Supporting Information

Functional PEG building blocks via copolymerization of ethylene carbonate and tert.butyl gylcidyl ether

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Figure S1 ¹H-NMR analysis of **P0 c** at t = 0 min, t = 90 min, t = 900 min and t = 2100 min.



Figure S2¹³C-NMR analysis of **P0 c** at t = 0 min, t = 90 min, t = 900 min and t = 1200 min.



Table S1 Detailed MALDI-ToF analysis of **P0 c** including the found and the calculated masses. [EC]/[CsOH] = 100, T = 180°C, t = 35h (2100 min). $P_n = (EO)_n$, $(CH_2-CH_2-O)_n$.



Figure S3 Time resolved SEC analysis of **EC** polymerisation with CsOH as initiator (**P0** c). [EC]/[CsOH] = 100, T = 180°C, t = 35h (2100 min).



Table S2 Detailed MALDI-ToF analysis of **P1** including the found and the calculated masses. [M]/[CsOH] = 150, [EC]/[TBGE] = 100/50, T = 180°C, t = 15h. $P_n = (EO)_n = X$; $P_m = (TBGE)_m = Y$



Table S3 Detailed MALDI-ToF analysis of **P2** including the found and the calculated masses. [M]/[CsOH] = 150, [EC]/[TBGE] = 75/75, T = 180°C, t = 15h. $P_n = (EO)_n = X$; $P_m = (TBGE)_m = Y$



Table S4 Detailed MALDI-ToF analysis of **P3** including the found and the calculated masses. [M]/[CsOH] = 150, [EC]/[TBGE] = 50/100, T = 180°C, t = 15h. $P_n = (EO)_n = X$; $P_m = (TBGE)_m = Y$



Figure S4 Kinetic investigation of for the synthesis of **P1** ([M]/[CsOH] = 150, [EC]/[TBGE] = 100/50, T = 180°C, t = 15h). A): Conversion versus time plot. B): Molfraction of TBGE, TBMEC, and TBGE-r.u. + TBMEC-r.u. versus time. C): Polymer composition versus time plot. D): Time depended GPC analysis of the copolymerisation.



Figure S5 Kinetic investigation of for the synthesis of **P2** ([M]/[CsOH] = 150, [EC]/[TBGE] = 75/75, T = 180°C, t = 15h). A): Conversion versus time plot. B): Molfraction of TBGE, TBMEC, and TBGE-r.u. + TBMEC-r.u. versus time. C): Polymer composition versus time plot. D): Time depended GPC analysis of the copolymerisation.



Figure S6 Kinetic investigation of for the synthesis of **P3** ([M]/[CsOH] = 150, [EC]/[TBGE] = 50/100, T = 180°C, t = 15h). A): Conversion versus time plot. B): Molfraction of TBGE, TBMEC, and TBGE-r.u. + TBMEC-r.u. versus time. C): Polymer composition versus time plot. D): Time depended GPC analysis of the copolymerisation.



Figure S7 Comparison of ¹H-NMR spectra of P2 (multi block) and P8 (triblock).



Figure S8 SEC elugram of P8 (triblock) in DMF.



Table S5 Detailed MALDI-ToF analysis of **P9** including the found and the calculated masses. $P_n = (EO)_n = X; P_k = (TBGE)_k = G$



Figure S9 Detailed ¹³C-NMR (100 MHz, d₆-DMSO) analysis of P4 including end group assignment.

Removal of the brownish colour from raw polymer products (representative example)

P4 (1 g) was placed in a round bottom flask and dissolved in isopropyl alcohol (10 mL). Activated carbon (200 mg) was added to the solution and stirred for 2 h. The mixture was filtered and the solvent was removed under reduced pressure yielding a colourless oil (1 g, quant.).