

Table S1 the effect of Li/B to polymer properties

Li/B	conversion	M_n (g·mol ⁻¹)	M_w/M_n	hydroxyl value (mmol·g ⁻¹)	<i>cis</i> -1,4
5:2	36%	91831	1.6	0.0207	85%
1:2	94%	87392	1.3	0.0224	96%
1:3	95%	64633	1.5	0.0282	95%
1:4	98%	58678	1.9	0.0273	96%
1:8	97%	37696	2.3	0.0364	97%

polymerization condition: Nickel naphthenate 2×10^{-5} mol, Bd (15wt%,n-hexane)
10ml, Li/Ni=10:1, 50°C, 4h.

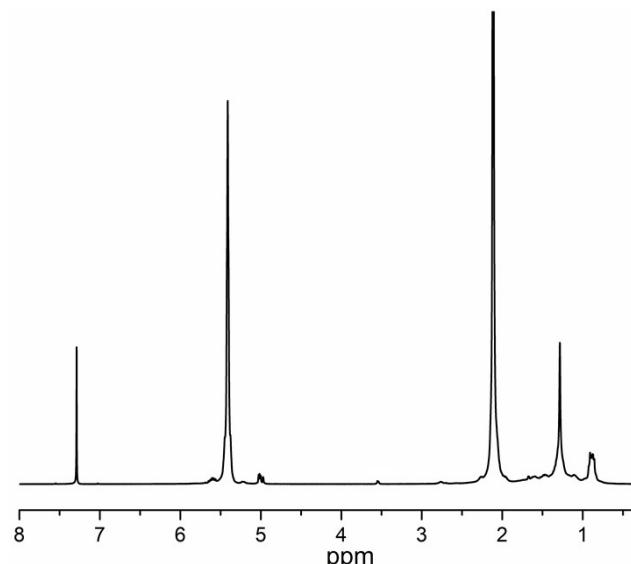


Figure S1 the ¹H NMR spectrum of HTPB (polymerization process: nickel naphthenate 2×10^{-5} mol, Bd (15wt%,n-hexane) 10ml, Li/Ni=10:1, Li/B=5:2, 50°C, 4h)

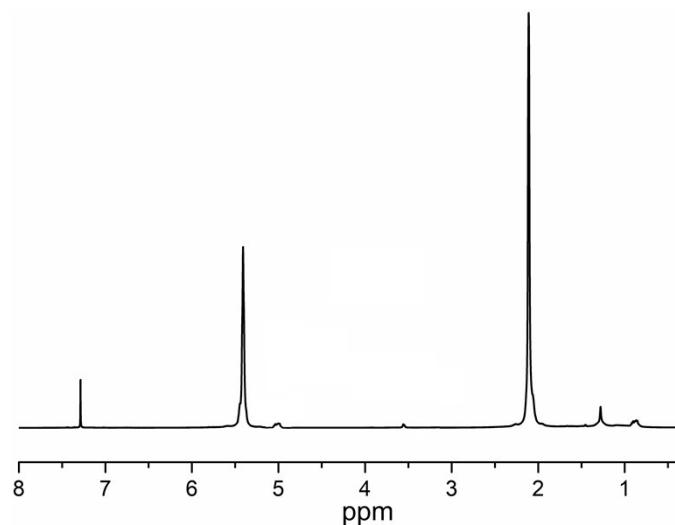


Figure S2 the ¹H NMR spectrum of HTPB (polymerization process: nickel naphthenate 2×10^{-5} mol, Bd (15wt%,n-hexane) 10ml, Li/Ni=10:1, Li/B=1:2, 50°C, 4h)

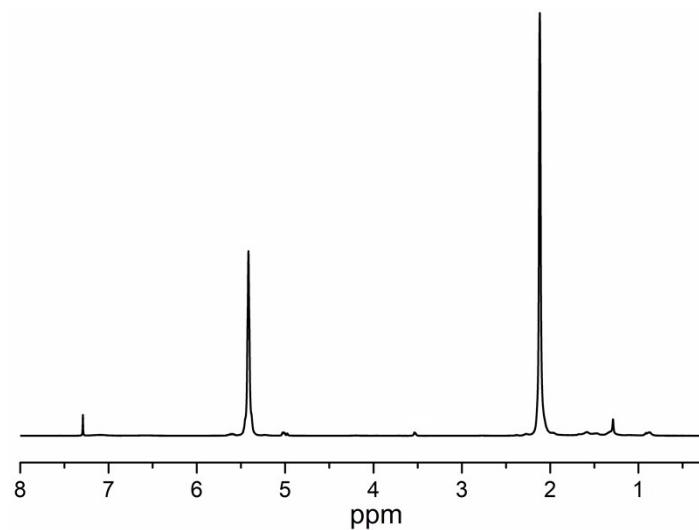


Figure S3 the ¹H NMR spectrum of HTPB (polymerization process: nickel naphthenate 2×10^{-5} mol, Bd (15wt%,n-hexane) 10ml, Li/Ni=10:1, Li/B=1:3, 50°C, 4h)

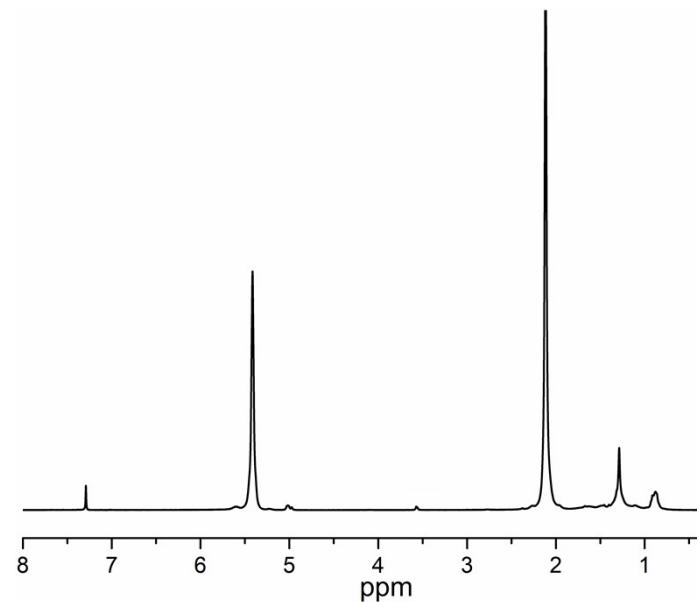


Figure S4 the ^1H NMR spectrum of HTPB (polymerization process: nickel naphthenate $2 \times 10^{-5}\text{mol}$, Bd (15wt%,n-hexane) 10ml, Li/Ni=10:1, Li/B=1:4, 50°C, 4h)

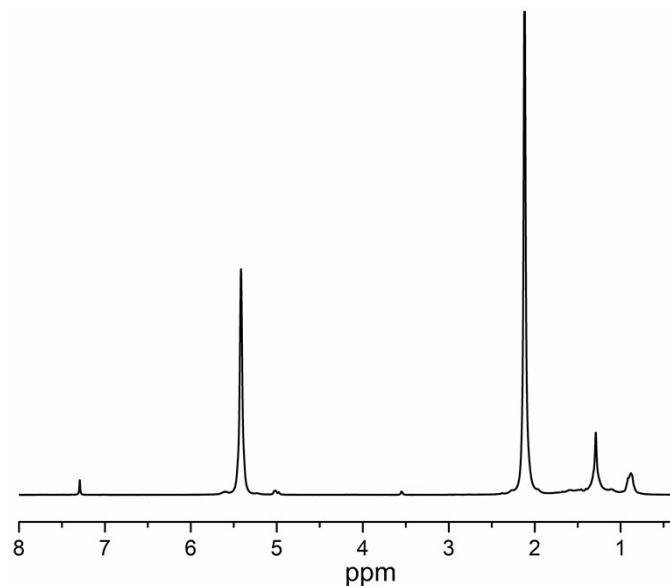


Figure S5 the ^1H NMR spectrum of HTPB (polymerization process: nickel naphthenate $2 \times 10^{-5}\text{mol}$, Bd (15wt%,n-hexane) 10ml, Li/Ni=10:1, Li/B=1:8, 50°C, 4h)

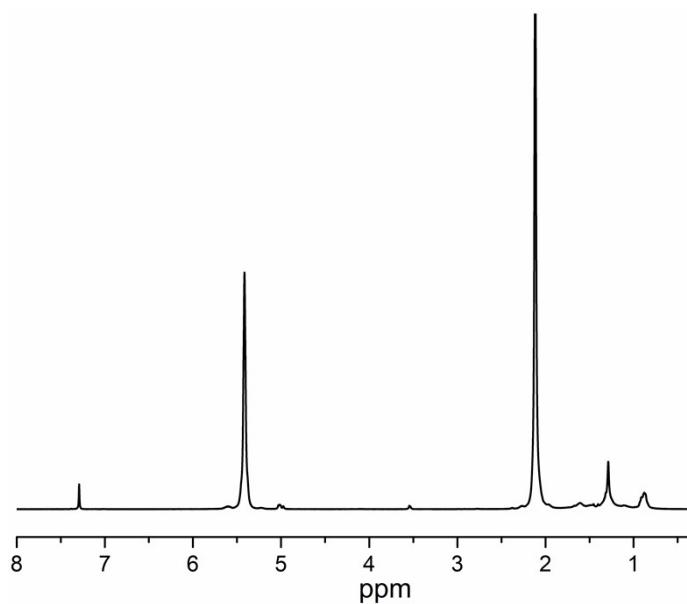


Figure S6 the ^1H NMR spectrum of HTPB (polymerization process: nickel naphthenate $2 \times 10^{-5}\text{mol}$, Bd (15wt%,n-hexane) 10ml, Li/Ni=2.5:1, Li/B=1:2, 50°C, 4h)

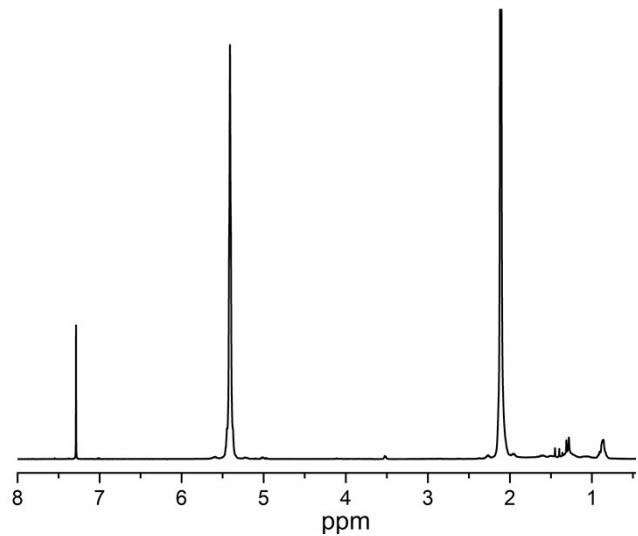


Figure S7 the ¹H NMR spectrum of HTPB (polymerization process: nickel naphthenate 2×10^{-5} mol, Bd (15wt%,n-hexane) 10ml, Li/Ni=5:1, Li/B=1:2, 50°C, 4h)

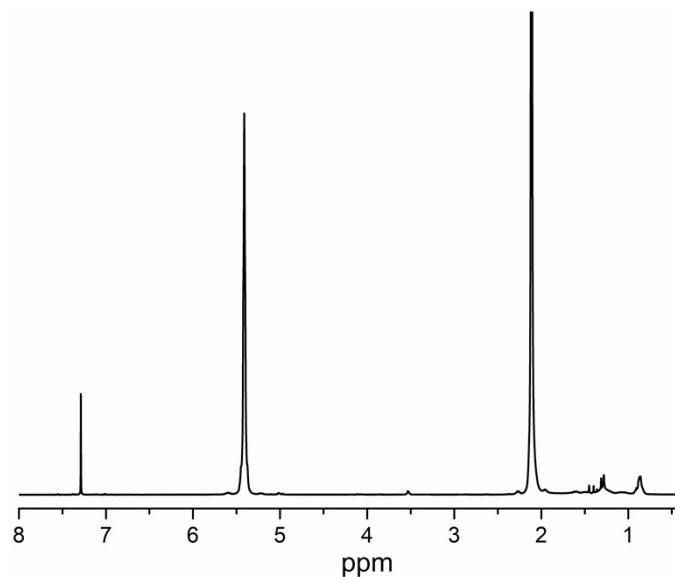


Figure S8 the ¹H NMR spectrum of HTPB (polymerization process: nickel naphthenate 2×10^{-5} mol, Bd (15wt%,n-hexane) 10ml, Li/Ni=10:1, Li/B=1:2, 50°C, 4h)

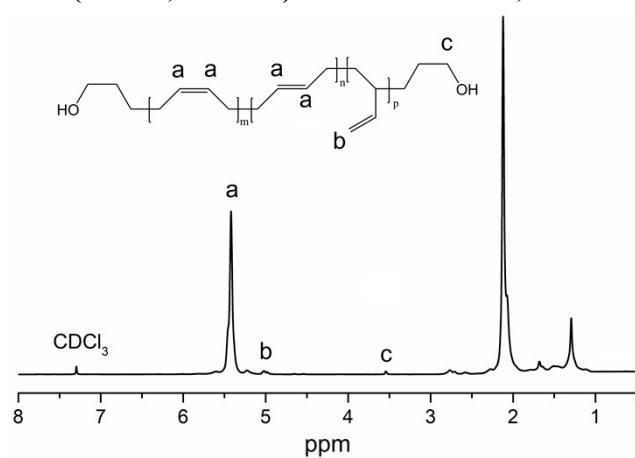


Figure S9 the ¹H NMR spectrum of HTPB (polymerization process: nickel naphthenate 2×10^{-5} mol, Bd (15wt%,n-hexane) 10ml, Li/Ni=20:1, Li/B=1:2, 50°C, 4h)

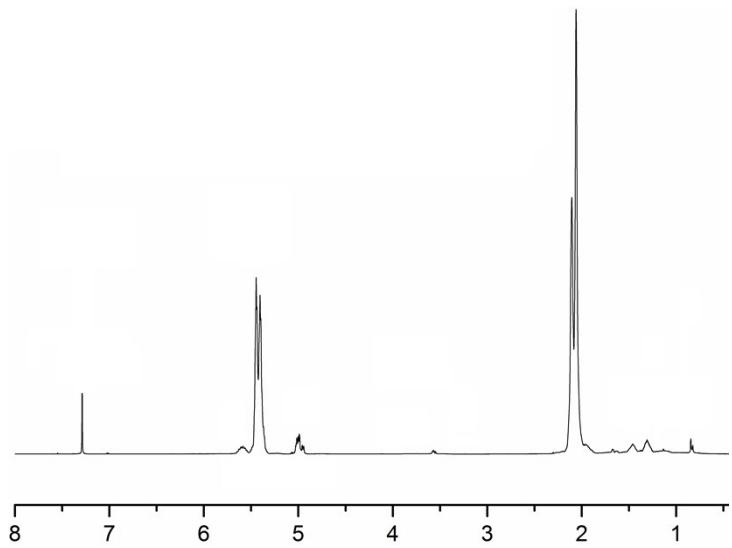


Figure S10 the ^1H NMR spectrum of HTPB (polymerization process: Li amount: 2×10^{-5} mol, Bd (15wt%,n-hexane) 10ml, 50°C, 4h.)

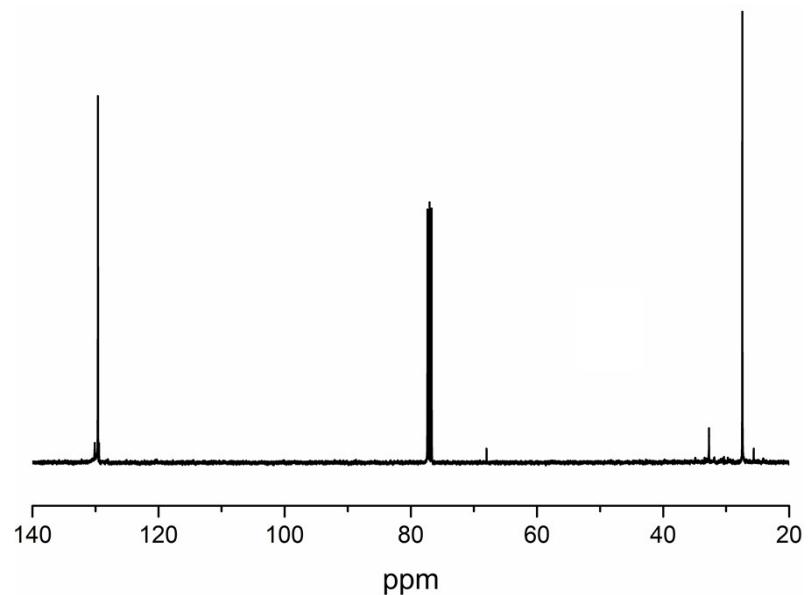


Figure S11 the ^{13}C NMR spectrum of HTPB (polymerization process: nickel naphthenate 2×10^{-5} mol, Bd (15wt%,n-hexane) 10ml, Li/Ni=10:1, Li/B=5:2, 50°C, 4h)

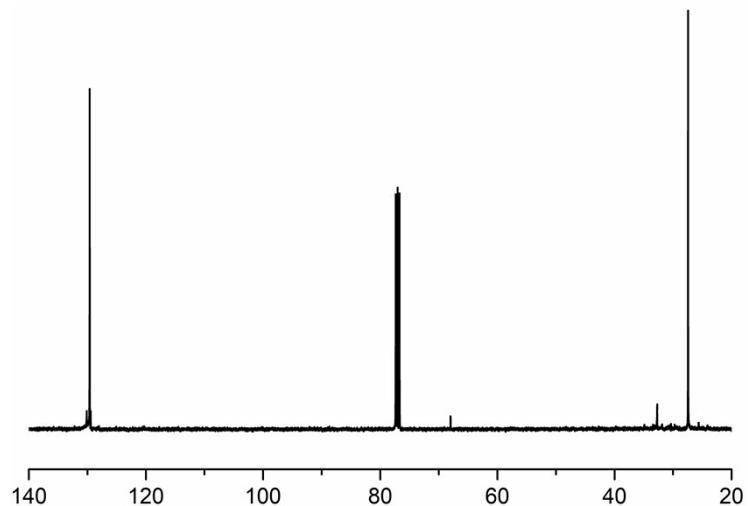


Figure S12 the ¹³C NMR spectrum of HTPB (polymerization process: nickel naphthenate 2×10^{-5} mol, Bd (15wt%,n-hexane) 10ml, Li/Ni=10:1, Li/B=1:2, 50°C, 4h)

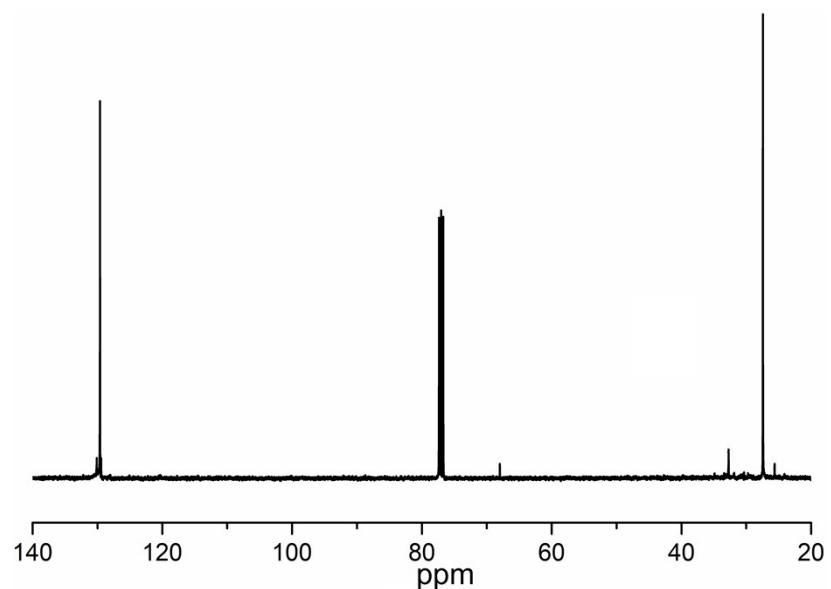


Figure S13 the ¹³C NMR spectrum of HTPB (polymerization process: nickel naphthenate 2×10^{-5} mol, Bd (15wt%,n-hexane) 10ml, Li/Ni=10:1, Li/B=1:3, 50°C, 4h)

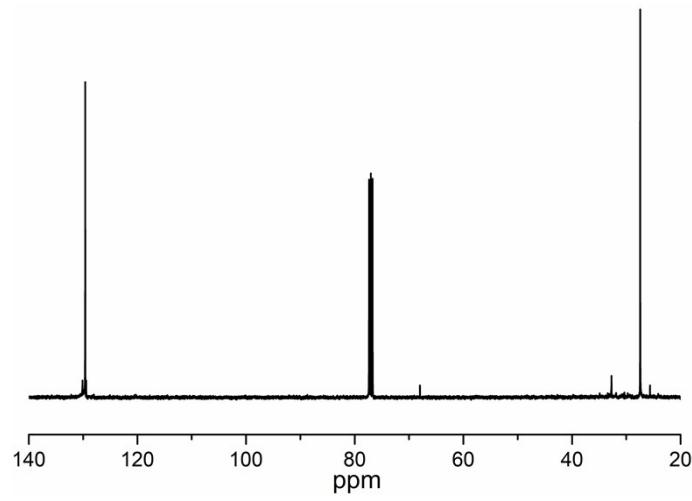


Figure S14 the ^{13}C NMR spectrum of HTPB (polymerization process: nickel naphthenate 2×10^{-5} mol, Bd (15wt%,n-hexane) 10ml, Li/Ni=10:1, Li/B=1:4, 50°C, 4h)

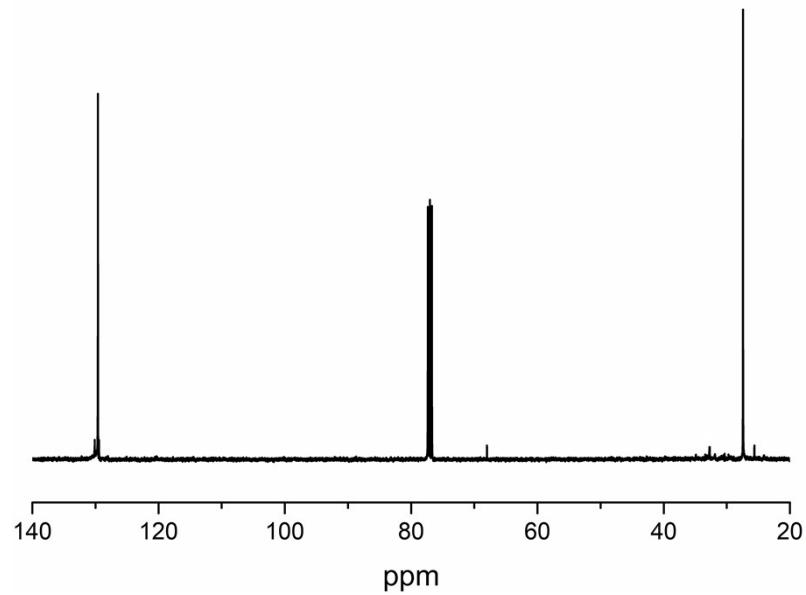


Figure S15 the ^{13}C NMR spectrum of HTPB (polymerization process: nickel naphthenate 2×10^{-5} mol, Bd (15wt%,n-hexane) 10ml, Li/Ni=10:1, Li/B=1:8, 50°C, 4h)

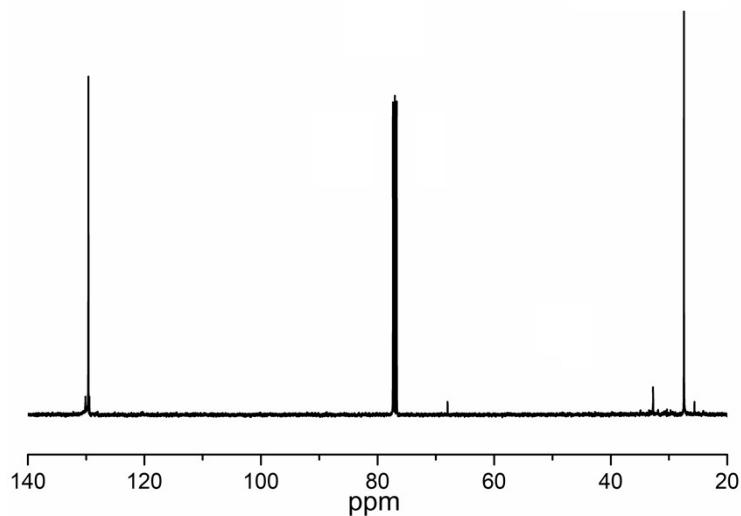


Figure S16 the ¹³C NMR spectrum of HTPB (polymerization process: nickel naphthenate 2×10^{-5} mol, Bd (15wt%,n-hexane) 10ml, Li/Ni=2.5:1, Li/B=1:2, 50°C, 4h)

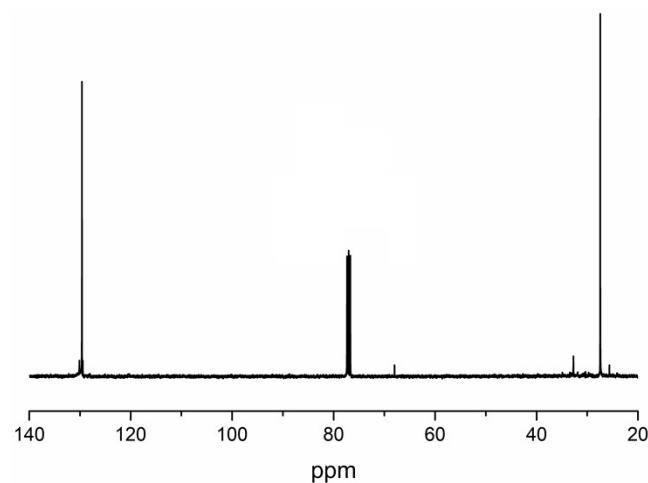


Figure S17 the ¹³C NMR spectrum of HTPB (polymerization process: nickel naphthenate 2×10^{-5} mol, Bd (15wt%,n-hexane) 10ml, Li/Ni=5:1, Li/B=1:2, 50°C, 4h)

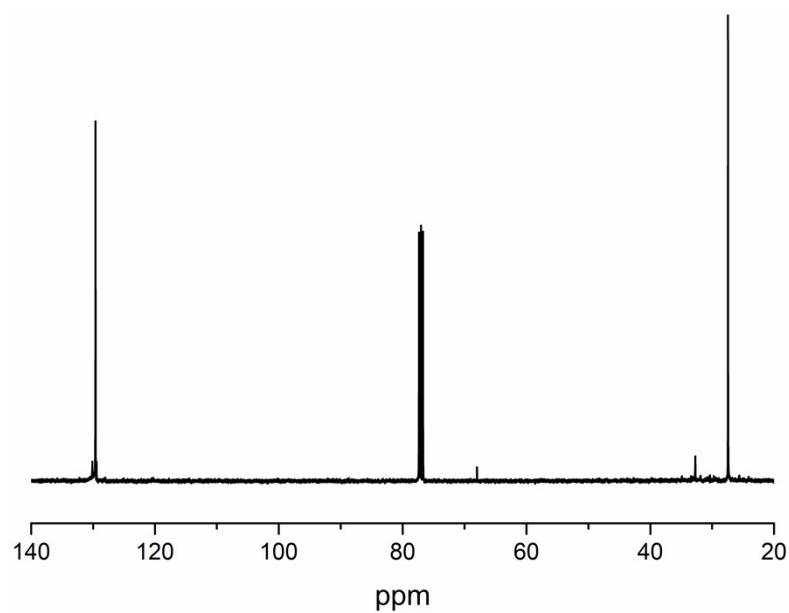


Figure S18 the ^{13}C NMR spectrum of HTPB (polymerization process: nickel naphthenate $2 \times 10^{-5}\text{mol}$, Bd (15wt%,n-hexane) 10ml, Li/Ni=10:1, Li/B=1:2, 50°C, 4h)

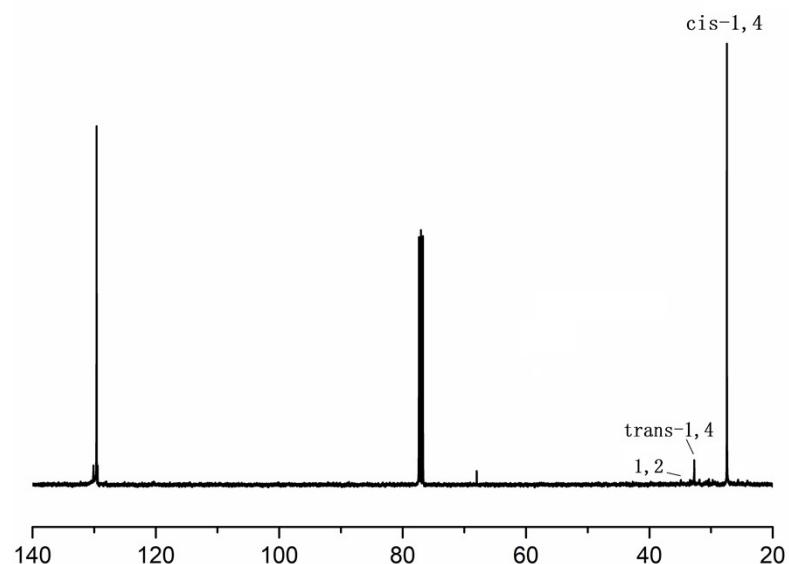


Figure S19 the ^{13}C NMR spectrum of HTPB (polymerization process: nickel naphthenate $2 \times 10^{-5}\text{mol}$, Bd (15wt%,n-hexane) 10ml, Li/Ni=20:1, Li/B=1:2, 50°C, 4h)

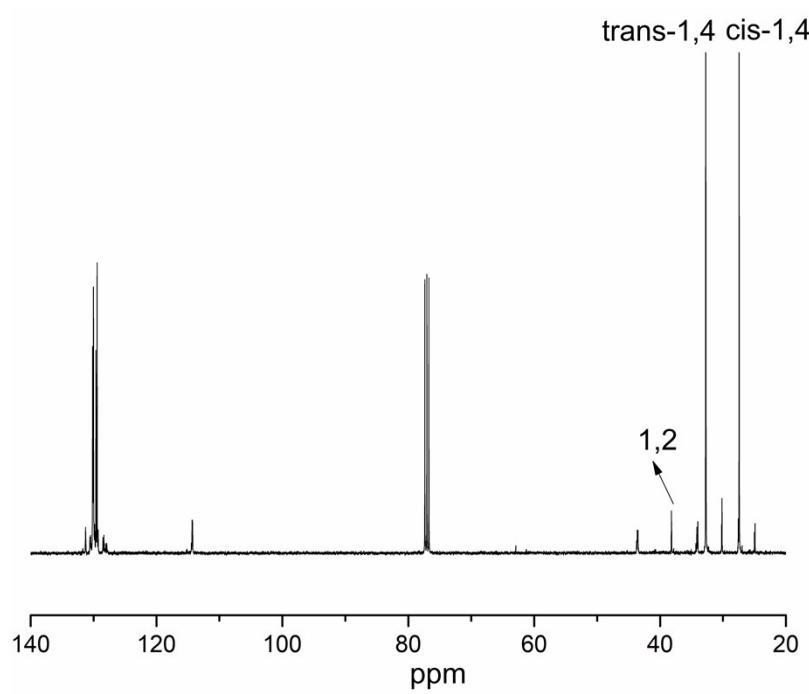


Figure S20 the ^{13}C NMR spectrum of HTPB (polymerization process: Li amount: 2×10^{-5} mol, Bd (15wt%,n-hexane) 10ml, 50°C, 4h)