

Supplementary material

TableS1

| Design | Screening: Full Factorial (2 ⁴) | | Doerlert matrix 1 | Doerlert matrix 2 | |
|--|---|--|-------------------|-------------------|----------------|
| Experimental Domain and results | Fe | Cu | Cu | Fe | Cu |
| T (°C) | 25-45 | 25-45 | 32 | 25-40 | 25-40 |
| [Griess R.] (%v.v) | 0.1-0.5 | 0.1-0.5 | 0.3 | 0.3 | 0.3 |
| [NH ₂ OH] (mol L ⁻¹) | 0.01-0.19 | 0.01-0.19 | 0.1-0.3 | 0.1-0.3 | 0.1-0.3 |
| pH | 12.2-12.8 | 12.2-12.8 | 11.6-12.8 | 12.5 | 12.5 |
| Correlation coef. | 0.9559 | 0.9227 | 0.9727 | 0.9989 | 0.9936 |
| Adjusted coef. | 0.8942 | 0.8261 | 0.9272 | 0.9971 | 0.9830 |
| Pure error | 0.00015 | 0.0002 | 0.00007 | 0.000006 | 0.00004 |
| Factors with main effects | [NH ₂ OH], T and their interaction | T, [NH ₂ OH] and pH interaction, pH and [Griess R.] | pH | T ^o | T ^o |