

Supplementary Information

Stabilizing the Structure of $\text{LiMn}_{0.5}\text{Fe}_{0.5}\text{PO}_4$ via Formation of Concentration-gradient Hollow Spheres with Fe-rich Surfaces

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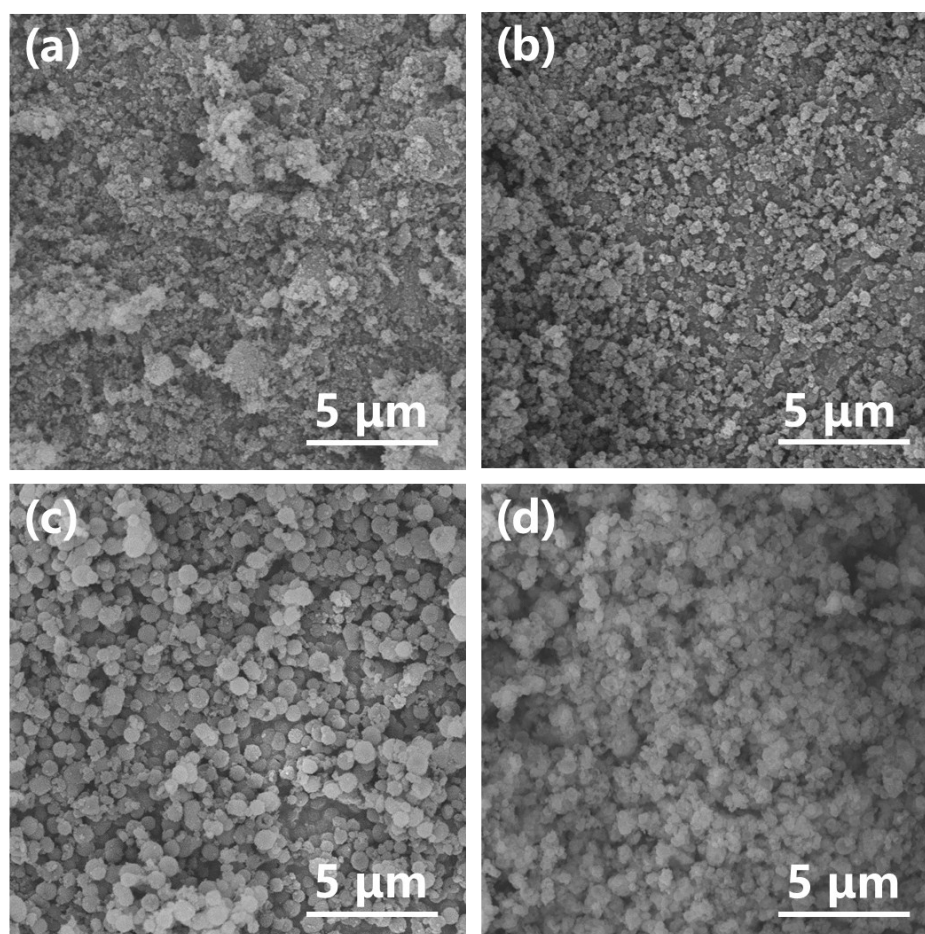


Figure S1† SEM images of the Li_3PO_4 particles obtained with different volume ratios of $\text{H}_2\text{O}:\text{PEG600}$: a) 1:2, b) 3:2, c) 3:1, d) 5:0.

As can be seen from the scanning electron microscope (SEM) images, the particle size of the Li_3PO_4 became larger and a spherical morphology was formed as the $\text{H}_2\text{O}:\text{PEG600}$ solvent ratio was raised from 1:2 to 3:1, which could be attributed to the different velocities influencing the mass transport for the synthesis reaction. As the volume ratio of H_2O to PEG600 grew higher, the viscosity of the solution decreased, which would expedite the mass transfer process for the nucleation and growth of Li_3PO_4 spheres. The resulting Li_3PO_4 nanoparticles would create rough surface, however, and stick together in the absence of PEG600, as it manifested a strong capping effect on Li_3PO_4 surface. The adsorption of PEG600 could reduce the surface energy of Li_3PO_4 , which consequently overcame the tendency of particles towards fusion with each other.¹

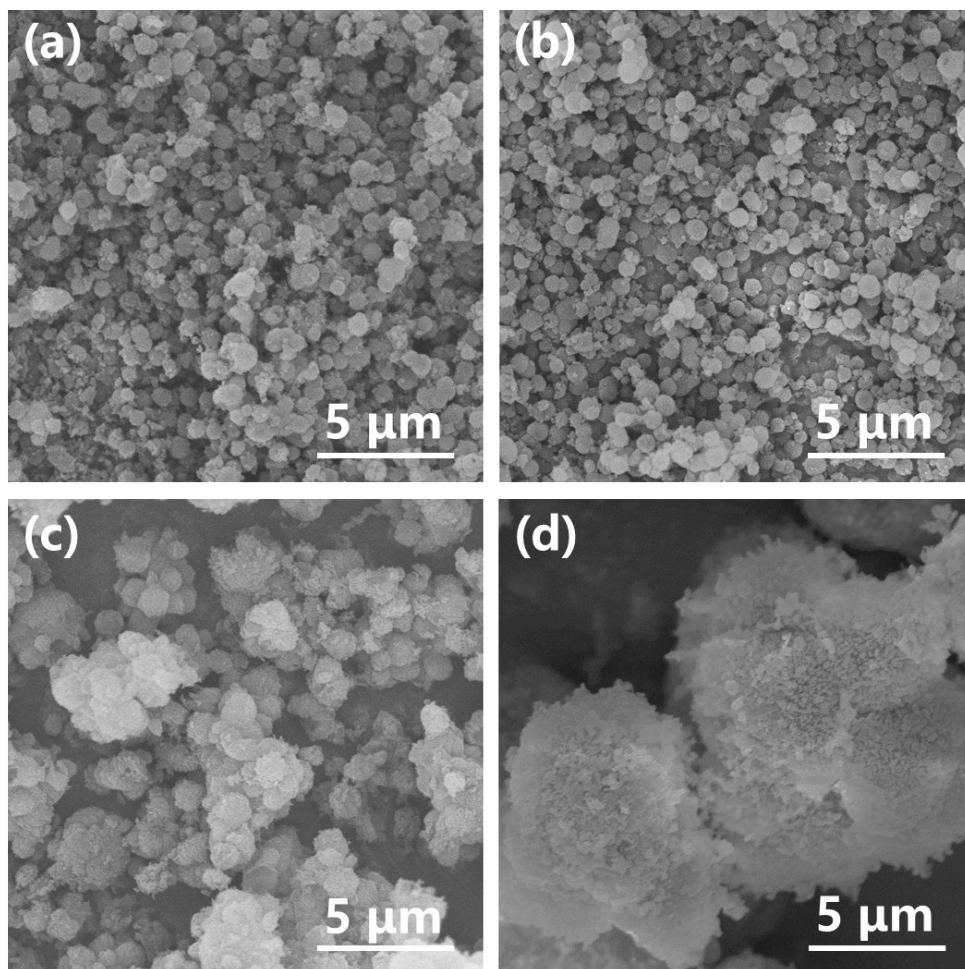


Figure S2† SEM images of the Li₃PO₄ particles obtained at different pH values: a) pH = 10, b) pH = 11, c) pH = 13, d) pH = 14.

As shown in **Fig. S2**, as the pH value of the original solution increased, the hollow spherical structure of Li₃PO₄ vanished and the particles were agglomerated into large grains, due to the dominance of PO₄³⁻ at higher pH values without the pre-sacrificial precipitation of Li₂HPO₄, turning the hollow structured spheres into large solid ones.

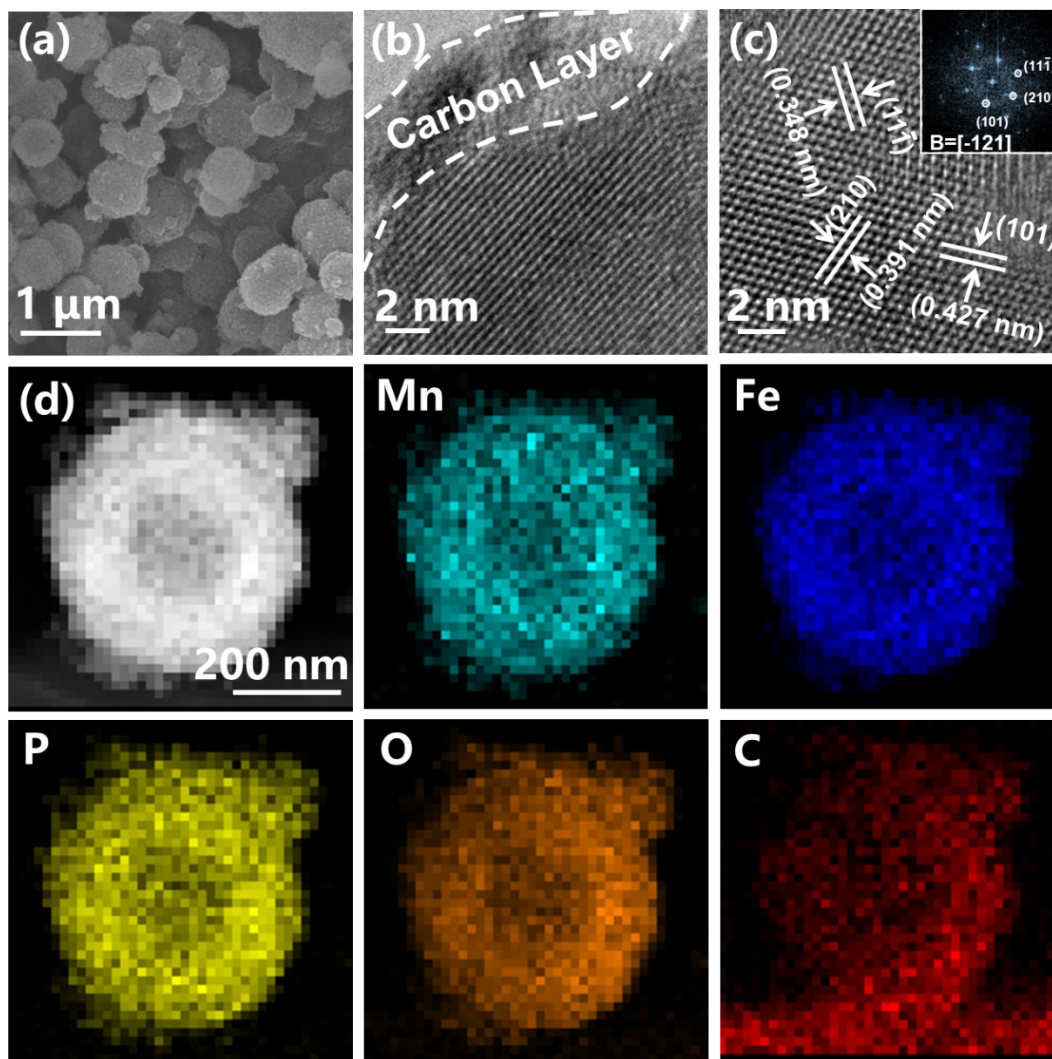


Figure S3† a) SEM image of C-LMFP/C. b, c) HRTEM images of C-LMFP/C with FFT pattern in the inset of c). d) HAADF-STEM image and elemental mapping results from a cross-section of a C-LMFP/C sphere.

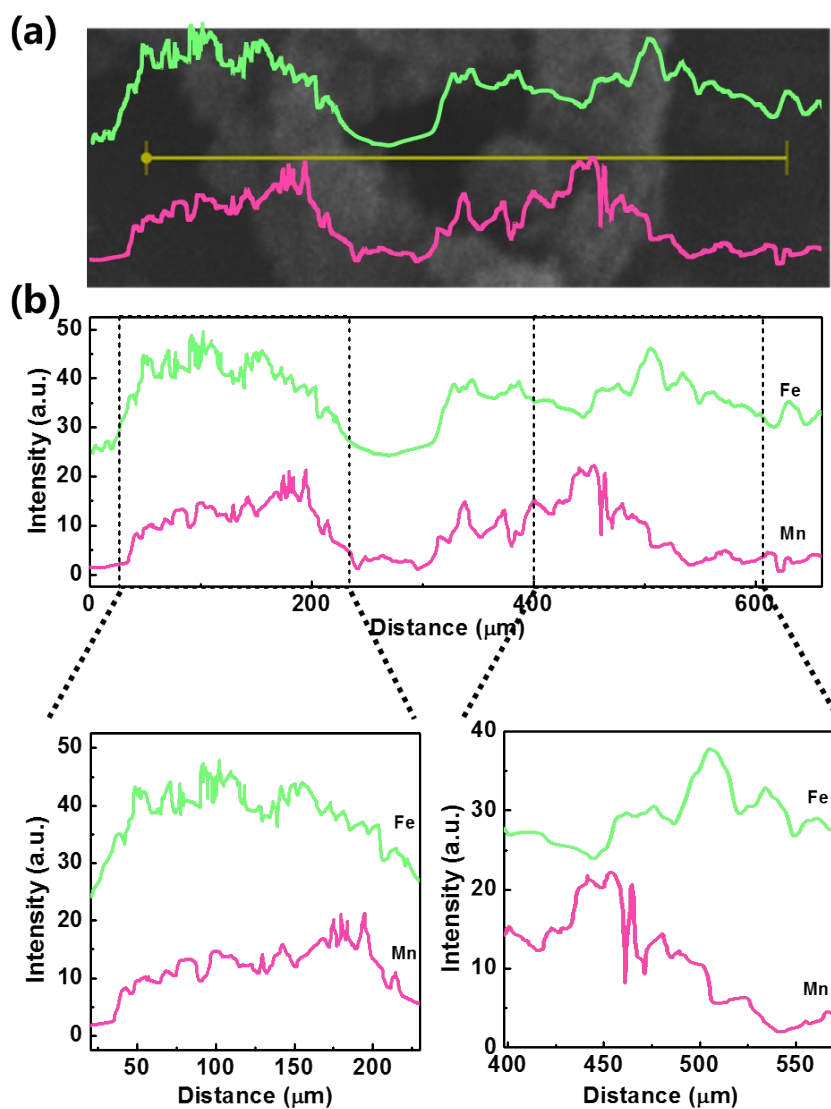


Figure S4† a) SEM image of a broken HCG-LMFP/C sphere. b) Line scan profiles of Fe and Mn across a broken HCG-LMFP/C sphere.

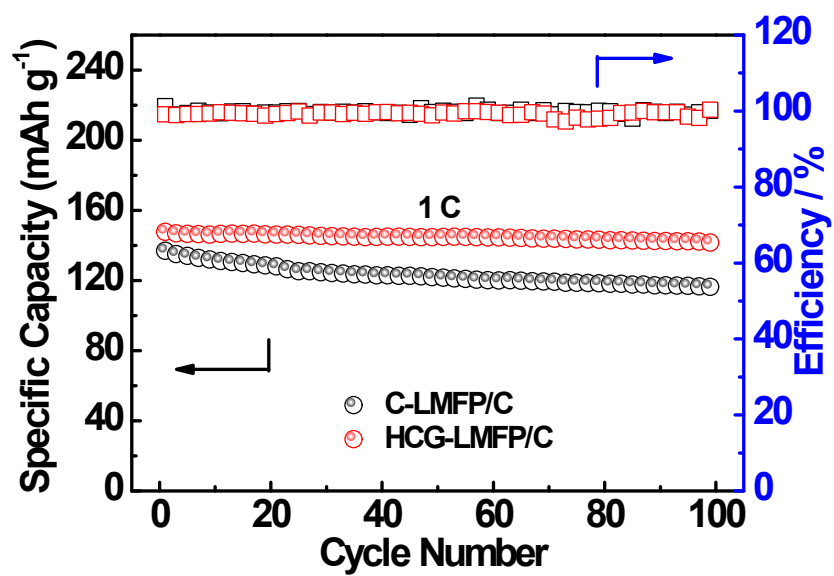


Figure S5† Cycling performances of C-LMFP/C and HCG-LMFP/C at the 1C rate.

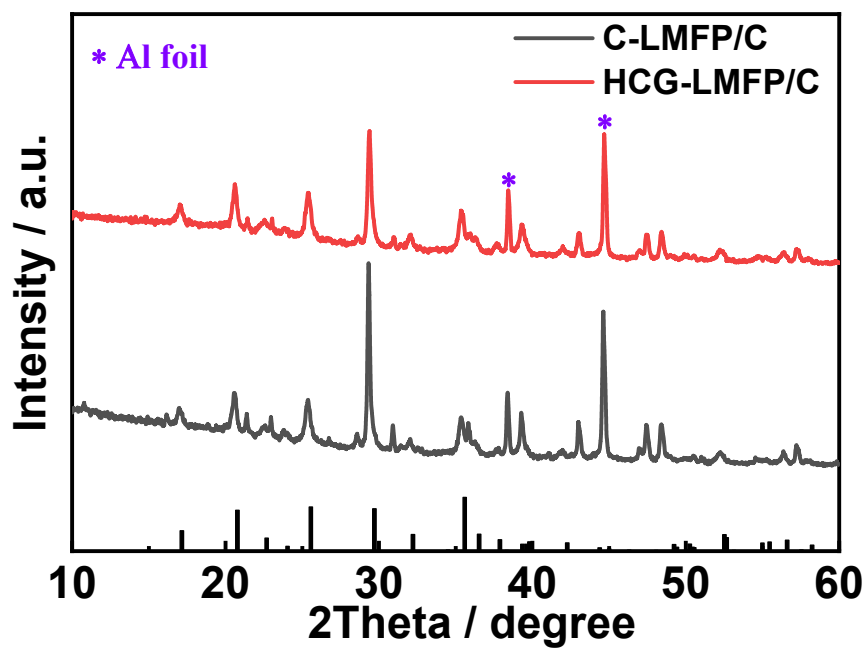


Figure S6† XRD patterns of C-LMFP/C and HCG-LMFP/C after cycling.

Table S1† Lattice constants and unit cell volume from the Rietveld refinements of C-LMFP and HCG-LMFP samples. R_p : profile R-factor; R_{wp} : weighted profile R-factor; χ^2 : goodness-of-fit parameter.

Samples	$a/\text{\AA}$	$b/\text{\AA}$	$c/\text{\AA}$	$V/\text{\AA}^3$	$R_{wp}/\%$	$R_p/\%$	χ^2
C-LMFP/C	10.3285	6.0140	4.6945	291.60	3.01	2.47	1.52
HCG-LMFP/C	10.3216	6.0109	4.6926	291.14	2.75	2.18	1.46

Table S2† Comparison of the properties in the present work with other LiMnPO₄-LiFePO₄ related cathodes reported in the last three years.

Composites	Particle size	Electrochemical behavior	References
LiFePO ₄ nanoplatelets wrapped in a nitrogen-doped grapheme aerogel	~200 nm in length, ~40 nm in thickness	Initial discharge capacity ~124 mAh g ⁻¹ , with a capacity retention of 89% after 1000 cycles at 10C rate	2
LiMn _{0.5} Fe _{0.5} PO ₄ nanoparticles	~50 nm	Initial discharge capacity ~109 mAh g ⁻¹ , with a capacity retention of 90% after 100 cycles at 1C rate	3
Mesoporous LiMnPO ₄ nanoplates	~200 nm in length, 5-20 nm in thickness	Initial discharge capacity ~156 mAh g ⁻¹ , with a capacity retention of 83% after 100 cycles at 1C rate	4
LiMn _{0.75} Fe _{0.25} PO ₄ nanoplates with fluorine-doped carbon coating	~150 nm	discharge capacity ~120 mAh g ⁻¹ at the 500 th cycle at 10C rate, with a capacity retention of 80%	5
LiMn _{0.6} Fe _{0.4} PO ₄	Unmentioned	discharge capacity ~90 mAh g ⁻¹ at the 1000 th cycle at 10C rate	6
LiFePO ₄ nanosheets	~5 μm in lateral size, 15-20 nm in thickness	discharge capacity ~120 mAh g ⁻¹ at the 500 th cycle at 5C rate, with a capacity retention of 93%	7
LiFePO ₄ nanoplatelets	80-100 nm in length, 40-60 nm in width, 10-20 nm in thickness	discharge capacity ~105 mAh g ⁻¹ at the 1000 th cycle at 10C rate, with a capacity retention of 87%	8
LiMn _{0.9} Fe _{0.1} PO ₄ -polyacene	unmentioned	discharge capacity ~91 mAh g ⁻¹ at the 100 th cycle at 10C rate, with a capacity retention of 89.7%	9
LiMn _{0.8} Fe _{0.2} PO ₄ microspheres	~1 μm in diameter	discharge capacity ~105 mAh g ⁻¹ at the 1000 th cycle at 5C rate, with a capacity retention of 93.9%	10
LiMn _{0.65} Fe _{0.35} PO ₄ at core covered by LiMn _{0.38} Fe _{0.62} PO ₄ with an average composition of LiMn _{0.5} Fe _{0.5} PO ₄	~600 nm	Initial discharge capacity ~117 mAh g ⁻¹ , with a capacity retention of 96% after 1000 cycles at 1C rate	This work

Table S3† Results for the charge process in HCG-LMFP/C.

Current densities	0.1C	0.2C	1C	2C	5C	10C	20C	60C
galvanostatic charge capacity (mAh g ⁻¹)	168.10	156.40	147.42	137.04	128.09	110.12	93.5	60.0
Total capacity (mAh g ⁻¹)	168.12	156.43	147.59	138.0	131	117.2	103	72.76
galvanostatic charge capacity fraction (%)	99.98	99.97	99.88	99.31	97.78	93.96	90.29	82.47

Table S4† Results for the charge process in C-LMFP/C.

Current densities	0.1C	0.2C	1C	2C	5C	10C	20C	60C
galvanostatic charge capacity (mAh g ⁻¹)	169.32	156.17	146.26	126.54	101.64	75.74	53.85	21.60
Total capacity (mAh g ⁻¹)	169.34	156.21	146.51	127.58	104	85.6	66.7	35.13
galvanostatic charge capacity fraction (%)	99.98	99.97	99.83	99.19	97.72	88.49	80.74	61.48

Table S5† The structure parameters of the C-LMFP/C and HCG-LMFP/C cathodes after cycling.

Samples		C-LMFP/C	HCG-LMFP/C
Space group		<i>Pnma</i> (orthorhombic)	<i>Pnma</i> (orthorhombic)
Unit cell parameters	Cell volume (Å ³)	296.22	292.92
	<i>a</i> (Å)	10.3975	10.3944
	<i>b</i> (Å)	6.0281	6.0235
	<i>c</i> (Å)	4.7262	4.6782

Table S6† The structure parameters of the LiMnPO₄, MnPO₄, LiFePO₄, and FePO₄ samples.

Samples		LiMnPO ₄	LiFePO ₄	MnPO ₄	FePO ₄
Space group		<i>Pnma</i> (orthorhombic)	<i>Pnma</i> (orthorhombic)	<i>Pnma</i> (orthorhombic)	<i>Pnma</i> (orthorhombic)
Unit cell parameters	Cell volume (Å ³)	310.8783	302.4183	275.8838	290.6502
	<i>a</i> (Å)	10.5751	10.4529	9.7575	10.0089
	<i>b</i> (Å)	6.1570	6.0864	5.8580	5.9326
	<i>c</i> (Å)	4.7746	4.7534	4.8265	4.8647
M-O parameters	Average bond length (Å)	2.2193	2.1841	2.0327	2.0623
	Distortion index (Å)	0.0278	0.0339	0.0626	0.0399

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