Fourier-transform infrared spectroscopy (FT-IR) analysis was also performed. The samples were pressed into KBr pellets and analyzed using a Thermo Nicolet Avatar 360 FT-IR spectrometer, with a scan range of 400-4000 cm⁻¹ and resolution of 4 cm⁻¹. A Bruker AV 400 nuclear magnetic resonance (NMR) spectrometer was used to perform ¹H-NMR and ²⁹Si-NMR measurements, with deuterated chloroform (CDCl₃) as the NMR solvent.



Fig. S1 FT-IR spectra of M_L , M_M and M_H

The FT-IR analysis of M_L , M_M and M_H is shown in Figure S1. The most important characteristic peaks in the FT-IR spectra are as follows: C-H vibration peaks at 2950 and 2900 cm⁻¹, Si-H vibration peaks at 2100 cm⁻¹, C-H in Si-CH₃ deformation vibrations peaks at 1400 cm⁻¹, CH₂ in Si-CH₂-Si out-of-plane rocking vibrations peaks at 1350 cm⁻¹, CH₃ in Si-CH₃ deformation vibrations peaks at 1250 cm⁻¹, Si-C-Si in Si-CH₂-Si stretching vibrations peaks at 1020 cm⁻¹ and Si-C stretching vibrations at 820 cm⁻¹. The three samples all contain the same peaks, indicating that the functional groups are basically the same. The intensity ratio between the characteristic absorption peaks of Si-H and Si-CH₃ in the FT-IR spectra, I_{Si-H}/I_{Si-CH3}, was used to characterize the Si-H content of PCS. The results are shown in Table S1. From M_L to M_H, the content of Si-H bond in samples decreases gradually, which indicates that the degree of polycondensation of M_L, M_M and M_H increases gradually.

| Samplag | FT-IR | ¹ H-NMR | ²⁹ Si-NMR |
|------------------|-------------------------------|--------------------|----------------------|
| Samples | $I_{\rm Si-H}/I_{\rm Si-CH3}$ | A_{Si-H}/A_{C-H} | A_{SiC3H}/A_{SiC4} |
| M_L | 0.93 | 0.21 | 0.51 |
| M_{M} | 0.89 | 0.18 | 0.45 |
| M_{H} | 0.82 | 0.14 | 0.40 |

Table S1 Parameters of structural units of M_L , M_M and M_H



Fig.S2 The ²⁹Si-NMR spectra of M_L , M_M and M_H

The ²⁹Si-NMR analysis of M_L , M_M and M_H is shown in Figure S2. In the ²⁹Si-NMR spectra, the two characteristic peaks around $\delta = -17.2$ and $\delta = 0$ are the resonance peaks of Si atoms in SiC₃H and SiC₄ structures respectively. The ratio of the two structures can be obtained by calculating the ratio between their corresponding characteristic peak areas, and the results are also listed in Table S1. The peak intensity of SiC₃H structure decreases significantly too. Although the structure of PCS is complex, it can be considered as be composed of the following two structural units. The moles of the two structures can be calculated based on Mn and A_{SiC3H}/A_{SiC4} . The results are shown in Table S2.

$$\begin{array}{cccc}
H & CH_3 \\
\hline
Si - CH_2 - (or CH_3) & -Si - CH_2 - \\
CH_3 & CH_3 \\
SiC_3H & SiC_4
\end{array}$$

The ²⁹Si-NMR analysis of M_L, M_M and M_H is shown in Figure S3. In the ¹H-NMR spectra, the two characteristic peaks around $\delta = 4.0-5.0$ and $\delta = 0$ correspond to the characteristic peaks of H in Si-H and C-H respectively. The ratio of the two structures are also listed in Table S1. C-H peaks in ¹H-NMR spectra can be further subdivided into C-H peaks in Si-CH₃, C-H peaks in Si₂CH₂ and C-H peaks in Si₃CH. Si₂CH₂ content can be used to characterize the content of linear structures in the molecule. Si₃CH content can be used to characterize the content of branched and cyclic structures in the molecule. It can be seen that from M_L to M_H , the degree of condensation of molecules increases gradually, and the content of branched and cyclized structures increases. Si-H peak can be subdivided into Si-H on the condensed ring (CR) structure, single ring (SR) structure and linear (L) structure [1]. The ratio of the three structures can be obtained by calculating the ratio among their corresponding characteristic peak areas. According to the moles of SiC₃H and SiC₄, and the ratio of Si-H on different structures, the moles of each Si-H can be obtained. And the results are listed in Table S2.



| Fig.S3 The ¹ H-NI | MR spectra of M_{L_2} | , M_M and M_H |
|------------------------------|---------------------------|-------------------|
|------------------------------|---------------------------|-------------------|

| Samples | SiC ₃ H /mol | SiC ₄ /mol | Si- | Si- | Si- | Si- | Si- | Si- |
|----------------|----------------------------|--------------------------|------------------|-------------------|-------------------|------------------|-------------------|-------------------|
| | | | H _(L) | H _(SR) | H _(CR) | H _(L) | H _(SR) | H _(CR) |
| | | | /% | /% | /% | /mol | /mol | /mol |
| M _L | 1.9 | 3.8 | 28.0 | 27.3 | 44.6 | 0.51 | 0.54 | 0.85 |
| M _M | 4.6 | 10.2 | 25.2 | 26.9 | 47.9 | 1.2 | 1.2 | 2.2 |
| M _H | 8.7 | 21.8 | 24.7 | 24.7 | 50.5 | 2.2 | 2.2 | 4.4 |

Table S2 The ratio of Si-H with different structure in three components

All the data in the table are calculated according to the peak area ratio of 29Si-NMR and 1H-NMR, and the trend of variation is consistent with the previous analysis. According to the moles of each structure in the table, M_L , M_M and M_H should have the

following molecular model:

 M_{L}



 M_{M}



 $M_{\rm H}$



Fig.S4 Molecular model of $M_L,\,M_M$ and M_H

It can be seen from the molecular model that M_L , M_M and M_H are PCS with the same Si-C main chain and different degrees of condensation. With the condensation reaction carried out, the branching and ring structure of molecules increase, and the length of molecular chains increases. The two changes above have different effect on the linearity of molecules.



Fig. S4 Digital pictures of PCS fibers of different diameters

| Samples | Melt point (°C) | Spinning temperature (°C) | Spinning pressure (MPa) | Winding speed (m • min ⁻¹) |
|----------|--------------------|---------------------------------|----------------------------|---|
| LPCS | < 20 | | | |
| PCS-2 | 104-124 | 195 | 0.25 | 290 |
| PCS-6 | 158-175 | 253 | 0.2 | 235 |
| PCS-8 | 180-200 | 304 | 0.25 | 290 |
| PCS-10 | 214-244 | 337 | 0.2 | 235 |
| PCS-10-2 | 245-279 | 381 | 0.3 | 235 |
| PCS-16 | 256-287 | 400 | 0.5 | 180 |
| PCS-24 | > 300 | | | |

| Table S4 Spinning conditions of | PC | CS |
|---------------------------------|----|----|
|---------------------------------|----|----|

Reference

[1] Bagnall K W. Advances in inorganic chemistry and radiochemistry[J]. Journal of

Inorganic & Nuclear Chemistry, 1965, 27(2):486.