

## Synthesis of MacMiillan catalyst modified with ionic liquids as a recoverable catalyst for asymmetric Diels Alder reaction

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## 1. Synthetic procedure and characterization data of compound 2-4

### L-phenylalanine methyl ester hydrochloride (2) [1]

Thionyl chloride (2.2 mL, 30 mmol) was added dropwise in the ice cooled suspension of L-Phenyl alanine (4.125 g, 25 mmol) in methanol (32 mL) over a period of 15 min. The clear solution was stirred at room temperature for 28 h. Solvent was removed in vacuo and Et<sub>2</sub>O (20 mL) was added for slurried the solid residue, filtered by vaccum and washed with Et<sub>2</sub>O (10 mL) and dried to give L-phenylalanine methyl ester hydrochloride **2** as a white solid (4.0 g, 97%). mp = 159 °C;  $[\alpha]_D^{25} = + 16.7$  (c 1.0, MeOH); <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400 MHz) δ 7.01–6.94 (m, 5H), 3.92–3.87 (m, 1H), 3.41–3.37 (m, 3H), 3.11–2.96 (m, 2H). <sup>13</sup>C NMR (CDCl<sub>3</sub>, 100 MHz) 168.7, 133.7, 128.9 (2C), 128.09 (2C), 126.8, 53.6, 52.0, 35.6 ppm.

### (S)-2-amino-N-(2-hydroxyethyl)-3-phenylpropanamide (3) [1]

Compound **2** (3.46 g, 15 mmol) was dissolved in ethanolamine (5.5 mL, 92.25 mmol) and allowed to stir at room temperature for 26 h. The reaction mixture was diluted with CH<sub>2</sub>Cl<sub>2</sub> (25 mL), washed with K<sub>2</sub>CO<sub>3</sub> (20% in 20 mL water). The aqueous phase was extracted with CH<sub>2</sub>Cl<sub>2</sub> (3×15 mL), and the combined organic phase was dried over anhydrous Na<sub>2</sub>SO<sub>4</sub>, filtered and evaporated by rotavapor to give compound **3** (2.62 g, 84%) as a white solid. mp = 76 °C;  $[\alpha]_D^{25} = + 11.5$  (c 1.0, MeOH); <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400 MHz) δ 7.66 (t, 3H, J = 6.22 Hz), 7.25–7.12 (m, 5H), 3.60–3.50 (m, 3H), 3.35–3.30 (m, 2H), 3.15–3.09 (m, 1H), 2.73 (brs, 2H), 2.66–2.60 (m, 1H) ppm. <sup>13</sup>C NMR (CDCl<sub>3</sub>, 100 MHz) 174.9, 137.4, 129.0 (2C), 128.4 (2C), 126.5, 60.9, 56.2, 41.7, 40.8 ppm.

### (S)-5-benzyl-3-(2-hydroxyethyl)-2,2-dimethylimidazolidin-4-one hydrochloride (4) [1]

In a 100 mL round bottom flask fitted with Dean Stark apparatus, L-phenylalanylaminooethanol (2.49 g, 12 mmol), acetone (13 mL) and *i*-PrOH (17 mL) were taken and *p*-TsOH · H<sub>2</sub>O (0.07 g, 0.37 mmol) was added in the mixture. The resulting solution was stirred at 85°C for 5 h. The liquid collected in the Dean-Stark trap was discarded. The solvent in the round bottom flask was removed under vacuum to give light brown oil. The oil was diluted with MeOH (1.5 mL) and an ice-cold methanolic HCl solution (prepared from 1.3 mL of acetyl chloride was added to ice-cooled 5 mL Methanol.) was added slowly. Later, Et<sub>2</sub>O (25 mL) was slowly added to give white precipitate and further stirred for 30 min, filtered and washed with Et<sub>2</sub>O (7 mL). The white solid dried to give (5*R*)-5-benzyl-2,2-dimethyl-3-(2-hydroxyethyl)-imidazolidin-4-one hydrochloride **4** mp = 150.2 °C;  $[\alpha]_D^{25} = - 92.2$  (c 1.2 MeOH); <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ 7.27–7.24 (m, 2H), 7.20–7.17 (m, 3H), 3.78 (t, 1H, J = 5.13 Hz), 3.68–3.61 (m, 2H), 3.40–3.34 (m, 1H), 3.14–3.08 (m, 1H), 3.03 (t, 2H), 1.23 (s, 3H), 1.09 (s, 3H). <sup>13</sup>C NMR (CDCl<sub>3</sub>, 100 MHz) 175.4, 136.5, 129.3 (2C), 128.4 (2C), 126.7, 76.4, 61.6, 58.5, 43.6, 36.8, 27.5, 26.2 ppm.

### 5-Bromopentanoyl chloride

5-Bromo valleric acid (5 g, 27.62 mmol) was added to neat SOCl<sub>2</sub> (10.67 mL, 147.79 mmol) and stirred at room temperature for 30 min, then at 50 °C for 1 h. The excess SOCl<sub>2</sub> was evaporated under reduce pressure to give 5-Bromopentanoyl chloride (5.16 g, 94% yield). <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ 3.40–3.34 (2H, m), 2.94–2.88 (2H, m), 1.89–1.84 (4H, m) ppm. <sup>13</sup>C NMR (CDCl<sub>3</sub>, 100MHz) 173.2, 45.9, 32.4, 30.9, 23.4 ppm.

### Determination of Leaching of catalyst during catalyst recovery

The **IL 8** (10 mg) was dissolved in 5 mL volumetric flask in acetonitrile. Different concentrations (40  $\mu$ L, 20  $\mu$ L, 10  $\mu$ L and 5  $\mu$ L) were injected to the HPLC. The area of different concentration of catalyst **8** calculated by HPLC using C18 column. After the catalytic reaction, the residue was washed with hexane/diethyl ether (1/1). Solvent was evaporated and the crude compound was make up to 5 mL acetonitrile and checked the quantity of leaching of catalyst **8** by injecting 20  $\mu$ L quantity of the crude mixture. The area of leached catalyst was determined by using reference area of **IL 8** at (2.5 mg concentration, area 261971)

Table 1. Determination of leaching of the catalyst

Entry	Cycle	Leached catalyst (mg)	Area (mv)
1	0	0.12	13478
2	1	0.1	11708
3	2	0.0	0
4	3	0.01	1480
5	4	0.02	2361
6	5	0.02	2365

## 2. $^1\text{H}$ and $^{13}\text{C}$ NMR data of catalytic products

### (1S,2S,3S,4R)-3-phenylbicyclo[2.2.1]hept-5-ene-2-carbaldehyde (**14a**) and (1R,2S,3S,4S)-3-phenylbicyclo[2.2.1]hept-5-ene-2-carbaldehyde (**15a**) (*exo/endo* : 1.2/1)

The products were converted to the corresponding alcohols with  $\text{NaBH}_4$  and enantiomeric excess was determined by HPLC using CHIRALPAK OD-H column, *n*-Hex/IPA = 95/5; flow rate 1.0 ml/min; 210 nm; *exo* isomer ( $t_{\text{major}} = 13.7$  min,  $t_{\text{minor}} = 17.8$  min), *endo* isomer ( $t_{\text{major}} = 14.8$  min,  $t_{\text{minor}} = 26.0$  min).

$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  9.92 (d, 1.2H,  $J = 2.20$  Hz), 9.60 (d, 1H,  $J = 2.20$  Hz), 7.33–7.14 (m, 10H), 6.43 (dd, 1H,  $J = 5.86$ , 3.66 Hz), 6.34 (dd, 1.2H,  $J = 5.86$ , 3.66 Hz), 6.18 (dd, 1H,  $J = 5.13$ , 2.20 Hz), 6.08 (dd, 1.2H,  $J = 5.13$ , 2.93 Hz), 3.73 (t, 1.2H,  $J = 3.66$  Hz), 3.33 (s, 1H), 3.22 (d, 2.4H,  $J = 1.46$  Hz), 3.13 (s, 1H), 3.09 (d, 1H,  $J = 4.39$  Hz) 3.0–2.97 (m, 1H), 2.61–2.59 (m, 1.2H), 1.81 (d, 1.2H,  $J = 8.79$ ), 1.64–1.55 (m, 3H) ppm.  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ , 100 MHz) 203.4, 202.7, 143.4, 142.4, 139.1, 136.4, 136.2, 133.6, 128.5 (2C), 128.0 (2C), 127.8 (2C), 127.2 (2C), 126.2, 126.1, 60.7, 59.3, 48.3, 48.2, 47.9, 47.0, 45.5, 45.39, 45.30, 45.0 ppm.

### (1S,2S,3S,4R)-3-(4-chlorophenyl)bicyclo[2.2.1]hept-5-ene-2-carbaldehyde (**14c**) and (1R,2S,3S,4S)-3-(4-chlorophenyl)bicyclo[2.2.1]hept-5-ene-2-carbaldehyde (**15c**) (*exo/endo* : 1.1/1)

The products were converted to the corresponding alcohols with  $\text{NaBH}_4$  and enantiomeric excess was determined by HPLC using CHIRALPAK OD-H column, *n*-Hex/IPA = 96/4; flow rate 0.8 ml/min; 230 nm; *exo* isomer ( $t_{\text{major}} = 17.96$  min,  $t_{\text{minor}} = 13.36$  min), *endo* isomer ( $t_{\text{major}} = 20.01$  min,  $t_{\text{minor}} = 17.96$  min).

$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  9.80 (d, 1.1H,  $J = 1.83$  Hz), 9.50 (d, 1H,  $J = 1.83$  Hz), 7.19–7.13 (m, 2.1H), 7.12–7.08 (m, 4.1H), 7.0–6.96 (m, 2H), 6.32 (dd, 1H,  $J = 3.89$ , 3.21 Hz), 6.26 (dd, 1.1H,  $J = 3.89$ , 3.21 Hz), 6.08 (dd, 1H,  $J = 4.12$ , 2.75 Hz), 5.95 (dd, 1.1H,  $J = 4.12$ , 2.75 Hz), 3.62–3.60 (m, 1.1H), 3.26 (brs, 1H),

3.14 (brs, 1H), 3.09 (brs, 1.1H), 3.0 (brs, 1H), 2.99 (d, 1H,  $J = 5.50$  Hz), 2.83–2.81 (m, 1.1H), 2.45–2.44 (m, 1.1H), 1.66 (d, 1.1H,  $J = 8.70$  Hz), 1.56–1.45(m, 3H) ppm.  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ , 100 MHz) 202.9, 202.2, 142.0, 141.0, 139.0, 136.4, 136.2, 133.7, 131.9, 131.8, 129.1 (2C), 128.6 (2C), 128.5 (2C), 128.1 (2C), 60.9, 59.4, 48.3, 48.1, 47.4, 46.9, 45.3, 45.0, 44.9, 44.6 ppm.

**(1S,2S,3S,4R)-3-(4-methoxyphenyl)bicyclo[2.2.1]hept-5-ene-2-carbaldehyde (14d) and (1R,2S,3S,4S)-3-(4-methoxyphenyl)bicyclo[2.2.1]hept-5-ene-2-carbaldehyde (15d) (*exo/endo* : 1.1/1)**

The products were converted to the corresponding alcohols with  $\text{NaBH}_4$  and enantiomeric excess was determined by HPLC using CHIRALPAK OD-H column, *n*-Hex/IPA = 95/5; flow rate 0.8 ml/min; 230 nm; *exo* isomer ( $t_{\text{major}} = 20.72$  min,  $t_{\text{major}} = 15.62$  min).

$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  9.88 (d, 1.1H,  $J = 2.29$  Hz), 9.55 (d, 1H,  $J = 2.29$  Hz), 7.16 (d, 2H,  $J = 8.70$  Hz), 7.04 (d, 2.2H,  $J = 8.70$  Hz), 6.83 (d, 2H,  $J = 8.70$  Hz), 6.77 (d, 2.2H,  $J = 8.70$  Hz), 6.39 (dd, 1H,  $J = 5.50, 3.21$  Hz), 6.31 (dd, 1.1H,  $J = 5.50, 3.21$  Hz), 6.14 (dd, 1H,  $J = 5.50, 2.75$  Hz), 6.04 (dd, 1.1H,  $J = 5.50, 2.75$  Hz), 3.77 (s, 3H), 3.75 (s, 3.1H), 3.63 (t, 1.1H,  $J = 5.04$  Hz), 3.29 (s, 1H), 3.16 (d, 2.2H,  $J = 13.74$  Hz), 3.04 (s, 1H), 3.0 (d, 1H,  $J = 4.58$  Hz), 2.91–2.90 (m, 1.2H), 2.51–2.50 (m, 1.2H), 1.77 (d, 1H,  $J = 8.70$  Hz), 1.61–1.56 (m, 3H) ppm.  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ , 100 MHz) 203.7, 202.9, 158.0, 157.9, 139.2, 136.5, 136.2, 135.5, 134.5, 133.6, 128.7 (2C), 128.2 (2C), 113.9 (2C), 113.4 (2C), 60.8, 59.6, 55.25, 55.20, 48.6, 48.5, 47.5, 47.0, 45.4, 45.08, 45.0, 44.6 ppm.

**(1S,2S,3S,4R)-3-(4-nitrophenyl)bicyclo[2.2.1]hept-5-ene-2-carbaldehyde (14b) and (1R,2S,3S,4S)-3-(4-nitrophenyl)bicyclo[2.2.1]hept-5-ene-2-carbaldehyde (15b) (*exo/endo* : 1.2/1)**

The products were converted to the corresponding alcohols with  $\text{NaBH}_4$  and enantiomeric excess was determined by HPLC using CHIRALPAK AD-H column, *n*-Hex/IPA = 95/5; flow rate 1.0 ml/min; 230 nm; *exo* isomer ( $t_{\text{major}} = 40.40$  min,  $t_{\text{minor}} = 42.49$  min), *endo* isomer ( $t_{\text{major}} = 44.47$  min,  $t_{\text{minor}} = 57.50$  min).

$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  9.83 (d, 1.2H,  $J = 1.83$  Hz), 9.56 (d, 1H,  $J = 1.83$  Hz), 8.06 (d, 2H,  $J = 8.70$  Hz), 8.0 (d, 2.2H,  $J = 8.70$  Hz), 7.34 (d, 2H,  $J = 8.70$  Hz), 7.21 (d, 2.2H,  $J = 8.70$  Hz), 6.35 (dd, 1H,  $J = 5.50, 3.21$  Hz), 6.32 (dd, 1.2H,  $J = 5.50, 3.21$  Hz), 6.12 (dd, 1H,  $J = 5.50, 2.75$  Hz), 5.96 (dd, 1.1H,  $J = 5.50, 2.75$  Hz), 3.80 (t, 1H,  $J = 3.89$  Hz), 3.35 (s, 1H), 3.22 (m, 1.2H), 3.17 (s, 1.2H), 3.13–3.10 (m, 2H), 2.89–2.87 (m, 1H), 2.55 (d, 1.2H,  $J = 4.58$  Hz), 1.70–1.67 (m, 1H), 1.63–1.60 (m, 1H), 1.53 (brs, 2.2H) ppm.  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ , 100 MHz) 202.1, 201.5, 151.5, 150.5, 146.3, 146.2, 138.9, 136.8, 135.8, 133.8, 128.5 (2C), 128.1 (2C), 123.6 (2C), 123.2 (2C), 61.03, 59.4, 48.3, 47.8, 47.5, 47.03, 45.4, 45.3, 45.02, 44.8 ppm.

**(1S,2R,3S,4R)-3-methylbicyclo[2.2.1]hept-5-ene-2-carbaldehyde (11) and (1R,2R,3S,4S)-3-methylbicyclo[2.2.1]hept-5-ene-2-carbaldehyde (12) (*exo/endo* : 1/1.2)**

Prepared according to the general procedure with (*E*)-crotonaldehyde. The enantiomeric excess was determined by GC using  $\beta$ -DEX chiral column.  $^1\text{H}$  NMR ( $\text{C}_6\text{H}_6$ , 400MHz)  $\delta$  9.43 (brs, 1H), 9.17 (d, 1.2H,  $J = 1.91$  Hz), 5.97–5.94 (m, 1.2H), 5.88–5.85 (m, 2H), 5.77–5.76 (m, 1.2H), 2.68 (brs, 1H), 2.62 (brs, 1H), 2.38 (s, 1H), 2.16–2.12 (m, 2.2H), 1.90–1.88 (m, 1H), 1.60–1.55 (m, 1.2H), 1.33 (brs, 1H), 1.26–1.18 (m, 3H), 1.13 (d, 1.2H,  $J = 8.39$  Hz), 0.84 (d, 3.2H,  $J = 6.10$  Hz), 0.65 (d, 3H,  $J = 6.87$  Hz) ppm.  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ , 100 MHz) 202.5, 201.7, 138.6, 136.4, 135.6, 132.7, 61.2, 59.9, 49.0, 47.6, 47.5, 45.9, 45.2, 45.1, 36.0, 35.4, 20.7, 18.7.

## References

- [1] T. O. Kristense, K. Vestli, M. G. Jakobsen, F. K. Hansen, T. Hansen, *J. Org. Chem.* 75 (2010) 162.

## Mass Spectra of Compounds

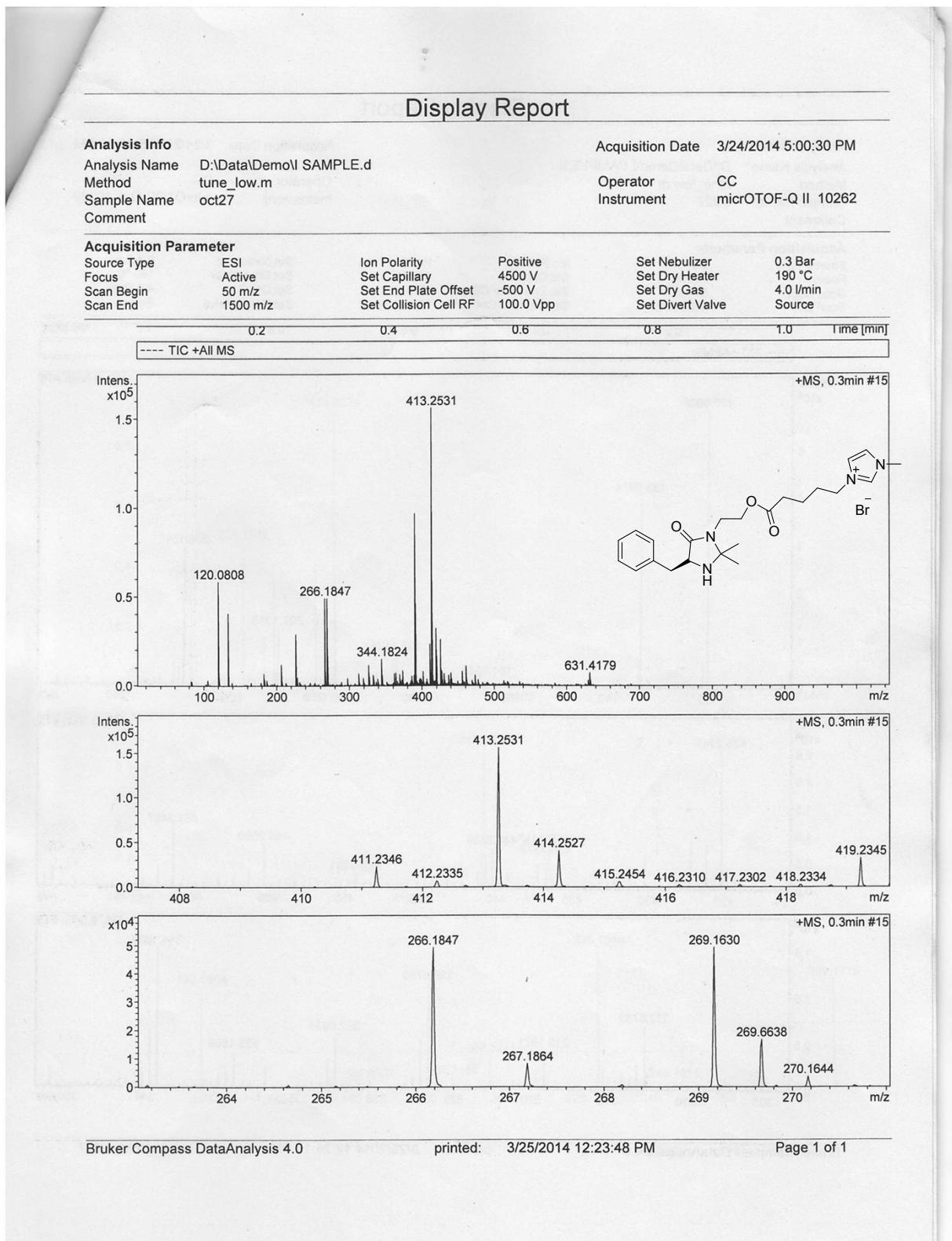


Figure 1 : HRMS data of IL 6.

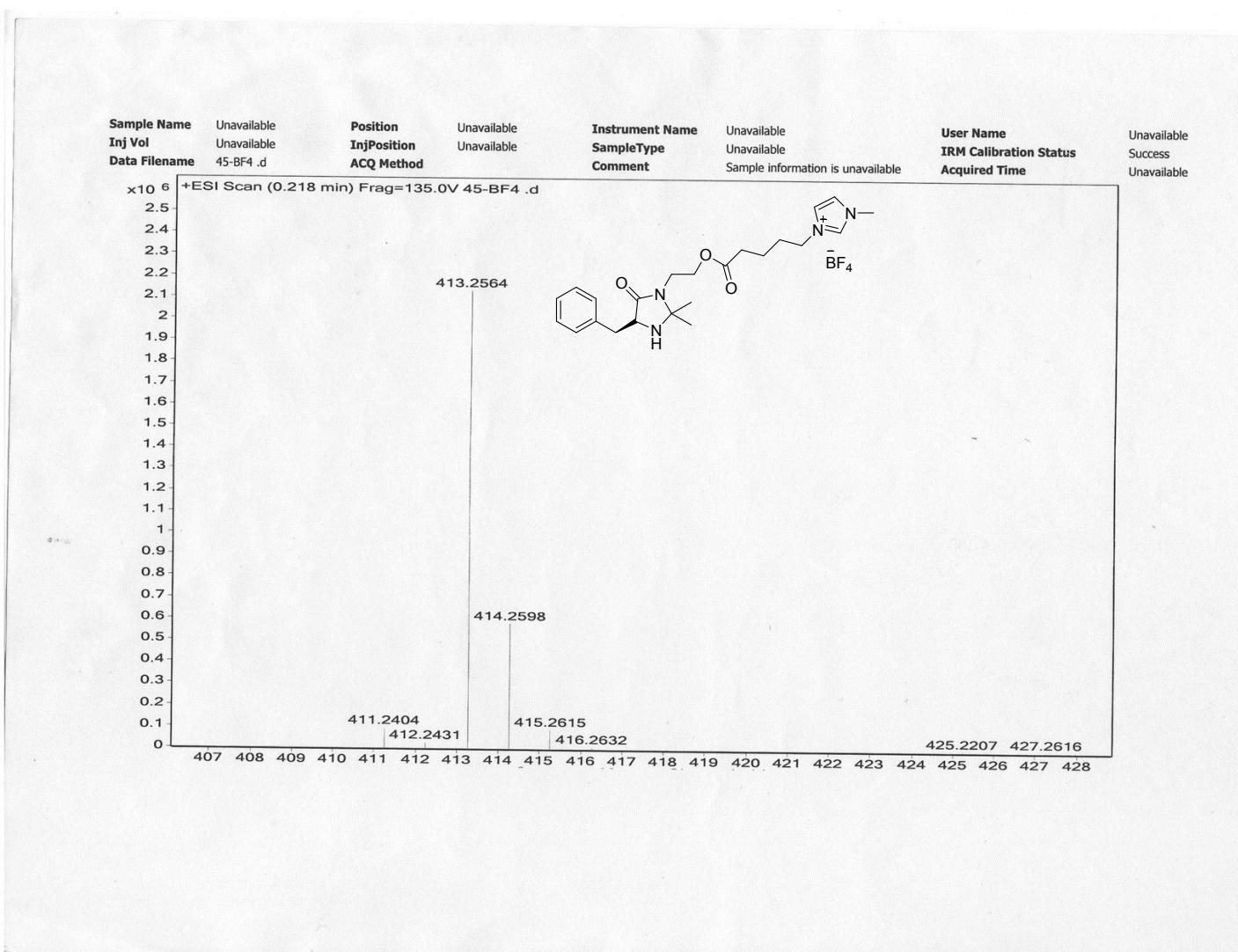


Figure 2 : HRMS data of IL 7.

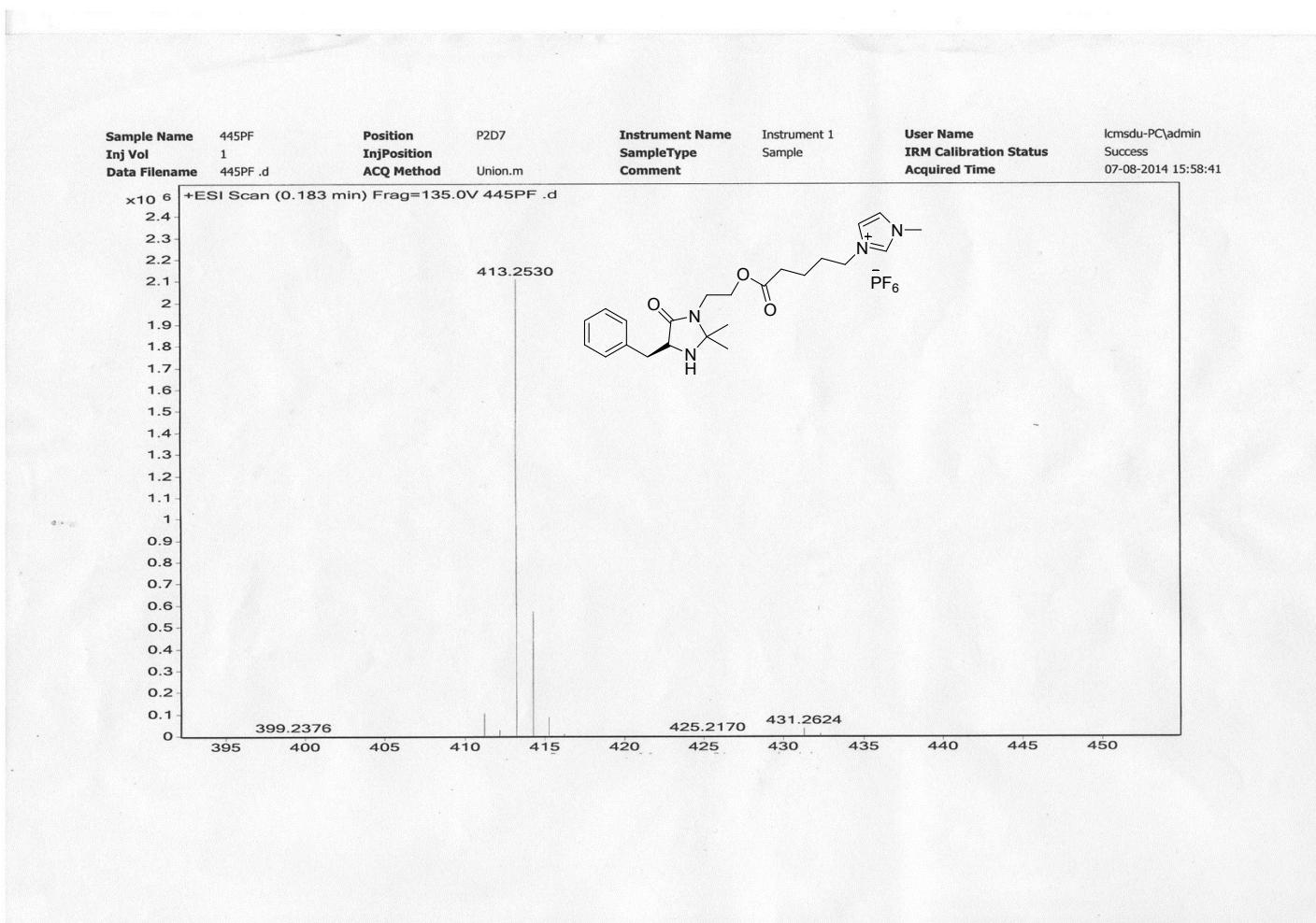


Figure 3 : HRMS data of IL 8.

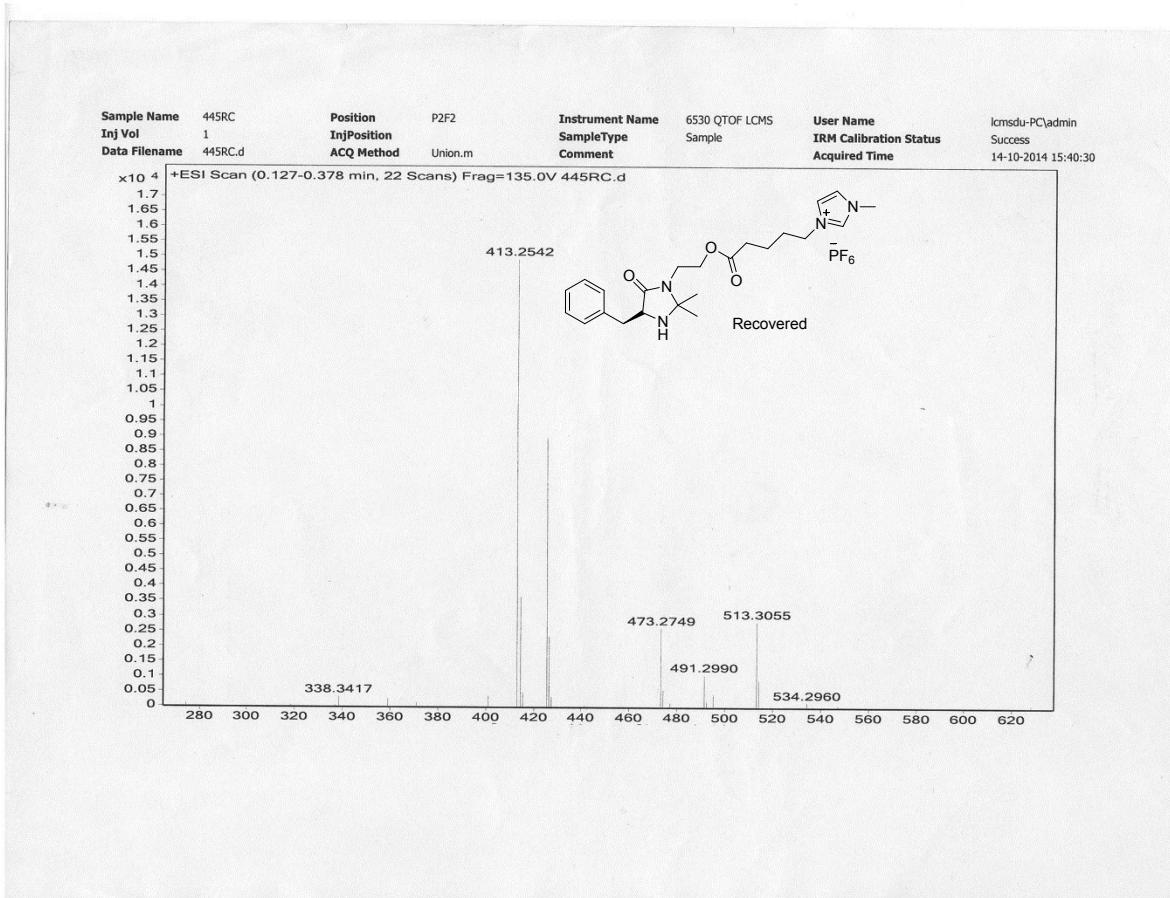


Figure 4 : HRMS data of recovered IL 8 after catalytic reaction.

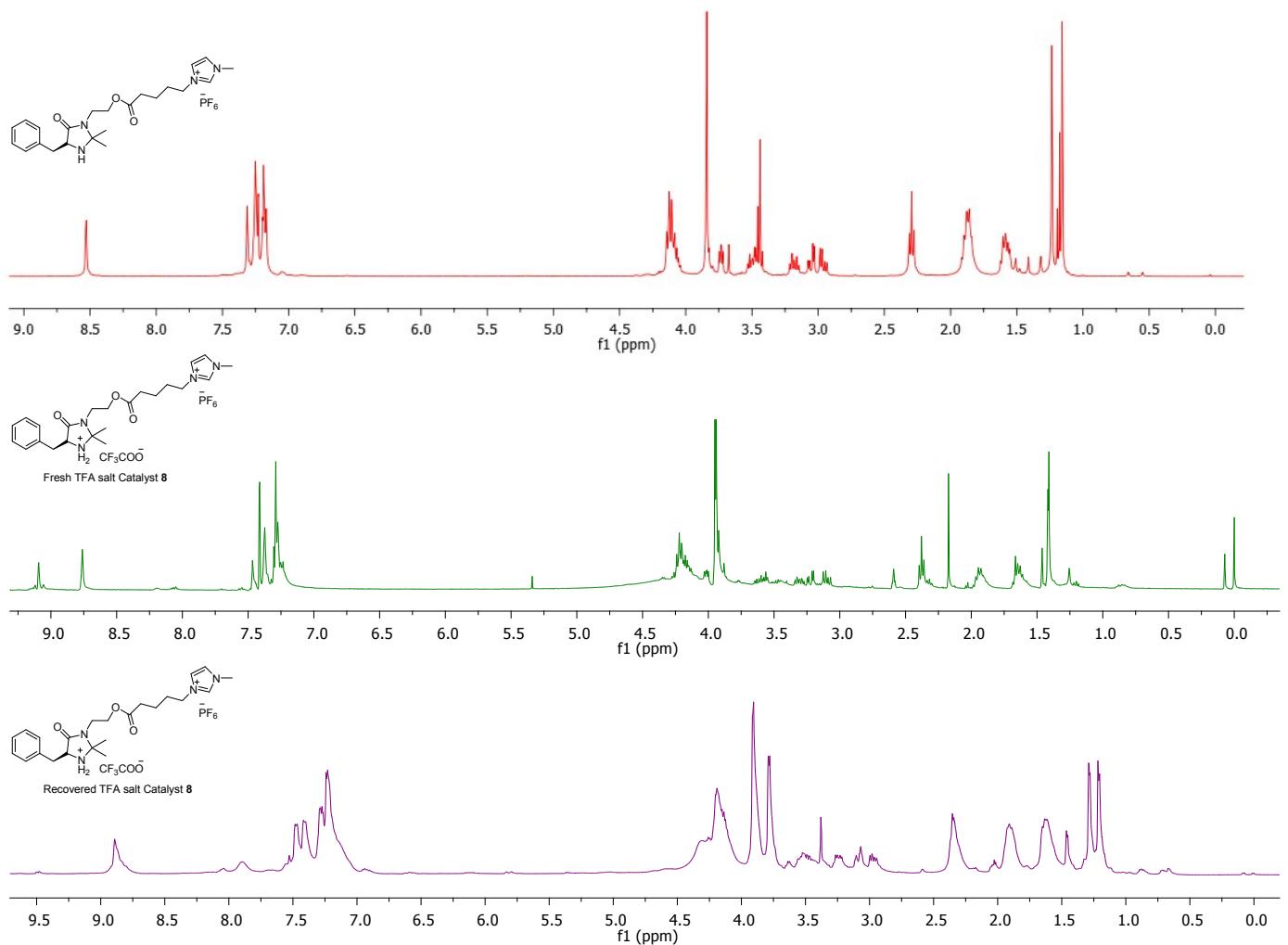


Figure 5.  $^1\text{H}$  and fresh ionic liquids, its TFA salt and recovered TFA salt

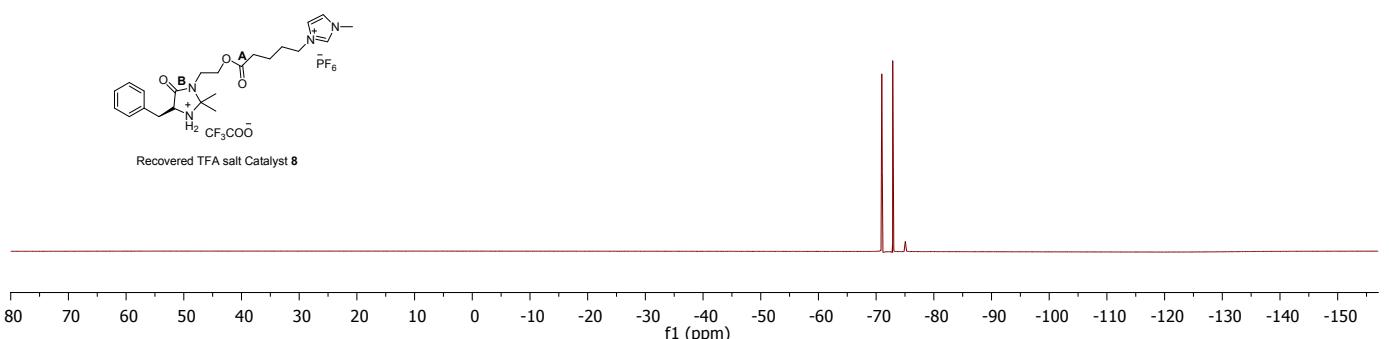
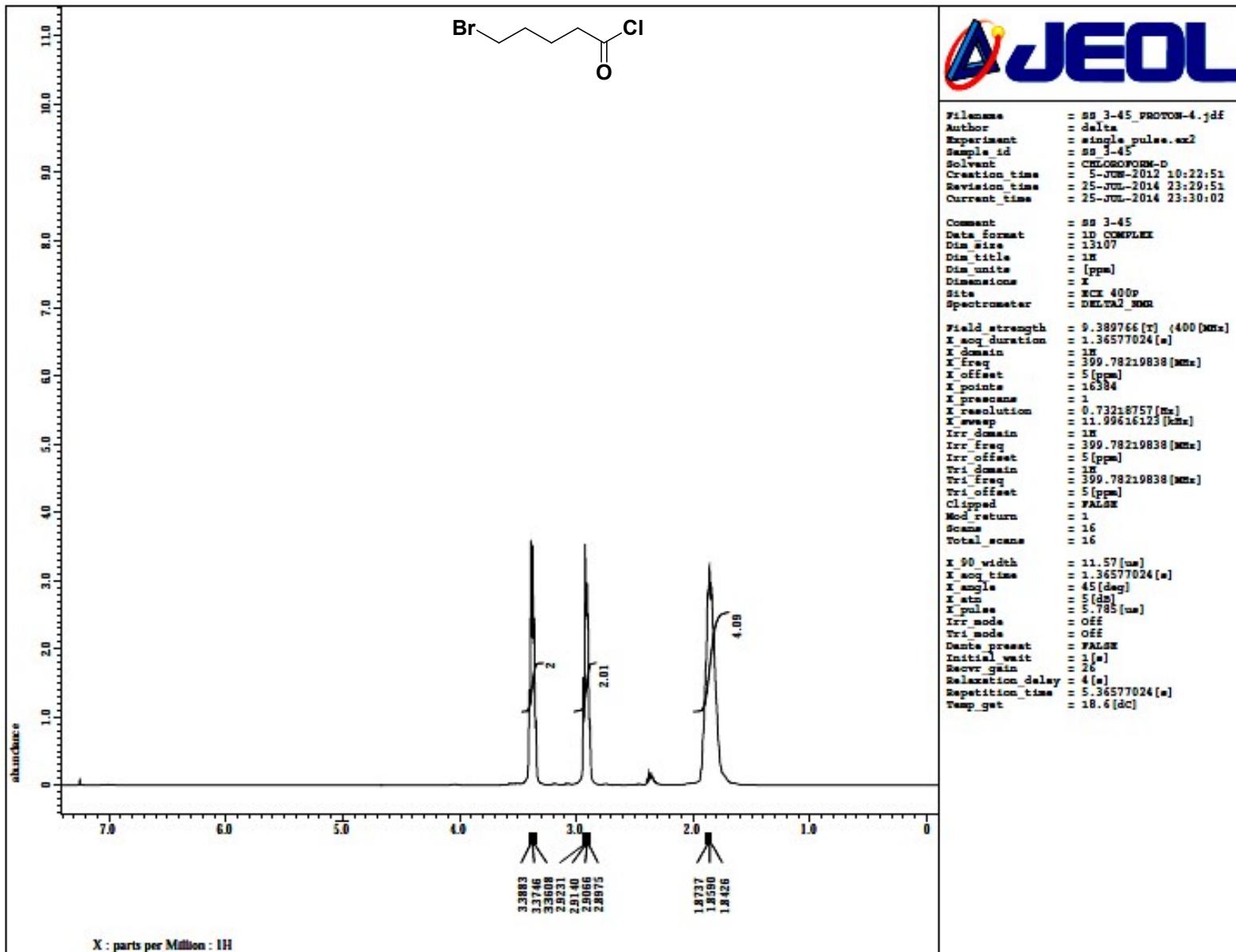
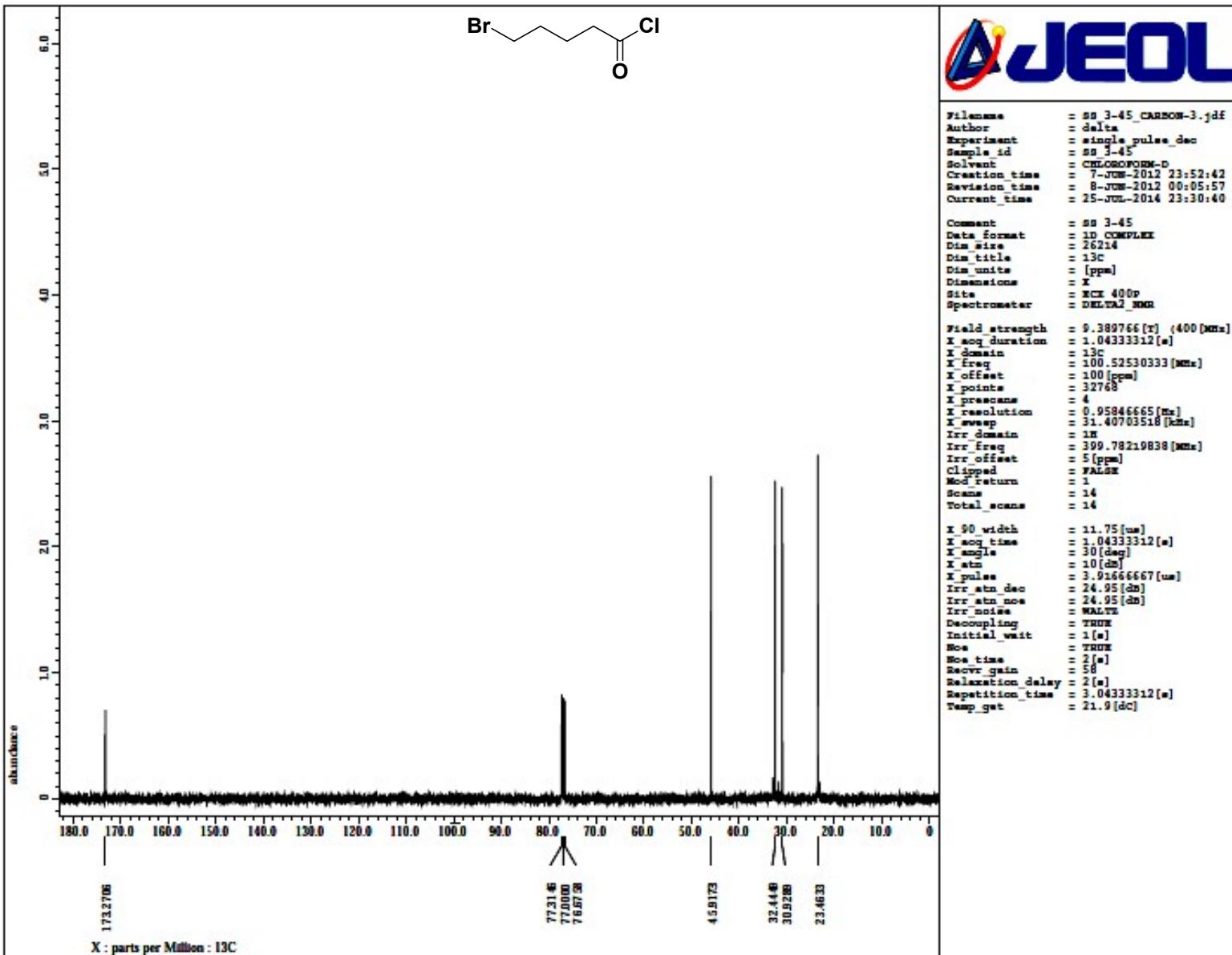
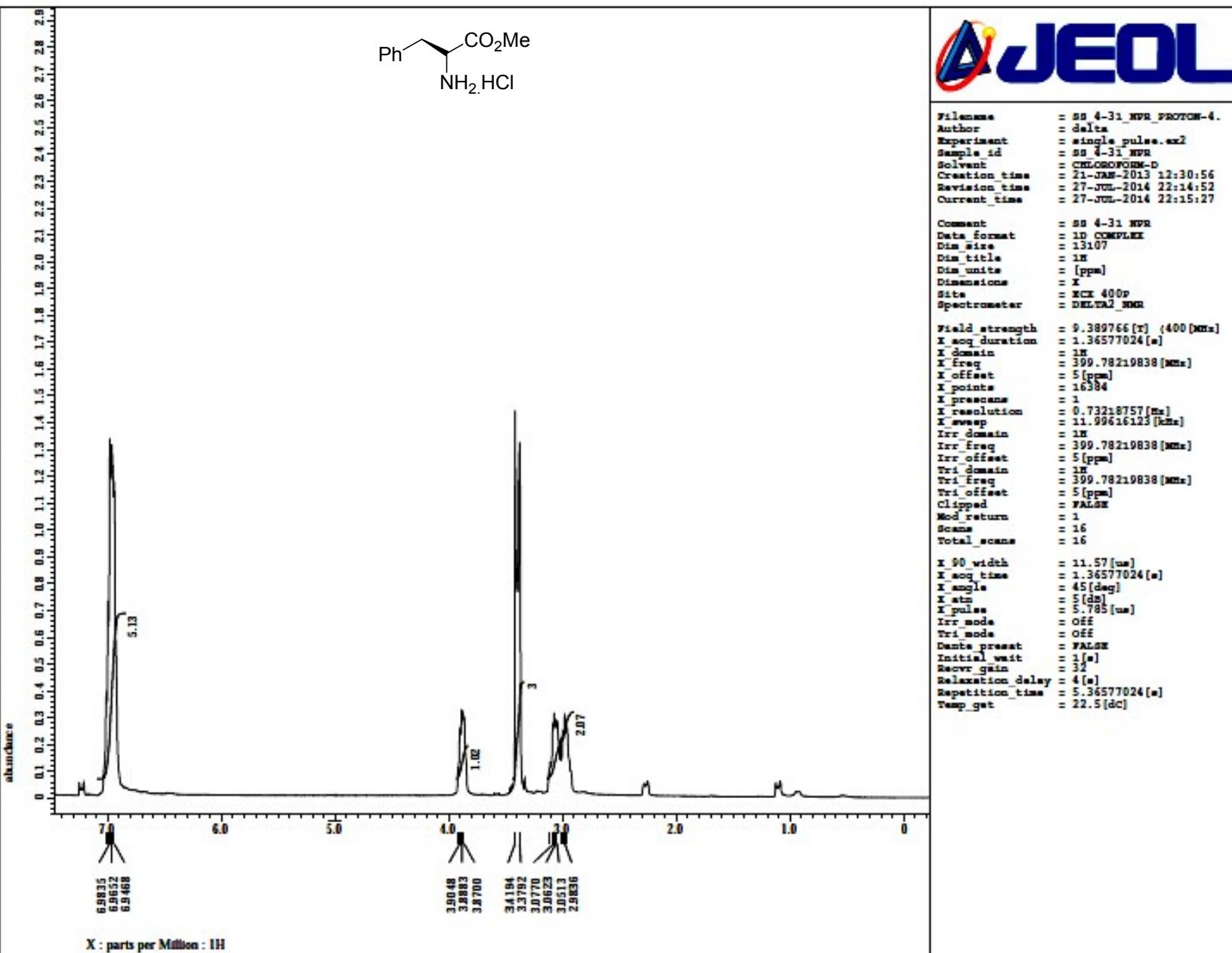
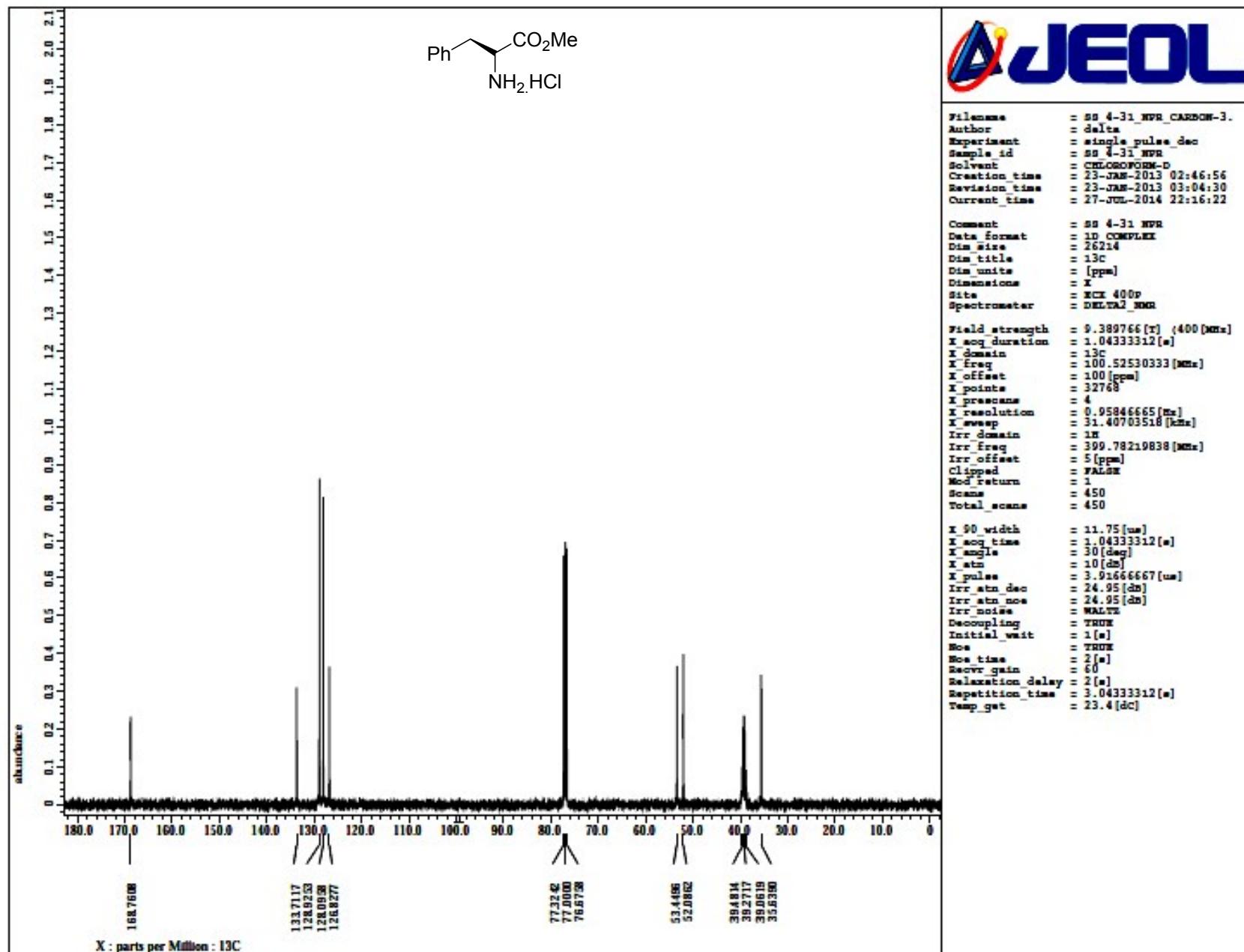


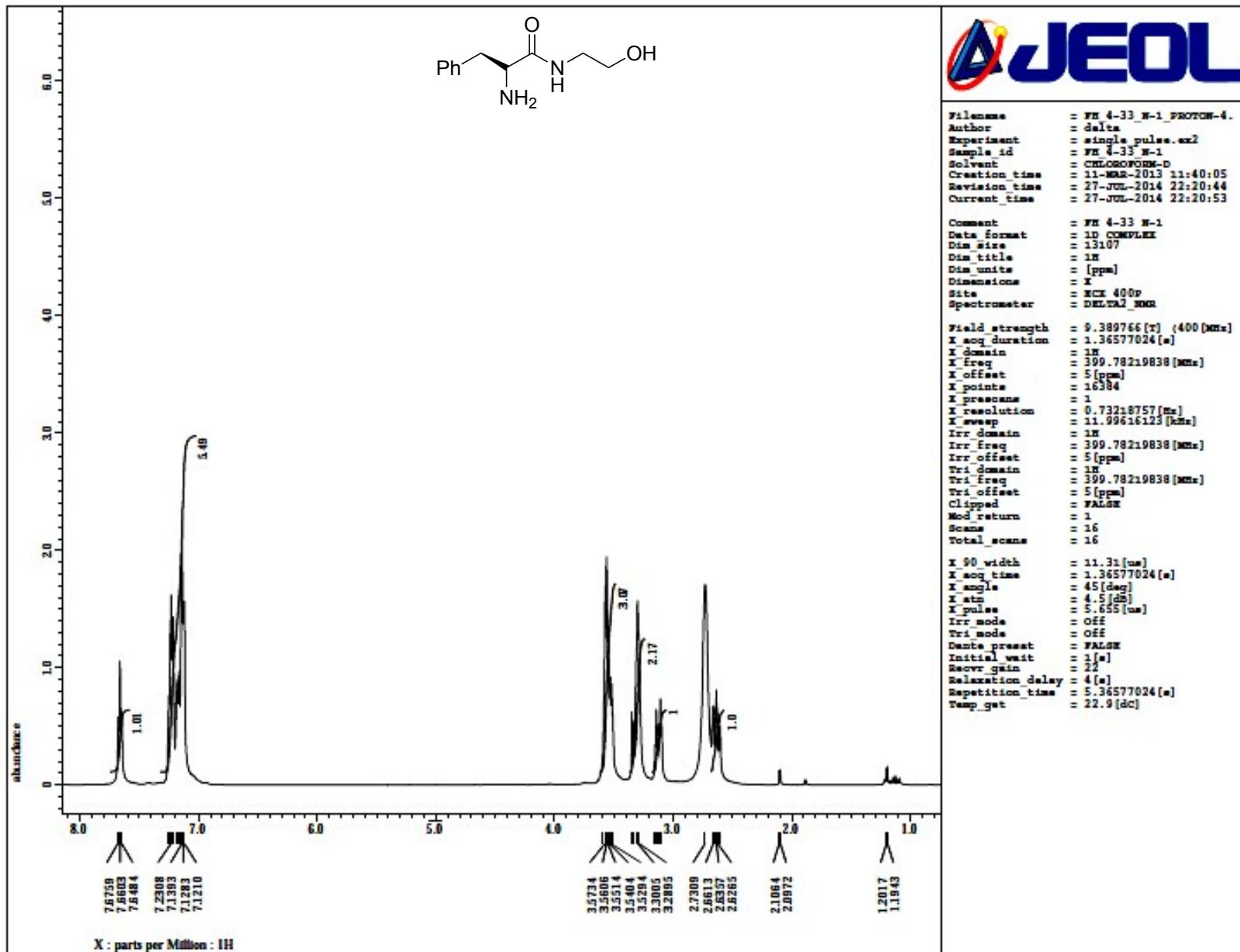
Figure 6 :  $^{19}\text{F}$  NMR of recovered IL 8.TFA salt.

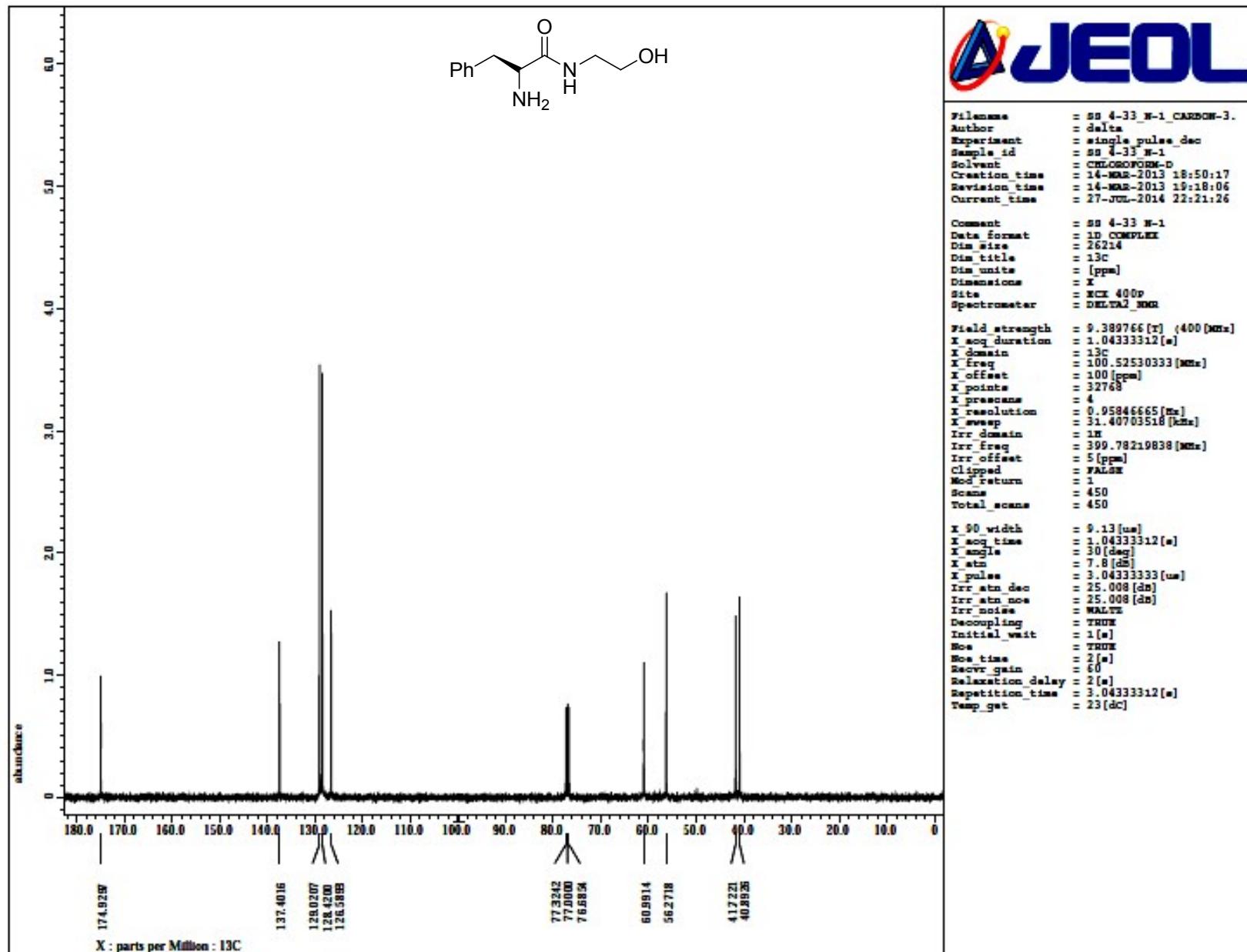


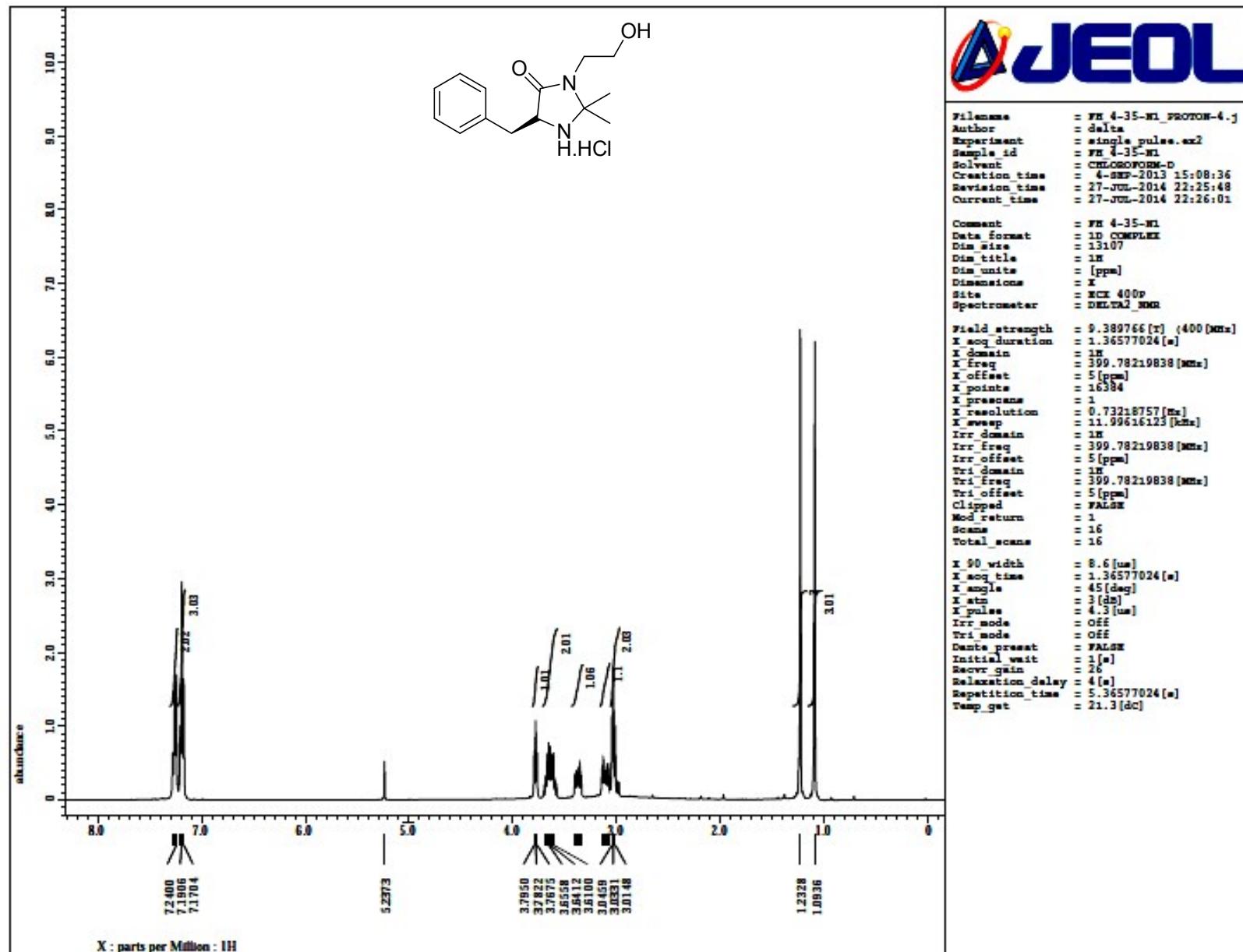


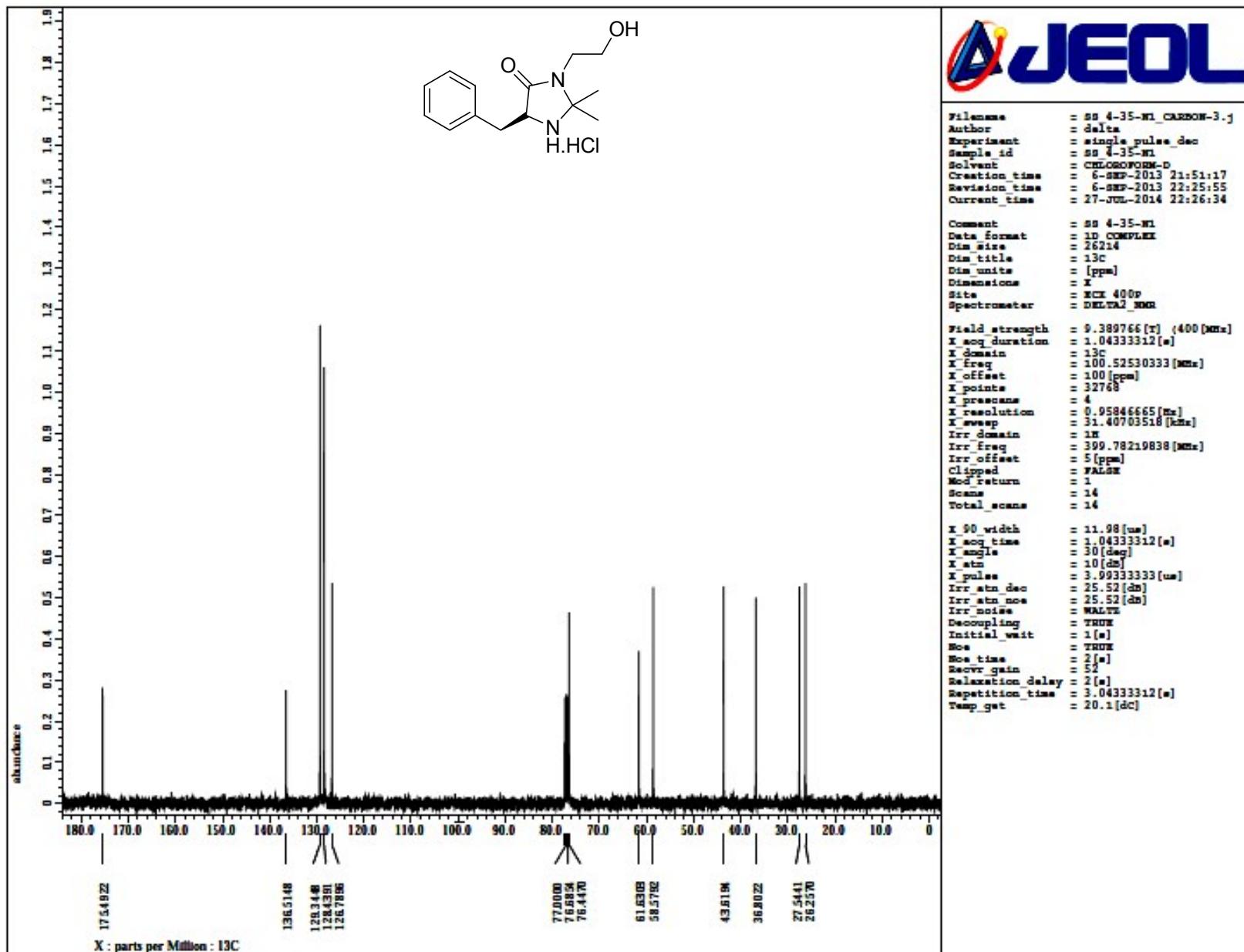


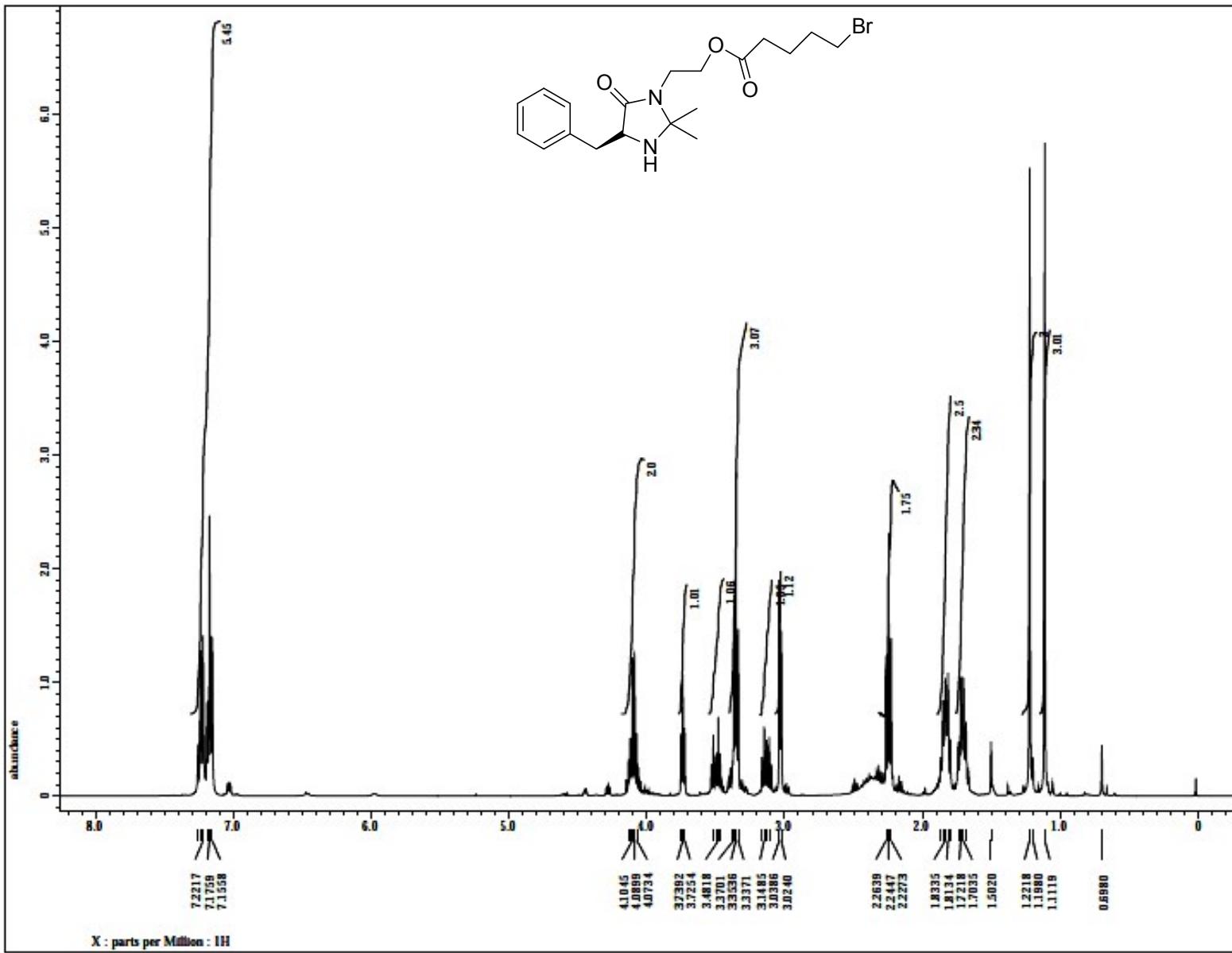


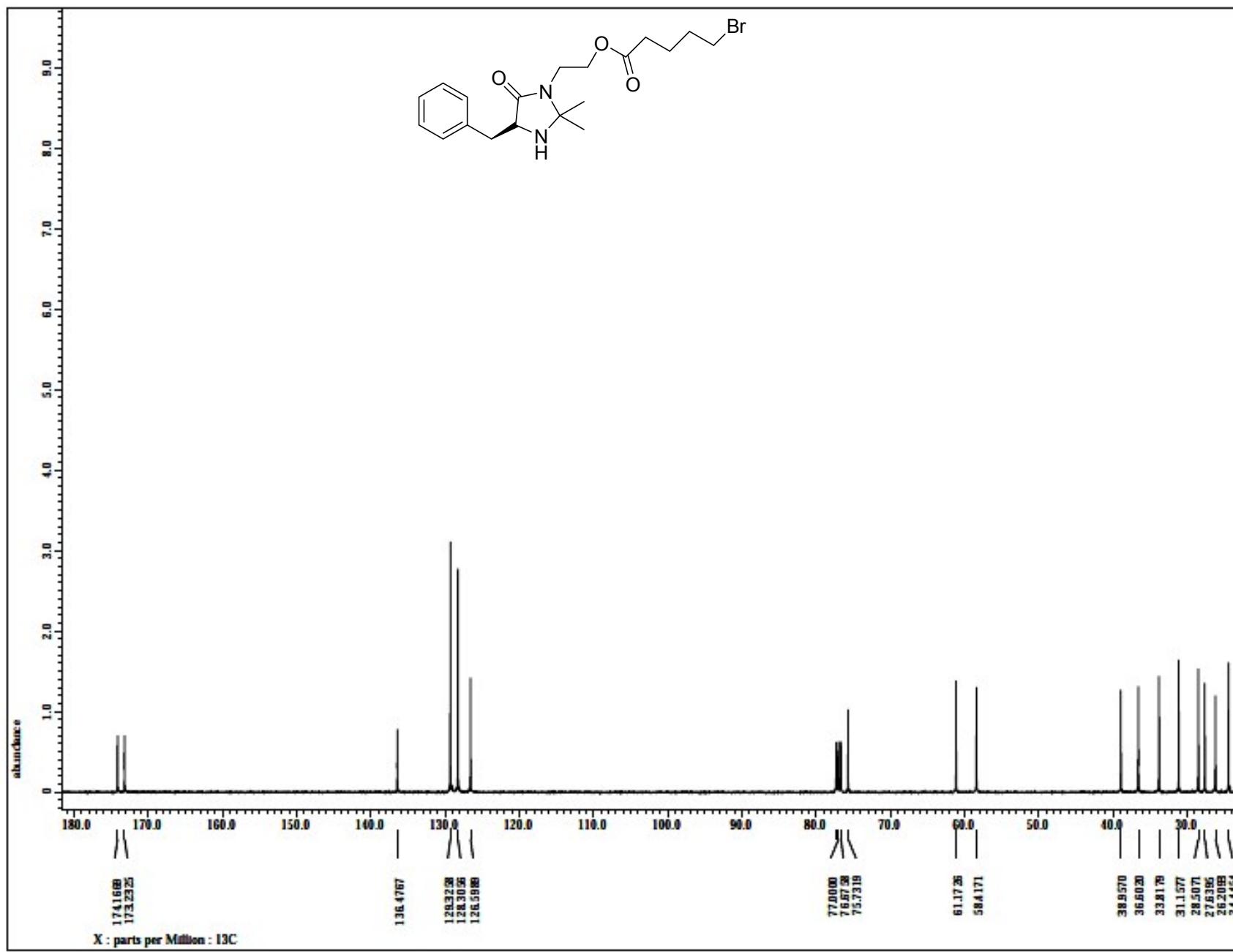


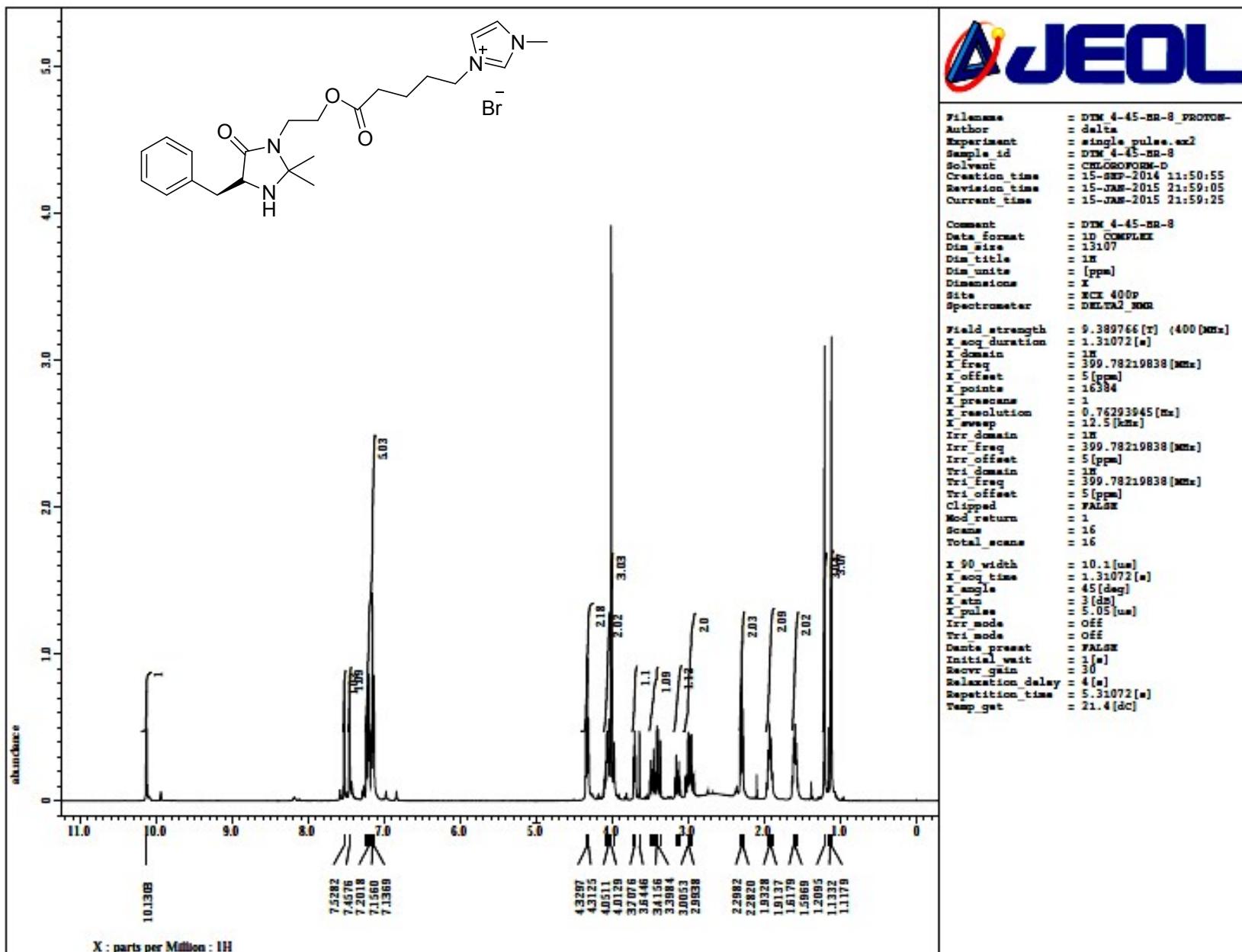


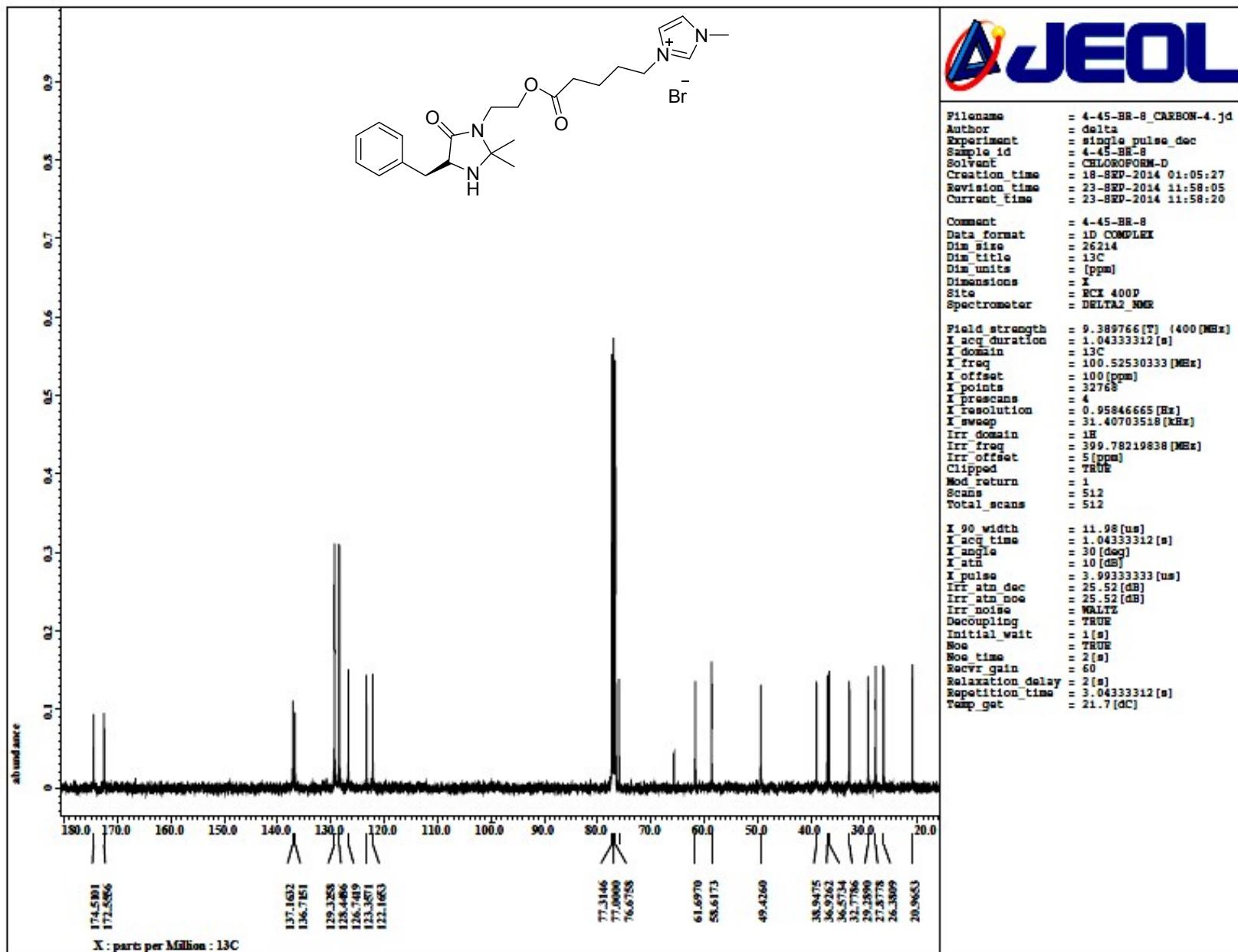


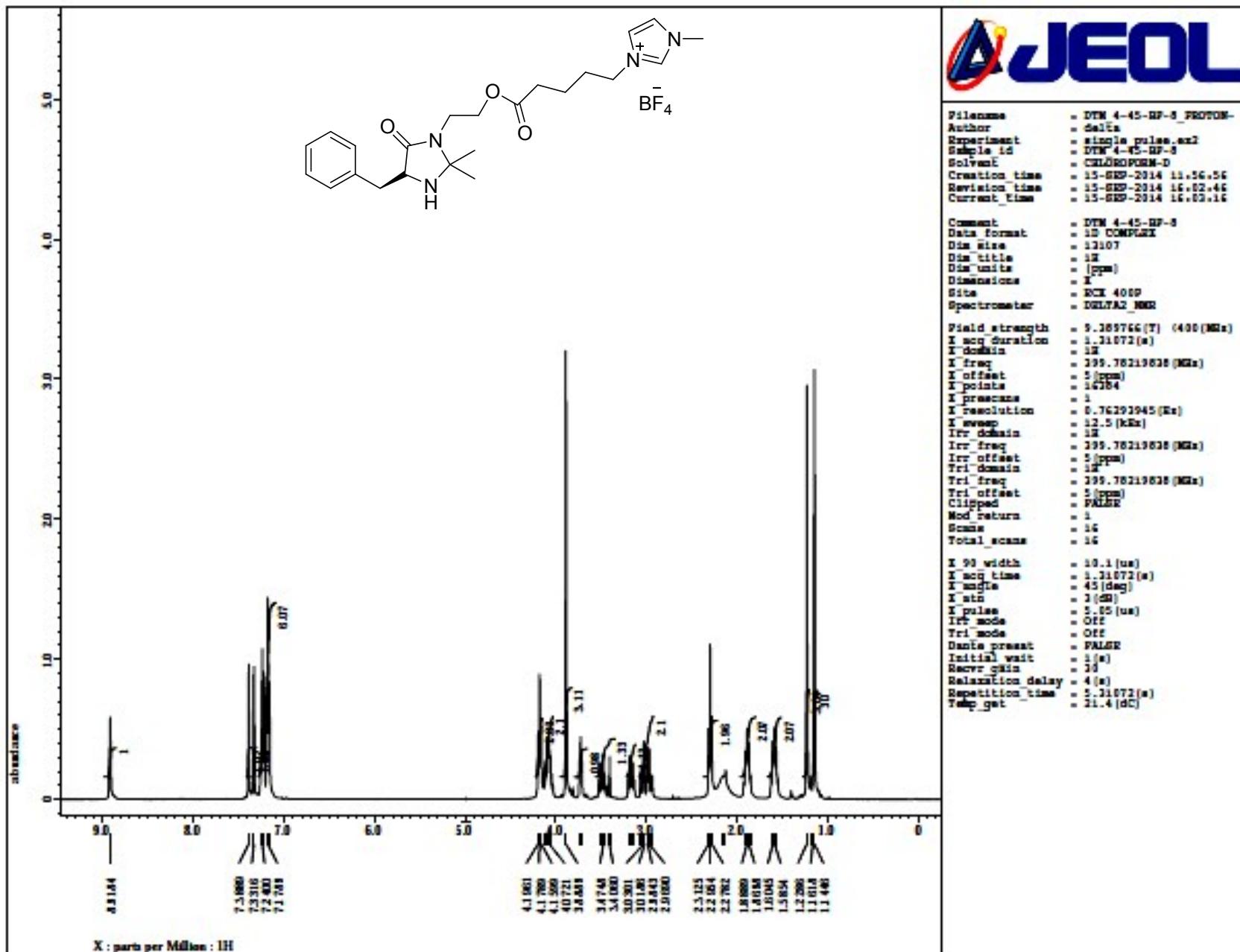


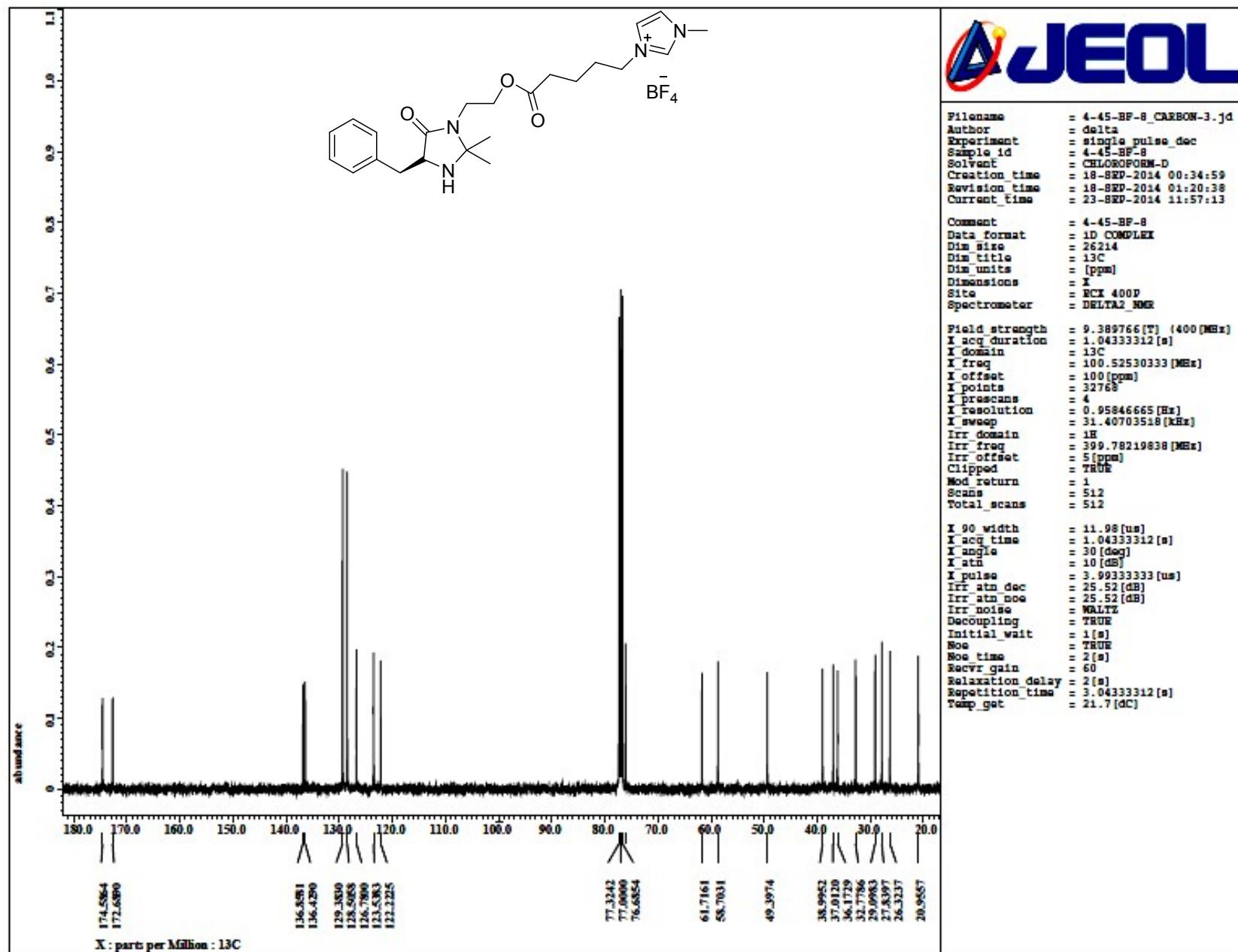


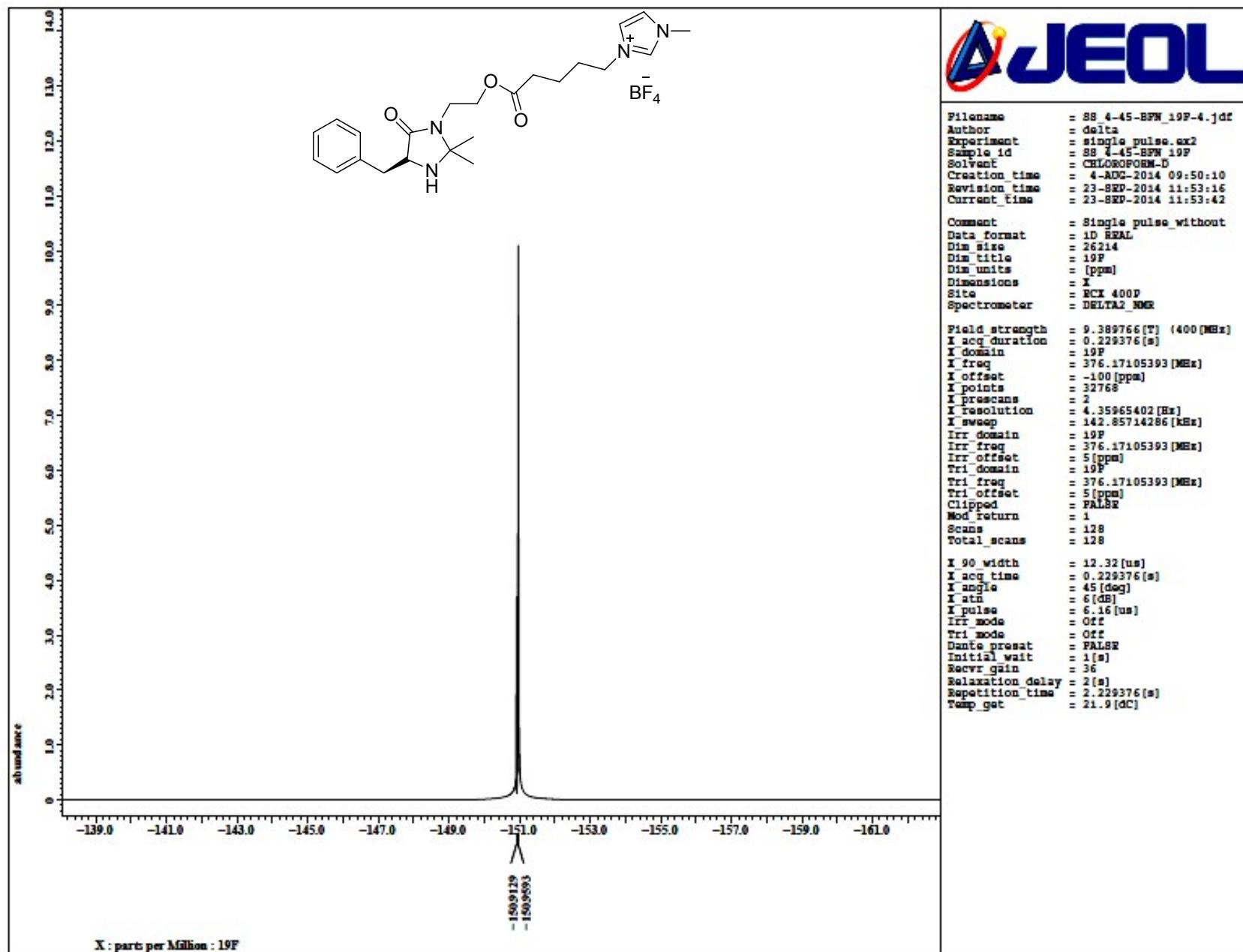


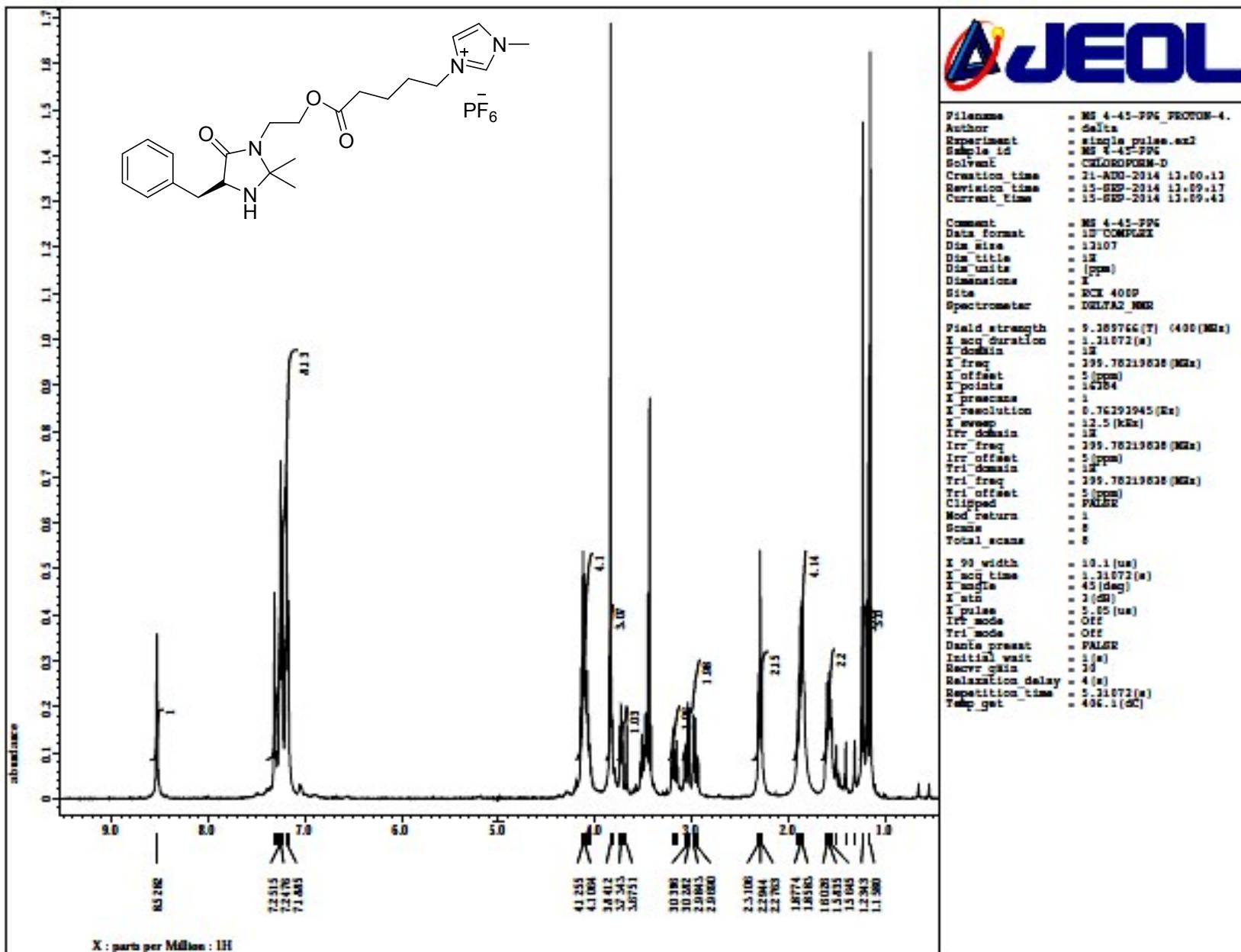


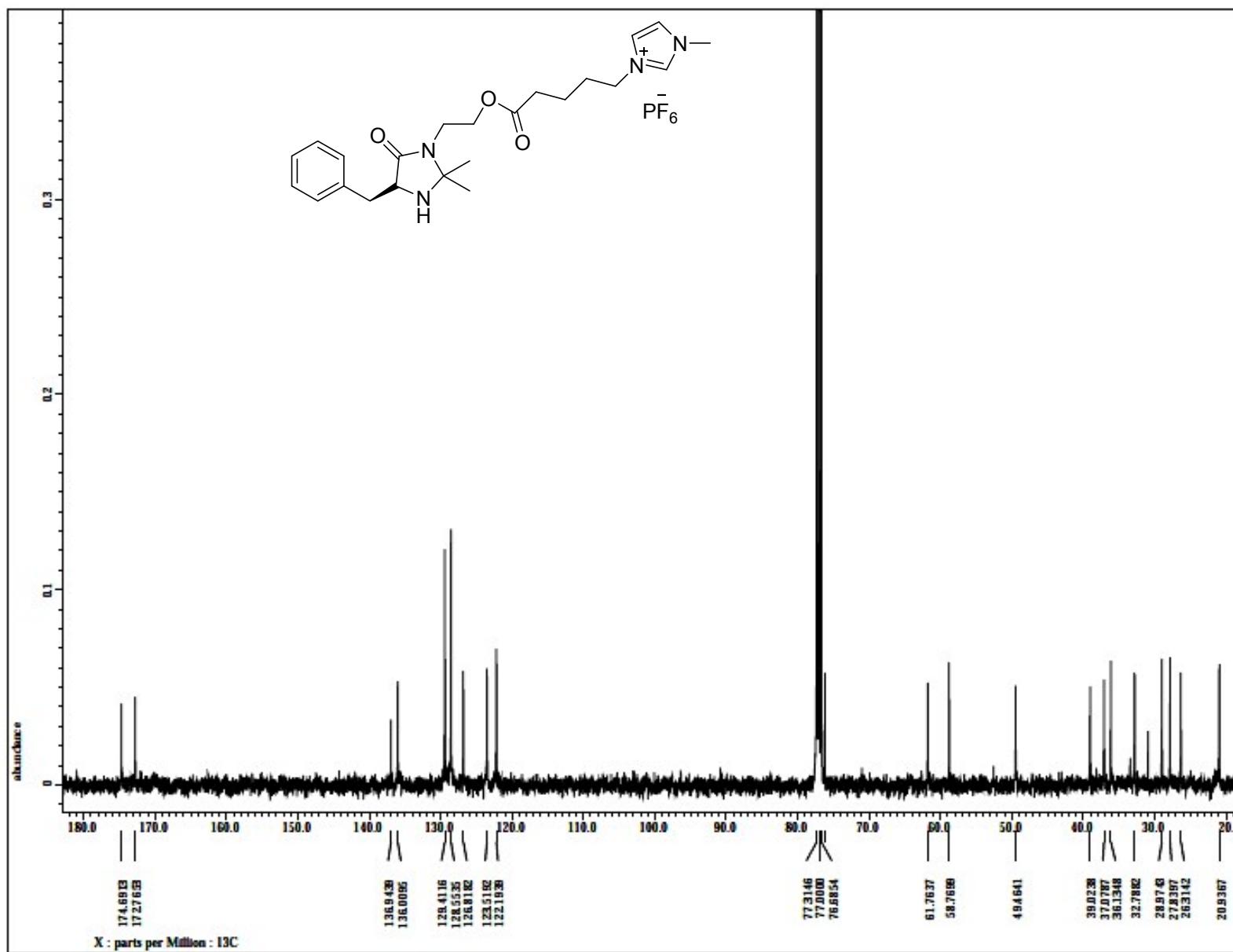


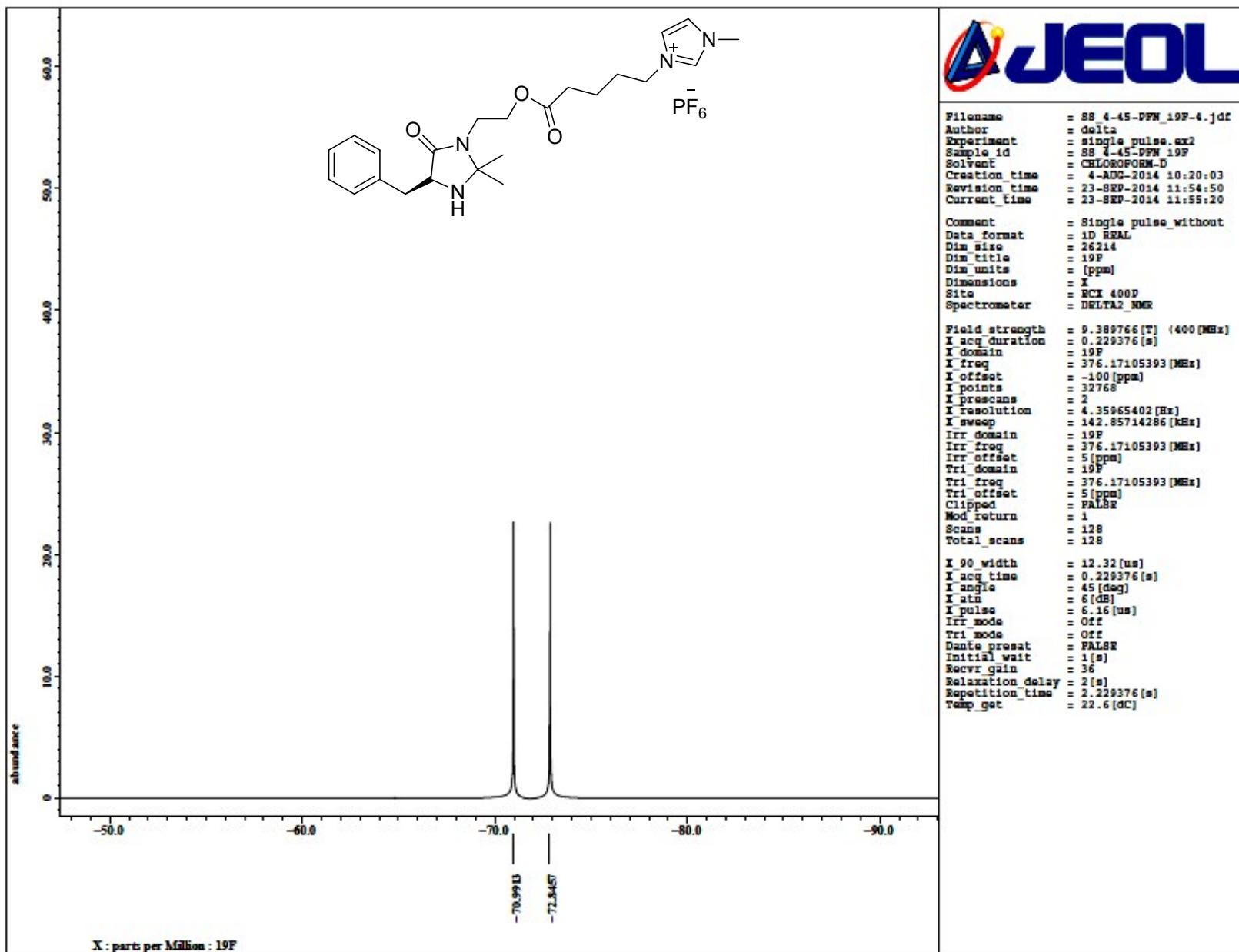


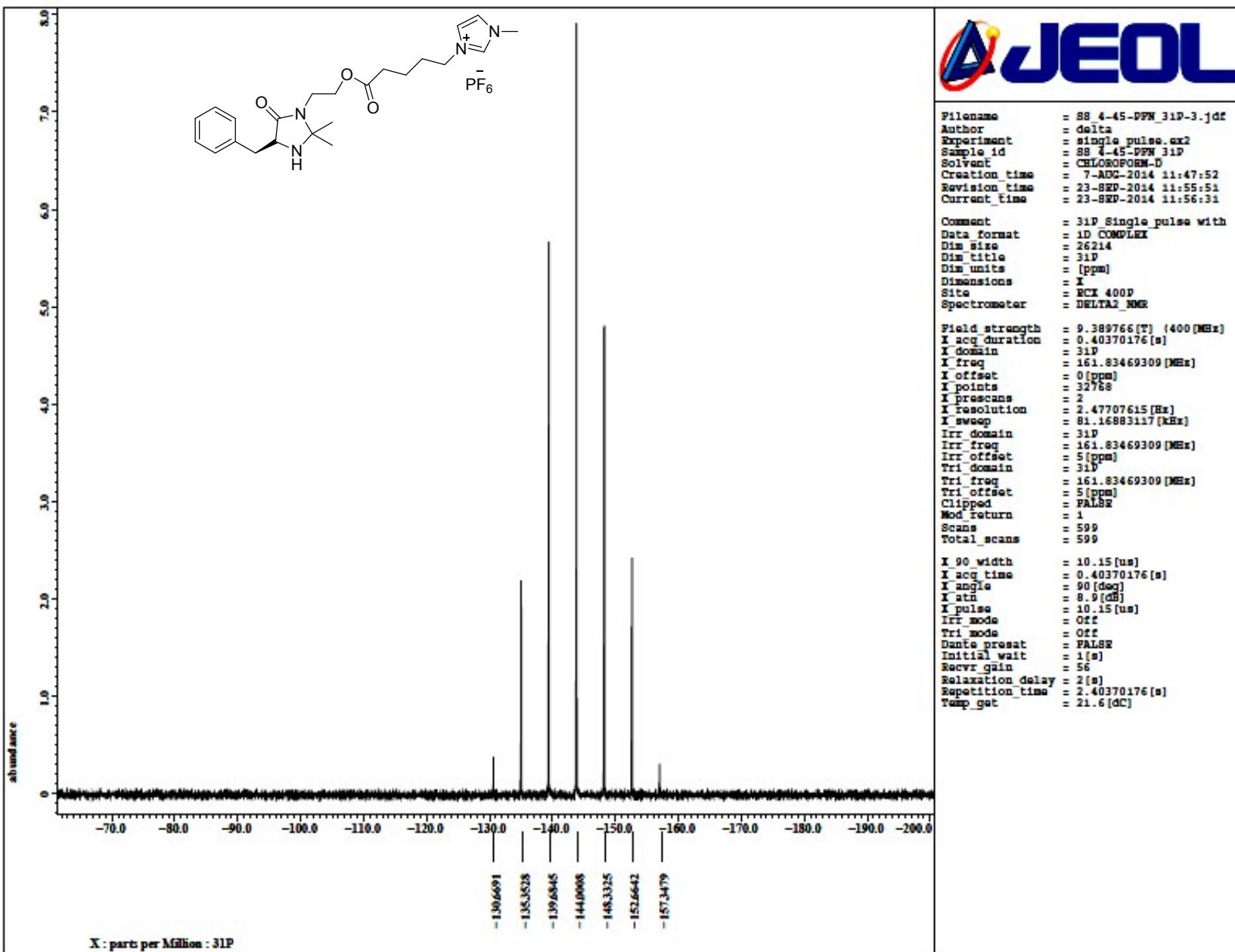


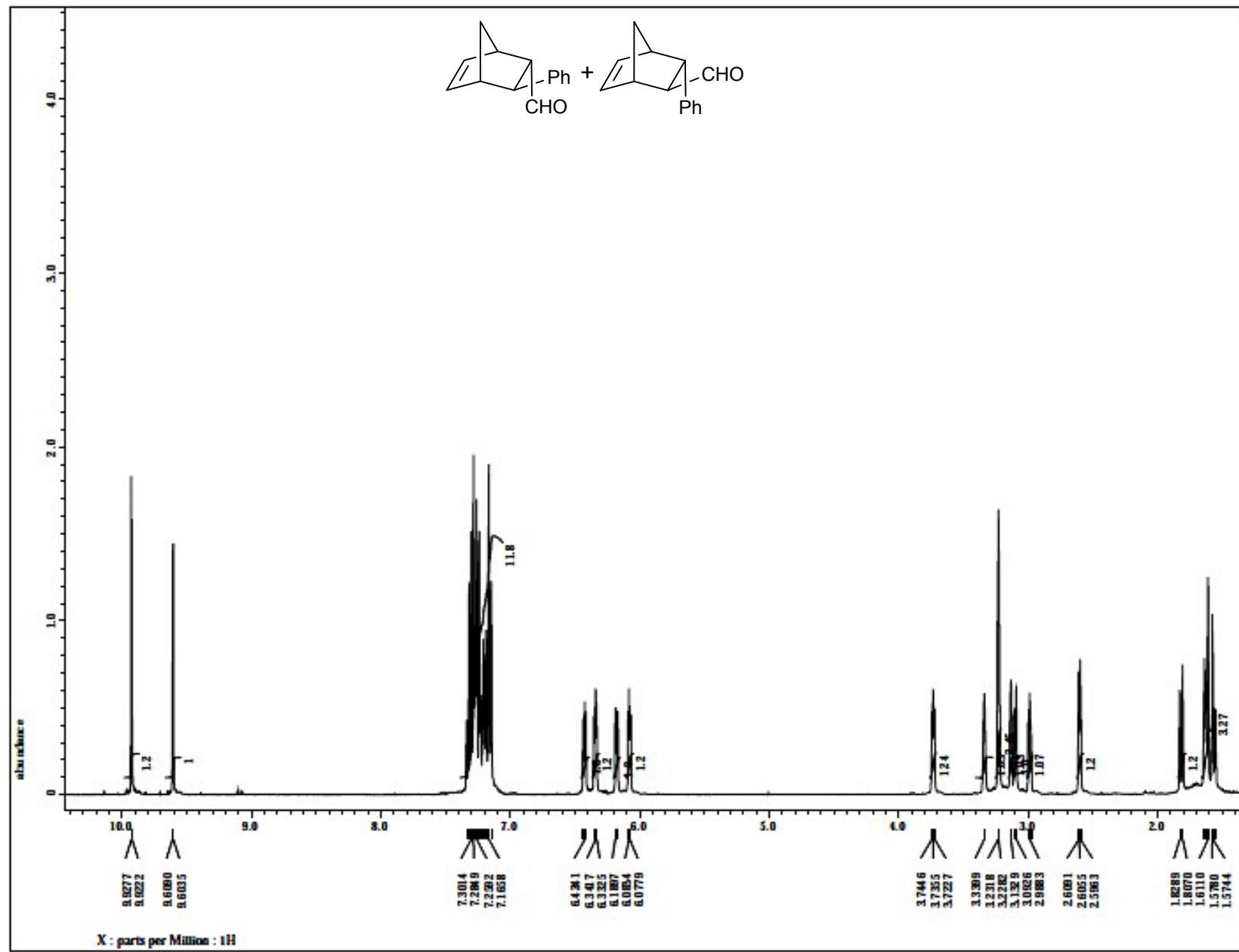


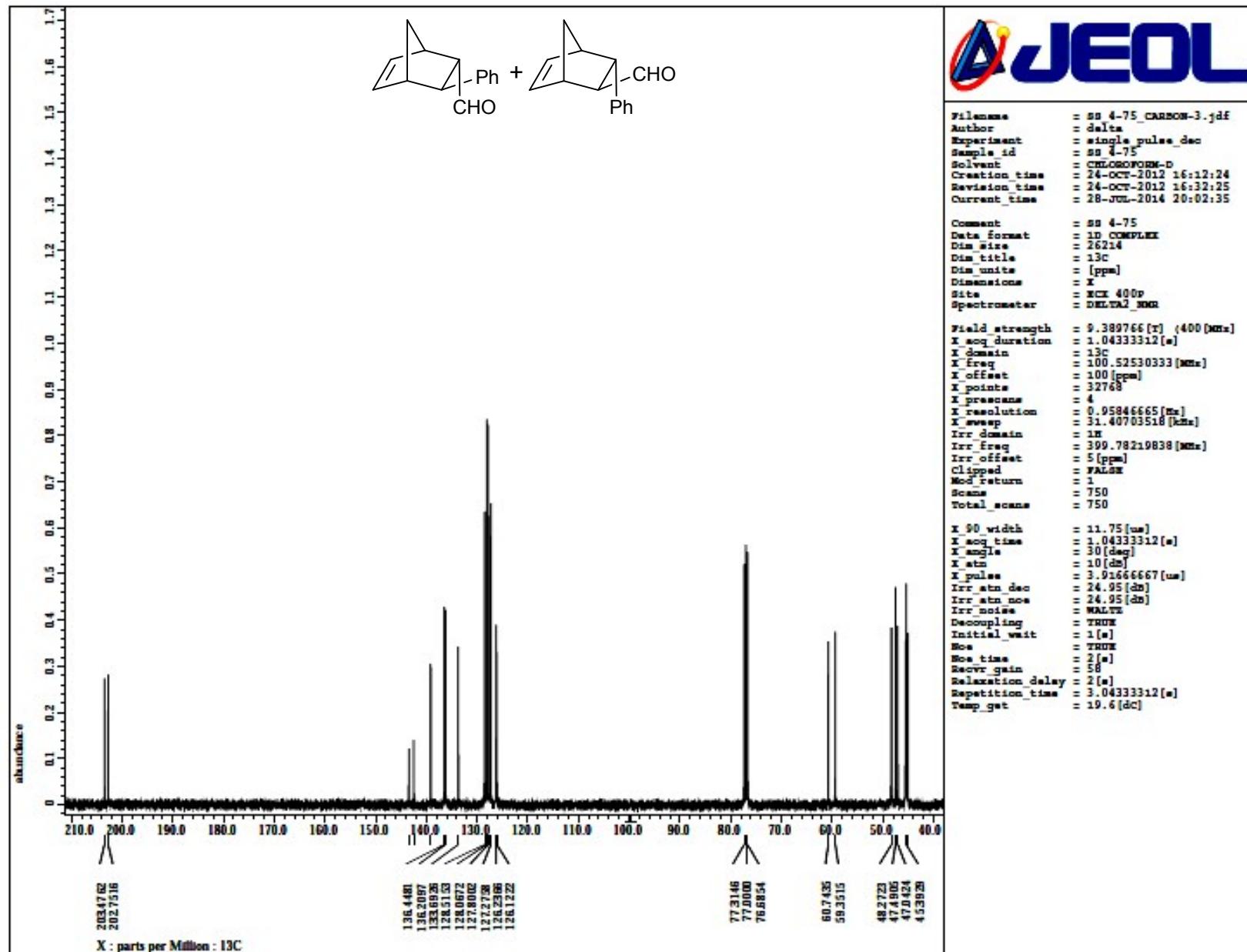


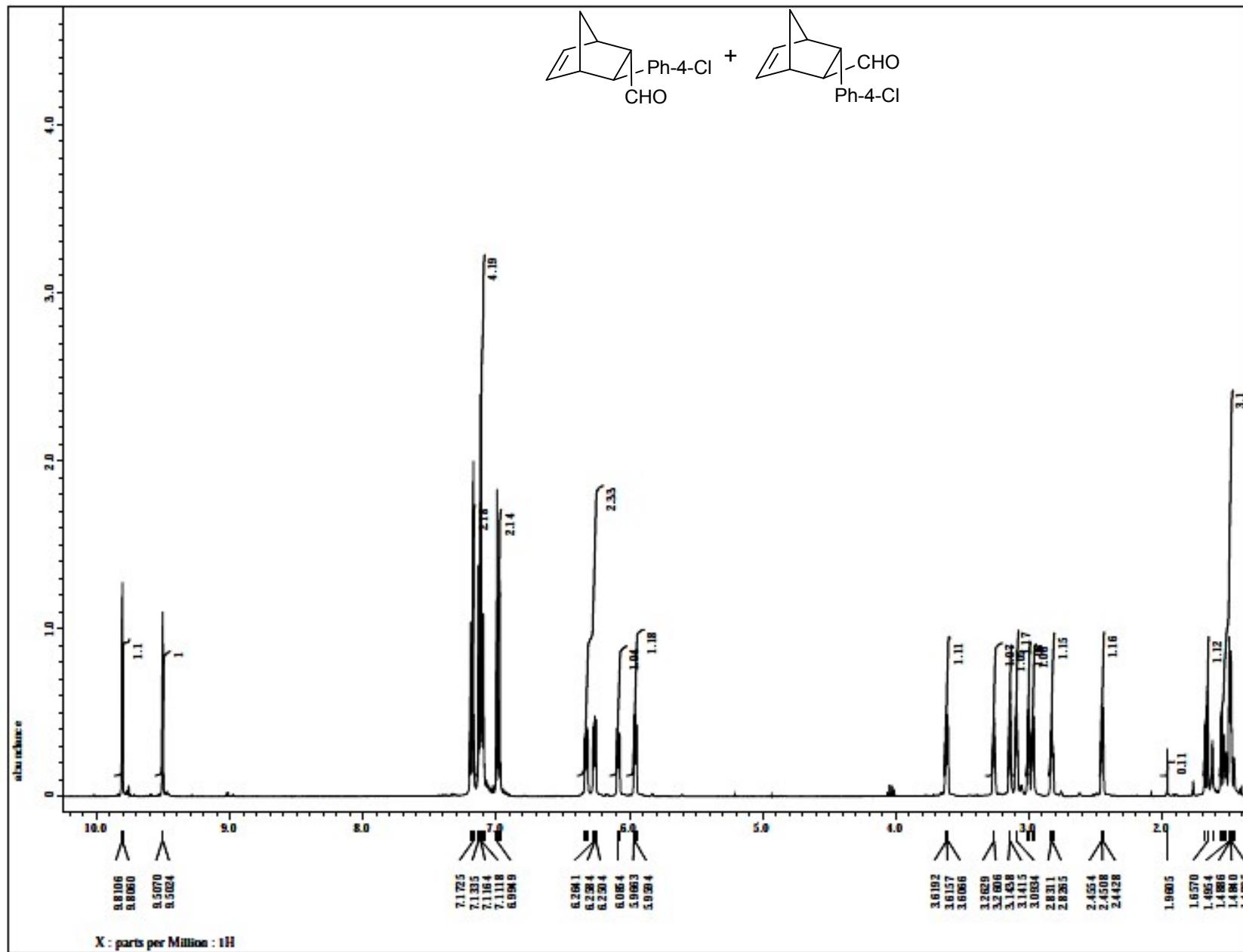


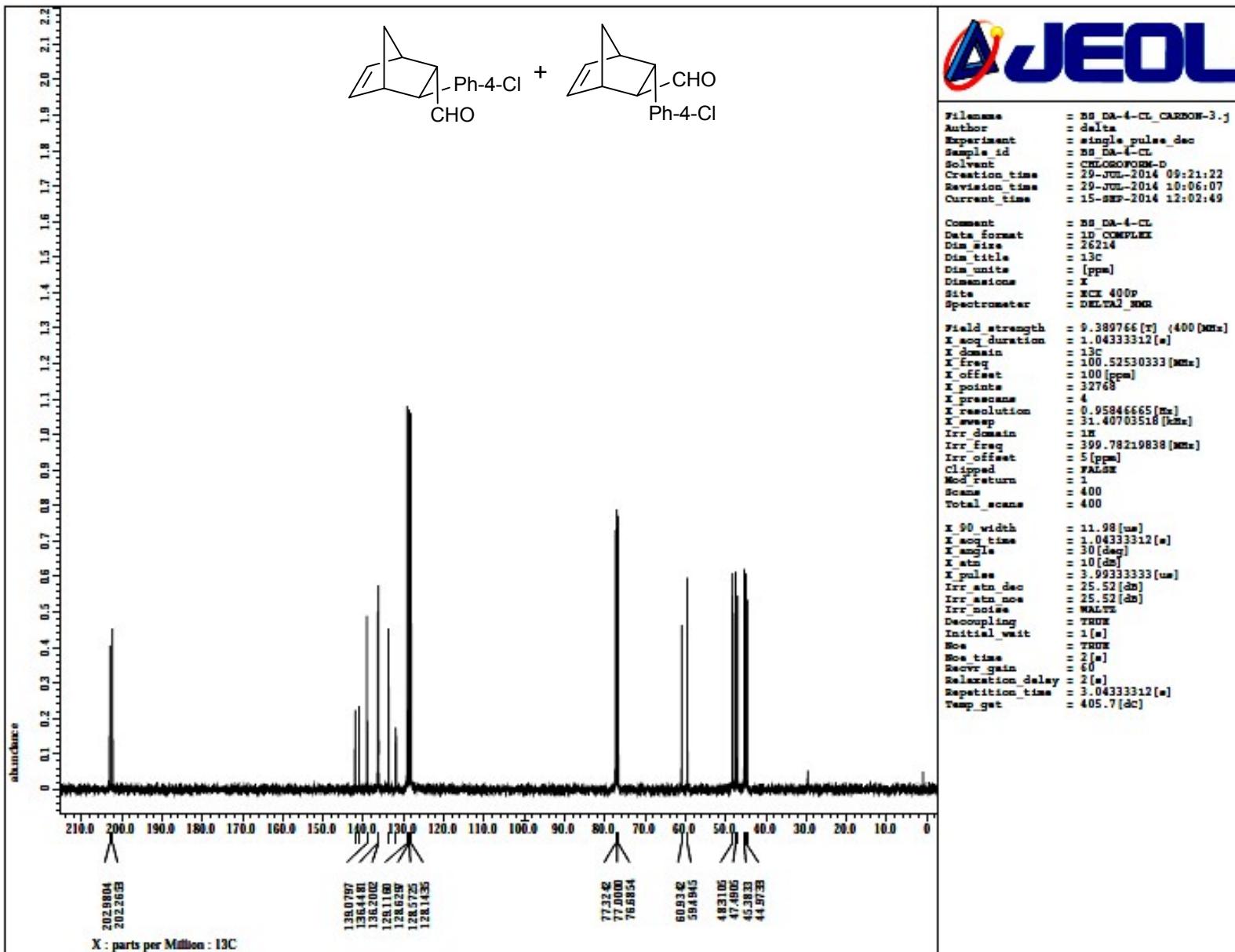


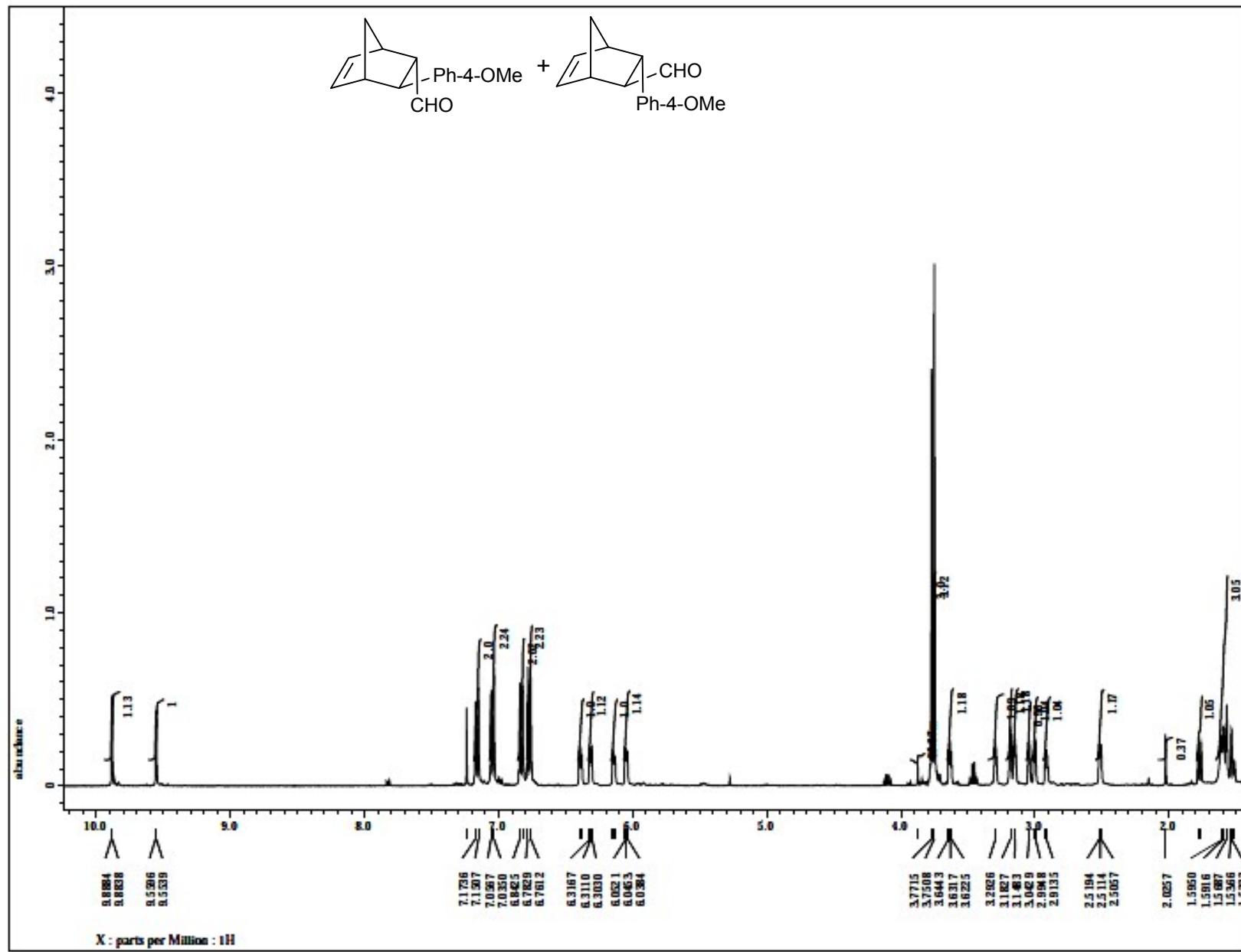


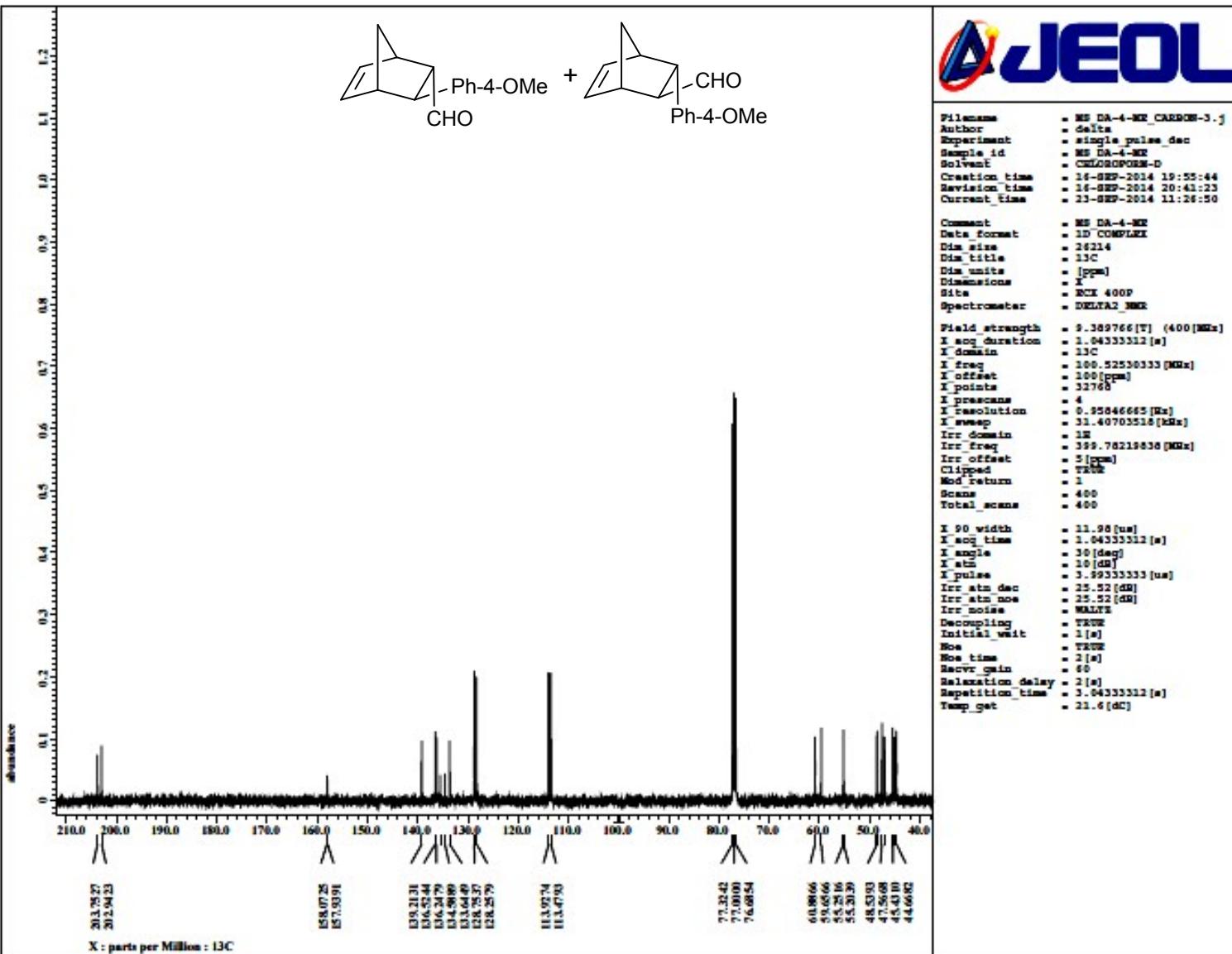


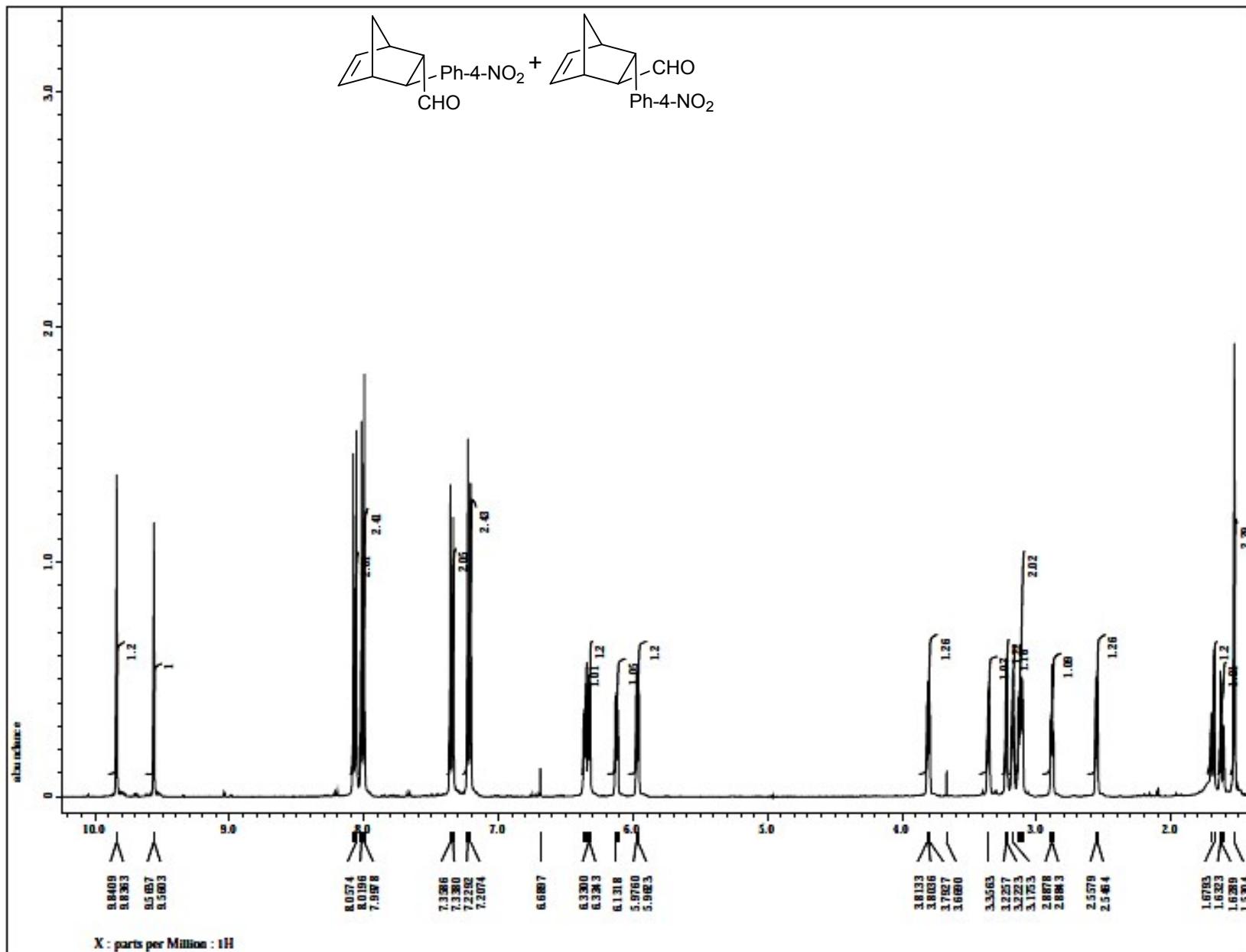


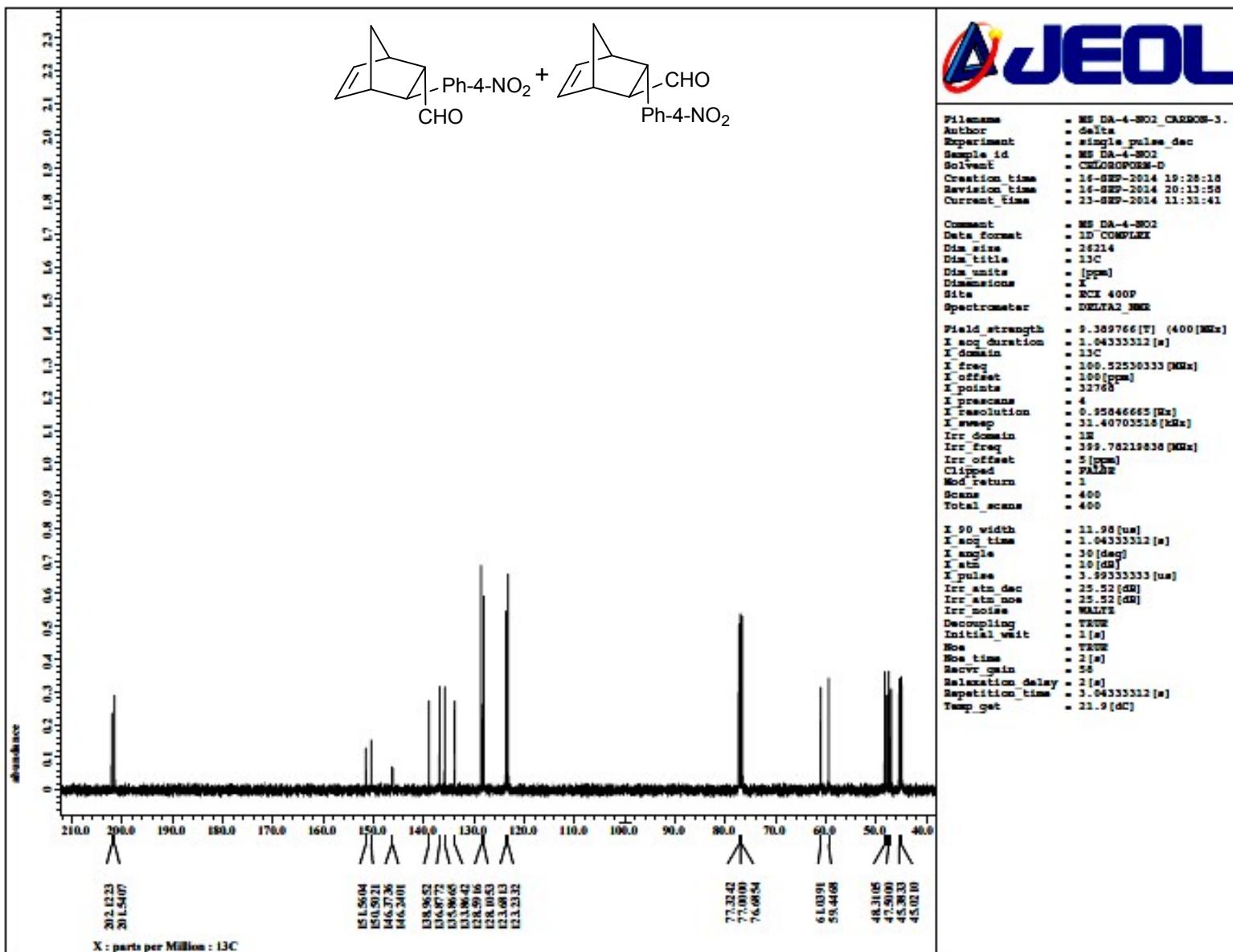


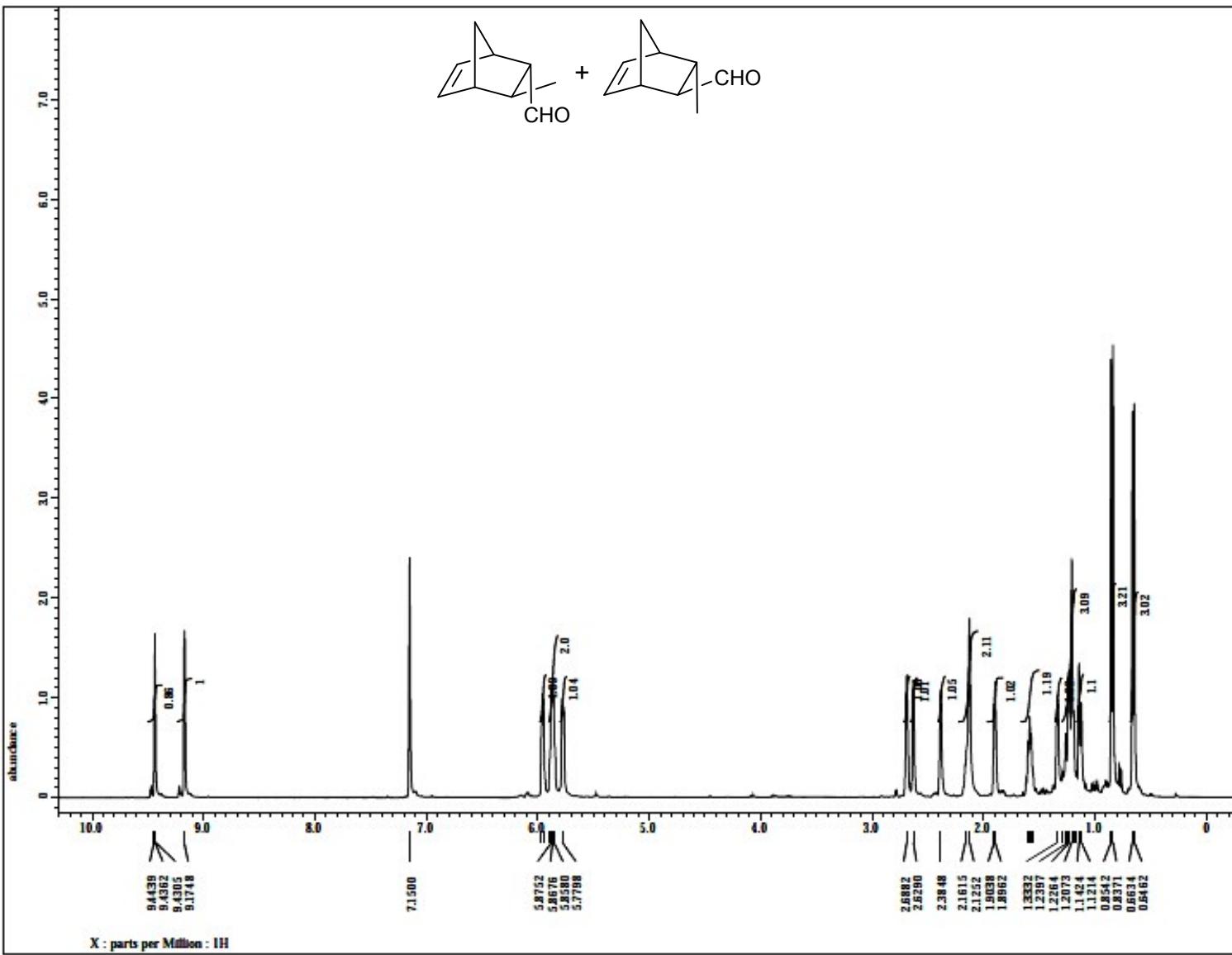


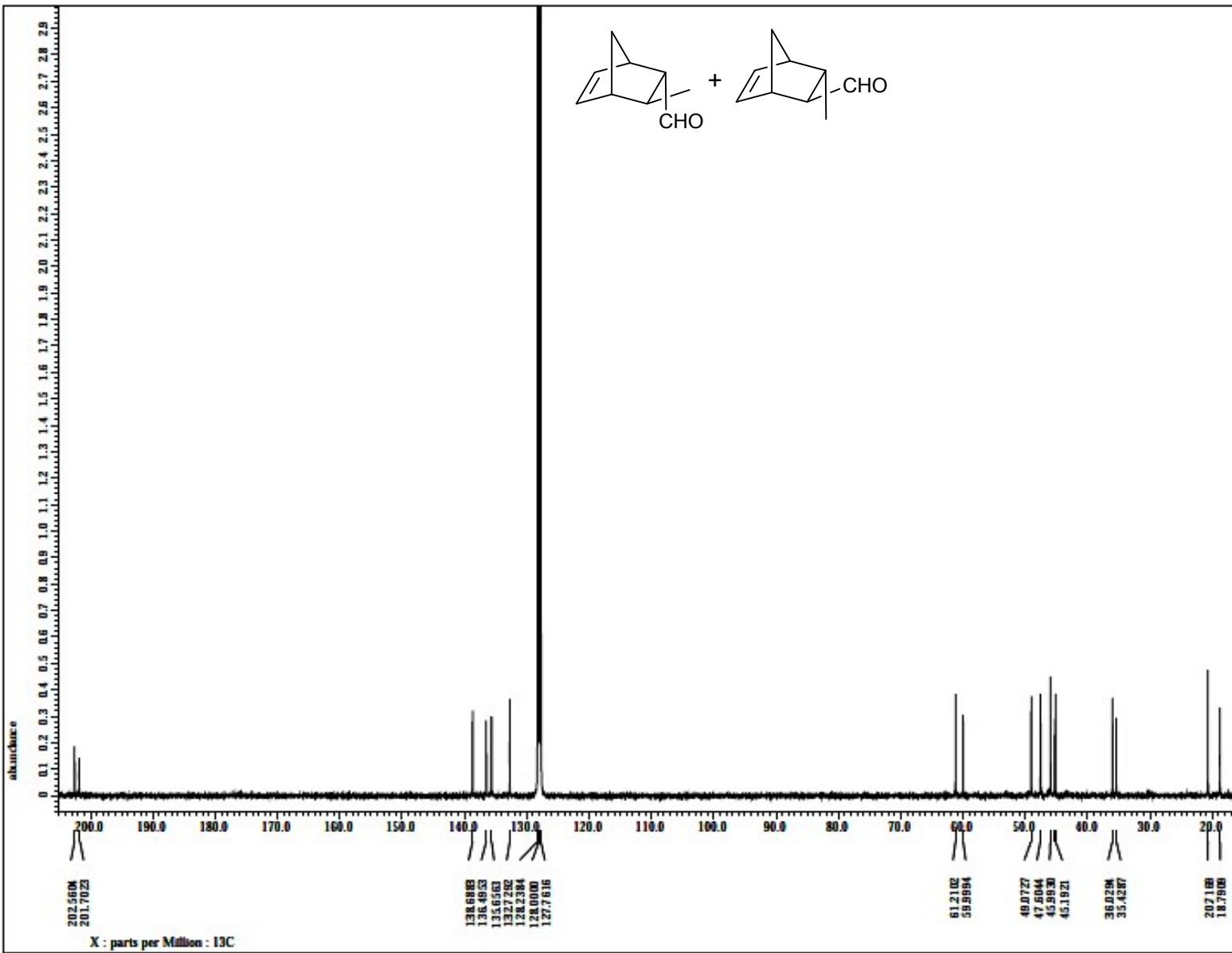




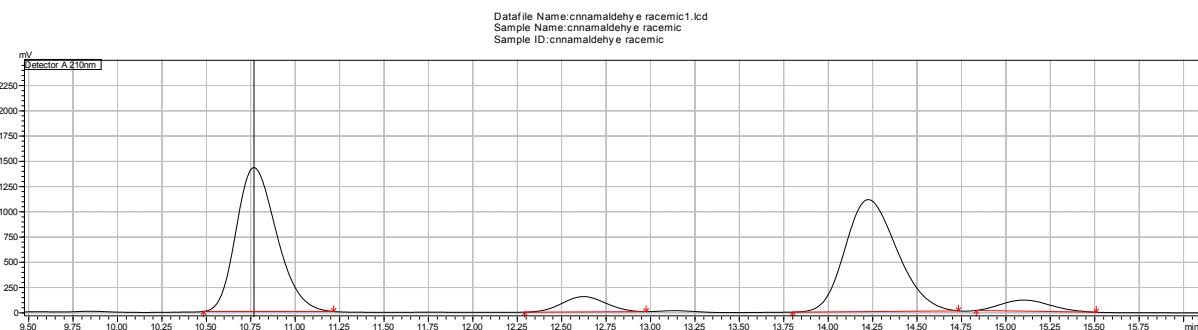




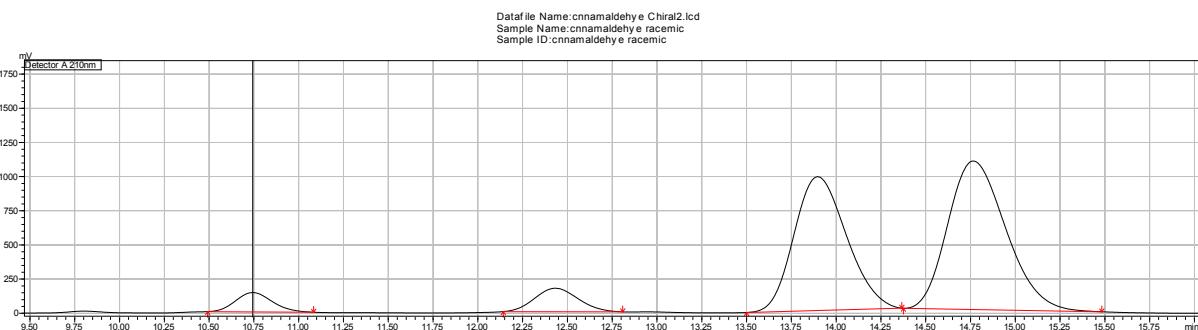




**(1R,3R,4S)-3-phenylbicyclo[2.2.1]hept-5-ene-2-carbaldehyde and (1R,2S,3R,4S)-3-phenylbicyclo[2.2.1] hept-5-ene-2-carbaldehyde** : HPLC conditions: Daicel Chiralcel OD-H column, Hexane/IPA (96 : 4), 1 ml/min., 210 nm.

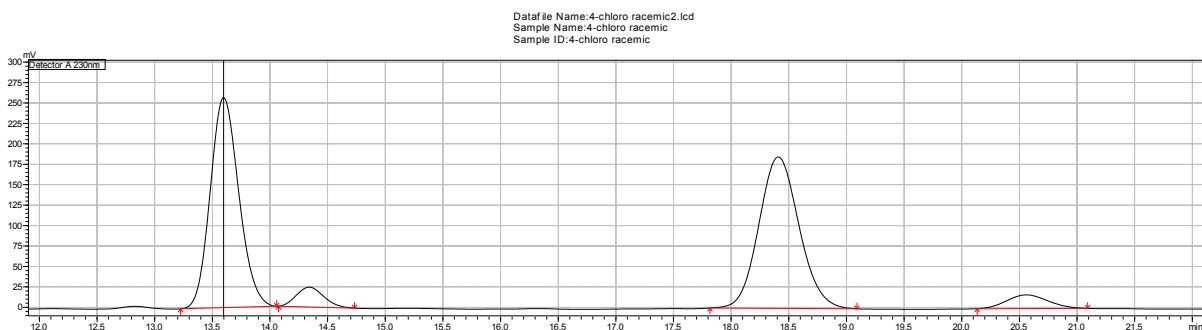


Peak	Ret. Time	Area	Height	Conc.	Area%
1	10.768	22546349	1425099	45.304	45.304 (exo)
2	12.622	2584002	151539	5.192	5.192 (endo)
3	14.226	22524433	1108584	45.260	45.260 (exo)
4	15.101	2111923	109650	4.244	4.244 (endo)
Total		49766707	2794872	100.000	100.000

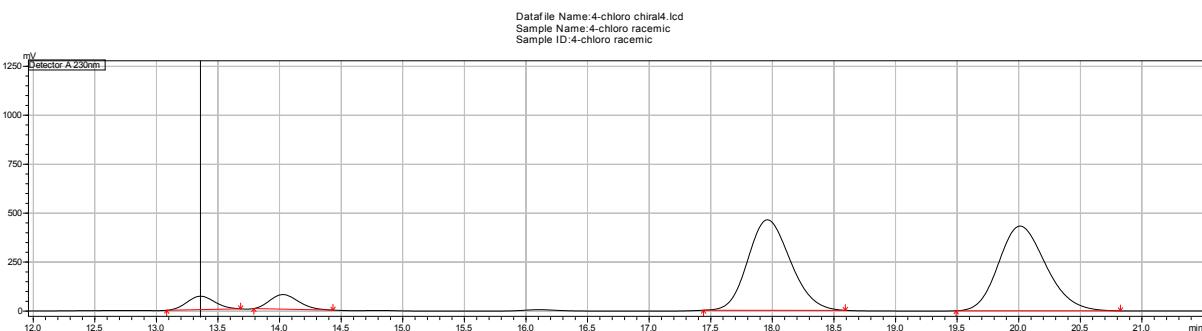


Peak	Ret. Time	Area	Height	Conc.	Area%
1	10.743	2008299	141376	4.069	4.069 (exo)
2	12.432	2895021	172031	5.866	5.866 (endo)
3	13.897	19958948	979508	40.440	40.440 (exo)
4	14.766	24492334	1087196	49.625	49.625 (endo)
Total		49354602	2380112	100.000	100.000

**(1R,3R,4S)-3-(4-chlorophenyl)bicyclo[2.2.1]hept-5-ene-2-carbaldehyde and (1R,2S,3R,4S)-3-(4-chlorophenyl)bicyclo[2.2.1]hept-5-ene-2-carbaldehyde :** HPLC conditions: Daicel Chiralcel OD-H column, Hexane/IPA (96 : 4), 0.8 ml/min., 230 nm.

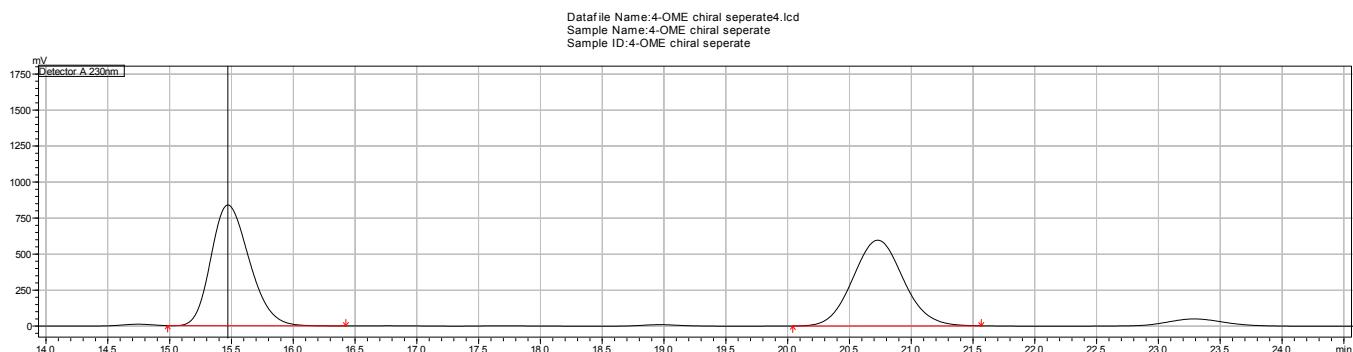


Peak	Ret. Time	Area	Height	Conc.	Area%
1	13.598	4431173	257148	45.474	45.474 (exo)
2	14.339	399294	24257	4.098	4.098 (endo)
3	18.409	4496334	185303	46.142	46.142 (exo)
4	20.560	417694	16749	4.286	4.286 (endo)
Total		9744494	483458	100.000	100.000

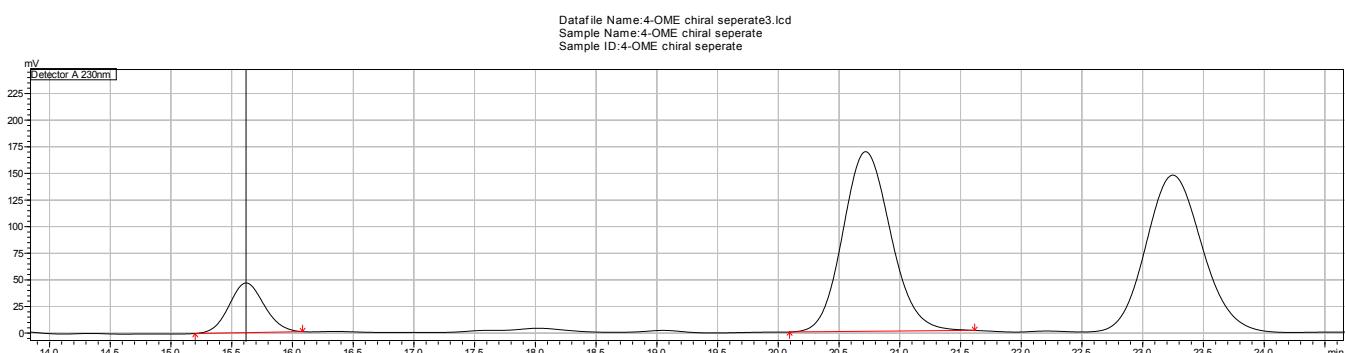


Peak	Ret. Time	Area	Height	Conc.	Area%
1	13.358	1078512	68644	4.328	4.328 (exo)
2	14.027	1193151	74026	4.788	4.788 (endo)
3	17.960	11091711	461775	44.507	44.507 (exo)
4	20.011	11558055	432663	46.378	46.378 (endo)
Total		24921429	1037109	100.000	100.000

**(1S,3R,4R)-3-(4-methoxyphenyl)bicyclo[2.2.1]heptane-2-carbaldehyde and (1S,2S,3R,4R)-3-(4-methoxyphenyl)bicyclo[2.2.1]heptane-2-carbaldehyde :** HPLC conditions: Daicel Chiralcel OD-H column, Hexane/IPA (95 : 5), 0.8 ml/min., 230 nm.

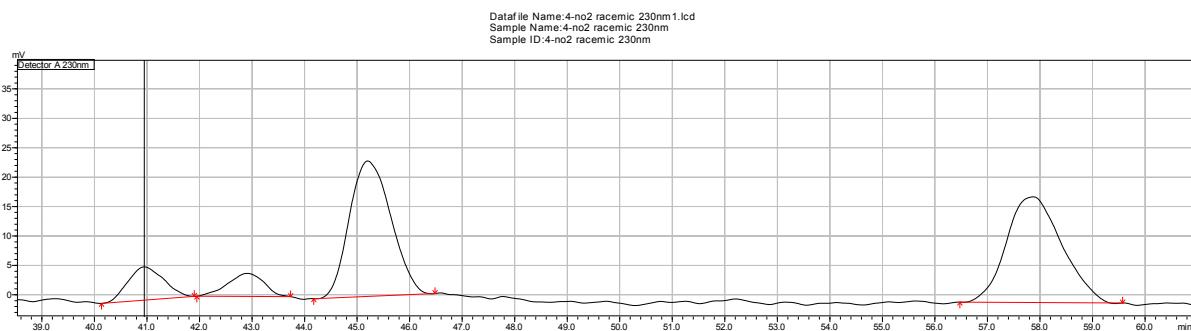


Peak	Ret. Time	Area	Height	Conc.	Area%
1	15.471	18095790	838075	51.653	51.653 (exo)
2	20.730	16937713	595246	48.347	48.347 (exo)
Total		35033502	1433321	100.000	100.000

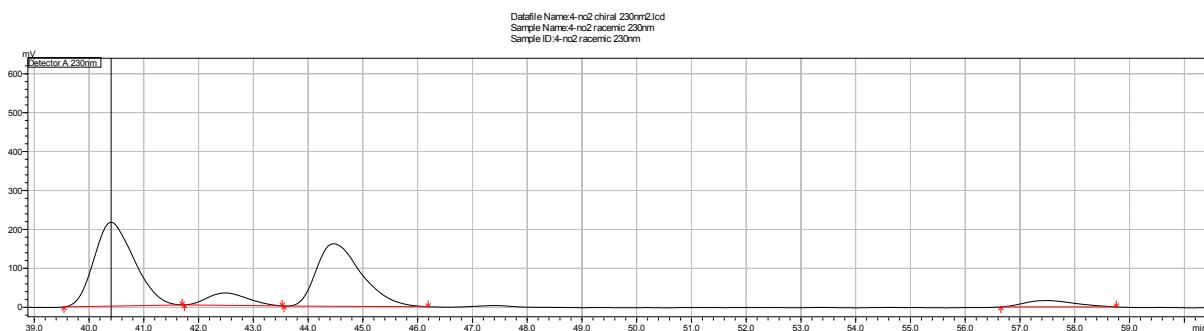


Peak	Ret. Time	Area	Height	Conc.	Area%
1	15.618	937248	46649	16.848	16.848 (exo)
2	20.719	4625840	168750	83.152	83.152 (exo)
Total		5563087	215400	100.000	100.000

**(1S,4R,6S)-5-methyl-6-(4-nitrophenyl)bicyclo[2.2.1]hept-2-ene and (1S,4R,5S,6S)-5-methyl-6-(4-nitrophenyl)bicyclo[2.2.1]hept-2-ene** : HPLC conditions: Daicel Chiralcel AD-H column, Hexane/IPA (96 : 5), 1.0 ml/min., 230 nm.



Peak	Ret. Time	Area	Height	Conc.	Area%
1	40.948	268078	5649	8.813	8.813 (exo)
2	42.900	187994	3914	6.180	6.180 (exo)
3	45.199	1269970	23027	41.748	41.748 (endo)
4	57.873	1315949	17964	43.259	43.259 (endo)
Total		3041992	50554	100.000	100.000



Peak	Ret. Time	Area	Height	Conc.	Area%
1	40.404	10932871	215431	47.978	47.978 (exo)
2	42.490	1616889	31720	7.096	7.096 (exo)
3	44.466	9186078	160450	40.312	40.312 (endo)
4	57.504	1051591	16296	4.615	4.615 (endo)
Total		22787428	423896	100.000	100.000

## GC Chromatogram:

**3-methylbicyclo[2.2.1]hept-5-ene-2-carbaldehyde** : Conversion of the product was determined using capillary RTX column (30 m × 0.25 mm): injector temperature 220°C, Pressure 88.6 kPa, column flow rate 1.10 ml/min, column temp 65 °C for 5 min. then 120 °C, temperature program 15°C/min, detector temp. = 250°C.

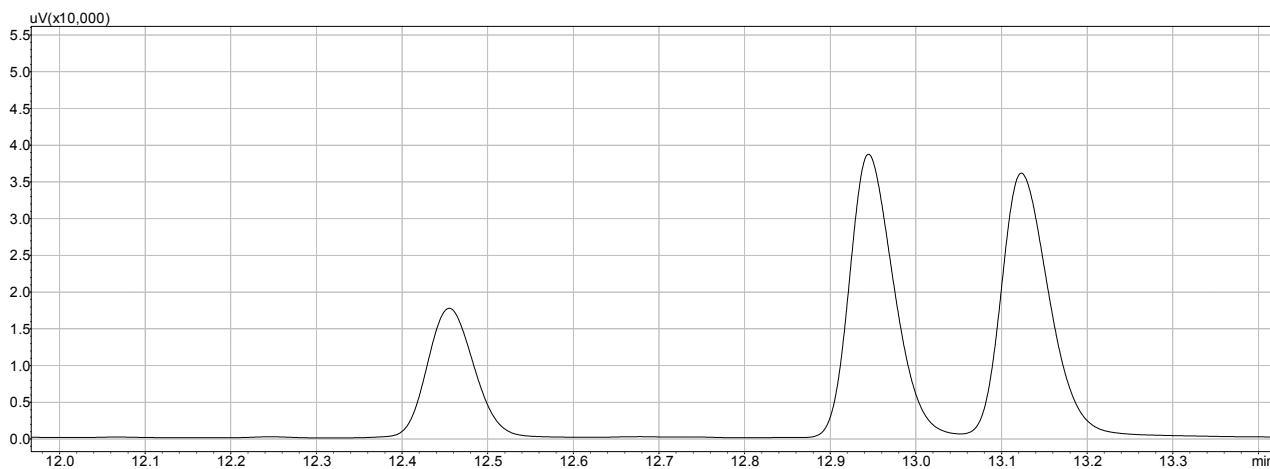


Peak	Ret.Time	Area	Height	Area%
1	2.510	124764.2	27386.6	6.7875
2	9.091	806280.5	330709.6	43.8637
3	9.361	907103.4	367640.0	49.3488

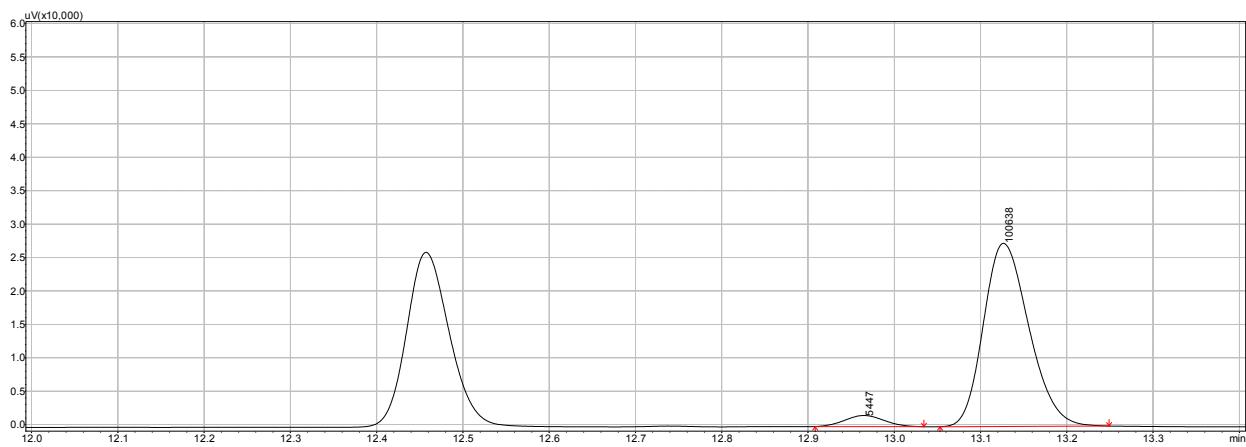
## Enantiomeric excess of the product 12

(Table 5, entry 1, fresh cycle)

GC condition : column information β-Dex L = 30m, 0.25mm ID, injector temperature 220°C, Pressure 88.6 kPa, column flow rate 1.10 ml/min, column temp 65 °C for 5 min. then 120 °C, temperature program 15°C/min, detector temp. = 250°C.

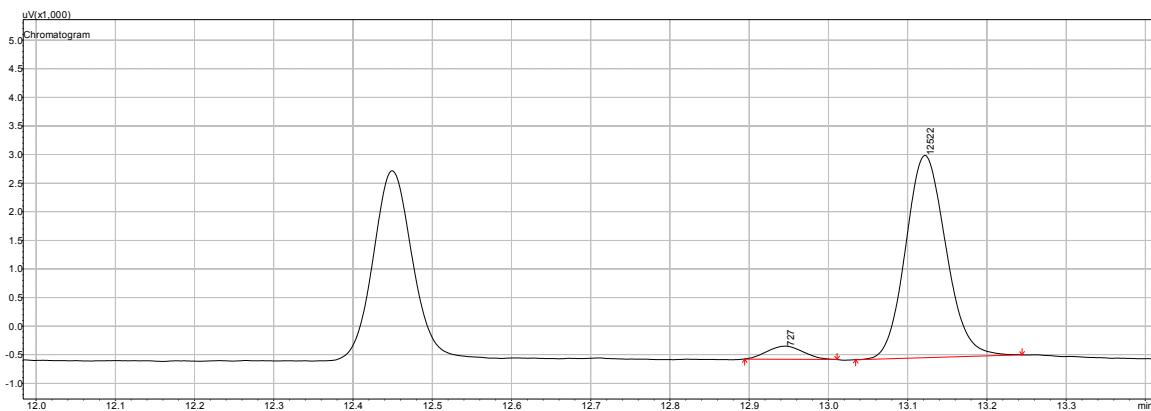


Peak	Ret.Time	Area	Height	Conc.	Area%
1	12.945	136015.8	37765.1	50.19428	50.1943 (endo)
2	13.123	134962.9	35241.2	49.80572	49.8057 (endo)



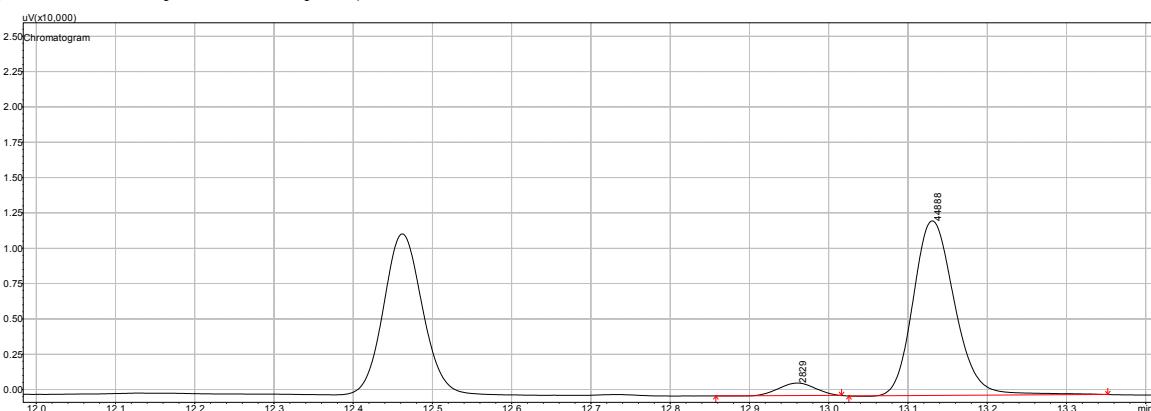
Peak	Ret.Time	Area	Height	Conc.	Area%
1	12.965	5446.8	1676.9	5.13439	5.1344
2	13.127	100637.7	27083.6	94.86561	94.8656

(Table 5, entry 2, 1<sup>st</sup> recycle)



Peak	Ret.Time	Area	Height	Conc.	Area%
1	12.945	726.8	227.3	5.48603	5.4860
2	13.122	12521.6	3482.7	94.51397	94.5140

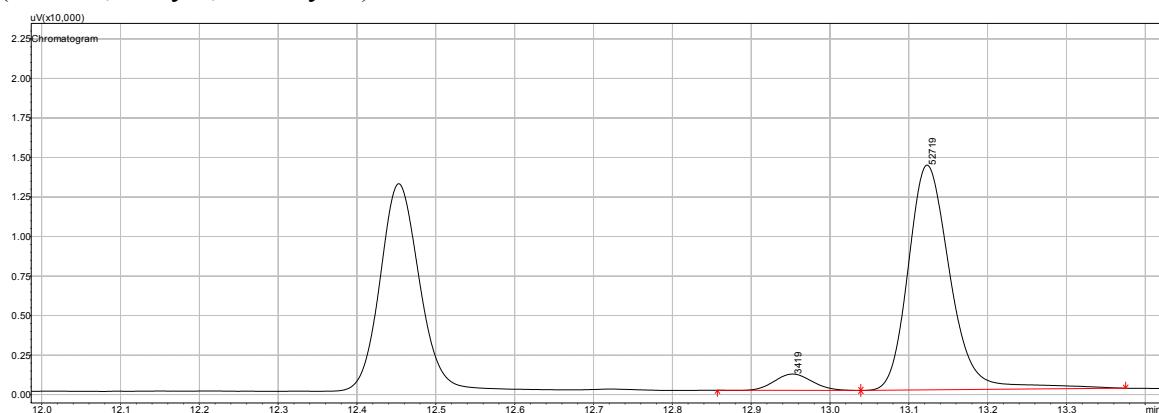
(Table 5, entry 3, 2<sup>nd</sup> recycle)



Peak	Ret.Time	Area	Height	Conc.	Area%

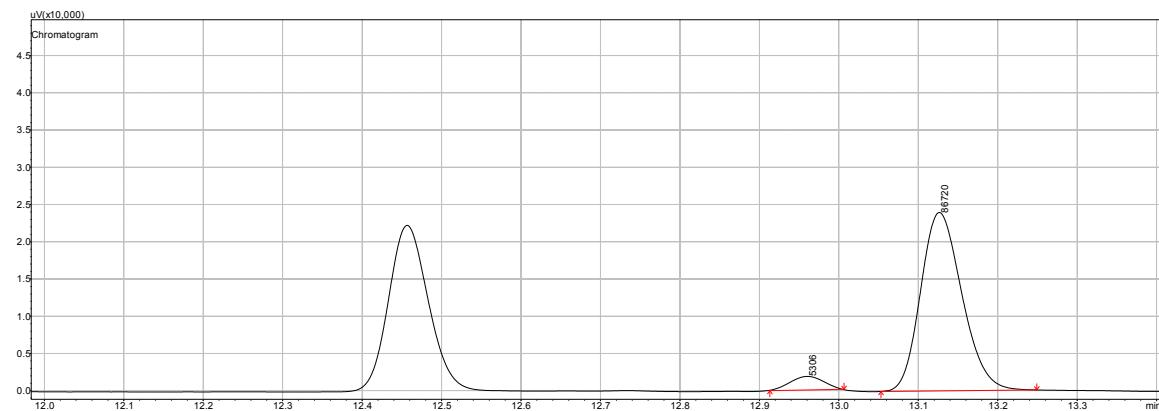
1	12.960	2829.3	886.1	5.92936	5.9294
2	13.131	44887.5	12344.4	94.07064	94.0706

(Table 5, entry 4, 3<sup>rd</sup> recycle)



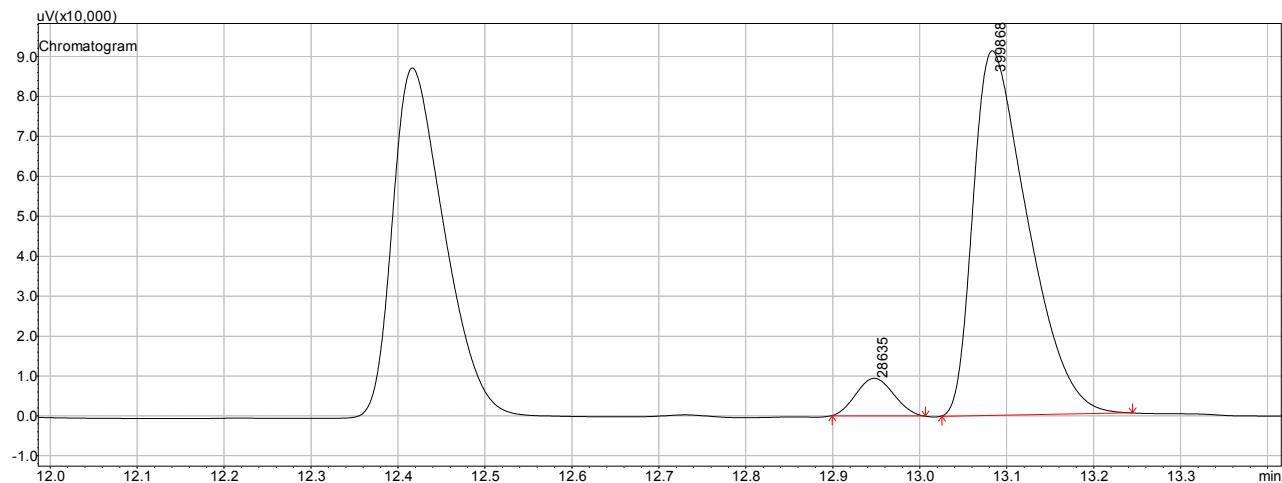
Peak	Ret.Time	Area	Height	Conc.	Area%
1	12.953	3418.5	1030.1	6.08953	6.0895
2	13.123	52719.3	14101.4	93.91047	93.9105

(Table 5, entry 5, 4<sup>th</sup> recycle)



Peak	Ret.Time	Area	Height	Conc.	Area%
1	12.961	5305.9	1801.6	5.76568	5.7657
2	13.127	86719.6	23616.0	94.23432	94.2343

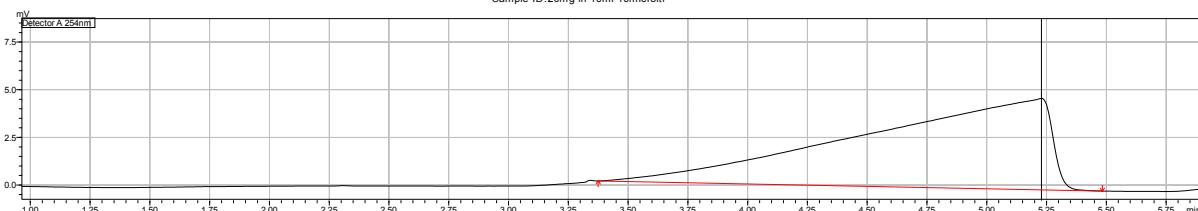
(Table 5, entry 6, 5<sup>th</sup> recycle)



Peak	Ret.Time	Area	Height	Conc.	Area%
1	12.948	28635.1	9430.4	6.68258	6.6826
2	13.084	399868.0	91166.3	93.31742	93.3174

#### HPLC chromatogram for fresh and leached catalyst:

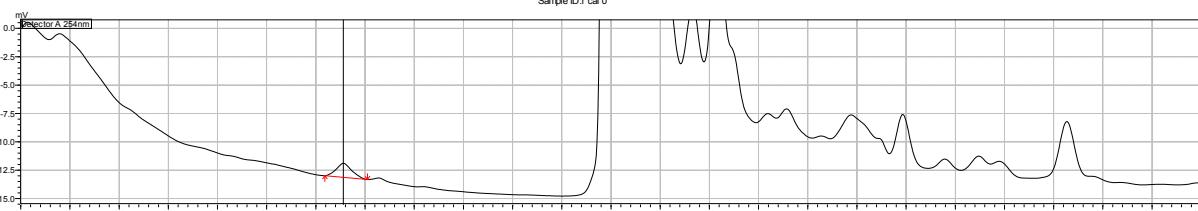
Datafile Name:20mg in 10ml 10microlr3.lcd  
Sample Name:20mg in 10ml 10microlr  
Sample ID:20mg in 10ml 10microlr



#### Fresh catalyst

Peak	Ret. Time	Area
1	5.228	261971
Total		261971

Datafile Name:r.cal.0.lcd  
Sample Name:r.cal.0  
Sample ID:r.cal.0



#### Recovered catalyst and product

Peak	Ret. Time	Area
1	3.279	13438
Total		13438