Supplementary Information

Efficient Unimolecular Photoinitiators for Simultaneous Hybrid Thiol-Yne-Epoxy Photopolymerization under Visible LED Light Irradiation

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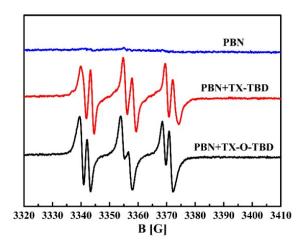


Figure S1 experimental ESR spectra of control (blue curve), TX-TBD (red curve), and TX-O-TBD (black curve) in benzene with PBN under visible (405 nm) LED light irradiation for 30s.

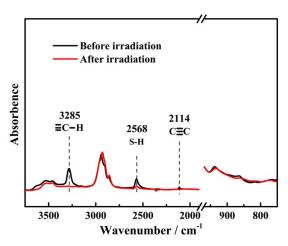


Figure S2. IR spectra of thiol-yne binary system **TE0** before and after irradiation (light intensity: 168mW/cm², 1000s).

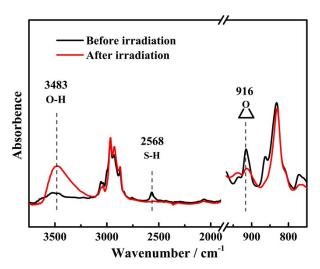


Figure S3. IR spectra of thiol-epoxy binary system **TE100** before and after irradiation (light intensity: 168mW/cm², 1000s).

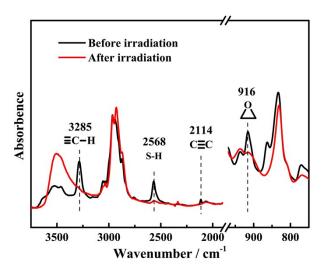


Figure S4. IR spectra of thiol-yne-epoxy hybrid system **TE50** before and after irradiation (light intensity: 168mW/cm², 1000s).

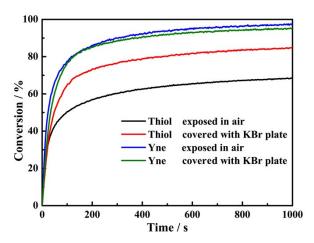


Figure S5. Kinetics study of thiol-yne reaction exposed in air or covered with KBr plate.

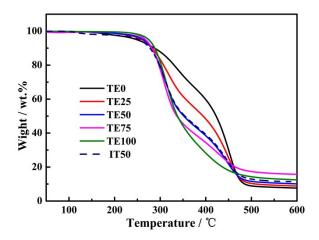


Figure S6. TGA curves of different thiol-yne/thiol-epoxy hybrid network with various compositional ratios.