Electronic Supporting Information (ESI)

Sustainable Synthesis and Characterization of Bisphenol A-Free Polycarbonate from Six-Membered Dicyclic Carbonate

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- Figure S1. Synthesis of BPA-free PC from DTMPC (100 mg) by ROP under various conditions; Effect of temperature. (S2)
- Figure S2. Representative GC chromatograms on the synthesis of BPA-free PC from DTMPC. (S3)

Figure S3. Solid state ¹H-NMR (a) and ¹³C-NMR (b) of polycarbonate prepared from DTMPC. (S4)

Figure S1. Synthesis of BPA-free PC from DTMPC (100 mg, 0.33mmol) by ROP under various conditions. Effect of temperature under condition of (A) 0.09 μ mol TBD and 14 μ mol 1,3-PDO, (B) 7.2 μ mol TEA and 35 μ mol 1,3-PDO, and (C) 8.2 μ mol DMAP and 35 μ mol 1,3-PDO at 110°C (\blacklozenge), 130°C (\blacksquare) and 150°C (\blacktriangle).



Figure S2. Representative GC chromatograms on the synthesis of BPA-free PC from DTMPC (0.33 mmol) by 1.7 µmol DBU and 3.5 µmol 1,3-PDO at 130°C. (A) 0.5mg DTMPC/mL, (B) 0.1mg DTMPC/mL, (C) DTMP peak at 5 min reaction, (D) DTMP peak at 15 min reaction, (E) DTMP peak at 30 min reaction (Table 1. Run 12), (F) DTMP peak at 60 min reaction (Table 1. Run 13).



Figure S3. Solid state ¹H-NMR (a) and ¹³C-NMR (b) of polycarbonate prepared from DTMPC.

