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Investigation of the Dinuclear Effect of Aluminum Complexes in the Ring-Opening Polymerization of ε-Caporlactone

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Electronic supplementary information available: Polymer characterization data, and details of the

kinetic study.

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Time/min	L ^{N2Bu} -Al ₂ Me ₄	L ^{N-NH} -Al ₂ Me ₄	L ^{N-NBu} -Al ₂ Me ₄	L ^{CIH} -AlMe ₂	L ^{CIBu} -AlMe ₂	L ^{Bu} -AlMe ₂	L ^{Bn} -AlMe ₂	
	Conversion of CL							
10	0.08	0.04		0.04	0.03	0.02		
20	0.33	0.14		0.07	0.05	0.04		
30	0.52	0.23		0.10	0.12	0.07		
40	0.67	0.33		0.12	0.15	0.1		
50	0.76	0.41	0.07	0.18	0.22	0.13		
60	0.80	0.46	0.09	0.22	0.28	0.17		
90	0.88	0.58	-			0.28		
120		0.68	0.20		0.64	0.42		
180		0.77	0.29			0.6		
190					0.82			
205							0.09	
210			0.36					
230					0.95			
240			0.41					
270			0.43					
300							0.18	
360						0.9		
720				0.99				
1110							0.78	
1220							0.81	
1330			1.00					
1395		0.95						
1440							0.84	
2560							0.97	

Table S1. The kinetic study of polymerizations of ε -caprolactone using various Al complexes as catalysts

$k_{obs} \times 10^3$	26.08 (220)	8.54 (49)	2.30 (8)	6.52 (7)	9.79 (43)	6.54 (26)	1.40 (51)
Induction period/mi n	1.86 (417)	0	20.42 (623)	14.56 (314)	17.96 (377)	25.93 (574)	112 (50)
R ²	0.9827	0.989	0.997	0.999	0.994	0.993	0.997



Figure S1. First-order kinetic plots of ε -caprolactone polymerizations with various Al complexes plotted against time ($\blacksquare L^{N2Bu}-Al_2Me_4$, $\bullet L^{N-NH}-Al_2Me_4$, $\blacktriangle L^{N-NBu}-Al_2Me_4$, $\checkmark L^{CIH}-AlMe_2$, $\checkmark L^{CIBu}-AlMe_2$, $\triangleright L^{Bu}-AlMe_2$, $\diamond L^{Bu}-AlMe_2$)

Table S2. The kinetic study of polymerizations of ϵ -caprolactone using various concentration of L^{N2Bu} -

Time (min)	[L ^{N2Bu} -Al ₂ Me ₄]				
	0.50 M	1.00 M	2.00 M	4.00 M	
	Conversion of CL				
1				0.02	
3				0.09	
4				0.21	
5				0.36	
6			0.12	0.50	
7				0.61	
8			0.24		
10		0.08	0.38	0.85	
12			0.5		
13				0.9	
14			0.61		
16			0.69	0.97	
18			0.77		
20	0.05	0.33	0.84	0.99	
25			0.88		
30	0.07	0.52	0.97		
40	0.10	0.67			
50	0.12	0.76			

 $\mathbf{Al}_2\mathbf{Me}_4$ as a catalyst and BnOH as an initiator

60	0.14	0.80		
90		0.88		
130	0.35			
1000	0.96			
$k_{obs} \times 10^3$	3.24 (2)	26.08 (220)	132.92 (881)	254.14 (1271)
Induction period/min	6.89 (247)	1.86 (417)	6.41 (1.16)	2.70 (52)
R ²	0.999	0.9827	0.983	0.990



Figure S2. First-order kinetic plots of CL polymerizations with various $[L^{N2Bu}-Al_2Me_4]$ plotted against time (= 0.50 M, • 1.00 M, \triangle 2.00 M, \vee 4.00 M)



Figure S3. ¹H NMR spectrum of L^{N2Bu} -Al₂Me₄



Figure S5. ¹H NMR spectrum of L^{N-NH}-Al₂Me₄







Figure S9. ¹H NMR spectrum of L^{CIH} - AlMe₂



Figure S10. $^{13}\mathrm{C}$ NMR spectrum of LCIH- AlMe_2



Figure S11. ¹H NMR spectrum of L^{CIBu}- AlMe₂



Figure S12. ¹³C NMR spectrum of L^{CIBu} - AlMe₂



Figure S13. ¹H NMR spectrum of L^{ClBu} - AlMe₂









Figure S16. ¹³C NMR spectrum of L^{CIBu}-H



Figure S17. 1H NMR spectra of (A) benzyl alcohol; (B) $L^{N2Bu}-Al_2Me_4$; (C) the mixture of benzyl alcohol and $L^{N2Bu}-Al_2Me_4$ (4:1) in CDCl₃ after 10 min; (D) the mixture of benzyl alcohol and $L^{N2Bu}-Al_2Me_4$ (4:1) in CDCl₃ after 1 h.