1 Supplementary Information

2 Amphoteric Starch Derivatives as Reusable Flocculant for Heavy-Metal

3 Removal

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- 13 **Text S1.** The synthesis route of 2-chloro-4,6-diglycino-1,3,5-triazine (CDT)
- Cyanuric chloride (3.68 g, 20 mmol) in acetone (40 mL) was added dropwise to an ice-cold mixture of Na₂CO₃ (8.48 g, 80 mmol) and glycine (3.00 g, 40 mmol) in deionized water (60 mL) more than 30 min. The reaction mixture was stirred overnight at room temperature (RT). The reaction mixture was neutralized with concentrated HCl and filtered off. Then, the mixture washed three times with cold

19 and deionized water and dried to get target product CDT(Khattab et al., 2016).

CI N CI N COOH
$$\frac{H_2O/Acetone}{Na_2CO_3/RT}$$
 HOOC N N COOH

Scheme 1S. The synthesis route of CDT.

Text S2. Preparation of PRAS (DS = 0.23)

23 PRAS (*DS* = 0.23) was prepared via an etherifying reaction between CDT and
24 starch(ST) in dimethyl sulfoxide (DMSO). Typically, ST (0.028 mol, 4.9 g), solid sodium
25 hydroxide (0.253 mol, 10.7 g), CDT (0.115 mol, 30.2 g), and DMSO were mixed in a
26 four-necked flask under a N₂ stream. The mixture was then heated to 80 °C and
27 maintained at that temperature for 20 min. Thereafter, the mixture was stirred at
28 130 °C for 10 h and then cooled to room temperature. Afterwards, three times the
29 solution volume of methanol were added to the content of the flask, and the
30 resulting precipitate was separated by filtration and then dried in a drying oven at
31 105 °C for 10 h. The product was purified by dialysis molecular weight cut-off
32 (MWCO) 7000 Da against distilled water for 96 h, followed by lyophilization.

34 Text S3. Standard curve

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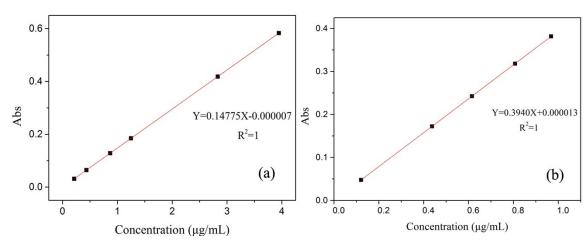


Fig. S1. Stadard curve of Znic (a) and Copper (b).

References

38 Khattab, S. N., Abdel Naim, S. E., El-Sayed, M., El Bardan, A. A., Elzoghby, A. O., Bekhit, A. A., 39 & El-Faham, A. (2016). Design and synthesis of new s-triazine polymers and their application as nanoparticulate drug delivery systems. *New Journal of Chemistry*, 40(11), 9565-9578.

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