

**Supporting Information**

for

**Dual-initiator alkoxyamines with an N-tert-butyl-N-(1-diethylphosphono-2,2-dimethylpropyl) nitroxide moiety for preparation of block co-polymers**

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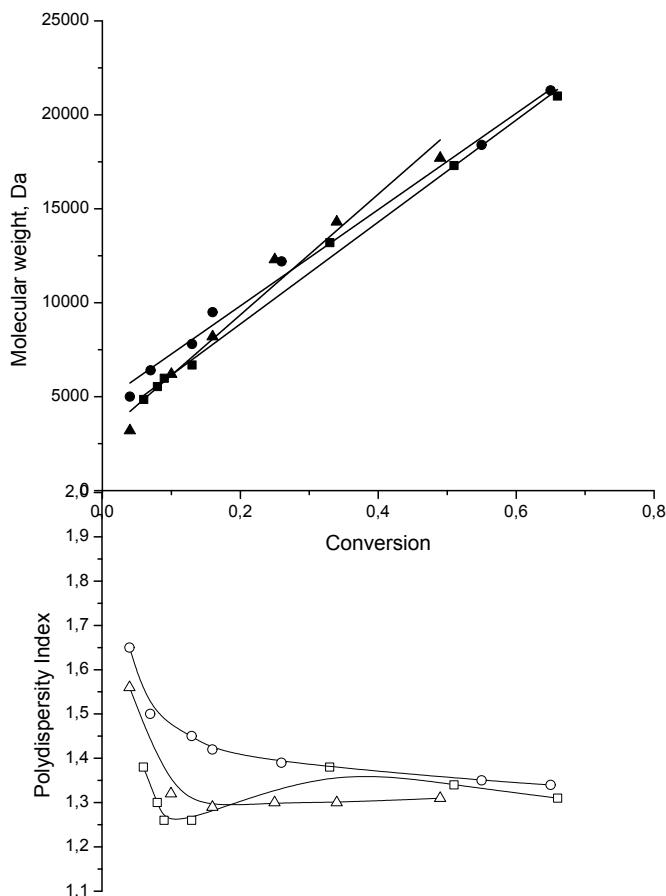


Fig. 1SI. Comparison of  $M_n$  vs. conversion (full symbols) and polydispersity vs. conversion (empty symbols) plots for of styrene polymerization at 110 °C in mass initiated with **3e** (■, □), **K3f** (●, ○) and **Zn(3f)2** (▲, Δ).

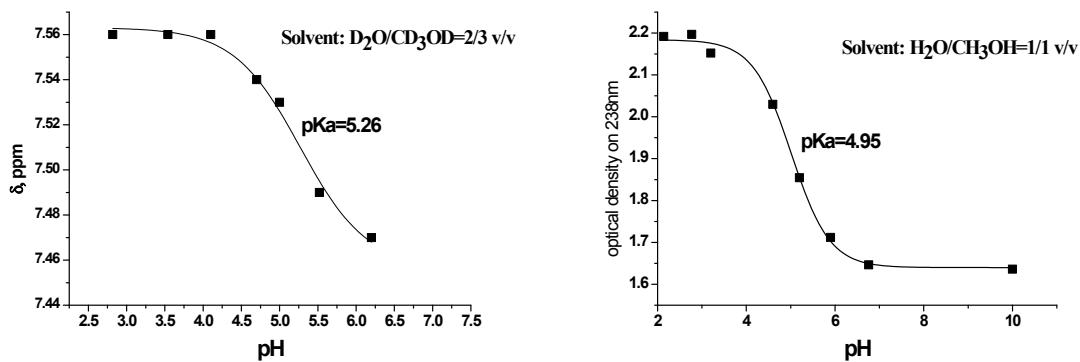


Fig. 2SI. Titration curves for alkoxyamine **3e** in deuterated solvent (left) and in common solvent (right). The values of  $pK_a$  are listed in the graphs.