

Supplementary materials

The effect of rhenium in the conversion of glycerol to mono-alcohols over nickel catalysts under continuous flow conditions

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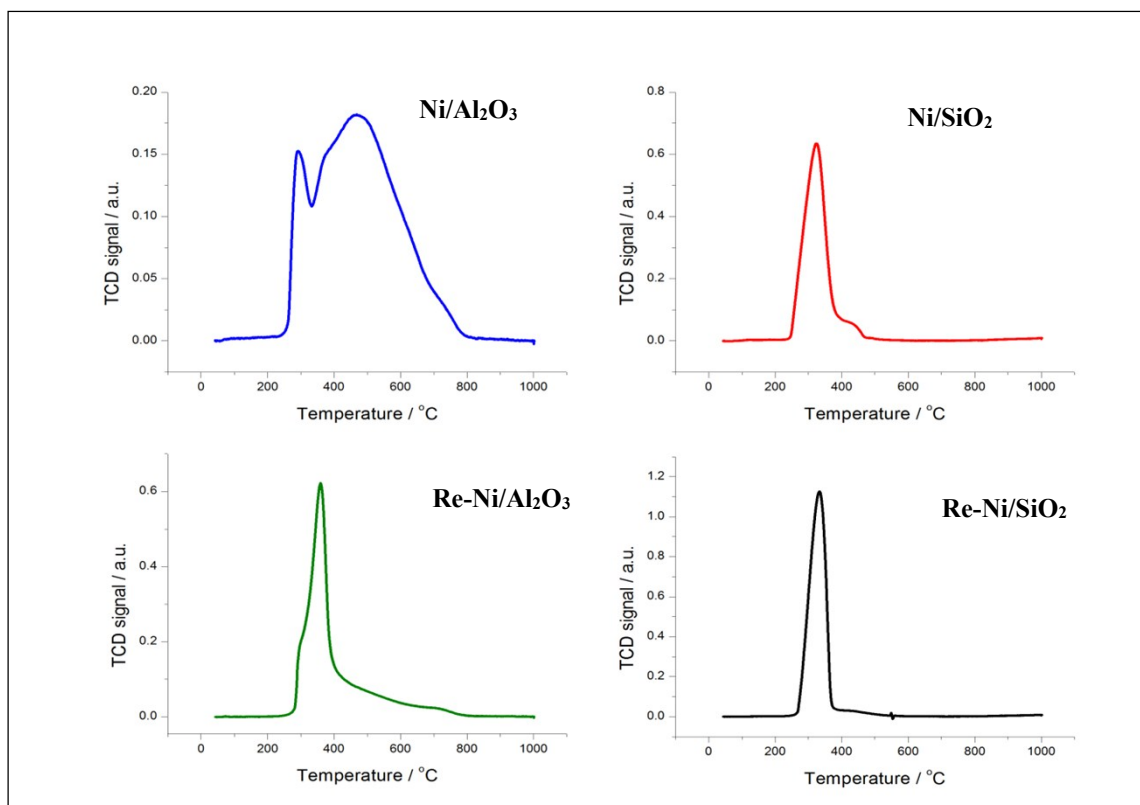


Figure S1 TPR profiles of the Ni catalysts.

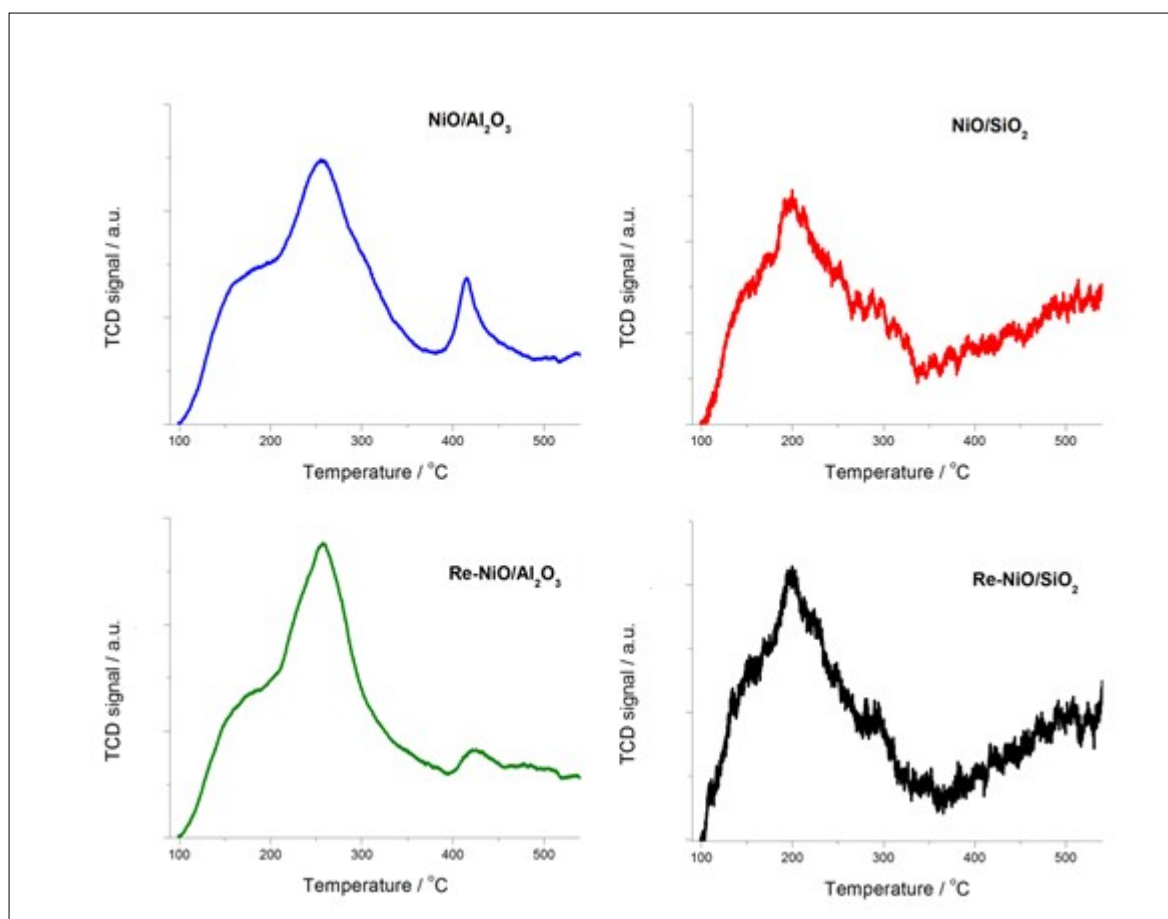
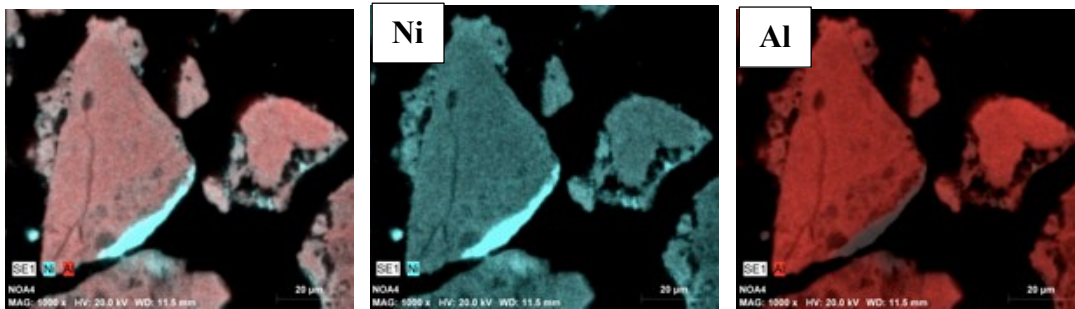
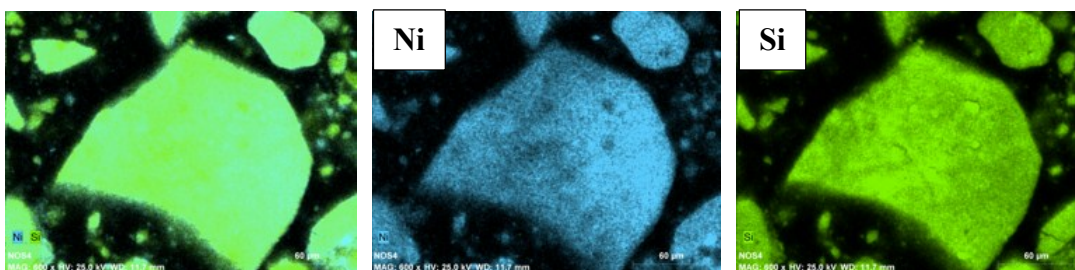


Figure S2 TPD profiles of the Ni catalysts.

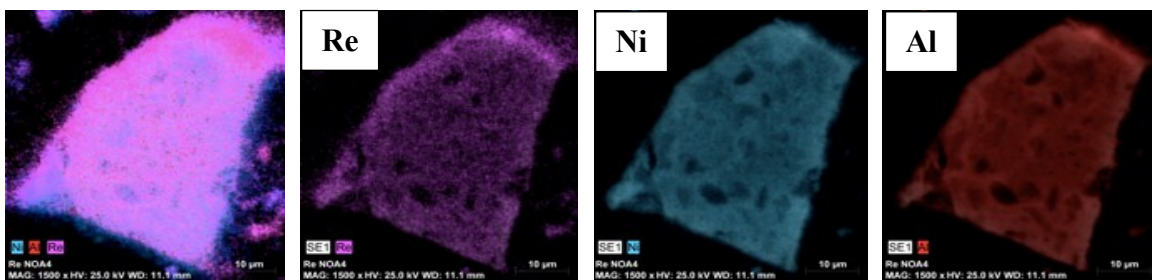
(a) Ni/Al₂O₃



(b) Ni/SiO₂



(c) Re-Ni/Al₂O₃



(d) Re-Ni/SiO₂

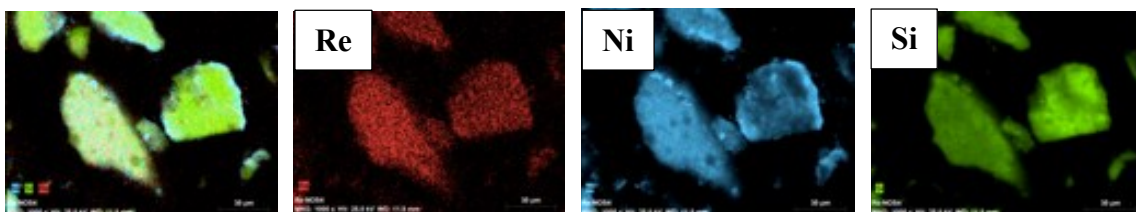


Figure S3 SEM-EDS images of (a) Ni/Al₂O₃, (b) Ni/SiO₂, (c) Re-Ni/Al₂O₃ and (d) Re-Ni/SiO₂.

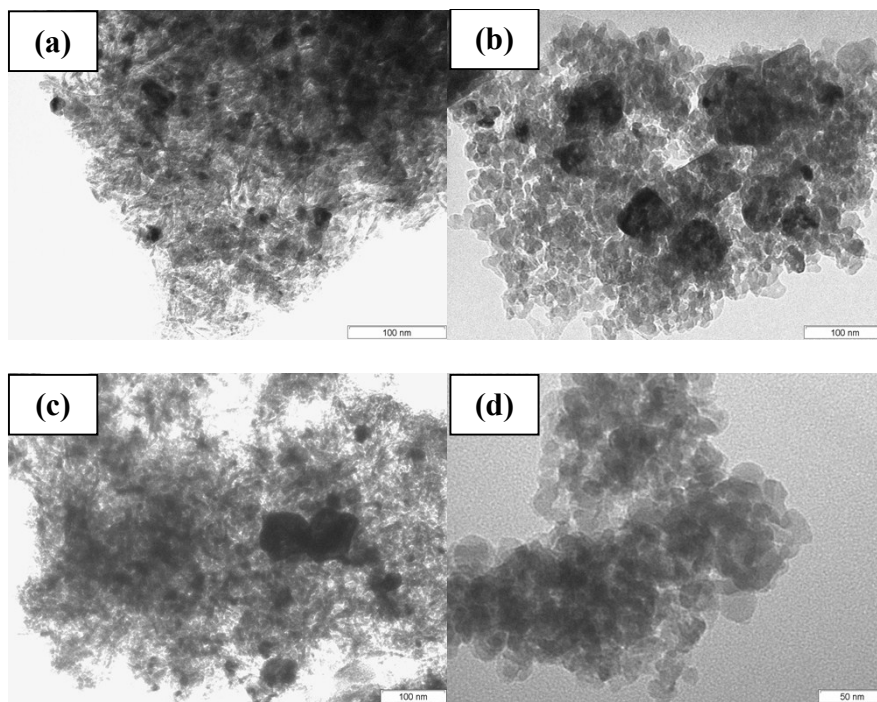


Figure S4 TEM images of (a) Ni/Al₂O₃, (b) Ni/SiO₂, (c) Re-Ni/Al₂O₃ and (d) Re-Ni/SiO₂.

Hydrogen chemisorption

The crystallite size was calculated as follows:

$$d_p = \frac{F_g}{\rho \times MSA_m} \times \frac{m^3}{10^6 \text{ cm}^3} \times \frac{10^9 \text{ nm}}{m}$$

where:

F_g = crystallite geometry factor

ρ = specific gravity of the active metal, g/cm³

MSA_m = active metal surface area per gram of metal, m²/g_{metal}

Table S1 Selectivity to products over Ni/Al₂O₃

	Selectivity / mol%			
	250 °C	275 °C	300 °C	325 °C
methanol	2.3	4.4	9.7	15.6
ethanol	9.3	13.7	19.2	24.4
2-propanol	0.1	0.2	1.5	8.3
1-propanol	0.4	0.9	3.4	10.2
ethylene glycol	13.5	10.1	9.8	8.7
1,2-propanediol	68.9	62.5	39.8	16.1
1,3-propanediol	0.0	0.4	2.4	2.8
others^a	5.5	7.8	14.0	13.6

^a Others = methane, ethane, propane, CO, CO₂, acetol, condensation products

Table S2 Selectivity to products over Ni/SiO₂

	Selectivity / mol%			
	250 °C	275 °C	300 °C	325 °C
methanol	7.2	9.3	19.9	25.6
ethanol	7.1	13.8	18.8	19.9
2-propanol	1.4	3.4	4.9	5.4
1-propanol	2.1	5.0	7.3	9.7
ethylene glycol	25.7	11.8	8.0	2.2
1,2-propanediol	54.5	53.2	33.8	23.3
1,3-propanediol	0.3	0.5	0.8	1.4
others^a	1.7	3.0	6.5	12.5

^a Others = methane, ethane, propane, CO, CO₂, acetol, condensation products

Table S3 Selectivity to products over Re-Ni/Al₂O₃

	Selectivity / mol%			
	250 °C	275 °C	300 °C	325 °C
methanol	2.5	3.2	8.0	13.6
ethanol	7.7	10.8	14.5	17.7
2-propanol	0.8	1.3	3.1	6.4
1-propanol	2.3	4.9	12.7	29.4
ethylene glycol	9.5	7.8	2.6	1.8
1,2-propanediol	70.4	62.1	47.4	15.9
1,3-propanediol	0.1	1.1	2.6	3.7
others^a	6.7	8.8	9.1	11.5

^a Others = methane, ethane, propane, CO, CO₂, acetol, condensation products

Table S4 Selectivity to products over Re-Ni/SiO₂

	Selectivity / mol%			
	250 °C	275 °C	300 °C	325 °C
methanol	1.8	4.3	9.4	22.9
ethanol	9.1	14.5	18.6	19.5
2-propanol	0.3	1.1	3.6	4.4
1-propanol	1.7	4.7	16.1	24.5
ethylene glycol	10.0	5.3	2.3	1.2
1,2-propanediol	75.8	64.8	38.4	14.3
1,3-propanediol	0.1	0.8	2.4	2.9
others^a	1.2	4.5	9.2	10.3

^a Others = methane, ethane, propane, CO, CO₂, acetol, condensation products