Gold Supported on Ti Incorporated MCM-36 as Efficient Catalysts in Propylene Epoxidation with H₂ and O₂

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Supporting information

Catalyst	Si/Ti	Au	Т	PO yield (%)	Propene	Selectivity (%)				CO ₂	H ₂	H ₂	PO rate	TOR
	atomic	wt%	(K)		conv.(%)					select.	conv.	select.	(g*h⁻	(g _{PO} *h⁻
	ratio					РО	PA	ACR	ACE	(%)	(%)	(%)	^{1*} kg _{ca} -1)	^{1*} g _{Au-1})
4.5Au/100Si/T	30	0.84	453	(0.9)	(0.88)	(84.93)	(0)	(4.55)	(0)	(10.23)	(19.61)	(3.81)	(13.9)	(1.65)
i-MCM-36				0.67	0.71	93.02	0	0.91	0	6.01	14.46	4.68	10.25	1.22
			433	0.51	0.55	94.49	0	1.14	0	4.3	14.79	3.49	7.91	0.94
			473	0.44	0.55	79.43	4.97	3.55	0	11.97	18.81	2.35	6.77	0.81
3Au/1 <i>00</i> Si/Ti-	30	0.36	453	(1.88)	(2.98)	(62.99)	(1.68)	(4.7)	(0.34)	(30.2)	(43.36)	(4.33)	(28.91)	(8.03)
MCM-36				1.01	1.57	63.08	0	14.68	0	22.25	26.72	4.28	15.49	5.53
			433	0.97	1.2	81.07	0	8.25	0	10.69	28.94	5.53	14.99	5.35
			473	0.98	2.05	48.63	5.17	27.09	0	19.15	38.09	3.92	15.16	5.42
1.5Au/1 <i>00</i> Si/T	30	0.19	453	(1.8)	(2.19)	(82.24)	(1.37)	(0)	(0)	(16.29)	(18.51)	(9.73)	(27.74)	(14.6)
i-MCM-36				1.39	1.61	86.61	0.23	0	0	13.14	11.36	12.78	21.43	11.28
			433	1.33	1.49	90.74	0.3	0	0	9.01	8.98	16.74	20.51	10.8
				1.1	1.6	67.45	2.6	0.92	0	29.06	17.72	6.17	16.93	8.91
			473											
1Au/ <i>100</i> Si/Ti-	30	0.12	453	(0.93)	(1.08)	(86.02)	(0)	(0)	(0)	(13.58)	(16.57)	(5.61)	(14.31)	(11.93)
MCM-36				0.48	0.61	77.49	0	0	0	22.47	12.58	3.65	7.42	6.18
1.5Au/ <i>40</i> Si/Ti-	15.3	0.31	453	(1.31)	(2.12)	(61.83)	(5.19)	(2.83	(0)	(30.19)	(33.78)	(3.88)	(19. 41)	(16.18)
MCM-36				0.39	0.65	62.9	9.18)	0	27.34	19.18	1.86	5.79	4.82
								0.57						
1.5Au/ <i>160</i> Ti-	94	0.14	453	(0.97)	(2.22)	(43.58)	(18.47)	(0)	(0)	(38.14)	(28.32)	(3.42)	(14.9)	(4.81)
MCM-36				0.39	0.97	41.39	5.69	0	0	46.95	18.43	1.98	6.06	1.95
_			433	0.37	0.84	57.02	4.62	0	0	38.42	13.89	2.58	6.01	1.94
1.5Au	15.3	1.1	453	(0.18)	(2.31)	(7.99)	(87.88)	(0)	(0)	(4.18)	(16.8)	(1.1)	(3.55)	(0.32)
NH ₃ /40Si/Ti-				0.29	1.63	16.81	68.48	0	0	14.29	13.35	2.32	5.65	0.3
MCM-36														
1.5Au	30	0.74	453	(0.43)	(2.32)	(18.7)	(79.31)	(0)	(0)	(1.87)	(10.34)	(4.2)	(7.59)	(1.15)
NH ₃ /100Si				0.36	2.13	16.82	80.86	0	0	2.34	10.67	3.41	6.36	0.96
Ti-MCM-36														
1.5Au	94	0.38	453	(0.04)	(0.49)	(8.5)	(73.47)	(0)	(0)	(17.69)	(3.45)	(1.21)	(0.8)	(0.21)
NH₃/ <i>160</i> Ti-				0.19	0.59	31.39	56.48	0	0	12.18	3.97	5.26	3.64	0.96
MCM-36														

Table S1. Catalytic performance over different catalysts mAu/xSi/Ti-MCM-36 and mAuNH₃/xSi/Ti-MCM-36.

Reaction condition: 0.25 g catalysts, 433~498 K, space velocity: 7000 mL min⁻¹ g_{cat}^{-1 b} PO: propylene oxide, PA: propanal, ACR: acrolein, ACE: acetone.

The catalystic performance data in the bracket is collect after 10 min reaction; the other data is from the average of 6 h reaction.



Figure S1. Au L_{III}-edge XAFS spectra collected in the fluorescence mode of the samples (a) 4.5Au/*100*Si/Ti-MCM-36, (b) 3Au/*100*Si/Ti-MCM-36, (c) 1.5Au/*160*Si/Ti-MCM-36, (f) 1.5Au/*40*Si/Ti-MCM-36, (g) 1.5AuNH₃/*40*Si/Ti-MCM-36, (h) 1.5AuNH₃/*100*Si/Ti-MCM-36, (i) 1.5AuNH₃/*160*Si/Ti-MCM-36, (f) 1.5Au/*40*Si/Ti-MCM-36, (g) 1.5AuNH₃/*40*Si/Ti-MCM-36, (h) 1.5AuNH₃/*100*Si/Ti-MCM-36, (i) 1.5AuNH₃/*160*Si/Ti-MCM-36, (h) 1.5AuNH₃/*100*Si/Ti-MCM-36, (h) 1.



Figure S2(A). Au L_{III}-edge k3 weighted EXAFS spectra of (a) gold foil, and the samples prepared using NaOH as neutralization regent: (b) 4.5Au/100Si/Ti-MCM-36, (c) 3Au/100Si/Ti-MCM-36, (d) 1.5Au/100Si/Ti-MCM-36, (e) 1Au/100Si/Ti-MCM-36, (f) 1.5Au/160Si/Ti-MCM-36 and (g) 1.5Au/40Si/Ti-MCM-36.



Figure S2(B). Au L_{III}-edge k3 weighted EXAFS spectra of (a) 1.5AuNH₃/40Si/Ti-MCM-36, and the samples prepared using NH₃ as neutralization regent: (b) 1.5AuNH₃/100Si/Ti-MCM-36 and (c) 1.5AuNH₃/160Si/Ti-MCM-36.



Figure S3. EXAFS of the Au L_{III}-edge curve fitting results of magnitude component of the χ (k)*k3 weighted in R space after applying a window around the first shell from 1.6~3.6 Å. (a) gold foil, (b) 4.5Au/100Si/Ti-MCM-36, (c) 3Au/100Si/Ti-MCM-36, (d) 1.5Au/100Si/Ti-MCM-36, (e) 1Au/100Si/Ti-MCM-36, (f) 1.5Au/160Si/Ti-MCM-36, (g) 1.5Au/40Si/Ti-MCM-36, (h) 1.5AuNH₃/40Si/Ti-MCM-36(vertical value multiple -1), (i) 1.5AuNH₃/100Si/Ti-MCM-36(vertical value multiple -1).



Figure. S4. TEM images of gold nanoparticles of (a) 1.5Au/40Si/Ti-MCM-36, (b) 1.5Au/100Si/Ti-MCM-36, (c) 1.5Au/160Si/Ti-MCM-36, (d) 1.5AuNH₃/40Si/Ti-MCM-36, (e) 1.5AuNH₃/100Si/Ti-MCM-36, (f) 1.5AuNH₃/160Si/Ti-MCM-36