Electronic Supplementary Material (ESI) for Green Chemistry. This journal is © The Royal Society of Chemistry 2019

## **Supporting information**

## A facile strategy to achieve fully bio-based epoxy thermosets from eugenol

Chien-Han Chen 18, Shih Huang Tung 18, Ru Jong Jeng\* 18, Mahdi M. Abu-Omar<sup>+</sup>, Ching-Hsuan Lin\*\*\*

<sup>§</sup>Advanced Research Center for Green Materials Science and Technology, National Taiwan University, Taipei 10617, Taiwan.

Institute of Polymer Science and Engineering, National Taiwan University, Taipei, Taiwan.

<sup>†</sup>Department of Chemistry and Biochemistry, University of California, Santa Barbara, California 93106, United States.

\*Department of Chemical Engineering, National Chung Hsing University, Taichung, Taiwan.

## **Table of Contents**

Fig. S1. FTIR spectra of synthesized monomers in this work.	S2
Fig. S2. A typical stress-strain curve of SC(3) and (3)/DDM	
Fig. S3. (a) DMA and (b) DSC thermograms of (x)/DDM	S4
<b>Fig. S4.</b> TGA thermograms of (x)/DDM.	S5
Fig. S5. Enlarged FTIR spectra of (4) and (4)/DDM.	S6



Fig. S1. FTIR spectra of synthesized monomers in this work.



Fig. S2. A typical stress-strain curve of SC(3) and (3)/DDM. Note that the test was stopped due to the instrumental limitation, not due to the break of the thermoset.



**Fig. S3.** (a) DSC and (b) DMA thermograms of (x)/DDM.



**Fig. S4.** TGA thermograms of (x)/DDM.



Fig. S5. Enlarged FTIR spectra of (4) and (4)/DDM.