

Supplementary Material

A microwave-activated coal fly ash catalyst for oxidative elimination of
organic pollutants in Fenton-like process

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Table S1 Orthogonal test of the activation of CFA_R by MW irradiation

No.	Factor 1, i=1	Factor 2, i=2	Factor 3, i=3	Factor 4, i=4	Removal rate of TOC (%)
	Power of MW (W)	Irradiation time (min)	Mixing speed (rpm)	Loading of CFA _R (g L ⁻¹)	
1	100 _{j=1}	10 _{j=1}	0 _{j=1}	1 _{j=1}	21.3
2	100	20 _{j=2}	40 _{j=2}	5 _{j=2}	26.5
3	100	30 _{j=3}	80 _{j=3}	10 _{j=3}	30.7
4	100	40 _{j=4}	120 _{j=4}	20 _{j=4}	32.9
5	100	50 _{j=5}	160 _{j=5}	30 _{j=5}	32.1
6	300 _{j=2}	10	40	10	41.5
7	300	20	80	20	44.6
8	300	30	120	30	43.1
9	300	40	160	1	10.1
10	300	50	0	5	25.9
11	500 _{j=3}	10	80	30	33.8
12	500	20	120	1	15.5
13	500	30	160	5	16.8
14	500	40	0	10	17
15	500	50	40	20	46.8
16	700 _{j=4}	10	120	5	50.4
17	700	20	160	10	62.5
18	700	30	0	20	35.6
19	700	40	40	30	38.7
20	700	50	80	1	13.6
21	1000 _{j=5}	10	160	20	49.7
22	1000	20	0	30	35.9
23	1000	30	40	1	12.7
24	1000	40	80	5	39.7
25	1000	50	120	10	43.1
<i>I_{i1}</i>	28.7	39.3	27.1	14.6	
<i>I_{i2}</i>	33.0	37.0	33.2	31.9	
<i>I_{i3}</i>	26.0	27.8	32.5	39.0	
<i>I_{i4}</i>	40.2	27.7	37.0	41.9	
<i>I_{i5}</i>	36.2	32.3	34.2	36.7	
<i>R_E</i>	14.2	11.7	9.9	27.3	

Table S2 Significant oxide components in CFA_R and CFA_{MW} (wt%).

	SiO ₂	Al ₂ O ₃	Fe ₂ O ₃	TiO ₂	Cr ₂ O ₃	MnO	NiO	CuO	Nb ₂ O ₅	CaO	K ₂ O	MgO	Na ₂ O
CFA _R	56.16	24.75	6.10	1.41	0.0200	0.0821	0.0066	0.0074	0.0021	4.81	2.53	0.706	0.261
CFA _{MW}	56.08	24.96	6.35	1.52	0.0225	0.0865	0.0068	0.0069	0.0022	4.68	2.67	0.559	0.244

Table S3 Performance comparison of Fenton-like catalysts prepared in different works

No.	Catalyst	Preparation conditions ^a	Run time / removal rate of index	Target pollutant	Ref.
1	CFA _{MW}	Single-step microwave irradiation	3 / >60% TOC	polyacrylamide	herein
2	HpOFe-GAC	Multi-step preparation	5 / >78% color	Acid Red 88	[1]
4	4%Fe/sulfonated-ZrO ₂	Multi-step preparation	4 / >55% TOC	clofibric acid	[2]
5	Fe@MesoC	Multi-step preparation	3 / >18% TOC	sulfamethoxazole	[3]
6	Fe ₃ O ₄ /ZrO ₂	Multi-step preparation	5 / >61% 3,4-dichlorobenzotrifluoride	3,4-dichlorobenzotrifluoride	[4]
7	PAC@Fe ^{II} Fe ₂ ^{III} O ₄	Multi-step preparation	5 / >70.4 aniline and >99% benzotriazole	aniline / benzotriazole	[5]

Note: ^a means detailed information is not given due to space limitation. Readers can obtain the specific preparation steps from the corresponding literature.

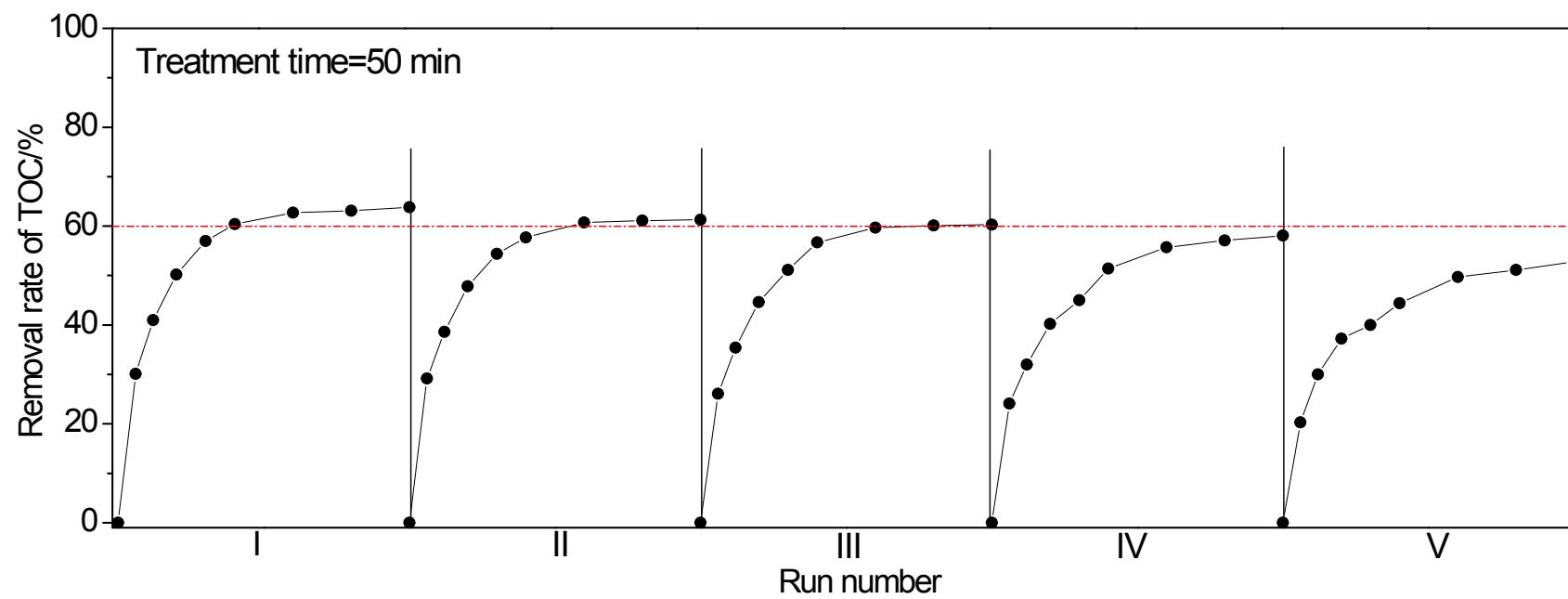


Fig. S1 Stability of CFA_{MW} in the treatment of PAM wastewater.

(H₂O₂ dosage=12 mg L⁻¹, CFA_{MW} loading=10 g L⁻¹, [PAM]= 200 mg L⁻¹, T=303 K, pH=3)

References

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