

Supporting Information

**Coupled carbon corrosion-catalyst layer agglomeration
modeling framework for performance degradation of
proton exchange membrane fuel cell during startup-
shutdown cycles**

Yunqi Li ^{a, b}, Xiran Chen^{a, b}, Yuwei Liu^{a, b}, Danping Xiong^{a, b}, Jing Li^{a, b}, Sha Yin^{a, b},
Liang Chen^{c, d}, Congxin Li^{c, d}, Jun Xu^{e, f1}

*^aDepartment of Automotive Engineering, School of Transportation Science and
Engineering, Beihang University, Beijing, China, 100191*

^bVehicle Energy & Safety Laboratory (VESL), Beihang University, Beijing, China, 100191

*^cState Key Laboratory of Electric Vehicles, Beijing Institute of Technology, Collaborative
Innovation Center for Electric Vehicles, Beijing 100081, China*

^dBeijing Automotive Research Center Co. Ltd, Beijing 101300, China

*^eDepartment of Mechanical Engineering and Engineering Science, The University of North
Carolina at Charlotte, Charlotte, NC 28223, United States*

*^fNorth Carolina Motorsports and Automotive Research Center, The University of North
Carolina at Charlotte, Charlotte, NC 28223, United States*

¹ Corresponding author: Prof. Jun Xu, Email: jun.xu@uncc.edu; Tel: +1-(704)-687-8240, Fax: +1-(704)-687-8240

Volume fraction of components in the catalyst layer and effective diffusion coefficient of oxygen

In general, the CL is composed of three components: void space, ionomer phase, and solid phase. Obviously, the following equation is given:

$$\varepsilon_{cl} + L_1 + L_{Pt/C} = 1 \quad [S1]$$

in which $L_{Pt/C}$ is presented as

$$L_{Pt/C} = \frac{1}{t_{cl}} \left(\frac{m_{Pt}}{\rho_{Pt}} + \frac{m_C}{\rho_C} \right) \quad [S2]$$

L_i can be expressed as

$$L_i = \frac{4}{3} \pi \left[r_{agg}^3 L_{1,agg} + \left((r_{agg} + \delta_{agg})^3 - r_{agg}^3 \right) \right] \cdot n / V_{tot} \quad [S3]$$

where n and V_{tot} are defined as the number of agglomerate particles and volume of the whole CL, respectively. n can be written as

$$\begin{aligned} n &= \frac{V_{Pt/C}}{(V_{Pt/C})_{agg}} \\ &= \frac{V_{tot} L_{Pt/C}}{\frac{4}{3} \pi r_{agg}^3 (1 - L_{1,agg})} \end{aligned} \quad [S4]$$

where $(V_{Pt/C})_{agg}$ and $V_{Pt/C}$ are the volume of solid phase in a single agglomerate and in the whole CL, respectively. Combining Eqs. S3 and S4, L_i can be written as

$$L_i = \frac{L_{Pt/C}}{r_{agg}^3 (1 - L_{1,agg})} \left[r_{agg}^3 L_{1,agg} + \left((r_{agg} + \delta_{agg})^3 - r_{agg}^3 \right) \right] \quad [S5]$$

The oxygen reaches the reaction sites through two routes: ionomer phase and void space. Therefore, the effective coefficient of oxygen diffusion can be described using the effective diffusion coefficient of oxygen in ionomer phase and liquid water:¹

$$D_{O_2}^{eff} = \frac{L_1}{L_1 + \varepsilon_{cl}} D_{O_2,i}^{eff} + \frac{\varepsilon_{cl}}{L_1 + \varepsilon_{cl}} D_{O_2,w}^{eff} \quad [S6]$$

where $D_{O_2,i}^{eff}$ and $D_{O_2,w}^{eff}$ are expressed as follows:

$$D_{O_2,i}^{\text{eff}} = L_1^{1.5} D_{O_2,i} \quad [\text{S7}]$$

$$D_{O_2,w}^{\text{eff}} = \varepsilon_{\text{cl}}^{1.5} D_{O_2,w} \quad [\text{S8}]$$

Tables of parameter values used in the model

In the carbon corrosion model, all rate constants are assumed to have an Arrhenius dependence on temperature and can be expressed as

$$k_i = k_i^0 \exp(-E_a / RT) \quad [\text{S9}]$$

where k_i and k_i^0 ($i = 1, 2, \dots, 7$) are the rate constant and pre-exponential rate constant of each reaction, respectively. The kinetic parameters used in the carbon corrosion model are given as follows:

Table S1 Kinetic parameters of each reaction in the carbon corrosion model

Parameter	k^0	U	α_a	α_c	E_a
r_1	2.35×10^{-12}	1.00	0.35	N/A	10
r_2	95	0.15	0.65	N/A	110
r_3	2.19×10^{-3}	0.95	0.48	0.65	50
r_4	1.18×10^{-8}	1.09	0.5	N/A	10
r_5	4.22×10^{-14}	1.00	0.5	N/A	10
r_6	2.35×10^{-7}	1.00	0.5	N/A	10
r_7	6.00×10^{-4}	0.57	0.5	0.5	20
Units	$\text{mol} \cdot \text{m}^{-2} \cdot \text{s}^{-1}$	V	1	1	$\text{kJ} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$

The values of more parameters used in the carbon corrosion model and the agglomerate model of CL are given in **Table S2**.

Table S2 Basic parameters used in the modeling framework

Parameters	Symbols	Value/unit	Ref.
Temperature	T	353.15 K	2
Pressure	P	1 atm	2
Mole fraction of oxygen in the cathode side	χ_{O_2}	0.21	2
Mole fraction of hydrogen in the anode side	χ_{H_2}	1	2
CL thickness	t_{cl}	10 μm	2
Density of platinum	ρ_{Pt}	21450 $\text{kg}\cdot\text{m}^{-3}$	–
Density of carbon	ρ_C	1800 $\text{kg}\cdot\text{m}^{-3}$	–
Platinum loading	m_{Pt}	0.2 $\text{mg}\cdot\text{cm}^{-2}$	2
Carbon loading	m_C	0.3 $\text{mg}\cdot\text{cm}^{-2}$	2
Cathodic transfer coefficient	α_c	1	3
Anodic transfer coefficient	α_a	0.5	3
Effective Pt surface ratio	ε_l	0.85	–
Electronic conductivity	κ_s	72700 $\text{S}\cdot\text{m}^{-1}$	3
Ohmic resistance	R_{Ohm}	$6.4\times 10^{-6} \Omega\cdot\text{m}^2$	4
ECSA of pristine CL	$(\text{ECSA})_0$	59 $\text{m}^2\cdot\text{g}^{-1}$	2
Initial radius of the agglomerate	$r_{0,agg}$	0.3 μm	Fitted
Initial thickness of ionomer covering film	$\delta_{0,agg}$	3 nm	Fitted
Initial radius of Pt particles	$r_{0,Pt}$	2 nm	2
Reference exchange current density	i_0^{ref}	$10^{0.03417T-16.96} \text{mA}\cdot\text{cm}^{-2}$	3
Reference oxygen concentration	$C_{O_2}^{\text{eff}}$	0.8 $\text{mol}\cdot\text{m}^{-3}$	–
Henry's constant of oxygen in the ionomer	$H_{O_2,i}$	0.3125 $\text{atm}\cdot\text{m}^3\cdot\text{mol}^{-1}$	3
Henry's constant of oxygen in the water	$H_{O_2,w}$	$1.33\exp(-666/T)$	3
Pt diffusion coefficient in the ionomer	$D_{Pt,i}$	$1.0\times 10^{-12} \text{m}^2\cdot\text{s}^{-1}$	Fitted
Oxygen diffusion coefficient in ionomer	$D_{O_2,i}$	$1.4276\times 10^{-11}\times T-$ $4.2185\times 10^{-9} \text{m}^2\cdot\text{s}^{-1}$	3

Surface energy density of Pt	γ	2.37 J·m ⁻²	5
Molar volume of Pt	Ω	9.27 m ³ ·mol ⁻¹	6
Ionomer fraction in an agglomerate	$L_{i,agg}$	0.45	–
Partial pressure of water vapors	p_0	47 kPa	–
Concentration of protons	c_+	1 mol·L ⁻¹	–
Frumkin factor	g	3	7
BET surface area	S_{BET}	250 m ² ·g ⁻¹	2
Surface concentration of site #	[#]	5.89×10 ⁻⁶ mol·m ⁻²	Fitted
Surface concentration of site *	[*]	1×10 ⁻⁴ mol·m ⁻²	7
Molar mass of water	M_{H_2O}	18 g·mol ⁻¹	–
Molar mass of carbon	M_C	12 g·mol ⁻¹	–
Viscosity of water at 80 °C	μ_{H_2O}	0.3565 mPa·s	–
Molar volume of oxygen	V_{O_2}	25.6 cm ³ ·mol ⁻¹	–
Association parameter for the water	Ψ	2.26	1

List of Symbols

a_{eff}	Effective catalyst surface area per unit volume, m ⁻¹
a_{agg}	Effective agglomerate surface area per unit volume, m ⁻¹
c_+	Concentration of protons, mol·L ⁻¹
C_{O_2}	Oxygen concentration, mol·m ⁻³
C_{Pt}	Equilibrium concentration of solute Pt ²⁺ , mol·m ⁻³
D_{O_2}	Oxygen diffusion coefficient, m ² ·s ⁻¹
E_a	Activation energy, J·mol ⁻¹
E_r	Agglomerate effectiveness factor
E_{rev}	Reversible potential of the reaction of hydrogen and oxygen, V
F	Faraday's constant, 96485 C·mol ⁻¹

$H_{O_2, i}$	Henry's constant of oxygen in ionomer, $\text{atm}\cdot\text{m}^3\cdot\text{mol}^{-1}$
$H_{O_2, w}$	Henry's constant of oxygen in water, $\text{atm}\cdot\text{m}^3\cdot\text{mol}^{-1}$
i	Current density, $\text{mA}\cdot\text{cm}^{-2}$
i_0^{ref}	Reference exchange current density, $\text{mA}\cdot\text{cm}^{-2}$
I_{tot}	Total current density, $\text{mA}\cdot\text{cm}^{-2}$
k_c	Electrochemical reaction rate constant
L_i	Volume fraction of ionomer phase in CL
$L_{i,\text{agg}}$	Volume fraction of ionomer phase in the agglomerate
L_{PvC}	Volume fraction of solid phase in CL
m	Mass loading per unit cross-sectional area, $\text{kg}\cdot\text{m}^{-2}$
M	Molar mass, $\text{kg}\cdot\text{mol}^{-1}$
n	Total number of agglomerates
N_C	Number of moles of carbon per unit cross-sectional area, $\text{mol}\cdot\text{m}^{-2}$
N_{O_2}	Oxygen mole flux, $\text{mol}\cdot\text{m}^{-2}\cdot\text{s}^{-1}$
N'_{O_2}	Oxygen mole flux in ionomer film, $\text{mol}\cdot\text{m}^{-2}\cdot\text{s}^{-1}$
p_0	Partial pressure of water vapors, atm
P	Gas pressure, atm
r_{agg}	Radius of an agglomerate, m
$r_{0,\text{Pt}}$	Initial radius of Pt particles, m
$r_{t,\text{Pt}}$	Radius of degraded Pt particles, m
R	Universal gas constant, $8.314\text{ J}\cdot\text{mol}^{-1}\cdot\text{K}^{-1}$
R_{agg}	Oxygen consumption rate based on agglomerate volume, $\text{mol}\cdot\text{m}^{-3}\cdot\text{s}^{-1}$
R_{O_2}	Oxygen consumption rate based on catalyst volume, $\text{mol}\cdot\text{m}^{-3}\cdot\text{s}^{-1}$
R_{Ohm}	Ohmic resistance, $\Omega\cdot\text{m}^2$
S_{ac}	Actual platinum surface area per mass, $\text{m}^2\cdot\text{kg}^{-1}$
t_{cl}	Thickness of catalyst layer, m
V_{ave}	Average value of cyclic voltage, V
V_{O_2}	Molar volume of oxygen, $\text{m}^3\cdot\text{mol}^{-1}$

Greek

α_a	Anodic transfer coefficient
α_c	Cathodic transfer coefficient
δ_{agg}	Thickness of ionomer covering film, m
η_{local}	Local overpotential within the CL, V
ε_l	Effective Pt surface ratio
ε_{cl}	Catalyst layer porosity
λ	Local water content of the ionomer phase
θ	Fraction of coverage
κ_l	Bulk protonic conductivity, S·m ⁻¹
κ_s	Bulk electronic conductivity, S·m ⁻¹
γ	Interfacial energy surface density, J·m ⁻²
Ω	Molar volume of Pt, m ³ ·mol ⁻¹
ρ	Density, kg·m ⁻³
μ	Viscosity, m·Pa·s
χ	Mole fraction
ϕ_L	Thiele modulus

Subscripts and superscripts

agg	Agglomerate
ave	Average
C	Carbon
cl	Catalyst layer
eff	Effective
g	Gas
i	Ionomer
max	Maximum
min	Minimum
Pt	Platinum

ref	Reference
rev	Reversible
s	Solid
w	Water

references

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