

Supporting Information

A facile strategy for synthesis of spinel ferrite nano-granules and its potential applications

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Part I

Detailed various experimental conditions for synthesis of MFe₂O₄ nano-granules.

Part II

The results of obtained MFe₂O₄ nano-granules with different DMF concentration.

Part III

The results of obtained MFe₂O₄ nano-granules under different calcination temperatures.

Part IV

Summary of the suitable preparing parameters and synthesizing other MFe₂O₄ nano-granules.

Part V

The possibility of synthesizing magnetite γ -Fe₂O₃ nano-granules.

Part VI

The possibility of preparing MFe_2O_4 nano-granules doped with nonmetal elements.

Part I

Detailed various experimental conditions for synthesis of MFe_2O_4 nano-granules.

Experimental Section

I. A unified methodology is provided using a simple and convenient route to for assembling materials. Ferric nitrate (0.4 mol/L), and M nitrate (i.e. cobalt nitrate, nickel nitrate, and zinc nitrate) (0.2 mol/L) were dissolved in Dimethyl Formamide (DMF, 15 mL). For the binary ferrite, we add two different metal nitrate salts (e.g., for $NiZnFe_2O_4$ nano-granules, M nitrate (0.2 mol/L) nickel nitrate (0.1 mol/L) and zinc nitrate (0.1 mol/L)). The mixed solution was calcined for 2 hours at the certain temperature under the air with the heating rate of $1^\circ\text{C}/\text{min}$. The obtained products are MFe_2O_4 nano-granules. This is the total strategy of the method, and the brief schematic diagram of experimentation is shown in Figure S1. The detailed process of every experiment is shown as follows.

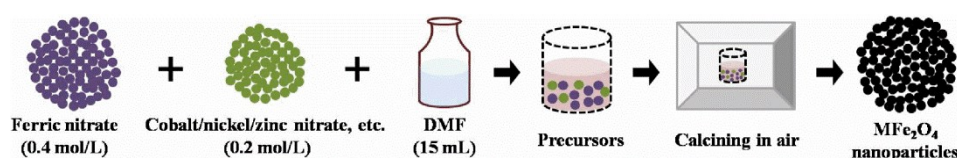


Figure S1. Schematic diagram of the simple experiment process.

II. MFe_2O_4 nano-granules with different DMF concentration were prepared at 650°C .

The calcination time was 2 hours under the air, and the heating rate was $1^\circ\text{C}/\text{min}$. The concentration of DMF was regulated by adding distilled water, and the total volumes of DMF and water are still 15 mL. The obtained various DMF concentrations are 0% (pure distilled water), 13%, 33%, 53%, 67%, 87%, and 100% (pure DMF).

III. The experimental condition of MFe_2O_4 nano-granules under different calcination temperature (CT) was not changed. The heating temperature was established with 100°C , 200°C , 300°C , 400°C , 500°C , 600°C , 700°C , 800°C , and 900°C . The calcination time is still 2 hours under the air, and the heating rate was $1^\circ\text{C}/\text{min}$. The

total volumes of pure DMF are 15 mL.

IV. MFe_2O_4 ($ZnFe_2O_4$, $CuFe_2O_4$, $MnFe_2O_4$) nano-granules were obtained at 680°C for 2 hours under the air, and the heating rate was 1°C/min. The concentration of chemicals keeps the same, and the total volumes of pure DMF are 15 mL. Just replace M nitrate to zinc nitrate, copper nitrate, or manganese nitrate.

V. For preparing $\gamma-Fe_2O_3$, only ferric nitrate (0.6 mol/L) was dissolved in DMF (15 mL). The calcination temperature (CT) was 100°C, 150°C, 200°C, 250°C, 300°C, 350°C, and 400°C for 2 hours under the air, and the heating rate was 1°C/min.

VI. The modified MFe_2O_4 nano-granules, i.e., nonmetal-doped $CoFe_2O_4$, were obtained at 680°C for 2 hour under the air, and the heating rate was 1°C/min. The precursor of S-doped $CoFe_2O_4$ was component with Ferric nitrate (0.4 mol/L), cobalt nitrate (0.2 mol/L), and different concentration thiourea (0 mol/L, 0.05 mol/L, 0.1 mol/L, 0.18 mol/L, 0.3 mol/L, and 0.5 mol/L) in DMF. The precursor of C-doped $CoFe_2O_4$ was component with Ferric nitrate (0.4 mol/L), cobalt nitrate (0.2 mol/L), and citric acid (0 mol/L, 0.03 mol/L, 0.08 mol/L, 0.15 mol/L, 0.3 mol/L, and 0.5 mol/L) in DMF.

Characterizations

The crystal structure of samples was measured by X-ray diffraction (XRD, PANalytical X'Pert) equipped with Cu-K α radiation ($\lambda=1.5406 \text{ \AA}$). The morphology of all samples was observed by using field emission scanning electron microscopy (FESEM, Hitachi S-4800) equipped with an energy-dispersive spectrometer (EDS) X-ray spectrometer and transmission electron microscopy (HRTEM, Tecnai G² F30, FEI) equipped a high angle annular dark field detector (HAADF) in the scanning transmission electron microscopy (STEM) system. The X-ray photoelectron spectroscopy (XPS, PHI-5702, Physical Electronics) was performed using a monochromatic Al-K α irradiation and a charge neutralizer. All binding energies were referred to the C1s peak at 284.6 eV of the surface adventitious carbon. The magnetic properties of the samples were measured by a vibrating sample magnetometer (VSM, Lakeshore 7304).

Part II

The results of obtained MFe_2O_4 nano-granules with different DMF concentration.

Figure S2 shows XRD spectra of obtained NiFe_2O_4 , CoFe_2O_4 , and $\text{NiZnFe}_2\text{O}_4$ nano-granules with different DMF concentration. The results reveal that the impurity $\alpha\text{-Fe}_2\text{O}_3$ (JCPDS 80-2377) phases are generated in MFe_2O_4 nano-granules. In detail, $\alpha\text{-Fe}_2\text{O}_3$ phase increases with the improvement of DMF concentration (0%~33%), but when the DMF concentration continues increasing, the impurity phase ($\alpha\text{-Fe}_2\text{O}_3$) decreases gradually, and then nearly disappears. Comparing with the results of CoFe_2O_4 nano-granules (Figure S2b-c), particularly, $\alpha\text{-Fe}_2\text{O}_3$ phase can be observed at the high DMF concentration (>87%) in NiFe_2O_4 and $\text{NiZnFe}_2\text{O}_4$, this is due to the higher crystalline temperature of NiFe_2O_4 and $\text{NiZnFe}_2\text{O}_4$ than that of CoFe_2O_4 . The below results of different calcination temperatures can prove this view.

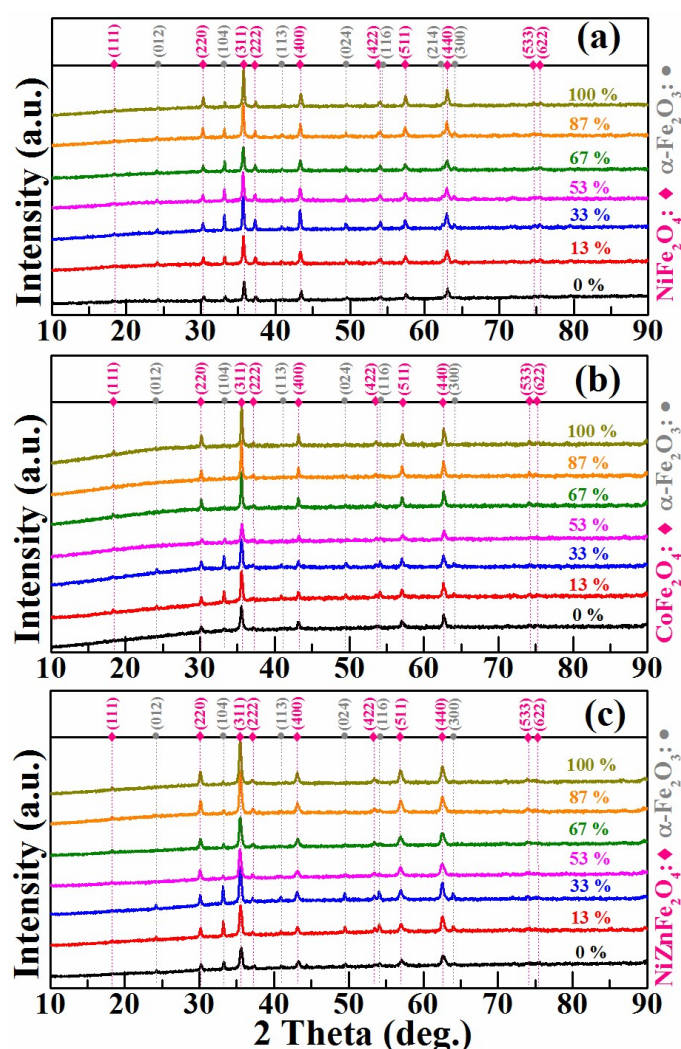


Figure S2. XRD patterns of NiFe_2O_4 (a), CoFe_2O_4 (b), and $\text{NiZnFe}_2\text{O}_4$ (c) nano-granules with different DMF concentration.

SEM pictures of NiFe_2O_4 , CoFe_2O_4 , and $\text{NiZnFe}_2\text{O}_4$ nano-granules with different DMF concentration are presented in Figure S3, S4, and S5, respectively. The results indicate the morphologies of all samples change gradually from bulk and dispersive particles to the compact and smooth nano-granules with the improvement of DMF concentration (Figure S3, S4, and S5, a-d). As the DMF concentration is increased (Figure S3, S4, and S5, e-g), large amounts of uniform nano-granules are observed. The detailed formation process is discussed below. The nano-granules formed in distilled water (DMF concentration is 0%) are irregular and littery, and reunite bulk together (Figure S3-S5a). But DMF coated nano-granules are smooth and near-sphere. When the samples are calcined at low DMF concentration (13~33%), the nano-granules are composed with irregular and littery bulk particles (Which are formed by distilled water) and smooth and flat granules (Which are formed by DMF), the results can be seen clearly in Figure S3-S5 (b-c). Afterwards, the granules become more uniform and smooth with the improvement of DMF concentration (53~67%), which are shown in Figure S3-S5 (d-e). Finally, DMF concentration is close to saturation (87~100%), large area and smooth nano-granules with uniform size are achieved, especially in the pure DMF concentration (100%).

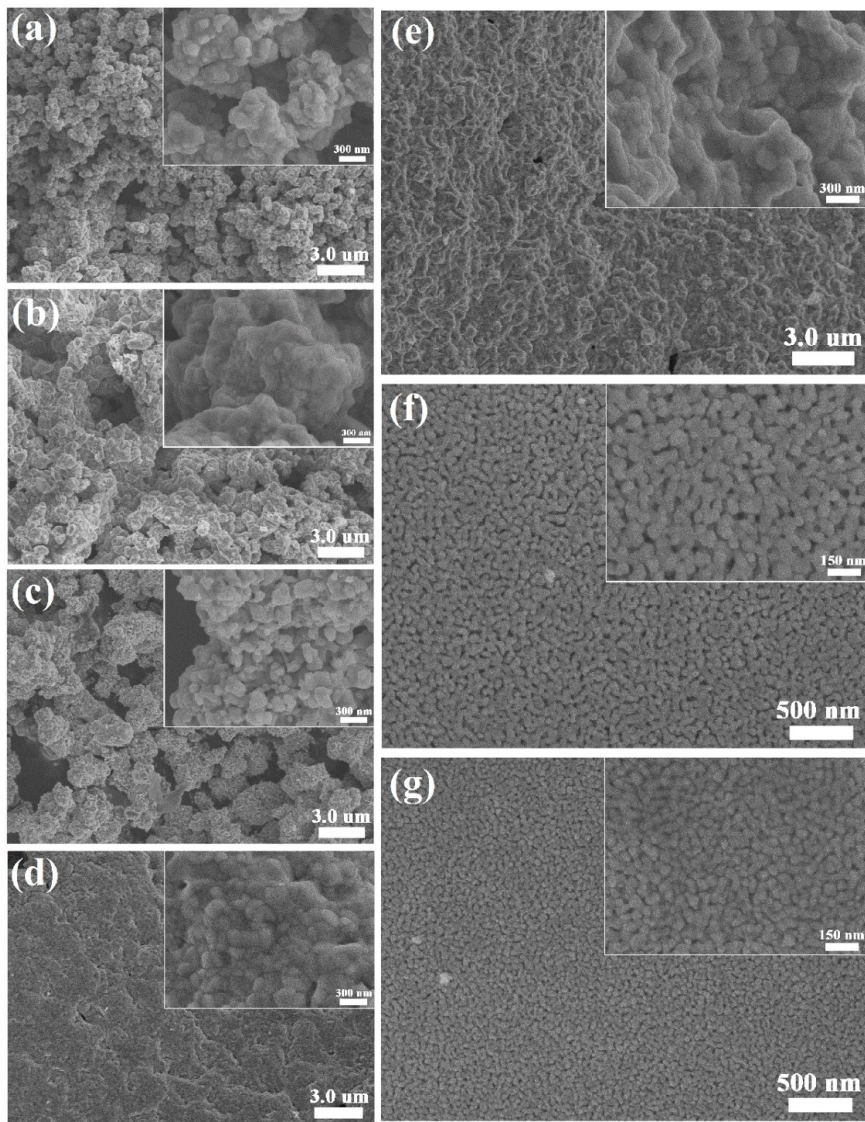


Figure S3. SEM images of NiFe₂O₄ nano-granules with different DMF concentration, (a) 0%, (b) 13%, (c) 33%, (d) 53%, (e) 67%, (f) 87%, and (g) 100%.

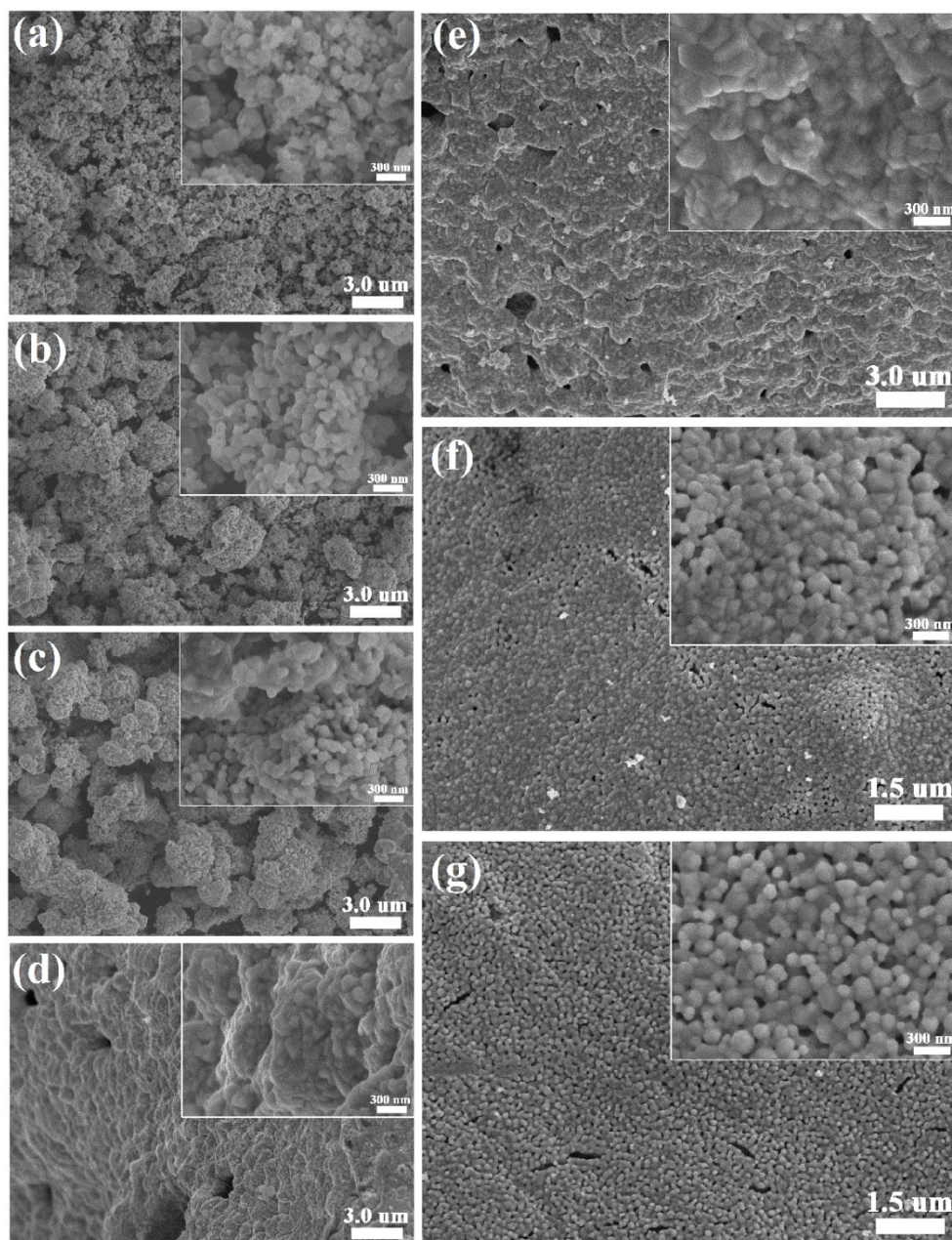


Figure S4. SEM images of CoFe₂O₄ nano-granules with different DMF concentration, (a) 0%, (b) 13%, (c) 33%, (d) 53%, (e) 67%, (f) 87%, and (g) 100%.

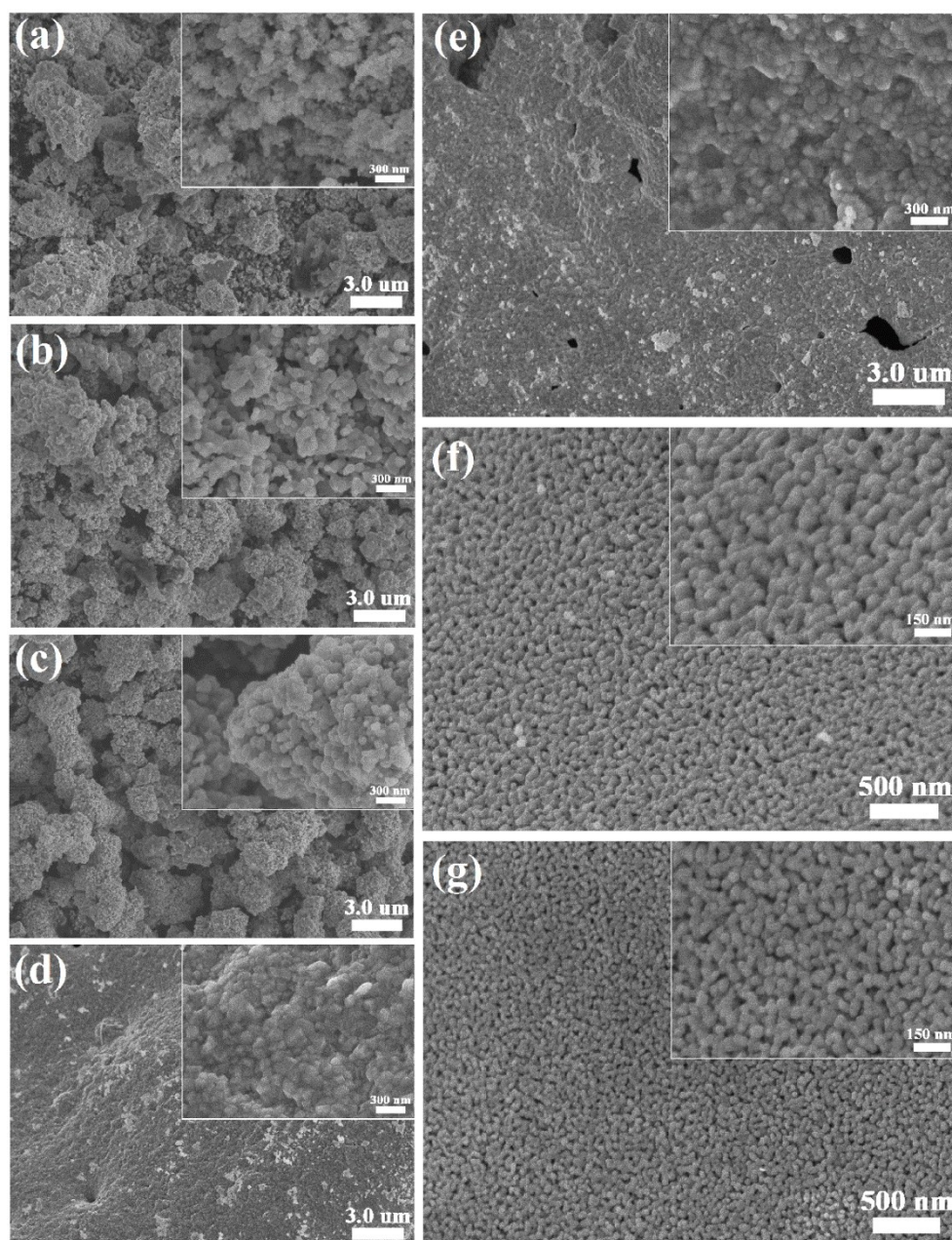


Figure S5. SEM images of NiZnFe₂O₄ nano-granules with different DMF concentration, (a) 0%, (b) 13%, (c) 33%, (d) 53%, (e) 67%, (f) 87%, and (g) 100%.

Typical TEM pictures of NiFe₂O₄, CoFe₂O₄, and NiZnFe₂O₄ nano-granules with different DMF concentration (0%, 53%, and 100%) are shown in Figure S6, S7, and S8, respectively. The results are consistent with SEM results. The morphologies of all samples also change gradually from bulk and dispersive particles to the compact and uniform nano-granules with the improvement of DMF concentration. In particular, the crystallinity of nano-granules in the pure DMF (100%) presents better when compared with low DMF samples.

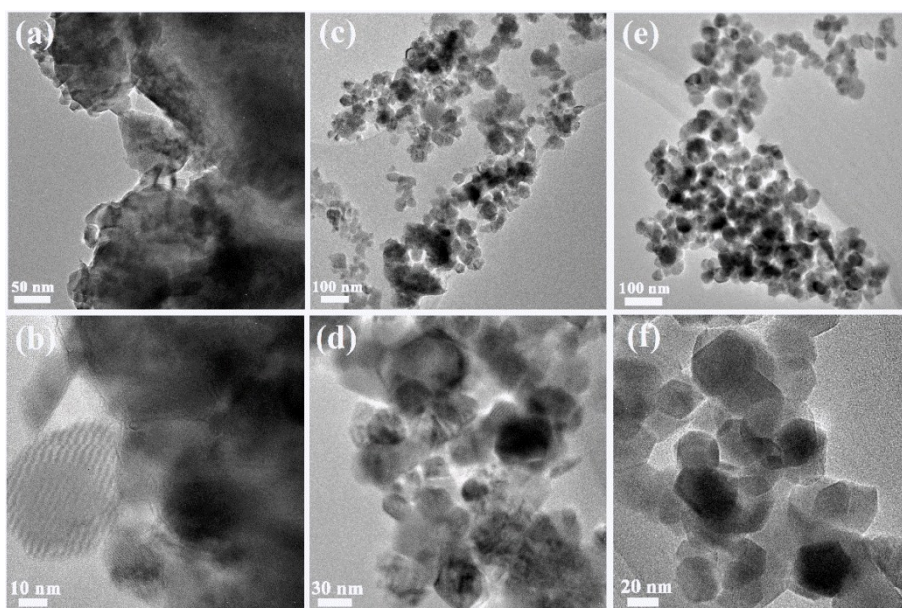


Figure S6. TEM images of NiFe₂O₄ nano-granules with different DMF concentration, (a-b) 0%, (c-d) 53%, and (e-f) 100%.

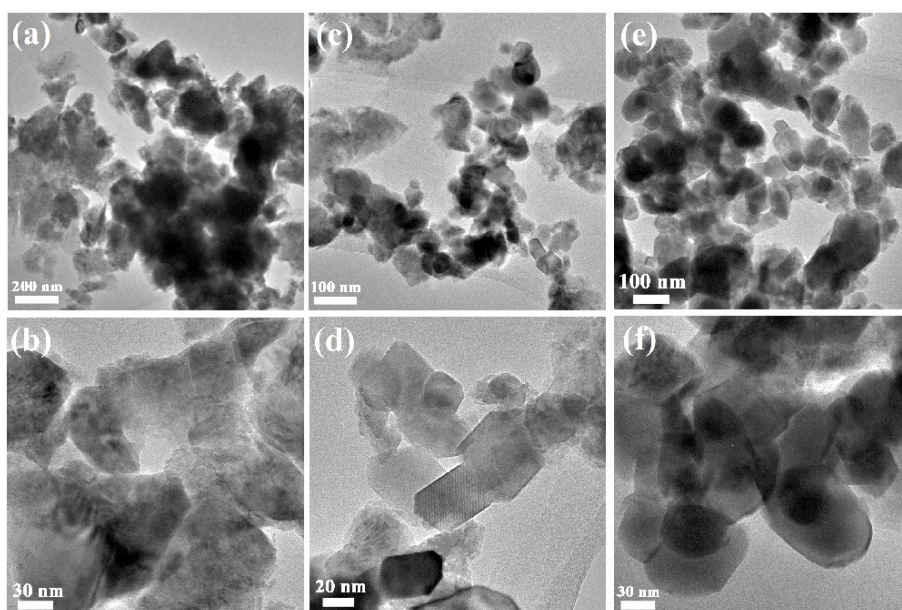


Figure S7. TEM images of CoFe₂O₄ nano-granules with different DMF concentration, (a-b) 0%, (c-d) 53%, and (e-f) 100%.

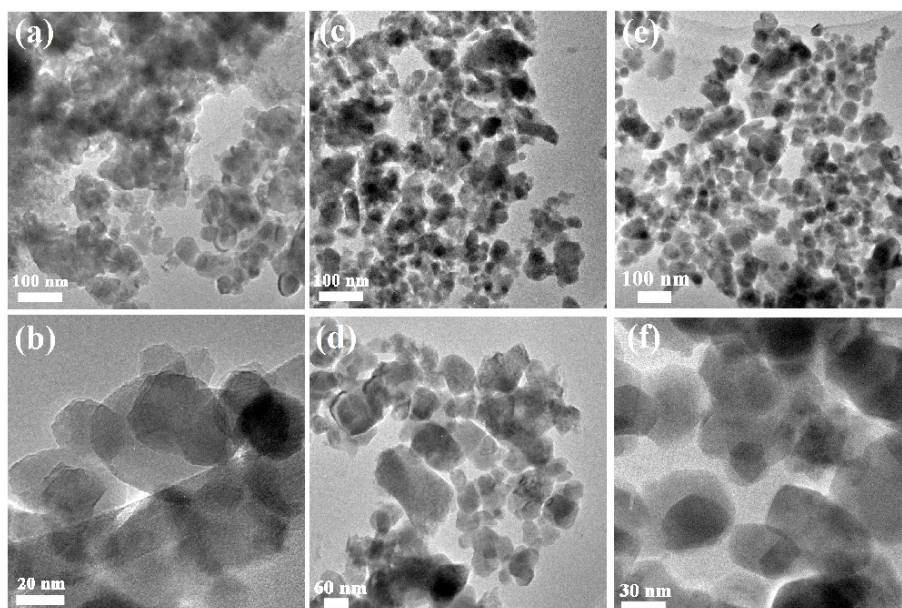


Figure S8. TEM images of NiZnFe₂O₄ nano-granules with different DMF concentration, (a-b) 0%, (c-d) 53%, and (e-f) 100%.

Room temperature hysteresis loop of NiFe₂O₄, CoFe₂O₄, and NiZnFe₂O₄ nano-granules with different DMF concentration are shown in Figure S9 (a-c), respectively. The saturation magnetization (M_s) and coercivity (H_c) obtained from the loops are also shown in Figure S9 (d-f). M_s of the NiFe₂O₄ nano-granules is decreased with the improvement of DMF concentration (0%~33%), and then increased directly until the DMF concentration reaching to 100%. But H_c of the nano-granules presents an opposite results when compared with M_s . H_c is enhanced firstly and then reduced with the improvement of DMF concentration. Combining the results of XRD spectra in Figure S2, we can deduce that this is due to the improvement of non-magnetic α -Fe₂O₃ phase with the increased DMF concentration (0%~33%), which leads to a relative reduction of magnetic MFe₂O₄, and the total quality of magnetic moments are dropped, thus, M_s decreases sharply. The enhanced H_c at low DMF concentration (0%~33%) is caused by the pinning of the impurity α -Fe₂O₃. However, when the DMF concentration further increases (53%~100%), the impurity α -Fe₂O₃ phase is decreased, and the crystallization of ferrite are better. M_s of nano-granules is improved, and H_c is decreased.

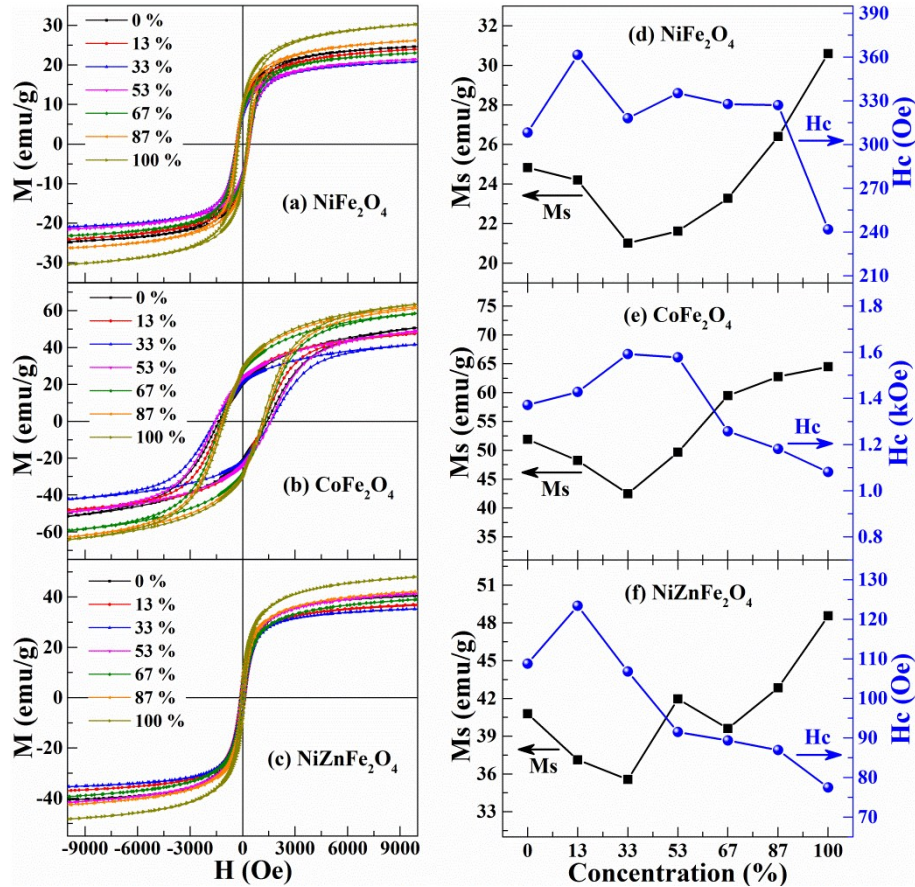


Figure S9. Room temperature hysteresis loop of NiFe₂O₄ (a), CoFe₂O₄ (b), NiZnFe₂O₄ (c) nano-granules with different DMF concentration. And its corresponding saturation magnetization and coercivity (d-f).

Part III

The results of obtained MFe₂O₄ nano-granules under different calcination temperatures (CT).

Figure S10 shows XRD patterns of NiFe₂O₄ (a) and CoFe₂O₄ (b) nano-granules under different CT. As shown in Figure S10 (a), it can be seen that as CT increases from 100°C to 200°C, the diffraction spectra of samples transform from no peak (100°C) to good γ -Fe₂O₃ (JCPDS#39-1346) and NiO phase (JCPDS#47-1049) (200°C). When CT increases to 300°C, γ -Fe₂O₃ is crystallized much better, and part of γ -Fe₂O₃ changes to α -Fe₂O₃ phase (JCPDS#80-2377) at the same time. While CT continues increasing to 400°C, NiFe₂O₄ phase can be observed. As the temperature rises to 500~600°C, the nano-granules are almost composed with α -Fe₂O₃ and NiFe₂O₄. The

structures of samples change from mixed phases to NiFe_2O_4 ferrites. Finally, when the temperature exceeds 700°C , the impurities of samples disappear, and pure NiFe_2O_4 nano-granules are achieved. For the CoFe_2O_4 nano-granules shown in Figure S10 (b), the calcination process is almost the same with that of NiFe_2O_4 . The diffraction peaks of CoO can be well indexed according to JCPDS#48-1719. The only difference is that the crystalline temperature of CoFe_2O_4 is lower about 100°C than NiFe_2O_4 nano-granules.

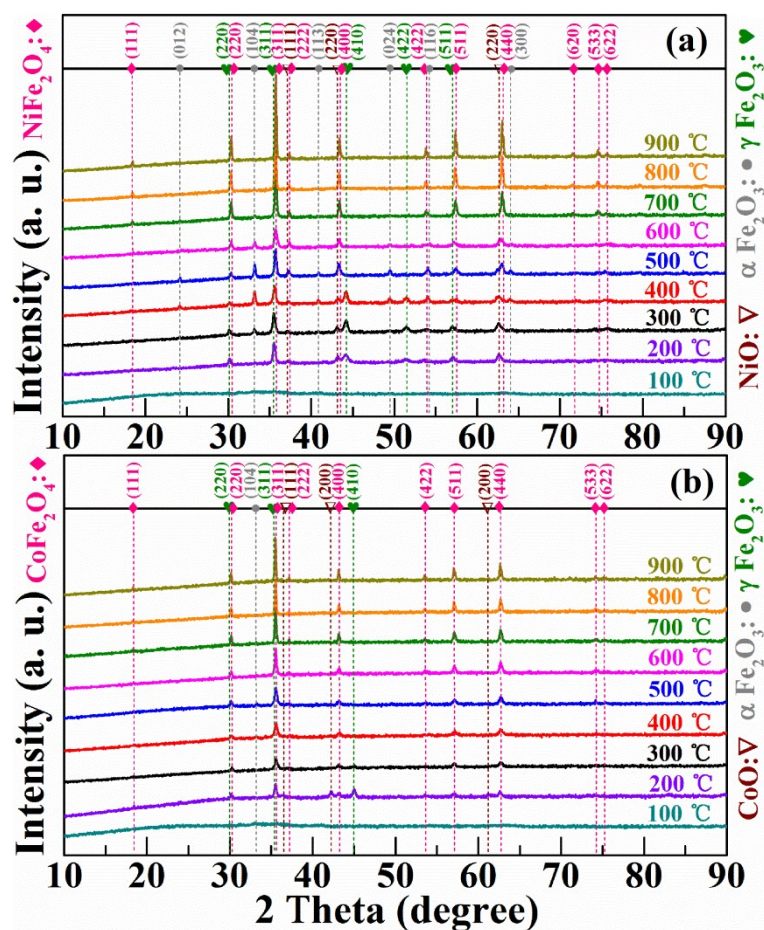


Figure S10. XRD patterns of NiFe_2O_4 (a) and CoFe_2O_4 (b) nano-granules under different CT.

Figure S11-S12 shows SEM images of NiFe_2O_4 and CoFe_2O_4 nano-granules under different CT. It can be observed that the morphologies change obviously with the improvement of CT. The results indicate various kinds of reunited and irregular particles can be seen in Figure S11 (a-b). Combining with XRD results in Figure S10 (a-b), those variety classes of littery particles may represent $\gamma\text{-Fe}_2\text{O}_3$, $\alpha\text{-Fe}_2\text{O}_3$, NiO (or CoO), and NiFe_2O_4 (or CoFe_2O_4). Afterwards, the particle (Figure S11-S12 c-d) causes a change of topography in shapes, which are formed by compact and well-

regulated nano-granules. For NiFe_2O_4 samples, when CT is 700°C (Figure S11e), a large quantity of uniform-sized nano-granules is achieved, while CoFe_2O_4 nano-granules are achieved at 600°C (Figure S12d). This further confirms that the crystalline temperature of CoFe_2O_4 is lower than that of NiFe_2O_4 nano-granules. However, when CT continues increasing ($\text{NiFe}_2\text{O}_4 > 700^\circ\text{C}$, $\text{CoFe}_2\text{O}_4 > 600^\circ\text{C}$), the particles show an increased grain growth (Figure S11 f-g for NiFe_2O_4 , Figure S12 e-g for CoFe_2O_4).

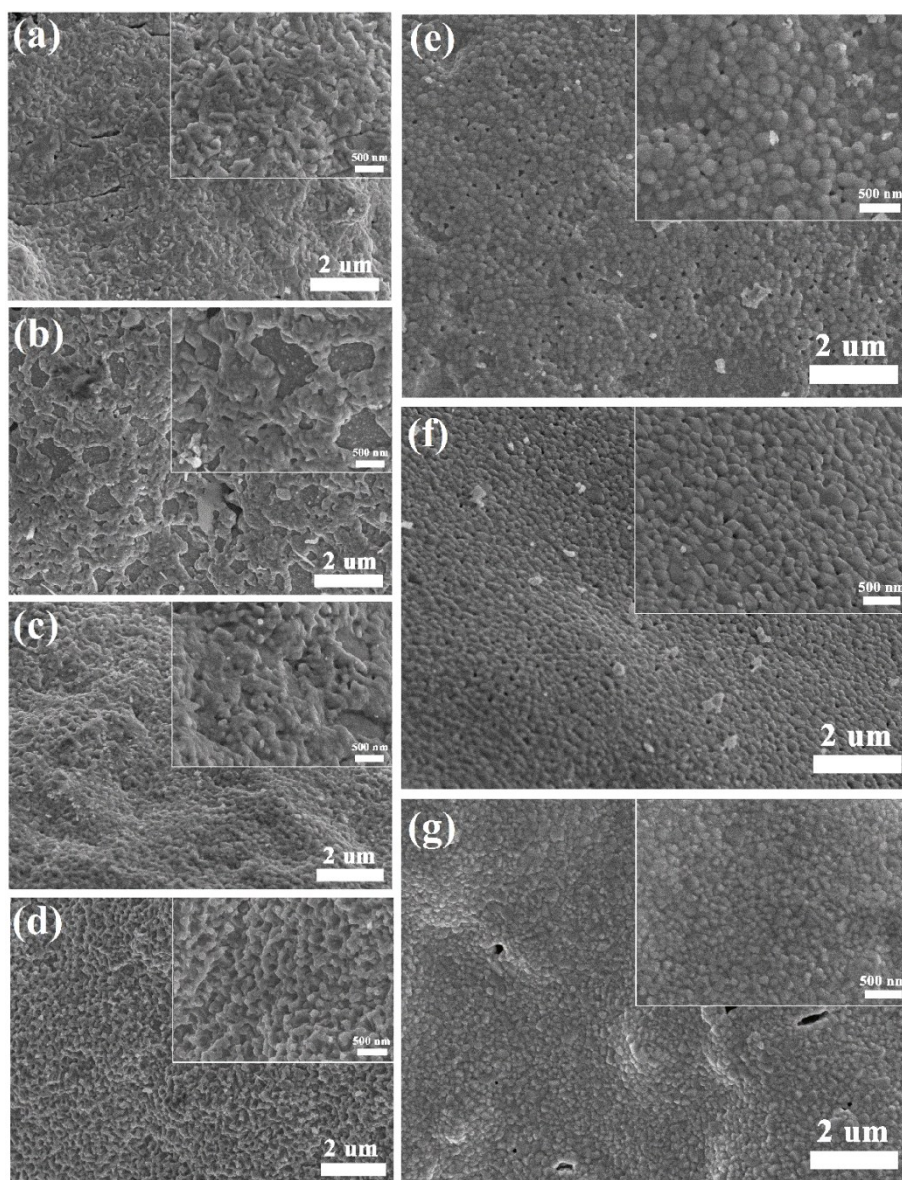


Figure S11. SEM images of NiFe_2O_4 nano-granules under different CT, (a) 300°C , (b) 400°C , (c) 500°C , (d) 600°C , (e) 700°C , (f) 800°C , and (g) 900°C .

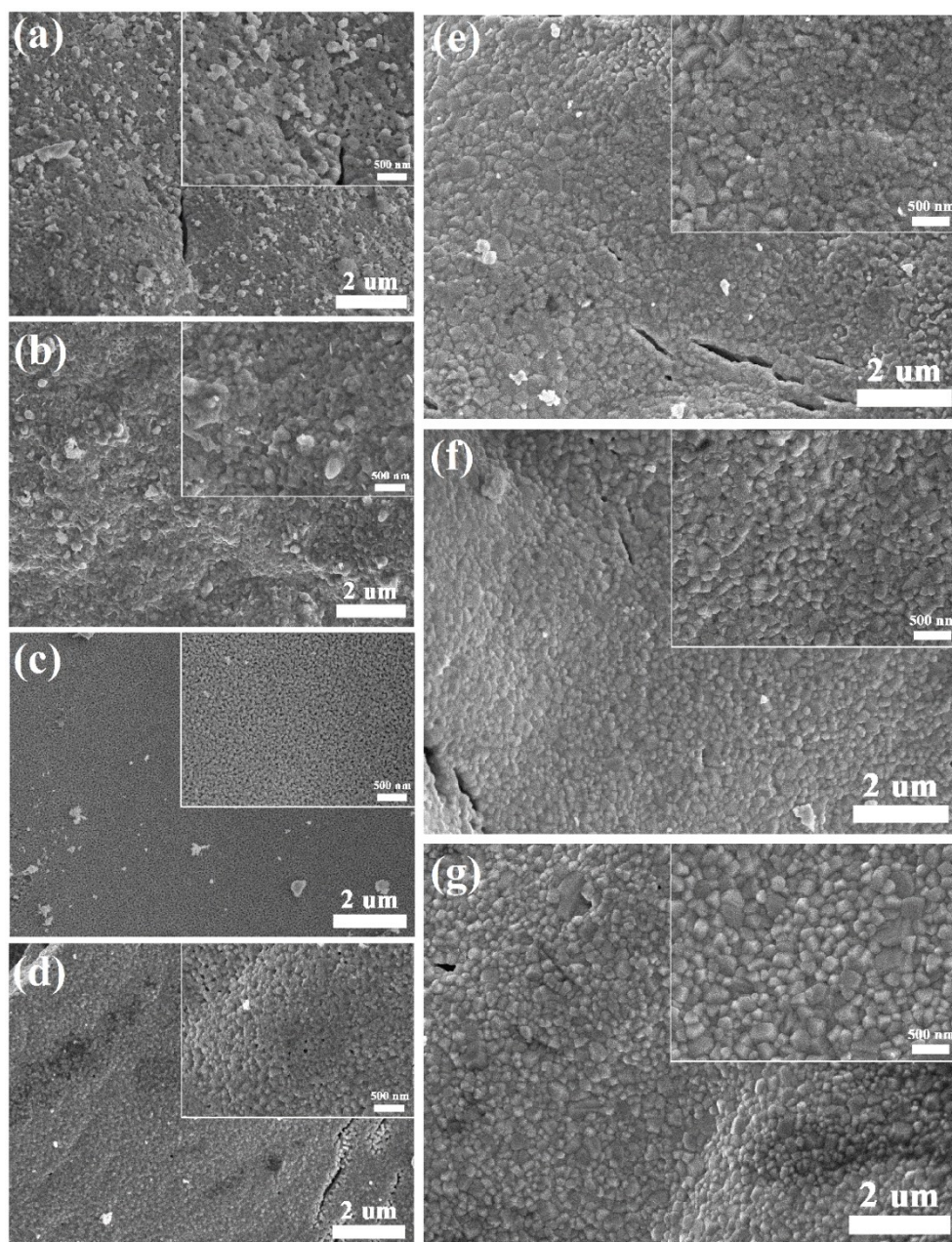


Figure S12. SEM images of CoFe_2O_4 nano-granules under different CT, (a) 300°C, (b) 400°C, (c) 500°C, (d) 600°C, (e) 700°C, (f) 800°C, and (g) 900°C.

Figure S13 shows room temperature hysteresis loop of NiFe_2O_4 (a) and CoFe_2O_4 (b) nano-granules under different CT, and its corresponding M_s and H_c are also shown in Figure S13 (c-d). As shown in Figure S13 (a), it can be observed that the amorphous structure (100°C) of sample displays none-magnetic properties. After the specimen is calcined at about 200°C, the loop shows perfect magnetism because of the formation of magnetite $\gamma\text{-Fe}_2\text{O}_3$. When CT increases to 300°C, thanks to the presence of non-magnetic $\alpha\text{-Fe}_2\text{O}_3$, M_s of the sample at 300°C displays a little decrease. Whereafter, CT continues being increased to 400°C, $\gamma\text{-Fe}_2\text{O}_3$ is decreased, $\alpha\text{-Fe}_2\text{O}_3$ is increased,

and a little NiFe_2O_4 is generated, M_s is further reduced because of the increased non-magnetic $\alpha\text{-Fe}_2\text{O}_3$. As CT rises continuously to 500~600°C, due to the decreased $\alpha\text{-Fe}_2\text{O}_3$ and the improvement of NiFe_2O_4 nano-granules, M_s is also enhanced immediately. Finally, when CT exceeds 700°C, there will cause an increased grain size of NiFe_2O_4 nano-granules from the above SEM results, and the enhanced grain size leads to the improvement of M_s . Noticeably, M_s of sample at 200°C ($\gamma\text{-Fe}_2\text{O}_3$ phase) is higher than that of 700°C (NiFe_2O_4 phase), this is because that M_s of pure $\gamma\text{-Fe}_2\text{O}_3$ is intrinsically larger than pure NiFe_2O_4 . But M_s of pure CoFe_2O_4 is intrinsically larger than pure $\gamma\text{-Fe}_2\text{O}_3$. Moreover, the crystalline temperature of CoFe_2O_4 is about 100°C lower than that of NiFe_2O_4 nano-granules, thus, M_s of pure CoFe_2O_4 is improved from 600°C.

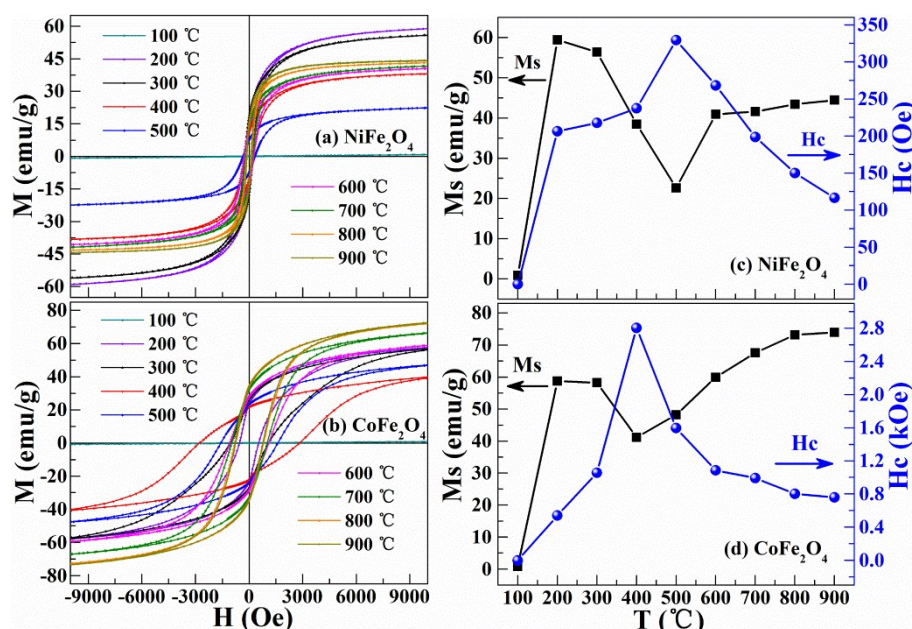


Figure S13. Room temperature hysteresis loop of NiFe_2O_4 (a) and CoFe_2O_4 (b) nano-granules under different CT. And its corresponding M_s and H_c (c-d).

Part IV

Summary of the suitable preparing parameters and synthesizing other MFe_2O_4 nano-granules.

According to the results of various DMF concentrations, MFe_2O_4 nano-granules will be achieved with perfect feature and property in pure DMF. From the results of different CT above, it demonstrates that low CT is not beneficial to the crystallization of pure MFe_2O_4 nano-granules, and it will cause the impurity phase at any of the low calcination temperature. As the general results, large quantities of uniform nano-

granules will be achieved at about 680°C in pure DMF.

Part V

The possibility of synthesizing magnetite $\gamma\text{-Fe}_2\text{O}_3$ nano-granules.

Figure S14 shows XRD patterns of all the samples with different CT. It can be seen that as CT increased from 100°C to 200°C, the diffraction spectra of samples transform from no peak (100°C) to good single $\gamma\text{-Fe}_2\text{O}_3$ phase (150°C and 200°C) with the cubic crystal system (JCPDS#39-1346), and all the diffraction peaks can be well indexed. We can determine that the obtained particles are $\gamma\text{-Fe}_2\text{O}_3$ rather than $\alpha\text{-Fe}_2\text{O}_3$, due to XRD pattern of $\alpha\text{-Fe}_2\text{O}_3$ (JCPDS#80-2377) being different from $\gamma\text{-Fe}_2\text{O}_3$ ^{1,2}. However, the samples present $\alpha\text{-Fe}_2\text{O}_3$ phase (JCPDS#80-2377) when CT exceeds 250°C. The emergence of impurity phase, i.e., $\alpha\text{-Fe}_2\text{O}_3$, is more evident with the raised temperature (300°C ~400°C). These XRD results indicate that the oxide of iron cannot crystallize when CT is below 100°C, but α -form is observed as CT exceeds 250°C. It is well known that $\gamma\text{-Fe}_2\text{O}_3$ can be further transformed into $\alpha\text{-Fe}_2\text{O}_3$ at higher temperature^{3,4}.

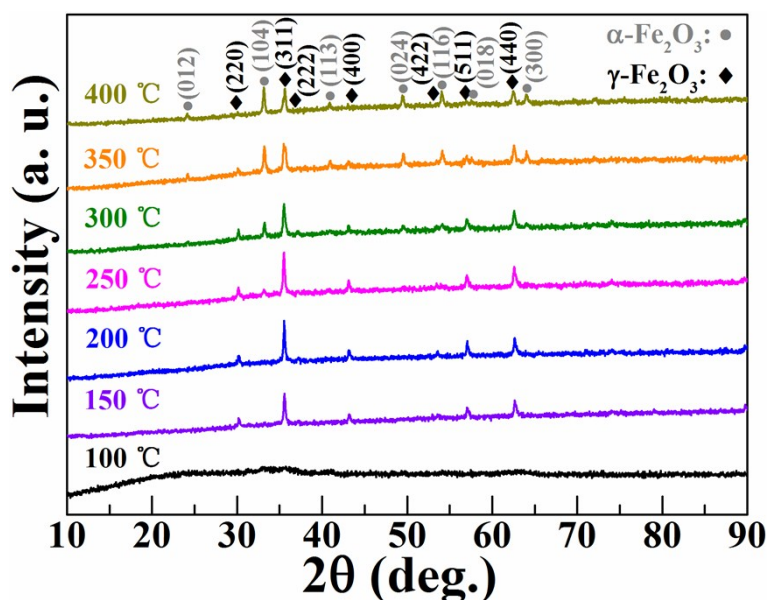


Figure S14. XRD patterns of $\gamma\text{-Fe}_2\text{O}_3$ nano-granules with different CT.

Figure S15 shows SEM images of the samples under different calcination temperature (CT). It can be observed that the morphologies change obviously with the increased CT. The results indicate the sample (100°C of Figure S15a) presents a number of bulk

particles. Afterwards, the particle (150°C of Figure S15b) causes a change of topography in shapes, and forms compact and well-regulated nano-granules. Especially, when CT is 200°C, a large quantity of uniform-sized nano-granules is achieved. However, when CT increases continuously (250~400°C of Figure S15 d-g), the particle shows an increased grain growth (Figure S15 d-e). The particle size changes undefined, and strong pieces of reunited particles are observed with the improvement of CT (Figure S15 f-g).

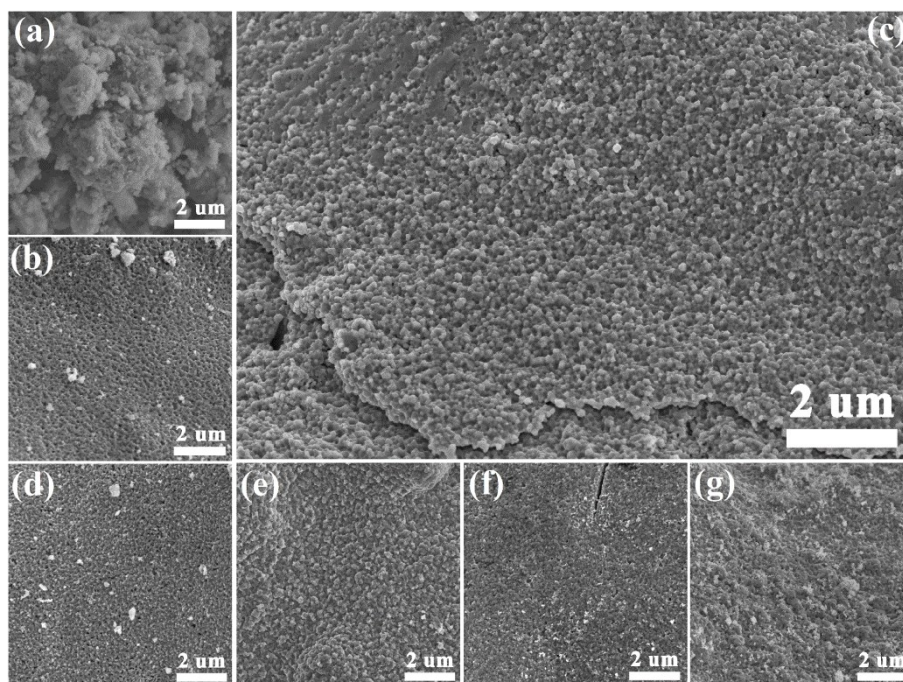


Figure S15. SEM images of nano-granules with different CT (a) 100°C, (b) 150°C, (c) 200°C, (d) 250°C, (e) 300°C, (f) 350°C, and (g) 400°C, respectively.

In order to distinguish the chemical composition of γ -Fe₂O₃, we further conduct XPS measurement of pure γ -Fe₂O₃ nano-granules, which are displayed in Figure S16. Except for Fe 2p, O 1s and C 1s peaks appearing on their spectra, no redundant peaks appear together in the γ -Fe₂O₃ nano-granules. C element belongs to the carbon contaminants absorbed on the surface of the tested samples. In particular, Fe 2p_{3/2} orbit (Figure S16b) exhibits the peaks at 710.6 and 724.1 eV, which is the characteristic peak of the 3⁺ ion in γ -Fe₂O₃^{1,5}, and there is no signal or shoulder at smaller binding energies as would be expected for the presence of the 2⁺ ion (~708 eV)^{6,7}. Furthermore, an additional peak at about 718.7 eV is the shakeup satellite peak, which also indicates the absence of the 2⁺ ion^{5,6}. XPS results further confirm the judgment of XRD spectra (Figure S15).

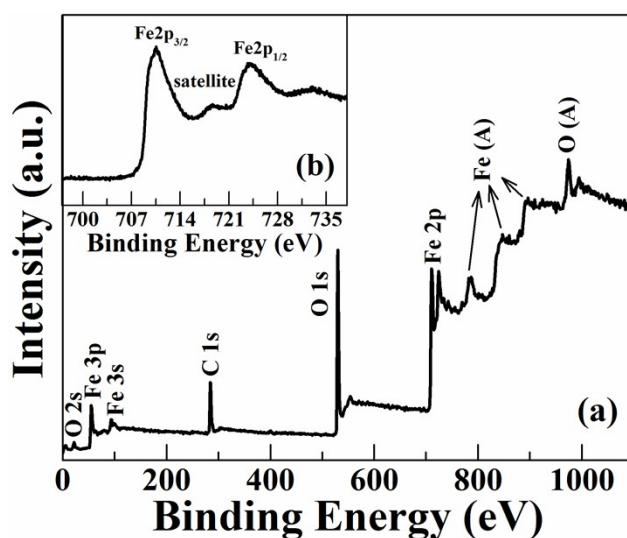


Figure S16. XPS patterns of γ -Fe₂O₃ nano-granules under 200°C; (a) Full scanned XPS spectra, (b) XPS spectra of Fe 2p core-level.

The room temperature magnetic performance of products is discussed in Figure S17. As the foreseeing, the none-crystalline sample (100°C) has no magnetism. When CT is improved to 150°C, i.e. γ -Fe₂O₃ appears, the nano-granules emerge strong magnetism immediately, and M_s is about 61 emu/g. Particularly, when CT reaches to 200°C, due to the better crystallinity than that of 150°C, M_s increases to 74 emu/g, which is comparable with bulk γ -Fe₂O₃ sample^{8,9}, but much larger than other γ -Fe₂O₃ nano-granules^{3,10-12}. However, when CT exceeds 250°C, M_s decreases. This is because the presence of non-magnetic α -Fe₂O₃, which leads to the relative reduction of magnetic γ -Fe₂O₃, and the magnetic moment total quality drops. With increased CT (250~400°C), the impurity α -Fe₂O₃ phase appears more obviously (which can be confirmed by XRD results in Figure S14), thus, M_s is reduced gradually.

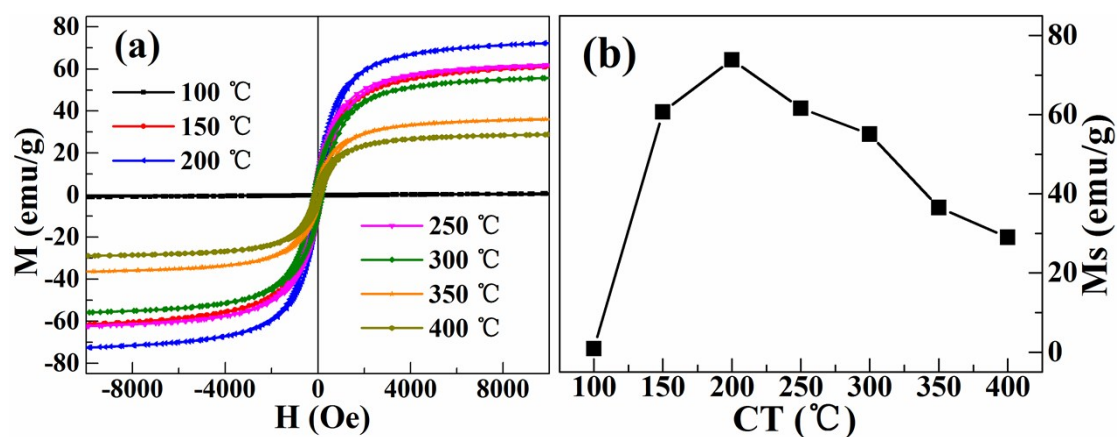


Figure S17. (a-b) Room temperature M - H loops for γ -Fe₂O₃ nano-granules and its

corresponding M_s under different CT.

Part VI

The possibility of preparing $M\text{Fe}_2\text{O}_4$ nano-granules doped with nonmetal elements.

Figure S18 shows XRD patterns of all the samples with different S concentration. It can be seen that as S concentration increases from 0 mol/L to 0.3 mol/L, the samples are good single CoFe_2O_4 phase with the cubic crystal system and all the diffraction peaks can be well indexed. When S concentration continues increasing, the emergence of impurity phase $\alpha\text{-Fe}_2\text{O}_3$ is evident at higher S content (0.5 mol/L). Moreover, the diffraction (311) peaks of the samples (0 mol/L~0.3 mol/L) shift a little to lower angles as S concentration increases due to the lattice expansion, and the lattice of CoFe_2O_4 expands with the increasement of S element. The results indicate that S element is effectively incorporated into the CoFe_2O_4 nano-granules.

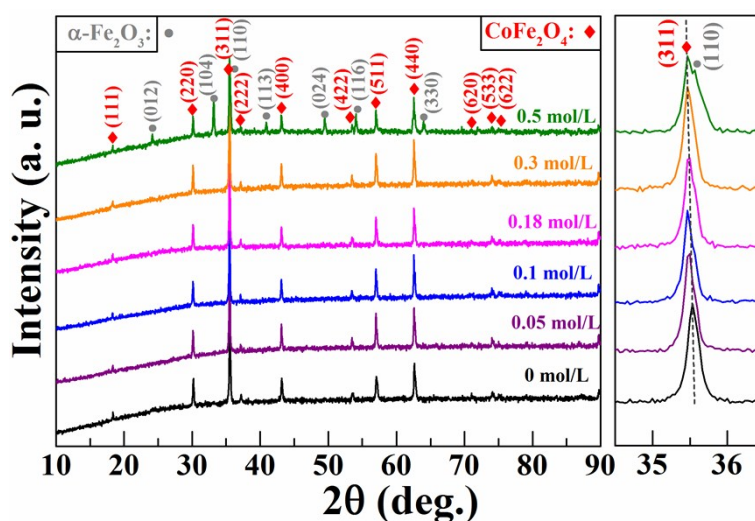


Figure S18. XRD patterns of all the samples with different S concentration.

Figure S19 shows typical SEM images of the samples with different S concentration. It can be observed that the morphologies and the particle sizes change obviously after S element doping. The pure CoFe_2O_4 and S-doped CoFe_2O_4 nano-granules shown in Figure S19 (a-b) are composed of a large quantity of flat and uniform microspheres with average sizes about 90~100 nm. In addition, the doping effect of S element to CoFe_2O_4 nano-granules causes an increased grain growth and agglomeration as shown in the Figure S19 (b). Afterwards, as S content continues increasing (Figure S19 c-e), the micrographs of pure and S-doped CoFe_2O_4 nano-granules reveal the shape and arrangement modification are changed from the compact granules to sparse but reunited coral-like structure, especially when S concentration is 0.3 mol/L. When S

concentration increases to 0.5 mol/L, the morphology of the sample becomes more disarray, and reunites bulk with nano-granules on them.

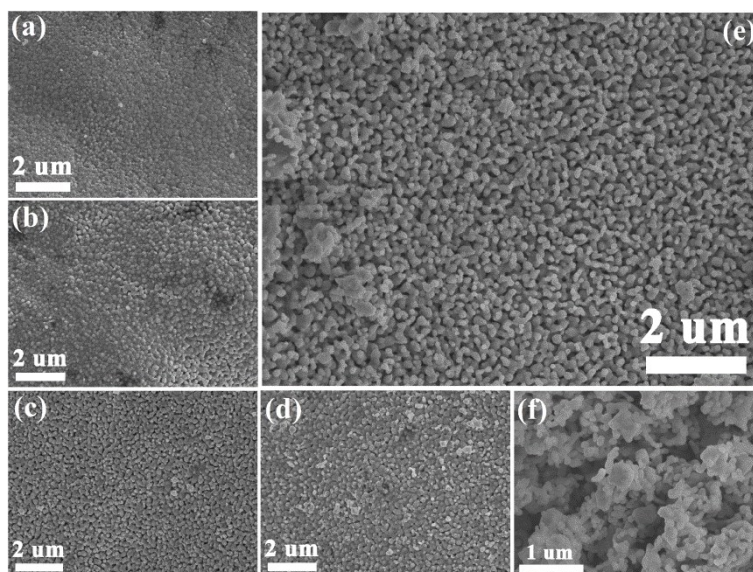


Figure S19. SEM images of obtained CoFe_2O_4 samples doped with different S contents: (a) 0 mol/L, (b) 0.05 mol/L, (c) 0.1 mol/L, (d) 0.18 mol/L, (e) 0.3 mol/L, and (f) 0.5 mol/L, respectively.

As a representative, the chemical elemental composition of S-doped CoFe_2O_4 with S concentration of 0.3 mol/L is further characterized by TEM. In Figure S20 (a), TEM image clearly reveals that a lot of well-shaped coral-like morphology. TEM image shown in Figure S20 (a) is consistent with SEM images presented in Figure S19 (b). Figure S20 (b) shows a typical HAADF-STEM image of CoFe_2O_4 with S concentration of 0.3 mol/L. It directly certifies the curving-strip-particles morphology again. S distribution was studied by STEM mapping. As shown in Figure 21 (c), (d), (e) and (f), all the composition of Fe, Co, O and S elements are evenly distributed uniformly throughout the CoFe_2O_4 coral-like nanoparticles, which confirms that S has been efficiently incorporated into CoFe_2O_4 nanoparticles.

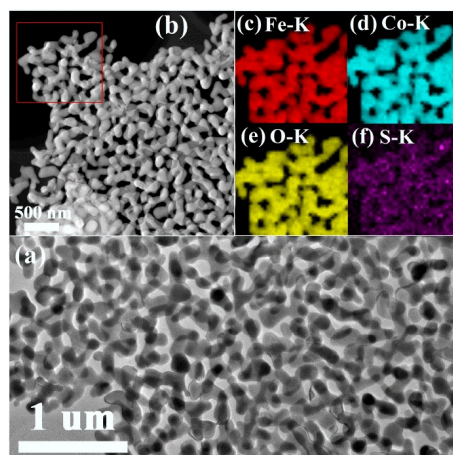


Figure S20. Morphology of CoFe_2O_4 sample obtained with S concentration of 0.3 mol/L: (a) a representative TEM image; (b) HAADF-STEM image; Elemental mappings of the particles of (c) iron element; (d) cobalt element; (e) oxygen element and (f) sulfur element.

The composition and S moieties are examined by XPS, which are displayed in Figure S21. Figure S21 (a) shows the full scanned XPS spectra of the CoFe_2O_4 samples doped with S element (0.3 mol/L) and none element S (0 mol/L). Except for the corresponding element, Co 2p, Fe 2p, O 1s and C 1s peaks appear in the pure CoFe_2O_4 and S-doped CoFe_2O_4 , S 2s and S 2p peaks also appear together in S-doped CoFe_2O_4 coral-like nano-granules. C element belongs to the carbon contaminants absorbed on the surface of the tested samples. Figure S21 (b) exhibits the amplifying full scan in small binding energy, in which S 2s and S 2p peaks could be observed obviously. Figure S21 (c) presents S 2p core-level XPS spectra of two samples recorded in the high-resolution mode. It can be seen that S-doped sample exhibits obvious S peak, whereas that of the sample without S doesn't show S peak. According to XPS data, we further prove that S element has been incorporated in CoFe_2O_4 nano-granules.

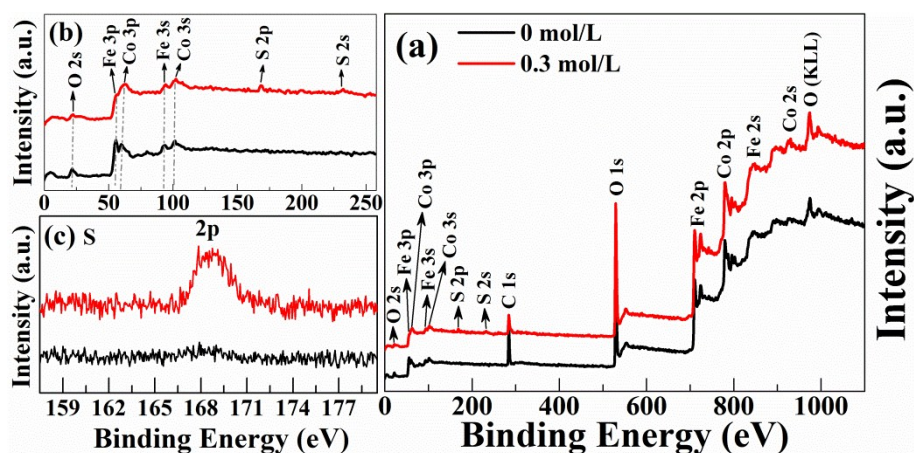


Figure S21. XPS of the pure CoFe_2O_4 (0 mol/L) and CoFe_2O_4 samples doped with S (0.3mol/L): (a) the full scan, (b) the amplifying full scan in small binding energy, and (c) S 2p level.

The room temperature magnetic performance of products is discussed in Figure S22 (a). For the pure CoFe_2O_4 without S doping, M_s is about 67 emu/g, which is close to the theoretical values of 71.2 emu/g¹³. Figure S22 (b) exhibits S concentration dependence of M_s of all samples. M_s of all S-doped CoFe_2O_4 nanoparticles is above 67 emu/g and it monotonically increases with S concentration changed from 0.05 mol/L to 0.3 mol/L. Particularly, when S concentration reaches 0.3 mol/L, M_s increases to 81 emu/g, which is much larger than other CoFe_2O_4 nanoparticles¹³⁻²⁰. Significantly, S-doped CoFe_2O_4 nanoparticles in this work are quite different from the former metal-doped CoFe_2O_4 nanoparticles. M_s of former CoFe_2O_4 nanoparticles mainly decrease after doping with metal, while M_s is improved greatly in this work.

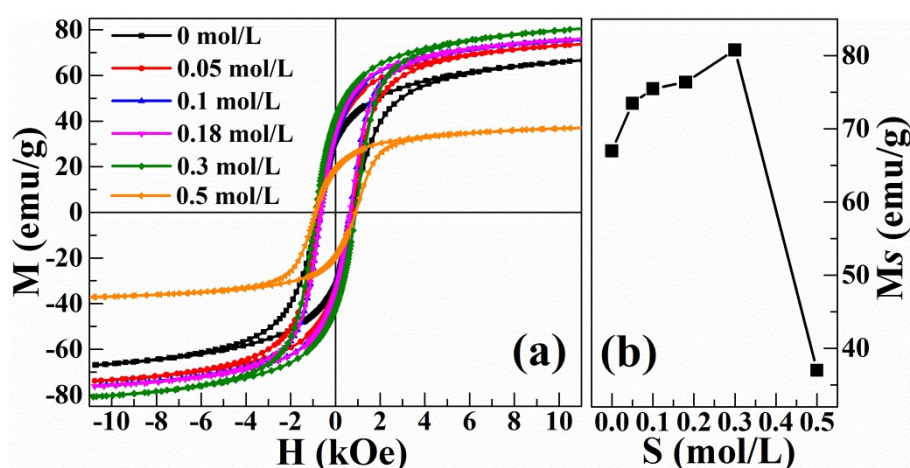


Figure S22. (a) M - H loops for pure CoFe_2O_4 nano-granules (S: 0mol/L) and S-doped CoFe_2O_4 nano-granules with different S concentration; (b) S concentration dependence of M_s for the corresponding samples.

Figure S23 shows XRD patterns of all the samples with different C concentration. The results are nearly the same as C-doped CoFe_2O_4 , but there is no impure phase at any C content. The expanded lattice with the increasing of C element also indicates that the C element is effectively incorporated into the CoFe_2O_4 nano-granules.

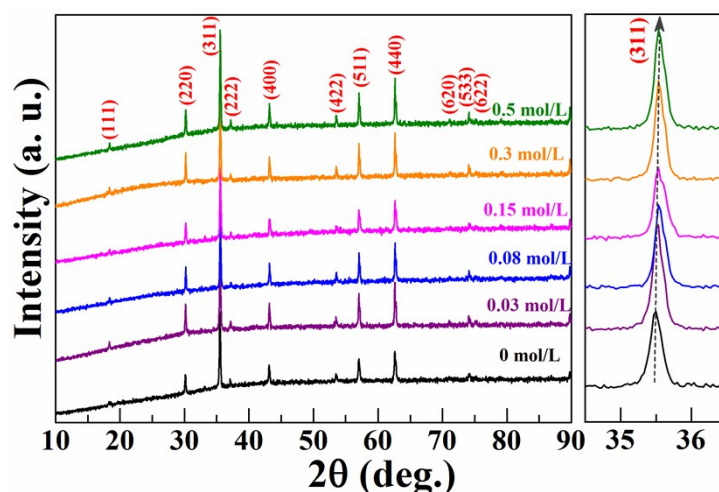


Figure S23. XRD patterns of all the samples with different C concentration.

Figure S24 shows typical SEM images of the samples with different C concentration. It can be observed that the morphologies and the particle sizes change obviously after C element doping. The pure CoFe_2O_4 and C-doped CoFe_2O_4 nano-granules in Figure S24 (a-b) are composed of a large quantity of flat and uniform microspheres which is no different with C-doped CoFe_2O_4 . Afterwards, as C content continues increasing (Figure S24 c-f), comparison of the micrographs of pure and C-doped CoFe_2O_4 nano-granules, reveals the grains size is increased and the shape changes from the compact granules to square with the improvement of C concentration, especially when C concentration is 0.5 mol/L.

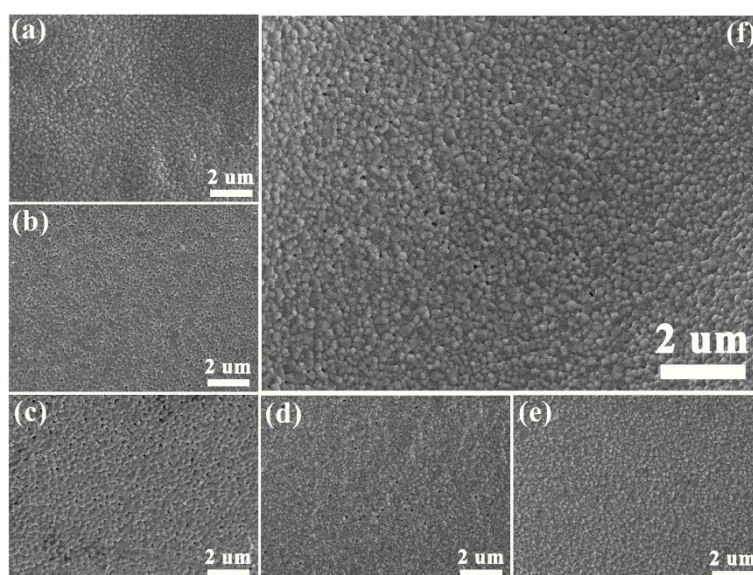


Figure S24. SEM imagines of obtained CoFe_2O_4 samples doped with different C contents: (a) 0 mol/L, (b) 0.03mol/L, (c) 0.08 mol/L, (d) 0.15 mol/L, (e) 0.3 mol/L, and (f) 0.5 mol/L, respectively.

The composition and C moieties are examined by XPS, which is displayed in Figure S25. Figure S25 (a) shows the full scanned XPS spectra of the CoFe_2O_4 samples doped with C element (0.5 mol/L) and none element C (0 mol/L). Co 2p, Fe 2p, O 1s and C 1s peaks appear in the pure CoFe_2O_4 and C-doped CoFe_2O_4 , but the intensity of C 1s seems a little higher than pure CoFe_2O_4 . Figure S25 (b) presents C 1s core-level XPS spectra of two samples recorded in the high-resolution mode. C element of pure CoFe_2O_4 (0 mol/L) belongs to the carbon contaminants absorbed on the surface of the tested samples. However, it can be seen that C-doped sample exhibits two obvious peaks, the peak at 248.6 belongs to position of C-C/C=C, while the peak at about 288.7 is the position of C=O. According to XPS data, we further prove that C element has been incorporated in CoFe_2O_4 nano-granules.

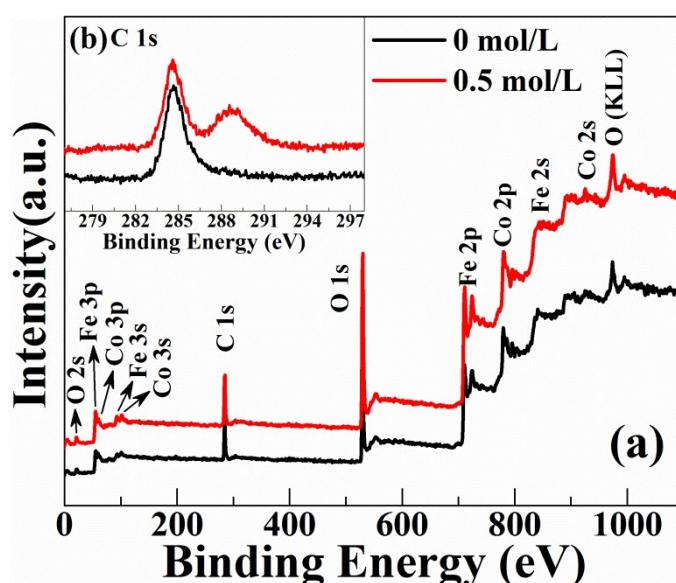


Figure S25. XPS of the pure CoFe_2O_4 (0 mol/L) and CoFe_2O_4 samples doped with C (0.5 mol/L): (a) the full scan, and (b) C 1s level.

The room temperature magnetic performance of products is discussed in Figure S26. M_s of all C-doped CoFe_2O_4 nanoparticles are above 67 emu/g and it monotonically increases with the increased C concentration changing from 0 mol/L to 0.5 mol/L. M_s increases to 81 emu/g, when C concentration reaches 0.5 mol/L, which is much larger than other CoFe_2O_4 nanoparticles, the results is the same with S-doped CoFe_2O_4 nanoparticles.

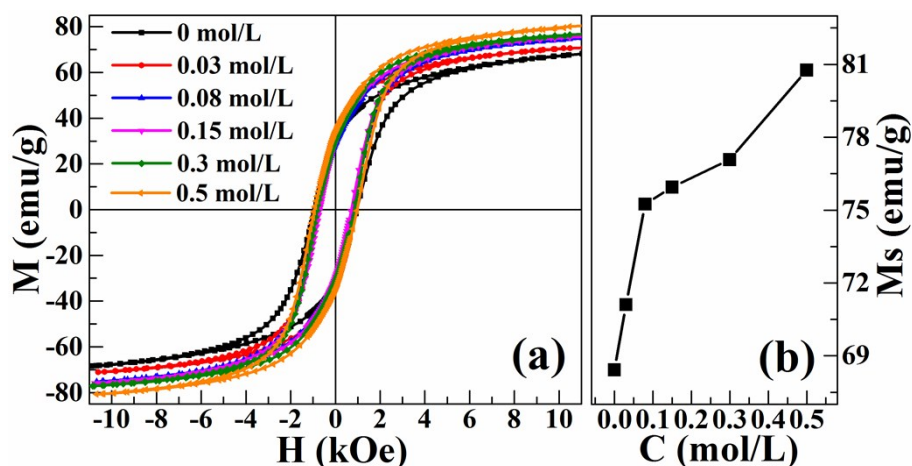


Figure S26. (a) M - H loops for pure CoFe_2O_4 nano-granules (C: 0 mol/L) and C-doped CoFe_2O_4 nano-granules with different C concentration; (b) C concentration dependence of M_s for the corresponding samples.

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