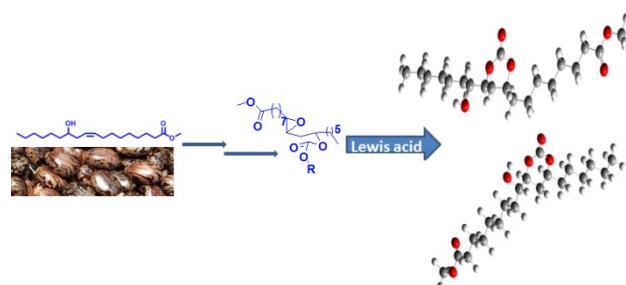


SUPPLEMENTARY INFORMATION

Lewis-Acid Catalyzed Synthesis and Characterization of Novel Castor Fatty Acid-Based Cyclic Carbonates

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*

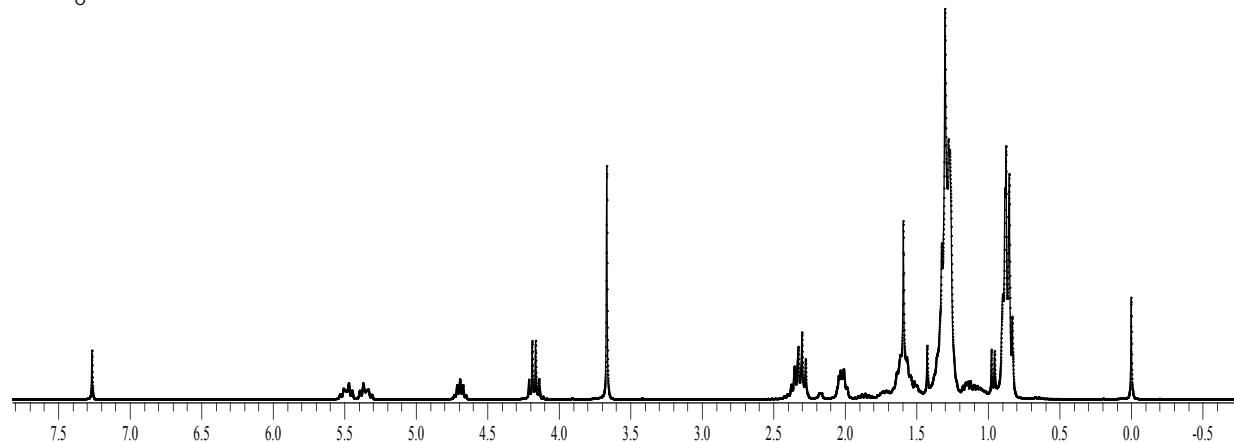
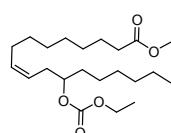


Figure S1. ¹H NMR spectrum of **2b**.

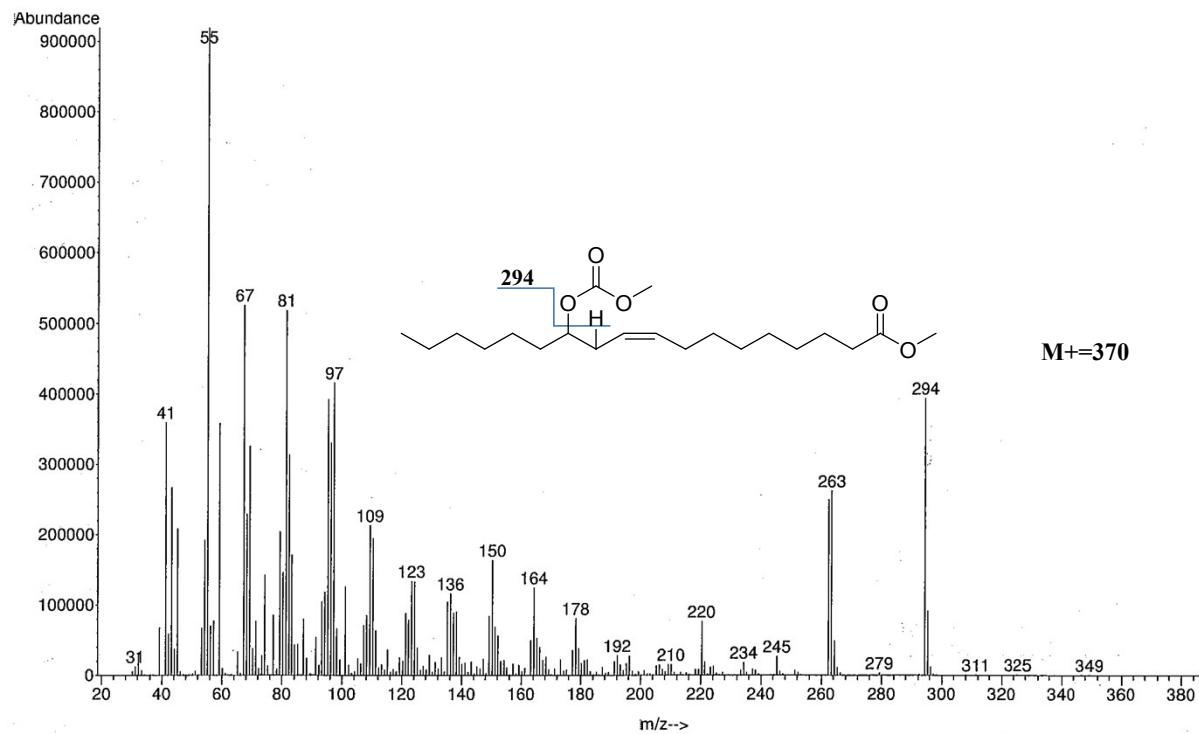


Figure S2.The mass spectrum of **2a**

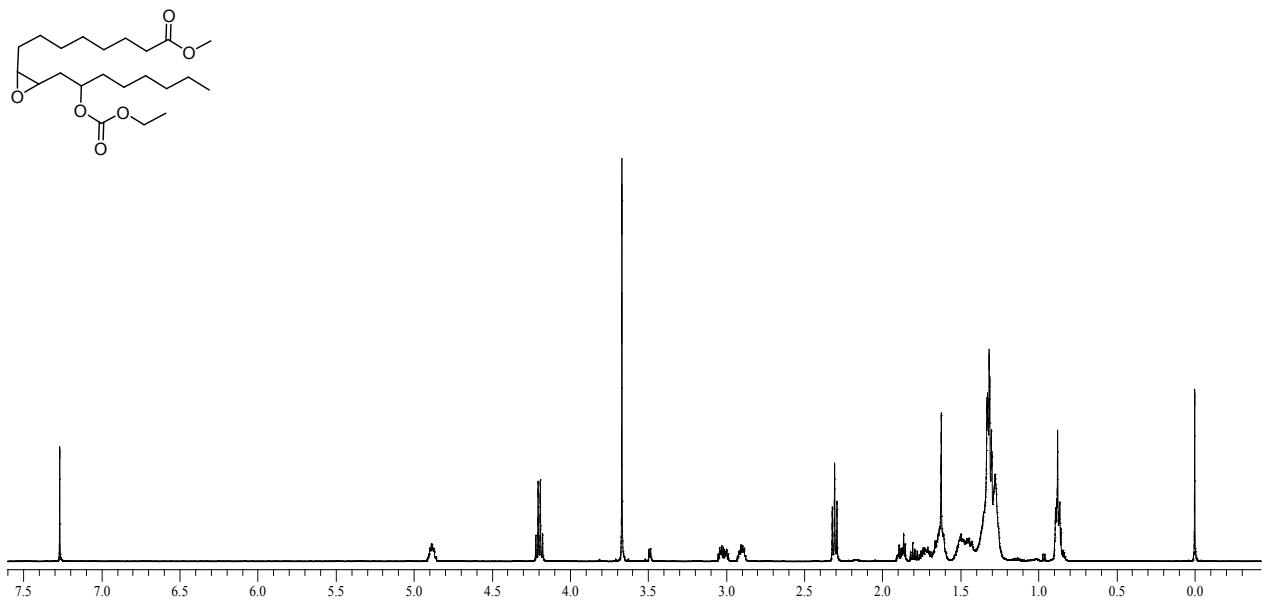


Figure S3. ^1H NMR spectrum of **3b**.

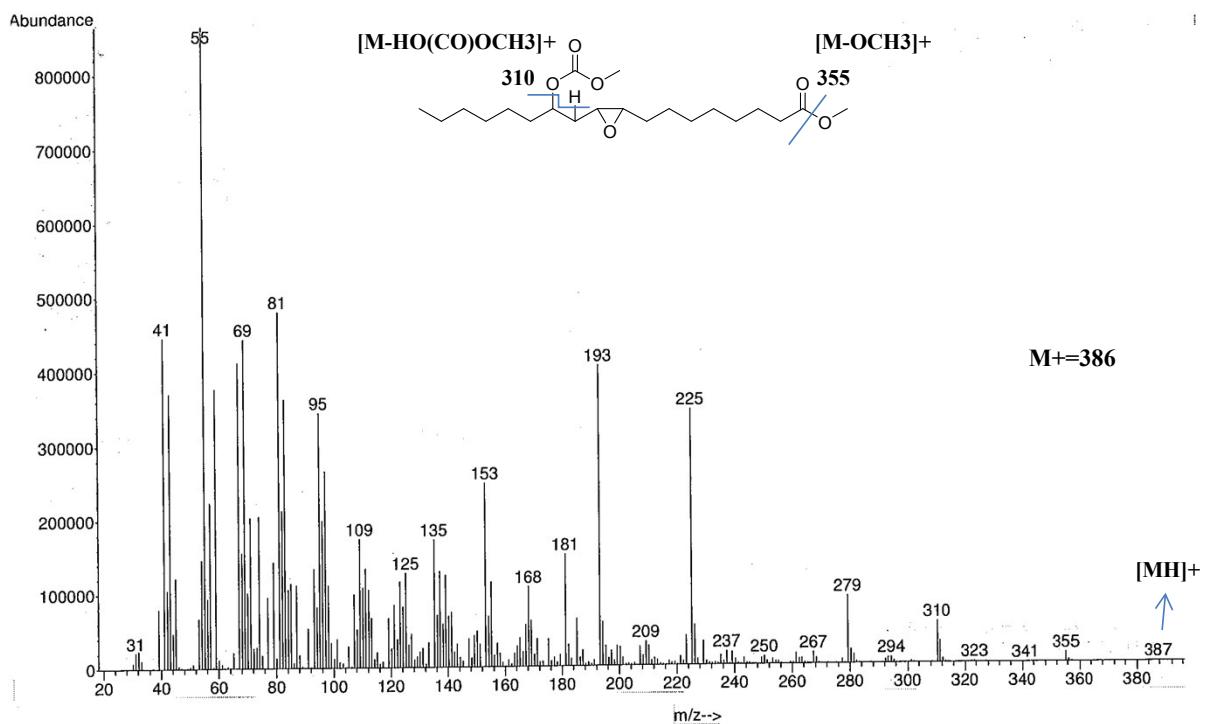


Figure S4. The mass spectrum of 3a

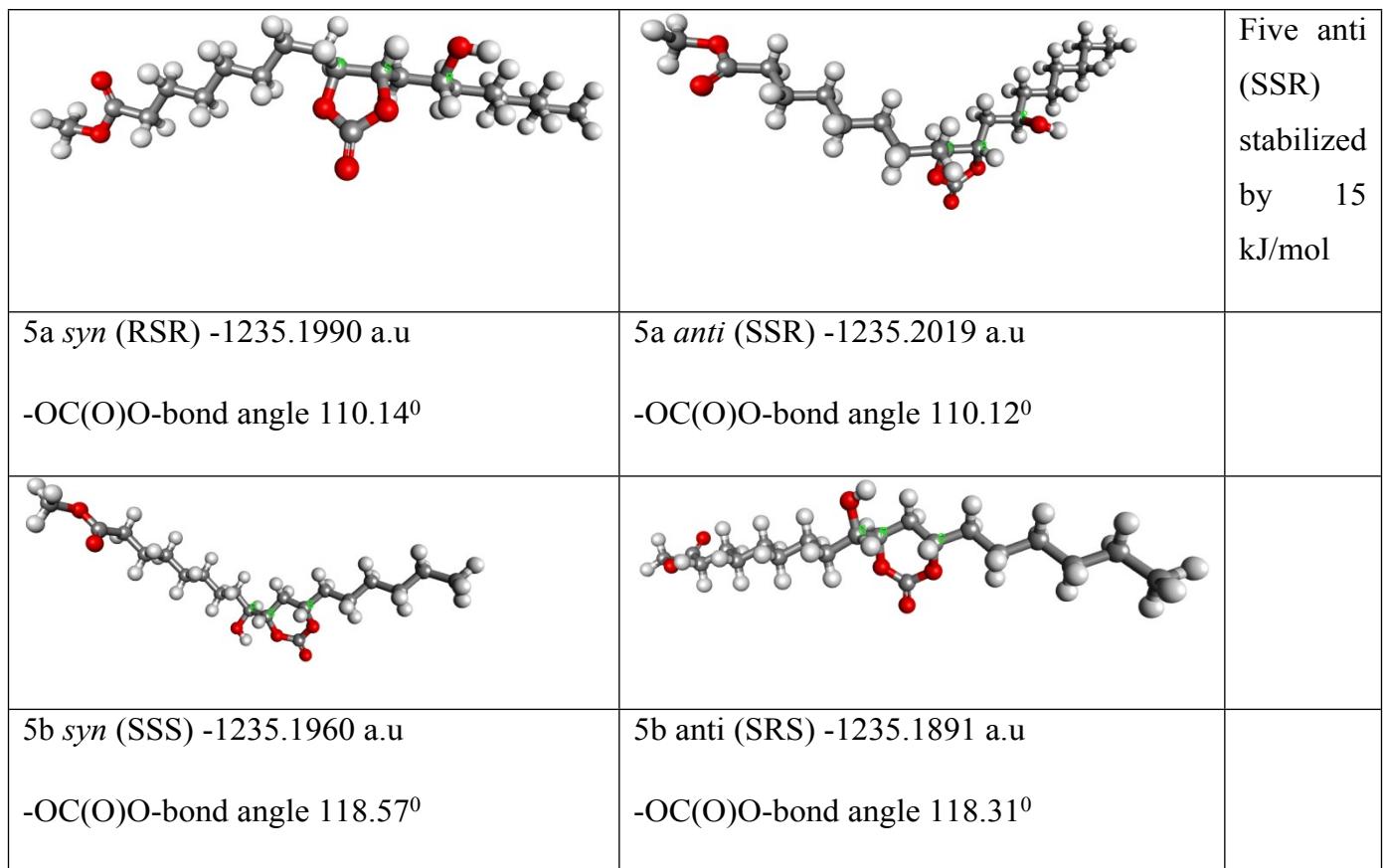


Figure S5. Energy profiles calculated for five and six membered cyclic carbonates (Red coloured are stable structures).

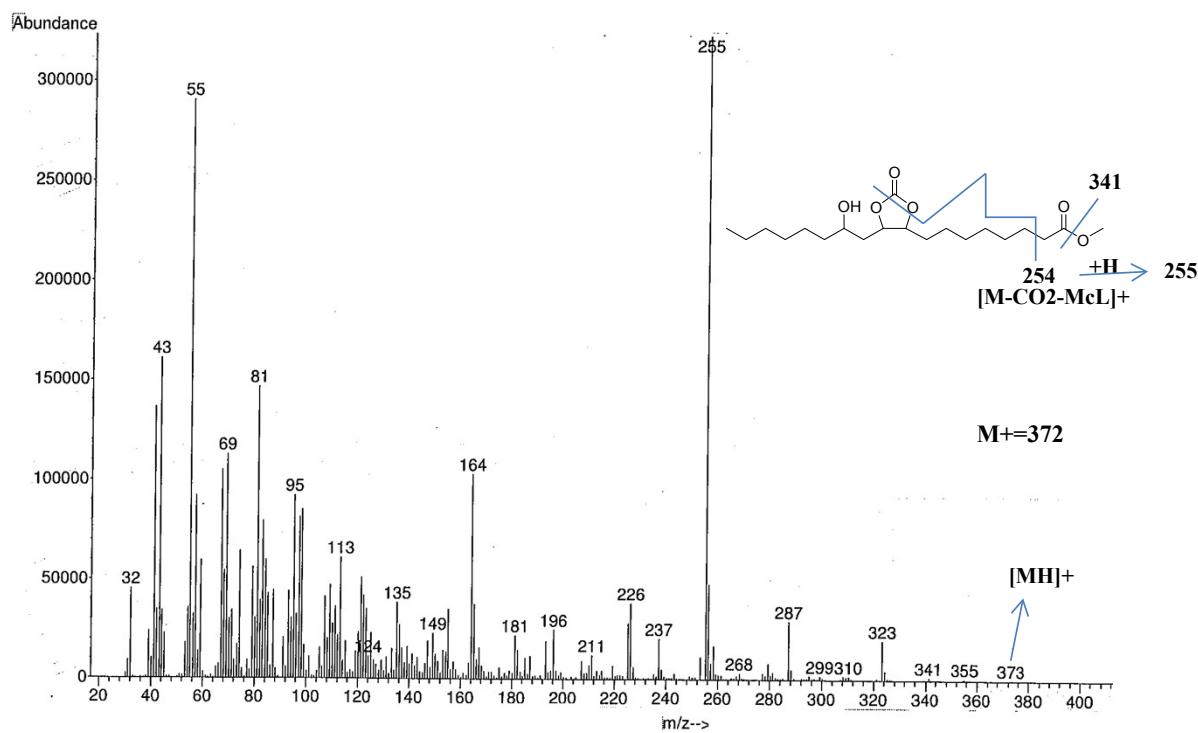


Figure S6. The mass spectrum of 5

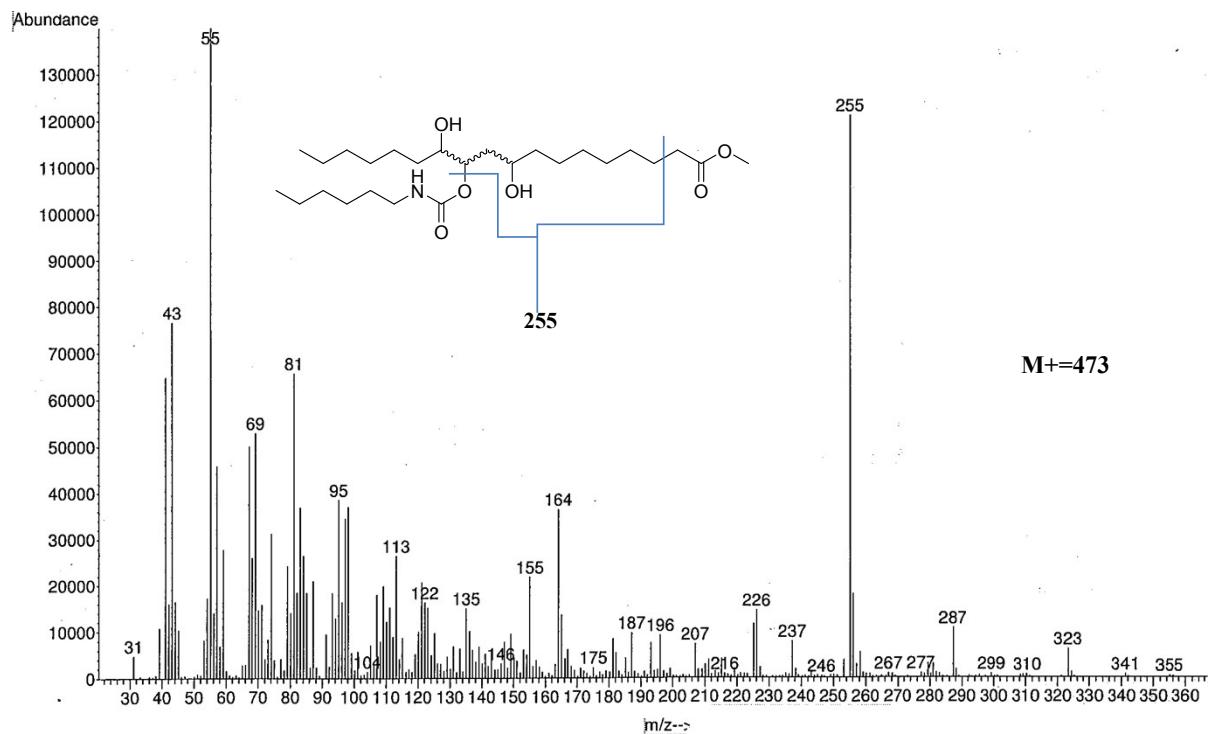


Figure S7. The mass spectrum of 6

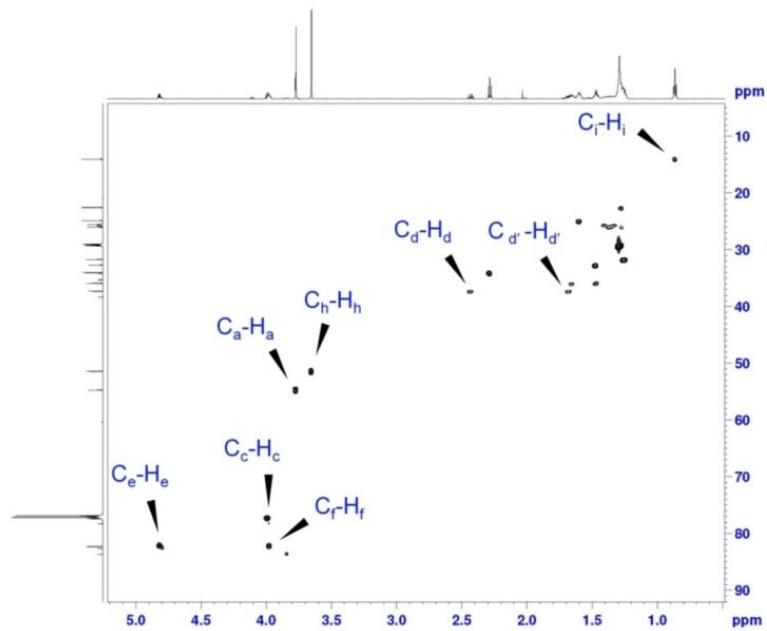


Figure S8. ¹³C-¹H HSQC spectrum of **4a** (CDCl_3 , 298 K, Bruker Avance 700 MHz).

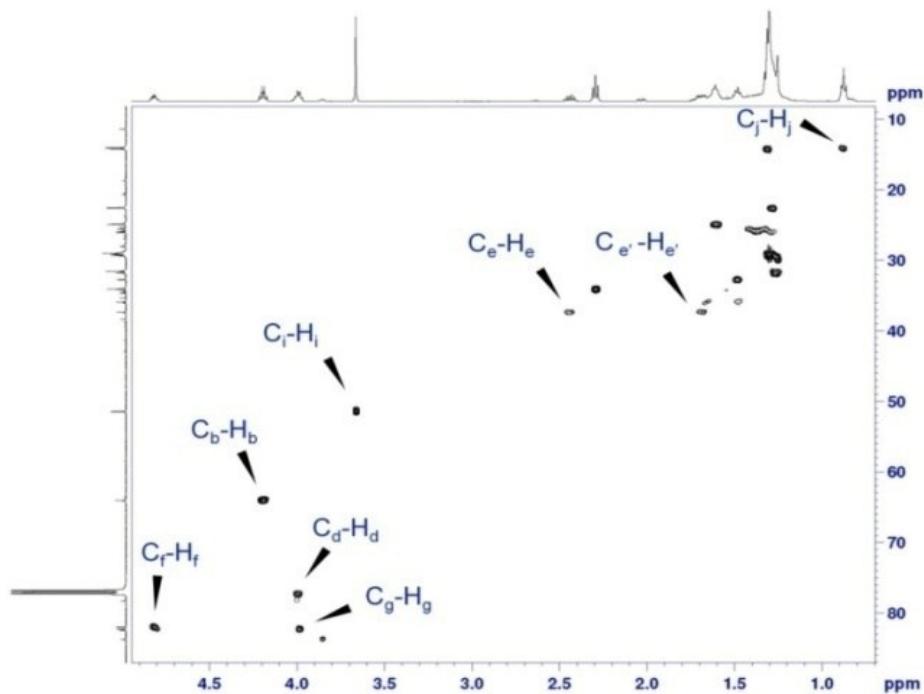


Figure S9. ¹³C-¹H HSQC spectrum of **4b** (CDCl_3 , 298 K, Bruker Avance 500 MHz).

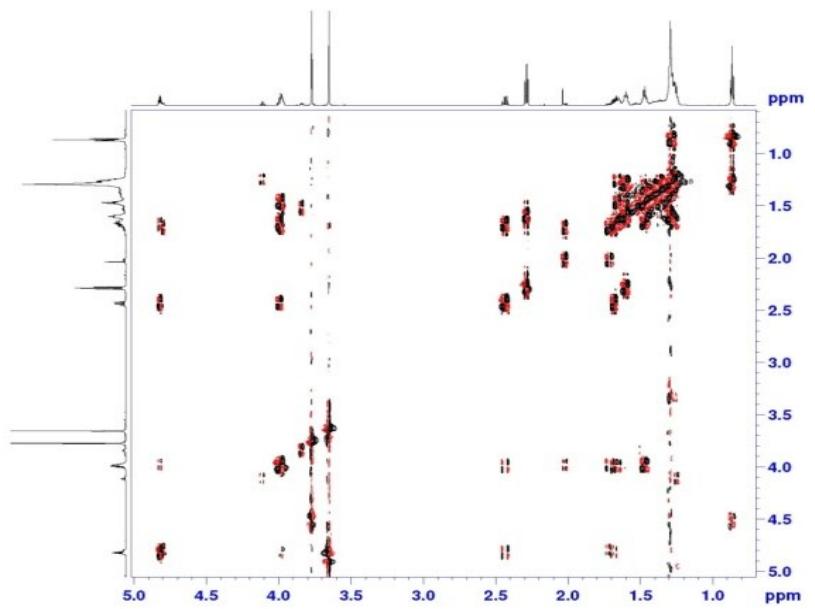


Figure S10. DQFCOSY spectrum of **4a** (CDCl_3 , 298 K, Bruker Avance 700 MHz).

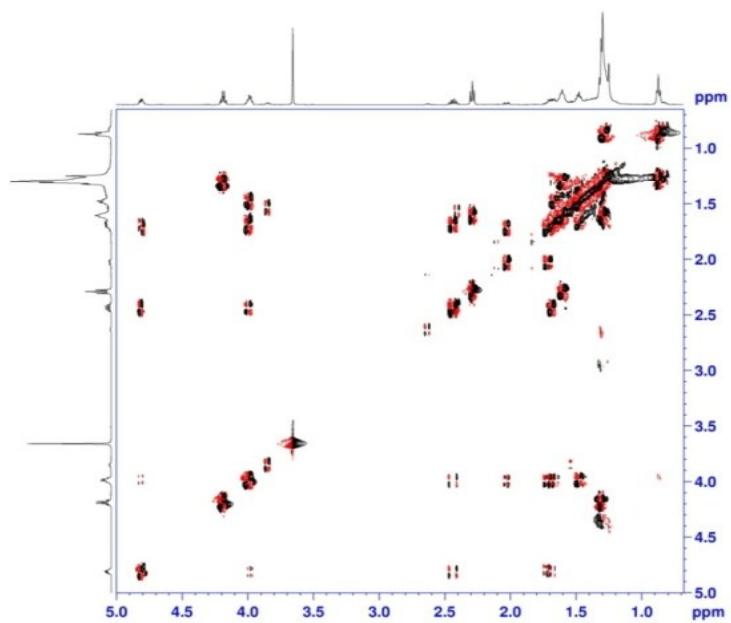


Figure S11. DQFCOSY spectrum of **4b** (CDCl_3 , 298 K, Bruker Avance 500 MHz).

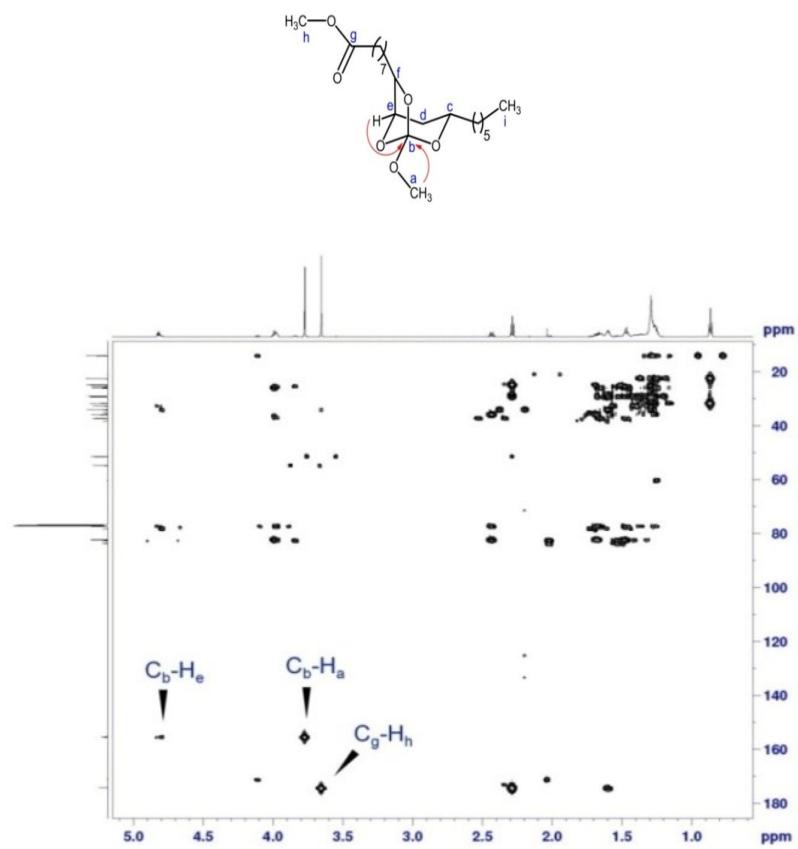


Figure S12. ¹³C-¹H HMBC spectrum of **4a** (red arrows) (CDCl_3 , 298K, Bruker Avance 700 MHz).

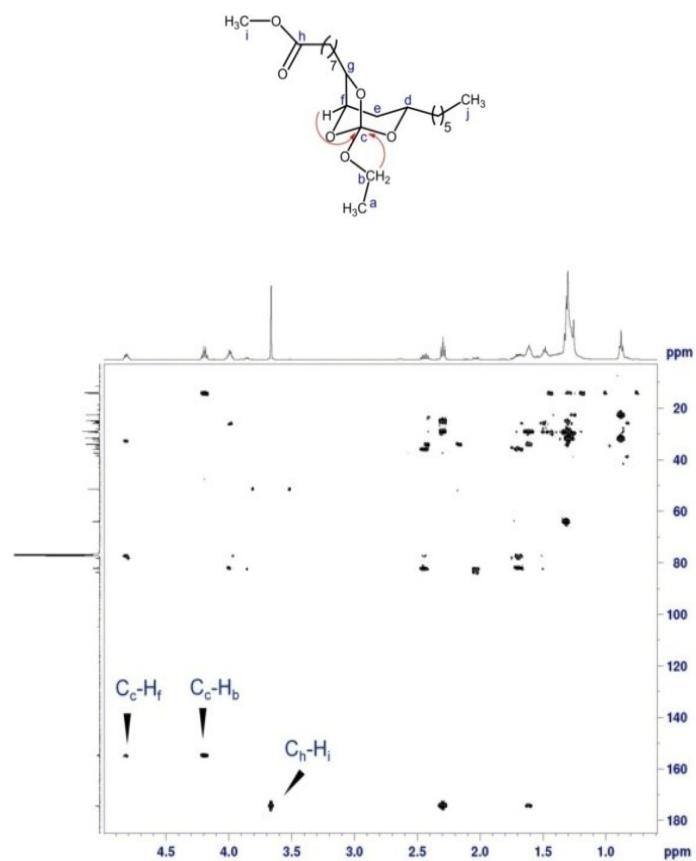


Figure S13. ^{13}C - ^1H HMBC spectrum of **4b** (red arrows)(CDCl_3 , 298 K, Bruker Avance 500 MHz).

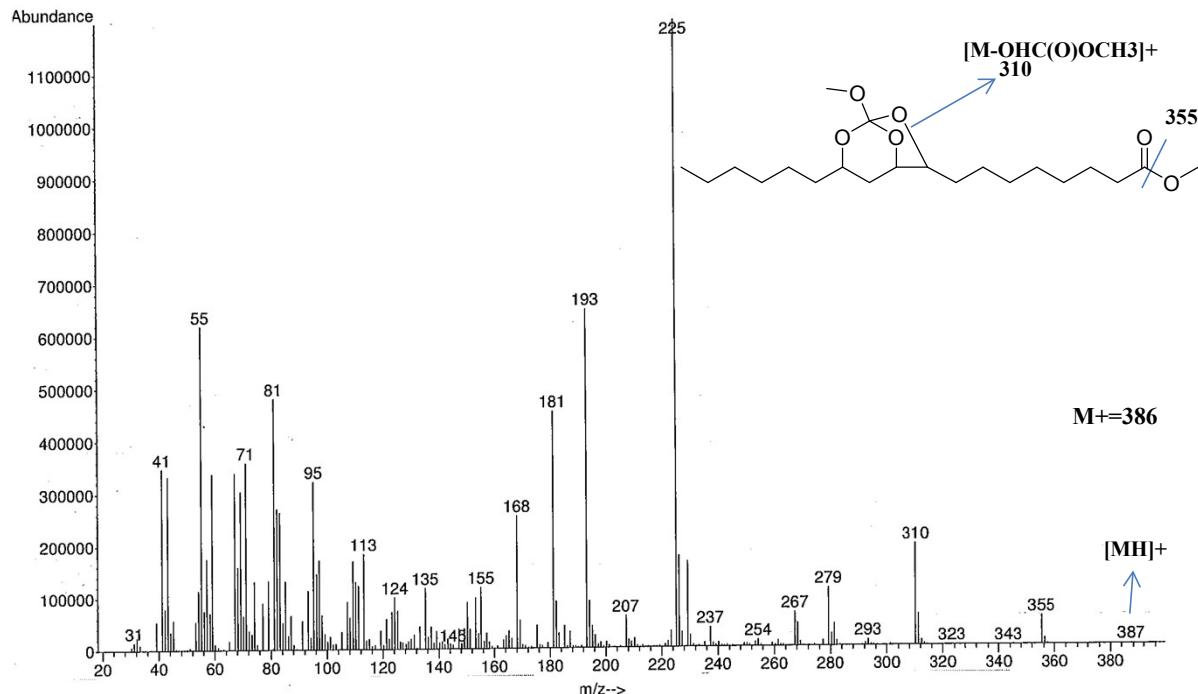
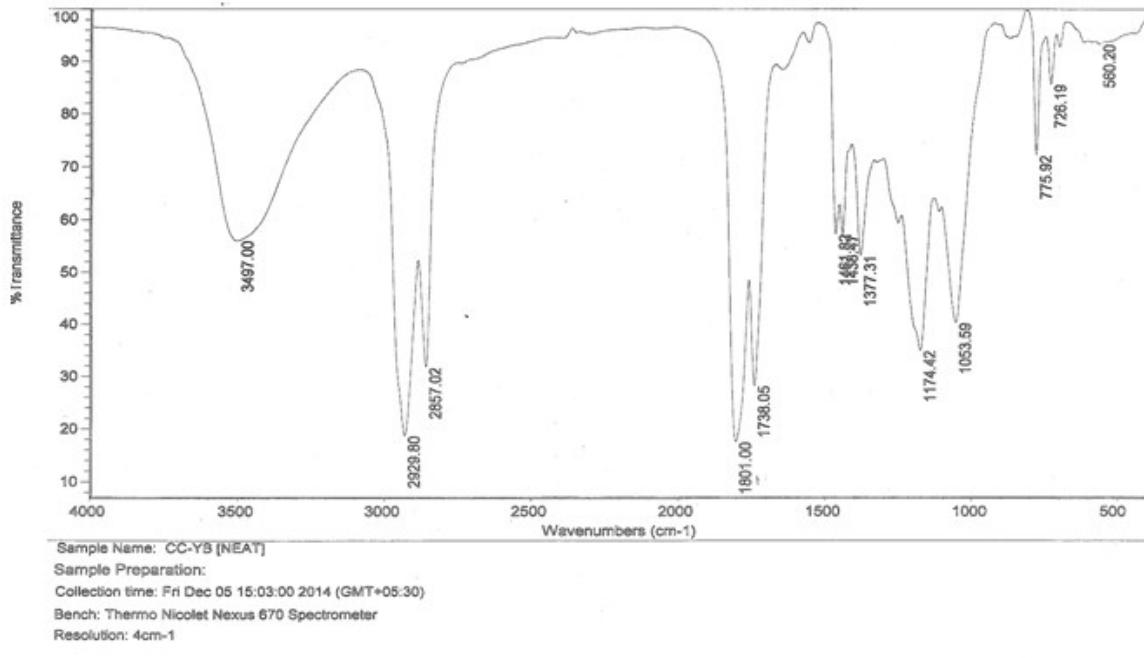
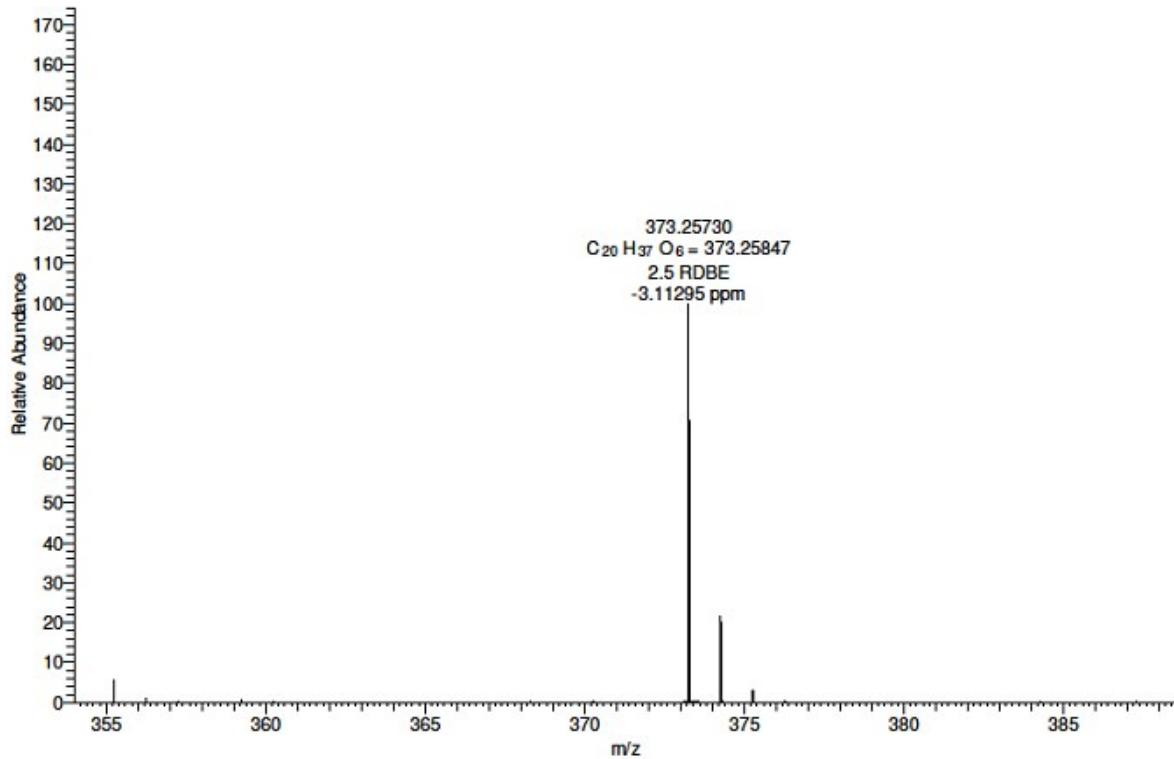


Figure S14. The mass spectrum of **4a**



FT-IR spectrum of cyclic carbonates



HRMS Spectrum of cyclic carbonates