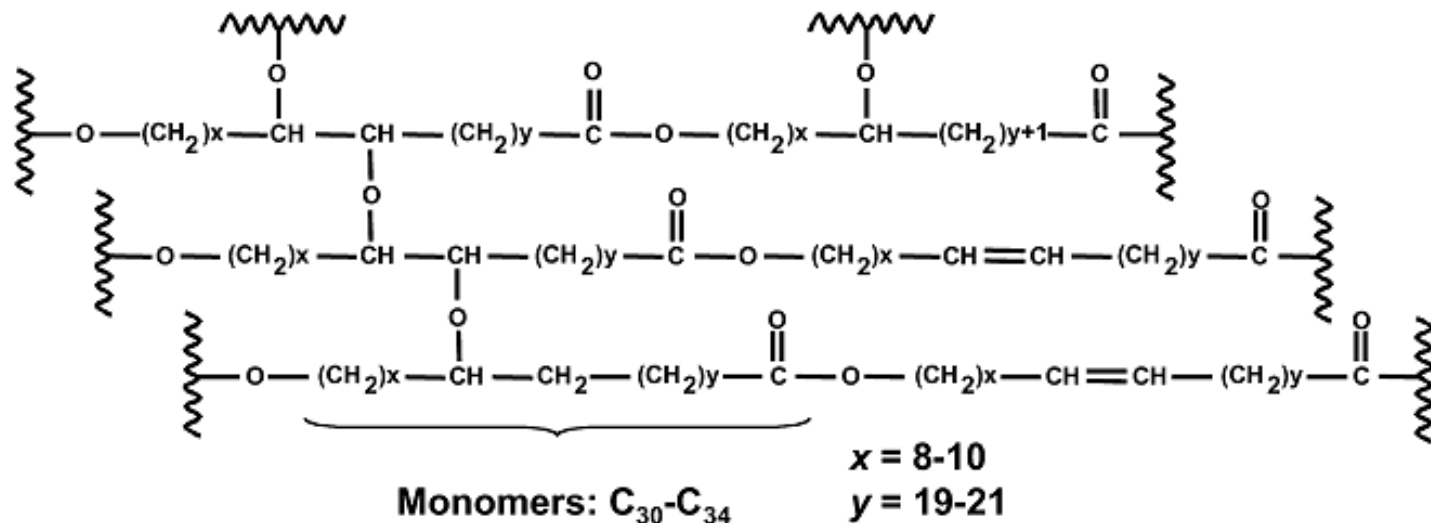
- Barrier for infection/predation.
- Waterproof, impermeable to solvents.
- **Low digestibility for animals.**
- Low digestibility in AD (biogas and algal nutrient recovery).
- Mechanically tough.

What is algaenan?

VLCFA (C_{18} - C_{36}) polyester heteropolymer.

Variable proportions of hydroxyacids, di-carboxylic acids and (α , ω) diols, saturated or mono-unsaturated.

Essentially a bio-plastic!

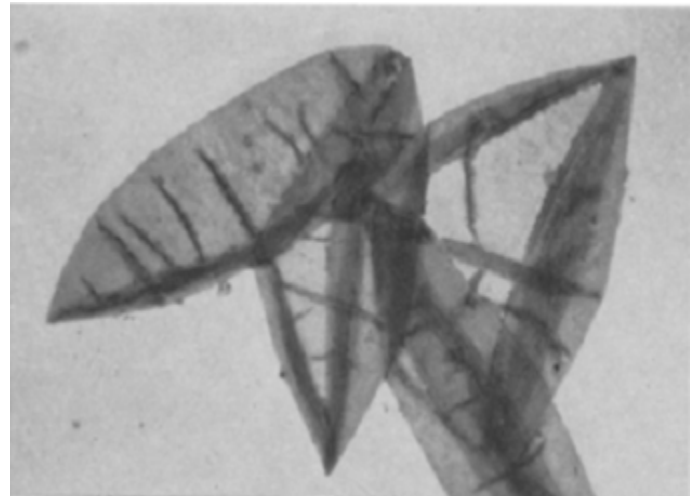
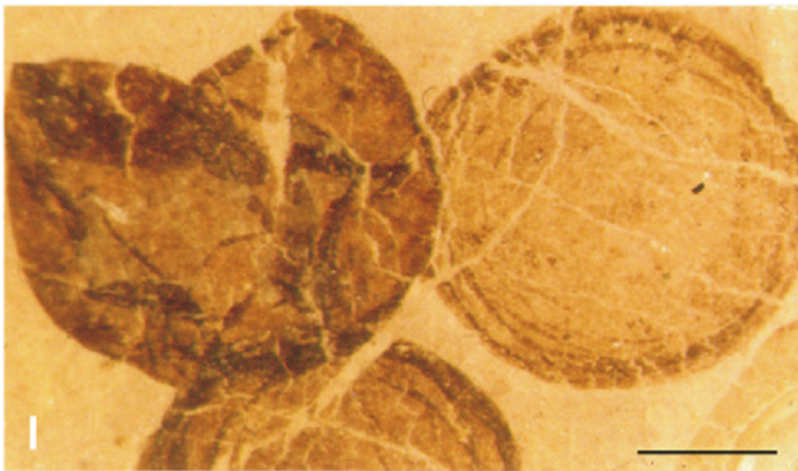


Evolution of algaenan and the global carbon cycle.

Proterozoic era (2.5-0.5 billion years ago).

Algaenan spores are abundant in the mid- and late Proterozoic fossil record (micro-FTIR) (Sharma *et al.*, 2009)

Selective preservation hypothesis (Derenne *et al.*, 1992; Blokker *et al.*, 1998; 2006 and others)



Evolution of algaenan and the global carbon cycle.

Proterozoic era (2.5-0.5 billion years ago).

Algaenan spore
record (microfossils)

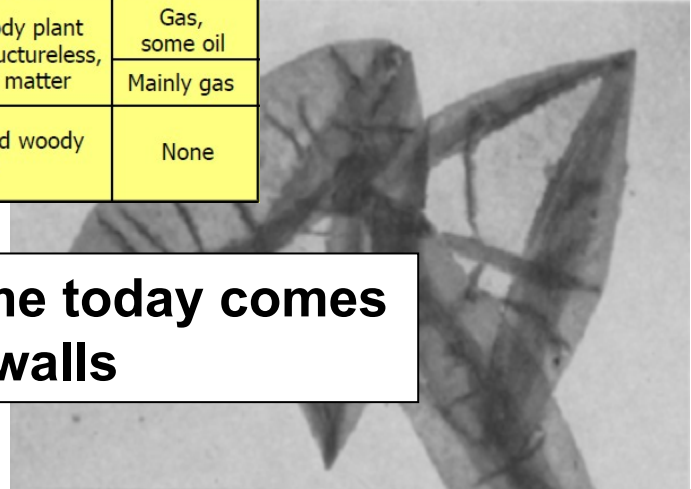
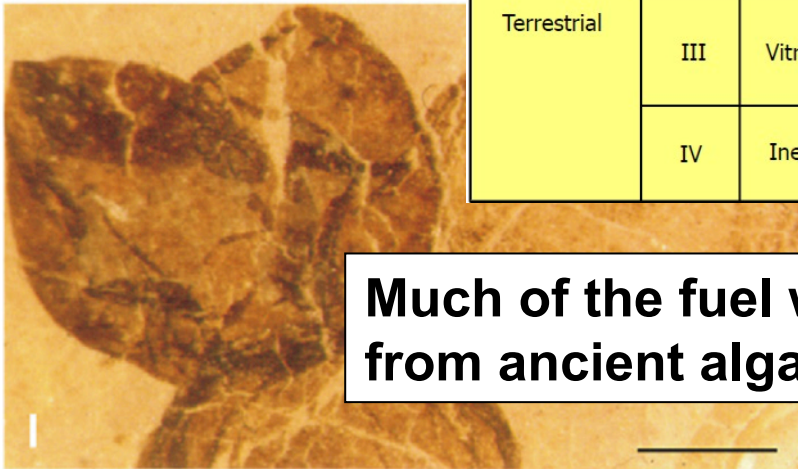
Selective preservation
2006 and other

Proterozoic fossil

; Blokker *et al.*, 1998;

| Types of Kerogen and Their Hydrocarbon Potential | | | | |
|--|--------------|-------------------|---|---------------|
| Environment | Kerogen Type | Kerogen Form | Origin | HC Potential |
| Aquatic | I | Alginite | Algal bodies | Oil |
| | | Amorphous Kerogen | Structureless debris of algal origin | |
| | | | Structureless planktonic material, primarily of marine origin | |
| Terrestrial | II | Exinite | Skins of spores and pollen, cuticle of leaves and herbaceous plants | Gas, some oil |
| | | | | |
| | III | Vitrinite | Fibrous and woody plant fragments and structureless, colloidal humic matter | Mainly gas |
| | IV | Inertinite | Oxidized, recycled woody debris | None |

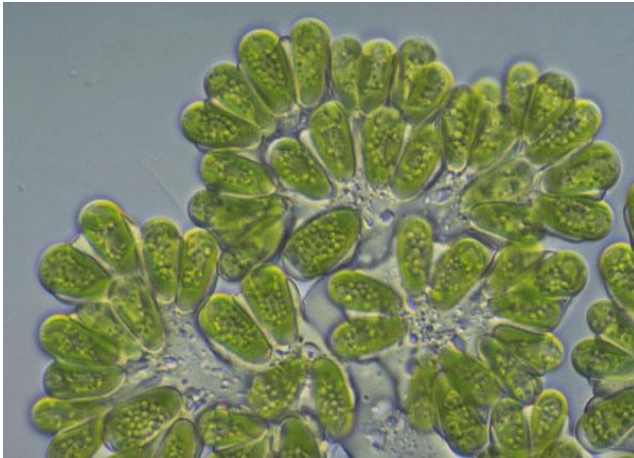
Much of the fuel we consume today comes from ancient algaenan cell walls



Occurrence

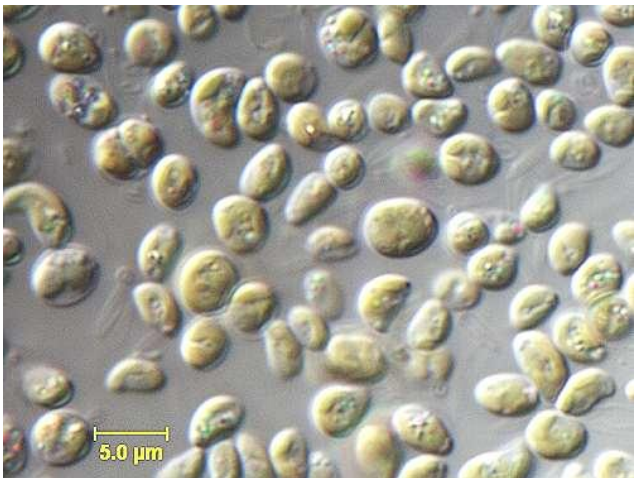
Green (Chlorophyta), freshwater microalgae and one marine coastal genus (*Nannochloropsis* spp.)

Many species of current or potential commercial importance.



Botryococcus braunii

Highest lipid content: $\approx 80\%$ of dry weight under N starvation.



Nannochloropsis salina

$\approx 40\text{-}45\%$ lipid content

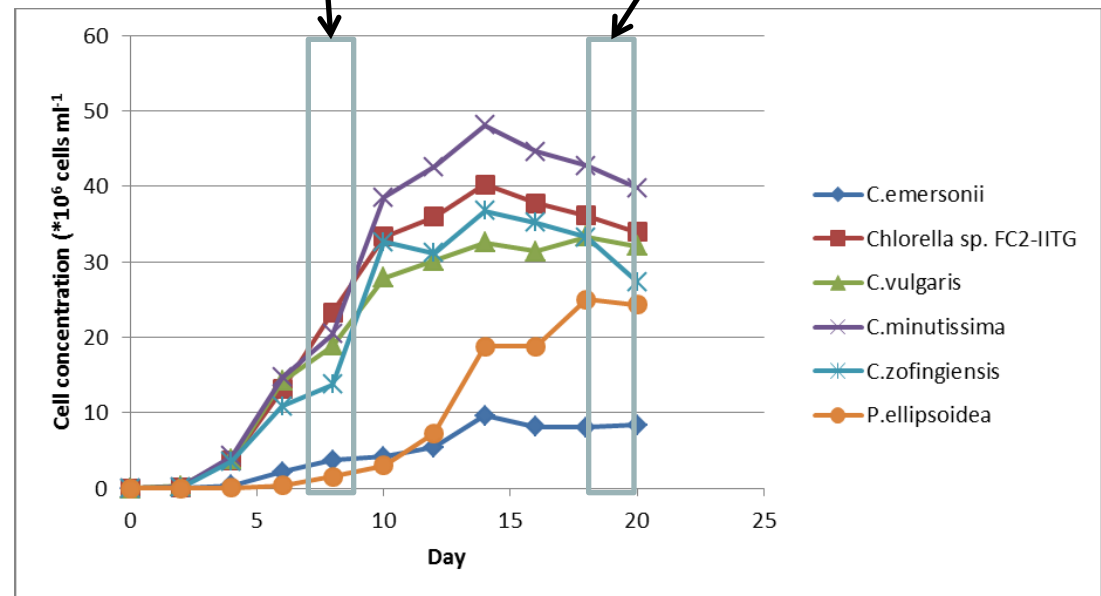
Important PUFA source in marine aquaculture

A six-species screen of oleaginous microalgae to assess the effect of algaenan production and growth stage on the energy required for cell disruption.

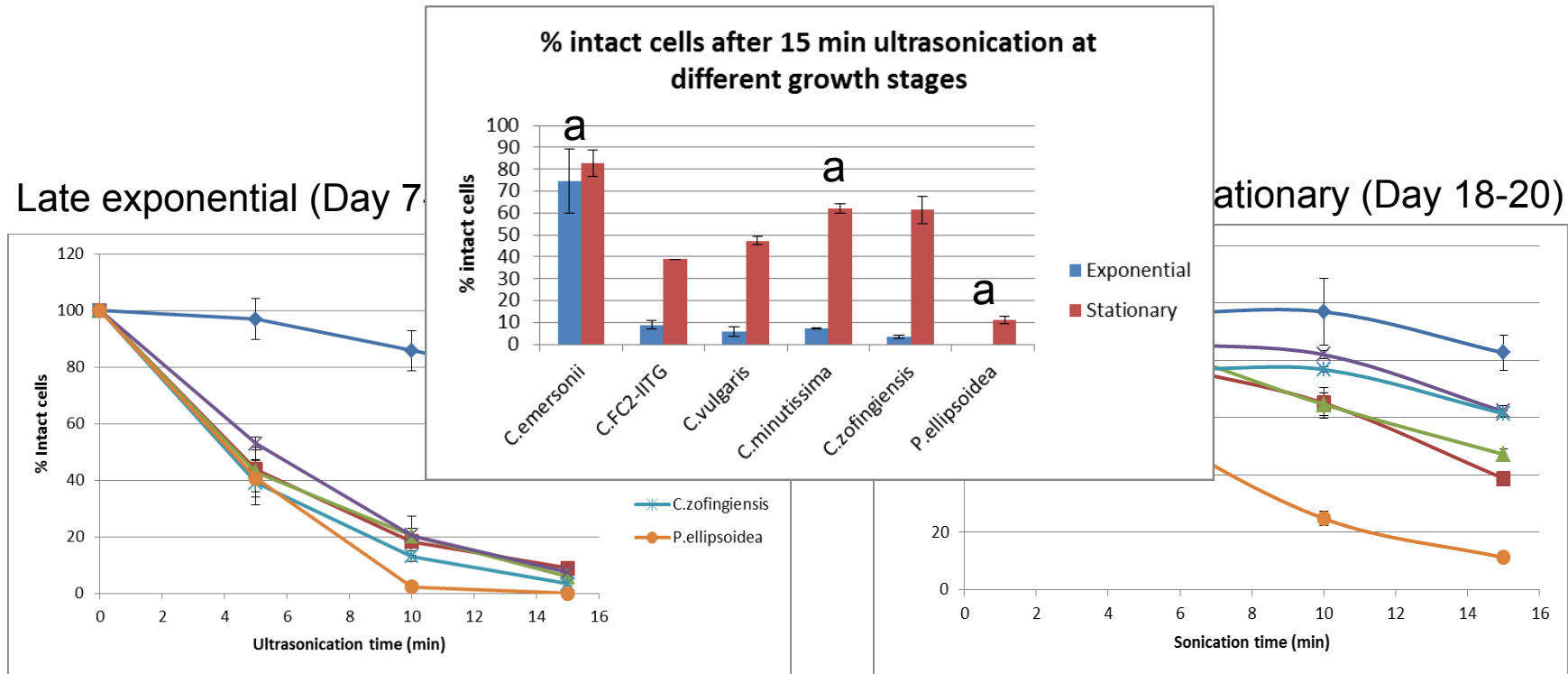
| Species | Strain | Algaenan |
|------------------------|--------------|----------|
| <i>C.emersonii</i> | CCAP 211/8b | + |
| <i>C.vulgaris</i> | CCAP 211/11b | - |
| <i>C.minutissima</i> | CCAP 211-52 | + |
| <i>C.zonfingiensis</i> | CCAP 211/51 | - |
| <i>Chlorella</i> sp. | FC2 IITG | - |
| <i>P.ellipsoidea</i> | N1 | + |

Ultrasonication at:

Late exponential phase Stationary phase

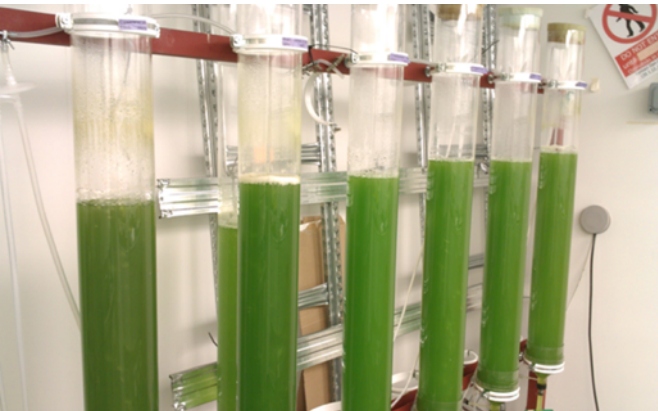


A six-species screen of oleaginous microalgae to assess the effect of algaenan production and growth stage on the energy required for cell disruption.

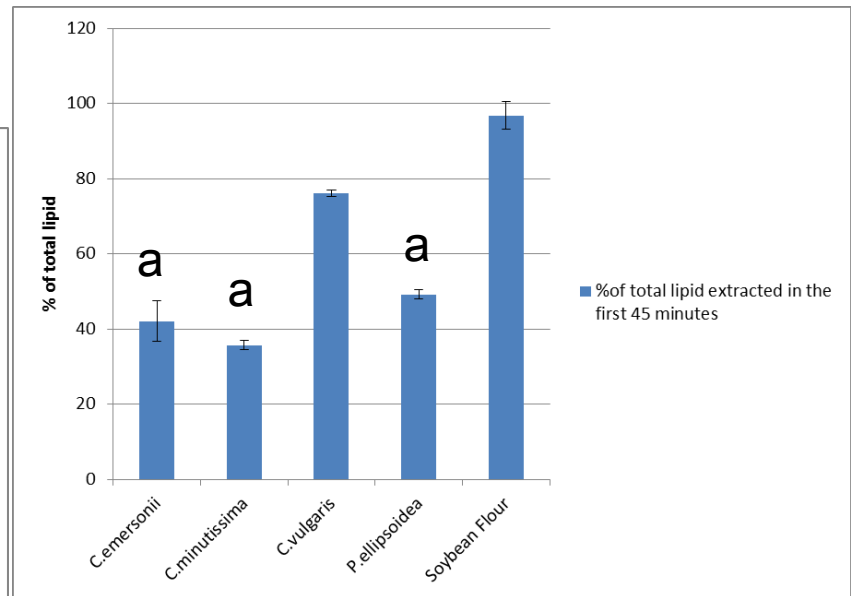
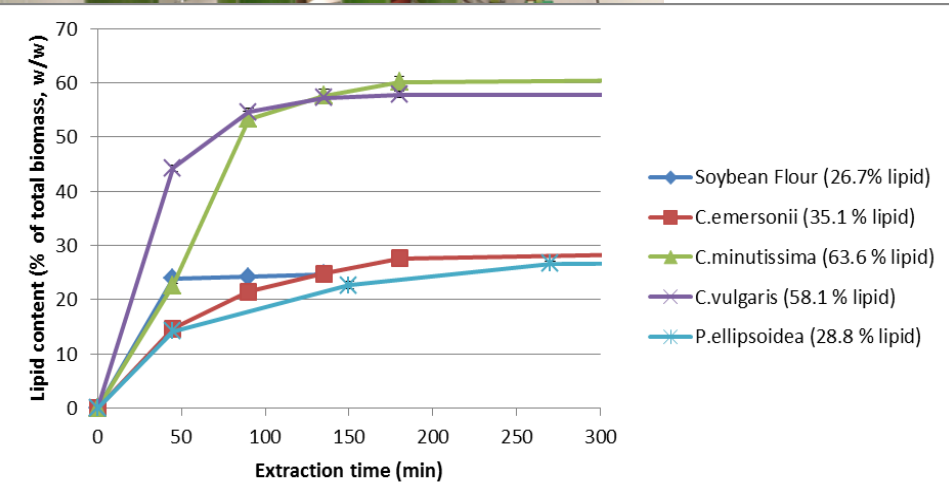


Growth stage more important than presence/absence of algaenan

The effect of cell wall composition on lipid extraction by solvents



- 20 days of culturing in 8L vPBRs.
- Comparison to full fat soybean flour.
- Chloroform/methanol extraction of lyophilized, undisturbed cells.



Algaenan reduces yield during extraction @ stationary phase

Conclusions

- Algaenan does not have a significant effect on the mechanical strength of microalgal cell walls.
- To reduce the costs of cell disruption, harvesting before stationary phase is more important than cell wall composition.
- Trade-off between N-starvation/lipid accumulation and processing costs.
- The presence of algaenan in the cell wall has a significant (negative) effect on solvent lipid extraction kinetics of undisturbed cells.
- **Algaenan-producing microalgae may be better suited for protein production than lipid accumulation**
- Hydrothermal liquefaction?

Acknowledgments

Philippe Mozzanega

Dimitrios Kaloudis

Chris Chuck, Department of Chemical Engineering

Yeling Tang

DENSO



Andigestion 

EPSRC

Engineering and Physical Sciences
Research Council