

Mesoporous calcium oxide-silica and magnesium oxide-silica composites for CO₂ capture at ambient and elevated temperatures

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Materials

Magnesium nitrate hexahydrate Mg(NO₃)₂·6H₂O and calcium nitrate tetrahydrate Ca(NO₃)₂·4H₂O were purchased from Acros Organic, New Jersey. Pluronic P123 (EO₂₀PO₇₀EO₂₀) triblock copolymer was donated by BASF Corporation, Florham Park, New Jersey. 95 % Ethanol and 36 % HCl, were purchased from Fisher Scientific, Pittsburgh, Pennsylvania. Tetraethylorthosilicate (TEOS) was purchased from Gelest Inc., Morrisville, Pennsylvania. CaCO₃ and MgCO₃ were purchased from Sigma-Aldrich St. Louis, MO. Deionized water (DW) was obtained using in house Ion pure Plus 150 Service Deionization ion-exchange purification system. All reagents were analytical grade and used without further purification.

Characterization

Characterization procedures provided below are analogous to those reported in [1-3]. Nitrogen adsorption isotherms were measured at -196 °C on an ASAP 2010 volumetric analyzer (Micromeritics, Inc., Norcross, GA). Prior to adsorption measurements, all samples were out gassed under vacuum at 110 °C for 2 h.

High resolution thermogravimetric measurements were recorded on TGA Q-500 analyzer (TA Instruments, Inc., New Castle, DE). Thermogravimetric (TG) profiles were recorded from 25 to 800 °C in flowing nitrogen with a heating rate of 10 °C / min using a high resolution mode. The weight of each sample was typically in 5-20 mg range. The TG profiles were used to obtain information about the extent of the template removal.

Transmission electron microscopy (TEM) images were obtained on a FEI Tecnai G2 F20 microscope. Prior to TEM analysis, the sample powders were dispersed in ethanol by moderate sonication at concentrations of ~5 wt. %. A Lacy carbon coated, 200-mesh, copper TEM grid was dipped into the sample suspension and then dried under vacuum at 80 °C for 12 h. SEM images were taken on a Hitachi S-2600N scanning electron microscope (1-30 kV) using solid state back scattered electron detector. The energy dispersive X-ray spectroscopy (EDX) data

were recorded by using an integrated scanning TEM (STEM) unit with attached EDAX spectrometer.

^1H - ^{29}Si cross polarization (CP) MAS NMR spectra were recorded at 9.4 T using Bruker Avance (III) 400WB NMR spectrometer (Bruker Biospin Corporation, Billerica, MA, USA) with MAS triple resonance probe head using zirconia rotors 4 mm in diameter. Frequencies of ^1H - ^{29}Si (CP) MAS NMR spectra were recorded at 79.49 MHz for ^{29}Si and 400.13 MHz for ^1H . The MAS rate was 5 KHz. ^1H $\pi/2$ pulse length was 4.5 μs and pulse delay 3.0 s. Two pulse phase modulated TPPM15 decoupling sequence was used during acquisition. The ^{29}Si chemical shifts were referenced to TMS (0 ppm).

Calculations

The protocol of analysis of adsorption data is analogous as in [1-3]. The Brunauer-Emmett-Teller specific surface areas (S_{BET}) were calculated from N_2 adsorption isotherms in the relative pressure range of 0.05-0.2 using a cross sectional area of 0.162 nm^2 per nitrogen molecule. The single-point pore volume (V_{sp}) was estimated from the amount adsorbed at a relative pressure of ~ 0.98 . The pore size distributions (PSD) were calculated using adsorption branches of nitrogen adsorption-desorption isotherms by the improved KJS method calibrated for cylindrical pores [4]. The pore width (W_{max}) was obtained at the maximum of the PSD curve. The micropore volume (V_{mi}) was evaluated by integration of the PSD curve up to ~ 3 nm.

Isoelectric heat of adsorption.

The Clausius-Clapeyron relationship was employed to evaluate the isosteric heat of adsorption using the linear plots of $\ln(P/P^0)$ as a function of $1/T$ at constant values of the amount adsorbed a ; symbols P , P_0 , and T denote the equilibrium pressure, saturation vapor pressure, and temperature, respectively.

- (1) Gunathilake, C.; Jaroniec, M. Mesoporous organosilica with amidoxime groups for CO_2 sorption. *Appl.Mater.Interfaces*. **2014**, 6, 13069–13078.
- (2) Gunathilake, C.; Jaroniec, M., Mesoporous alumina-zirconia-organosilica composites for CO_2 capture at ambient and elevated temperatures. *J. Mater. Chem. A*. **2015**, 3, 2707-2716.
- (3) Gunathilake, C.; Gorka, J.; Dai, S.; Jaroniec, M. Amidoxime modified mesoporous silica for Uranium adsorption under seawater conditions. *J. Mater. Chem. A*. **2015**, 3, 11650-11659.
- (4) Kruk, M.; Jaroniec, M.; Sayari, A. Application of large pore MCM-41 molecular sieves to improve pore size analysis using nitrogen adsorption measurements. *Langmuir*, **1997**, 13, 6267-6273.

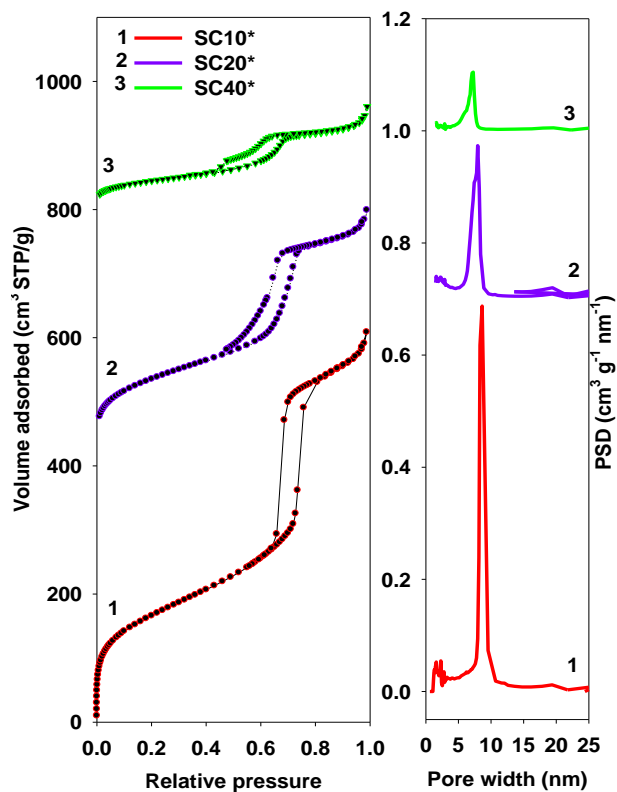


Figure S1. Nitrogen adsorption isotherms (left panel) and the corresponding PSD curves (right panel) for the SCX* samples studied; isotherms curves 2 and 3 are shifted by 500 and 800 cm³ STP / g, respectively, in relation to curve 1, while the PSD curves 2 and 3 are shifted by 0.7 and 1.0 cm³ g⁻¹ nm⁻¹, respectively, in relation to curve 1.

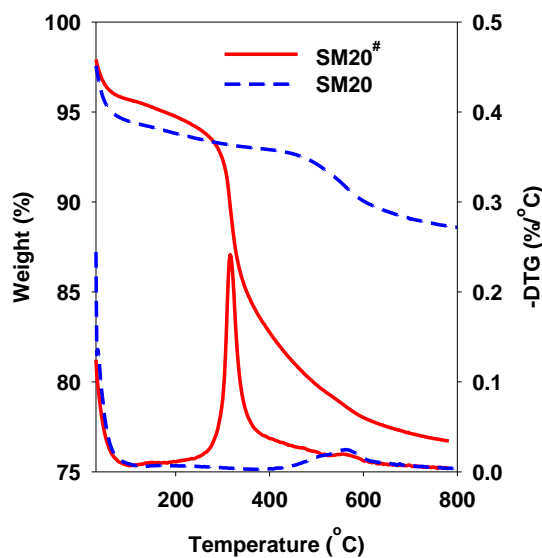


Figure S2. TG/DTG curves for the as-synthesized (SM20[#]) and thermally treated (SM20) samples.

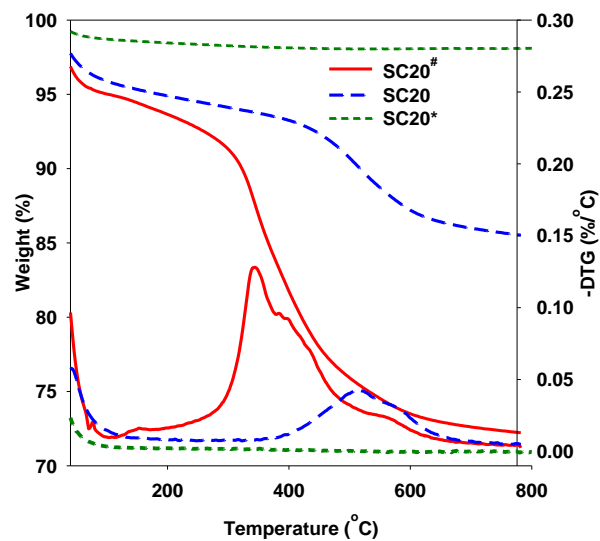


Figure S3. TG/DTG curves for the as-synthesized (#) and thermally treated (550 and 850 °C) SC20 samples.

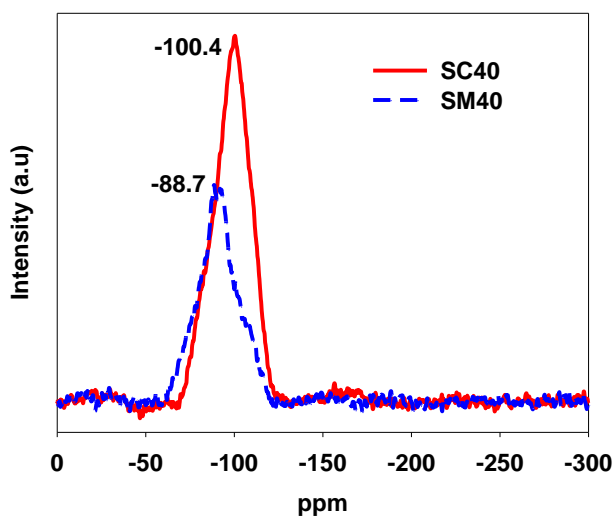


Figure S4. ^1H - ^{29}Si -MAS NMR spectra of the SC40 and SM40 samples.

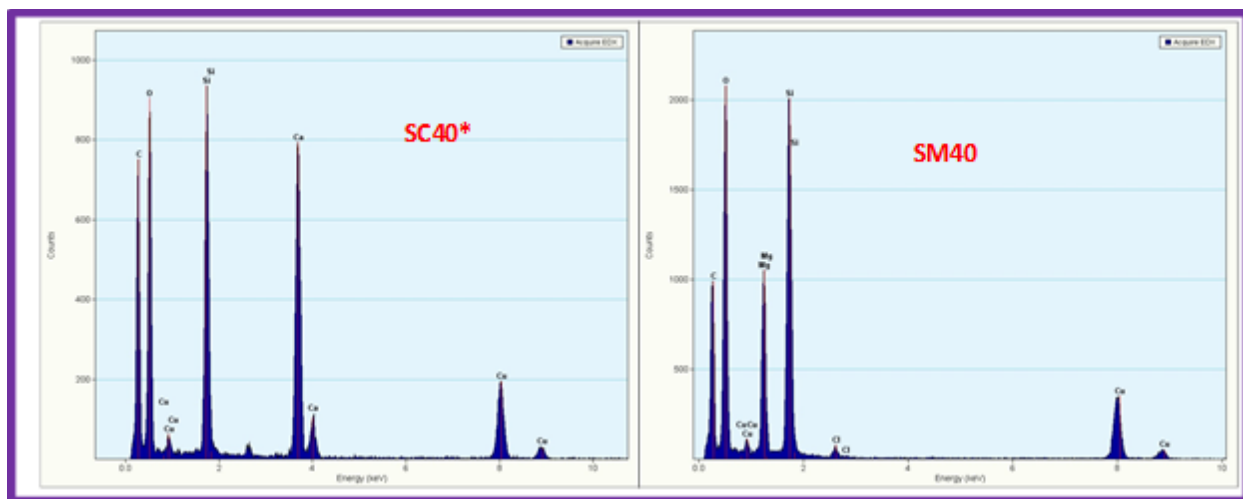


Figure S5. EDX images of the SC40*(left panel) and SM40 (right panel) samples.

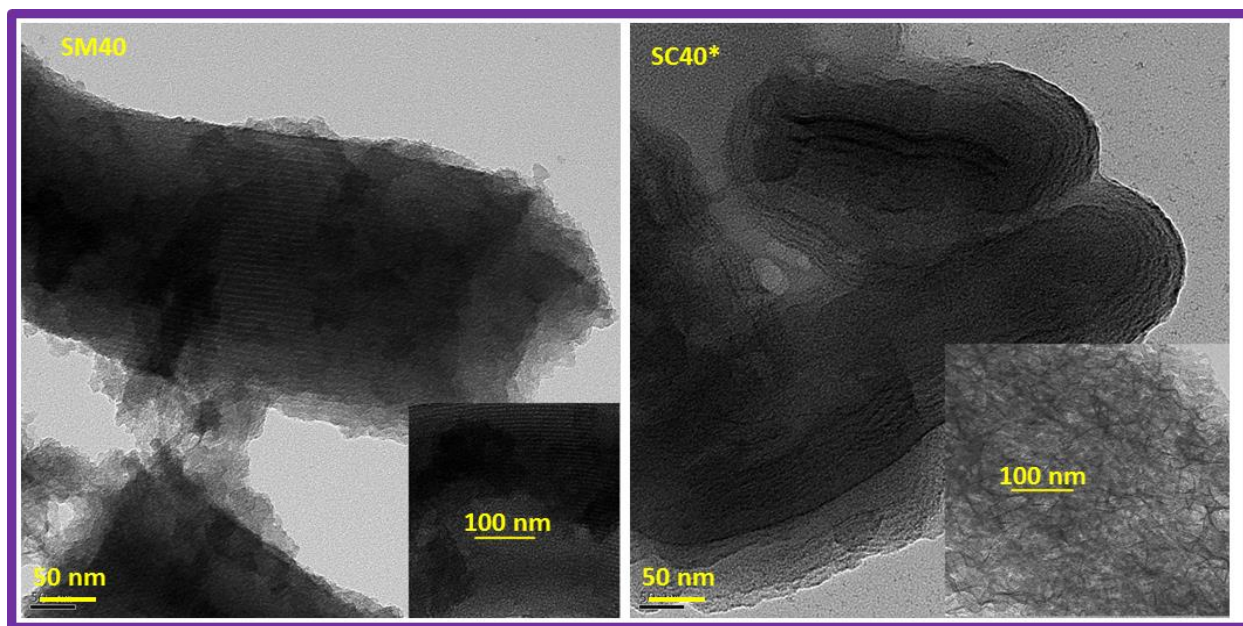


Figure S6. TEM images of the SM40 (left panel) and SC40* (right panel) samples.

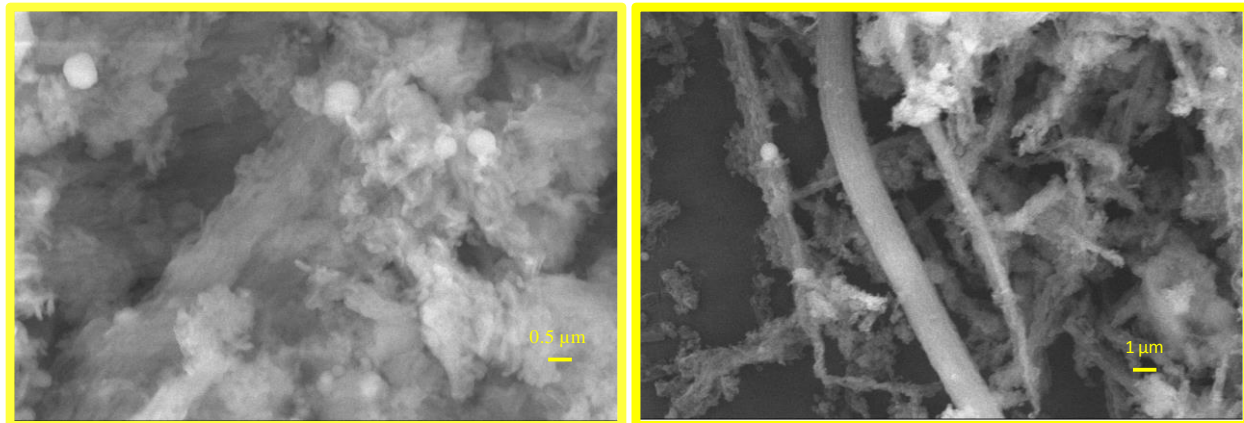


Figure S7. SEM images of the SM40 sample.

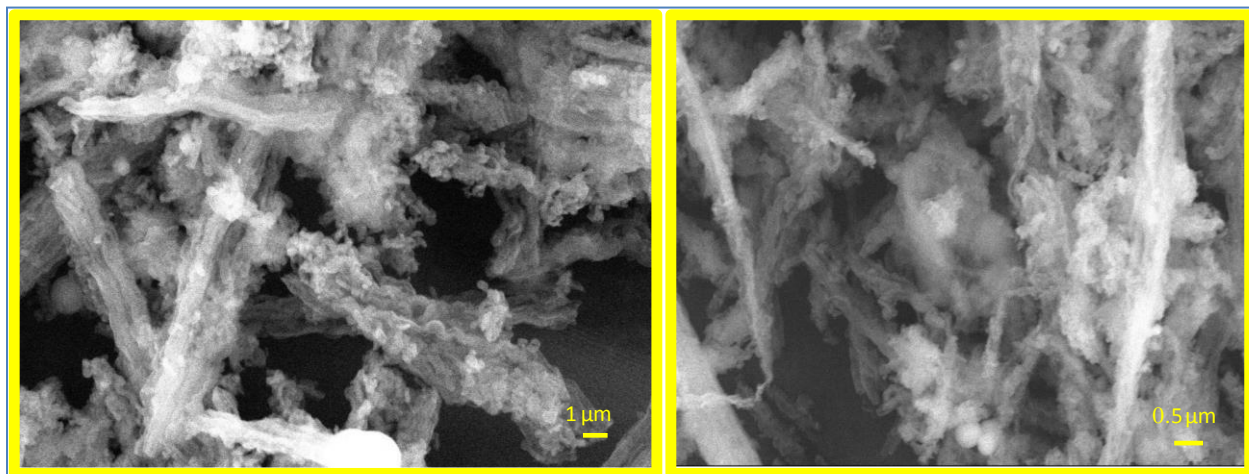


Figure S8. SEM images of the SC40* samples.

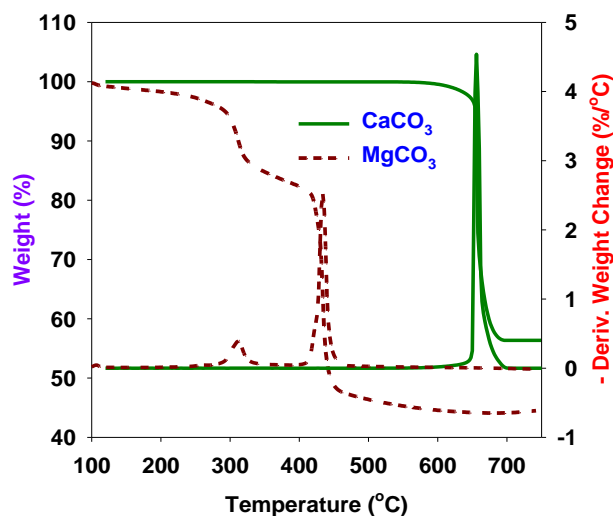


Figure S9. TG/DTG curves for commercially available CaCO_3 and MgCO_3 samples.

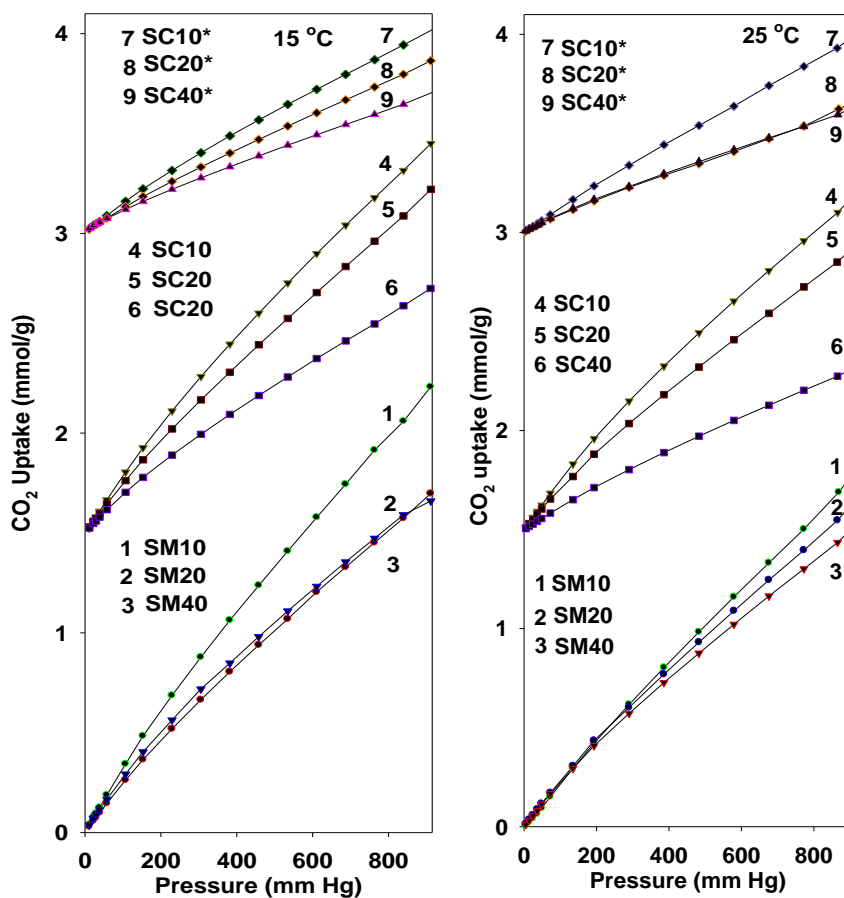


Figure S10. CO_2 adsorption isotherms at $15\text{ }^\circ\text{C}$ (left panel) and $25\text{ }^\circ\text{C}$ (right panel) measured on the samples studied; isotherm curves 4,5,6 and 7,8,9 are shifted by 1.5 and 3 mmol/g, respectively, in relation to curves 1,2,3.

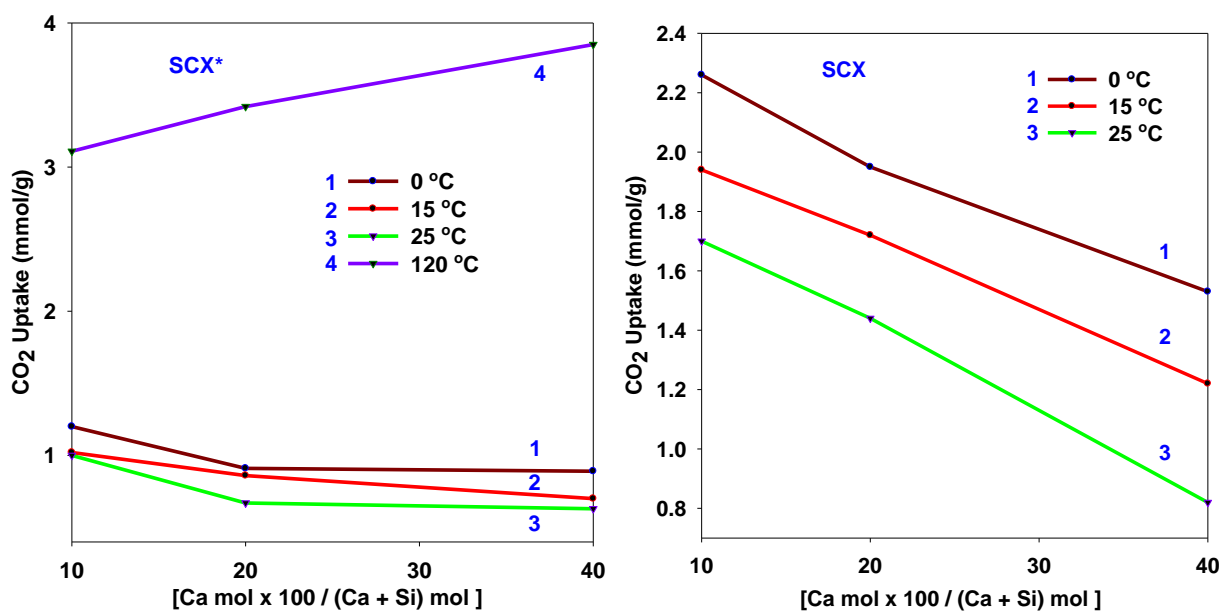


Figure S11. CO₂ uptake change with the molar percentage (X %) of Ca in the SCX* (left panel) and SCX (right panel) (X=10,20,40) composites at different temperatures.

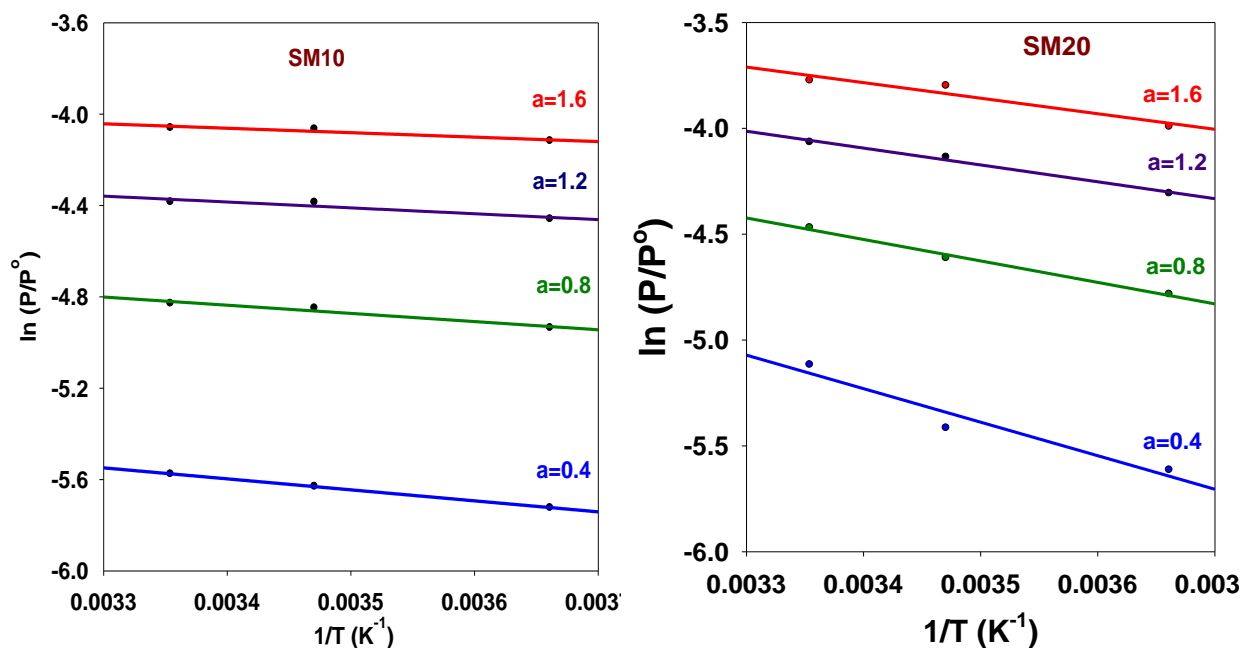


Figure S12. Variation of $\ln(P/P^0)$ with $1/T$ at $a = 0.4, 0.8, 1.2, 1.6$ mmol/g for CO₂ adsorption on SM10 (left panel) and SM20 (right panel) samples.

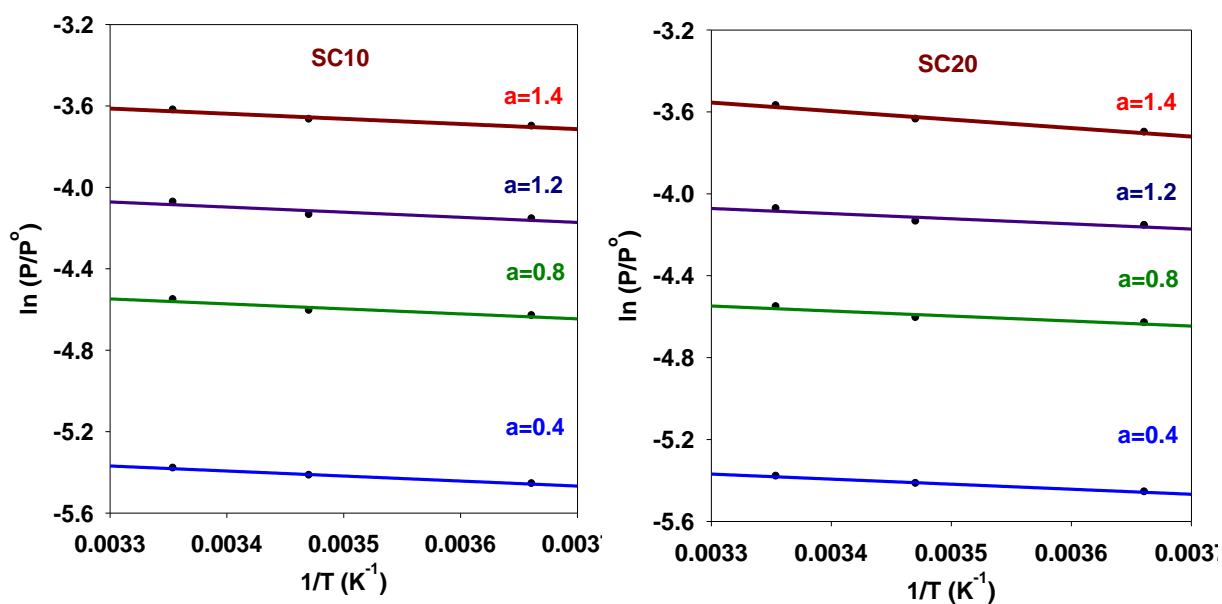


Figure S13. Variation of $\ln(P/P^0)$ with $1/T$ at $a = 0.4, 0.8, 1.2, 1.6$ mmol/g for CO_2 adsorption on SC10 (left panel) and SC20 (right panel) samples.

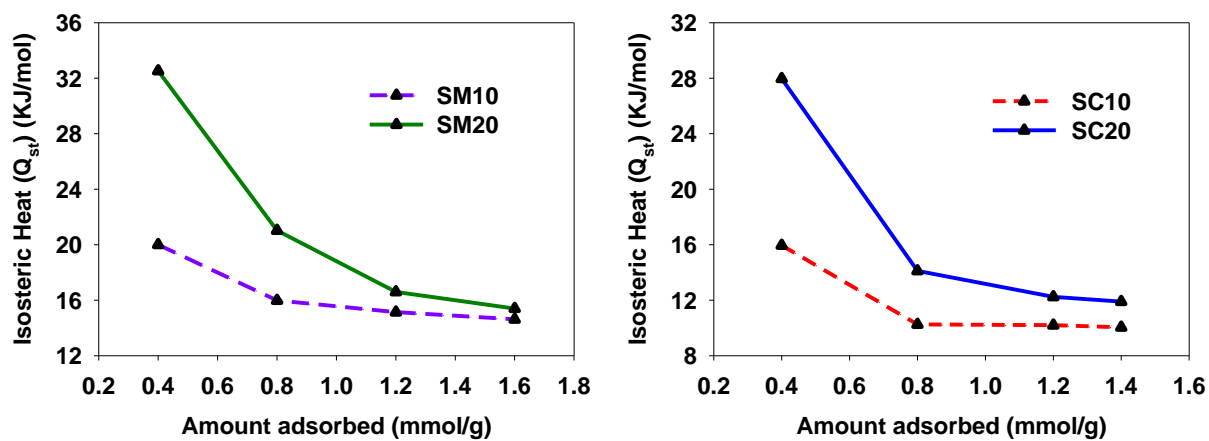


Figure S14. Variation of the isosteric heats of CO_2 adsorption for the SM10 and SM20, SC10, and SC20 samples.

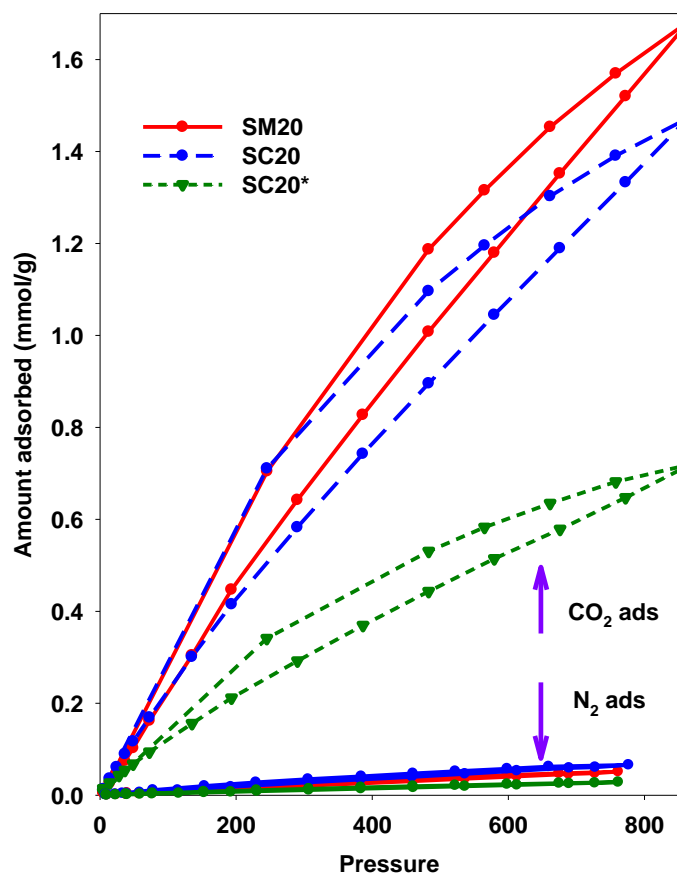


Figure S15. CO₂ and N₂ adsorption-desorption isotherms at 25 °C measured on the SM20, SC20, and SC20* samples studied.