Enhanced Catalytic Activity of $Ce_{1-x}M_xO_2$ (M = Ti, Zr, and Hf) Solid Solution with Controlled Morphologies

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Experimental Section

Synthesis of CeO₂, Ce_{1-x} M_xO_2 (M = Ti, Zr, Hf) nanomaterials and catalysts

- CeO₂ nanocrystals of cubic, rod and tube shapes were synthesized under 1) hydrothermal conditions. In general, Ce(NO₃)₃•6H₂O (99.9%, Alfa Aesar) was dissolved I deionized water (10mL) to produce a transparent orange solution, to which was added NaOH (99%, J.T. Baker, [OH⁻]=15M) solution in a fixed amount with rigorous stirring for 10 min. The concentration of OH⁻ was controlled on adding deionized water. The solution contained some white precipitate, which was transferred to a Teflon-lined stainless-steel autoclave, followed by different heating profiles depending on the desire crystal shape . After that reaction, the solid products were filtered and rinsed with first deionized water and then ethanol. The nanoparticles of all CeO₂ products have a characteristic light yellow color. The yield of the product was estimated to be ~90 %, based on the initial mass of the Ce(NO₃)₃ \bullet 6H₂O. CeO₂ nanocubes were obtained by heating at 150 °C for 48 hr. CeO₂ nanorods were prepared at T=100 °C and reaction duration of 10 h, followed by calcination at 300 °C. CeO₂ nanotubes were obtained by reaction with trace amount of ZrO₂ powder (mole ratio Ce:Zr = 92:8), followed by heating at 150 °C for 48 h. The crystallinity, purity, crystal morphology and size of CeO₂ products were analyzed with powder X-ray diffraction and scanning electron microscopy (SEM, Figure S1, A, B, C). All CeO₂ products were obtained as pure phases in a high yield.
- 2) Ce_{1-x}M_xO₂ nanomaterials were synthesized under hydrothermal conditions using the as-synthesized ceria nanocrystals using precursors TiO₂, ZrO(NO₃)₂, or HfO(NO₃)₂. The reactions were carried out under hydrothermal condition similar to the synthesis of CeO₂ nanomaterials as described in 1). Reactions with various doped metal precursors and reaction conditions were performed and the results are summarized in Table S1.
- 3) Catalyst with Ce_{1-x}M_xO₂ nanocrystals was prepared on impregnating granulated alumina (Al₂O₃, 300 m²/g, average diameter 1.2 mm) with an aqueous solution of RuCl₃ (0.032 g, 99.9 %, STREM) and Ce_{1-x}M_xO₂ nanocrystals (0.2 g), followed by ultrasonic irradiation for 1 h, oven drying at 50 °C for 6 h and finally

calcination at 600 °C for 1 h. Catalysts with irregular CeO₂ nanoparticles were prepared on impregnating an alumina support with a known amount of Ce(NO₃)₃•6H₂O, followed by oven drying at 50 °C for 6 h and finally calcination in air at 400 °C for 6 h. The resulting material was subsequently impregnated with RuCl₃. The Ru content of all catalysts was 5-wt% and the loading of each catalyst was ~0.13 g per 2 g of alumina support. EDS analyses on Ru/CeO₂ catalysts revealed all constituent elements.¹

Characterization

- 1) X-ray powder diffraction analysis of the products was performed using a Bragg–Brentano-type powder diffractometer (Bruker D8 Advance, operated at 40 kV and 40 mA, Cu K α , λ = 1.5418 Å). For phase identification, XRD data were collected over a 2 θ range from 20° to 80° with a step interval of 0.05°.
- 2) Scanning electron microscopy (SEM) was performed on Hitachi S4700 instrument equipped with an energy-dispersive spectroscopy (EDS) detector. Transmission electron microscopy (TEM) and high-resolution TEM analyses were performed on JEOL JEM-2010 instruments. Samples were generally prepared on depositing a drop of dilute nanoparticle solution in toluene onto carbon-coated Cu grids.
- 3) Elemental analyses were carried out by using inductively coupled plasma mass spectroscopy (Perkin Elmer SCIEX ELAN 5000) and energy dispersive X-ray spectroscopy equipped in SEM/TEM instruments. Element maps were performed on Philips TECNAI 20. ICP-MS (Perkin Elmer SCIEX ELAN 5000) analysis was obtained with Ce_{1-x}M_xO₂ powder (0.01 g) dissolved in sulfuric acid (3 mL). Semi-quantitative analysis was measured on choosing two elements of cerium and zirconium. The analytical results have been transferred from mass fraction (ppm) to atomic per cent.
- 4) The specific surface area (BET) and pore volume of the sample as synthesized were determined with N₂ adsorption/desorption isotherms at 77 K by means of an instrument (Autosorb-1C, Quantachrome).

Apparatus and Product Analysis

Temperature-programmed-reduction (TPR) experiments were performed with a purpose-built system equipped with a thermal-conductivity detector. Before the initial TPR experiment, all samples were pretreated in O₂ atmosphere (0.2 SLPM) at 473 K for 1 h. The reduction was performed in a flow of H₂ (10 %) in Ar (30 mL/min) with a heating rate 10 K/min. The temperature was raised to 1273 K and the sample (0.2 g) was held at this temperature for 1 h. The amount of H₂ uptake in the TPR was estimated from integrated peak areas on comparison with those

obtained with CuO as a standard.

2) Tests of catalytic performance were performed with an apparatus similar to that described elsewhere¹⁻⁷. The system was equipped with mass-flow controllers and an HPLC pump (JASCO PU-2080 PLUS) for the carrier gas; the fed liquid contained an water/ethanol mixture of molar ratio 3 mol/mol (H₂O/C₂H₅OH). Reaction gases, supplied from high-pressure gas cylinders, had ultrahigh purity. Ethanol was analytic grade (Merck). The liquid was pumped to a steel chamber in which it was evaporated and in which it could be mixed (when desired) with an air stream from the mass-flow controllers. The gaseous mixture was fed to the reactor through silica tubing (inner diameter 4 mm, length ~15 cm). The temperature of the resulting gaseous mixture was maintained at 180 °C inside a furnace. The reactor was loaded with catalytic specimens of length up to 1.5 cm (~ 0.1 g), and having a silica glass-wool seal between the catalyst and the reactor walls. Two thermocouples were placed inside the vaporizer and on top of the catalyst to monitor the temperature profiles. A six-port valve (Valco) served to direct samples of the effluent to the injection port of a GC-MS system (Trace Ultra DSQ) equipped with a PLOT capillary column (30 m \times 0.53 mm ID; Carboxe^{nTM} 1010, TCD detector, carrier gas = Ar, internal standard = N_2) to GC and a PLOT column (30) $mm \times ID 0.53 mm$, Supel-Q, carrier gas = He) to a mass spectrometer. A condenser was placed before the latter column to condense and to remove H₂O, unreacted ethanol and other hydrocarbons from the gaseous stream.

The response factors of the TCD and MS detectors were determined by means of gaseous streams of known composition. The H₂ peak was integrated and compared against a calibration line produced from pure H_2 gas (>99.999% purity) before the experiments. The column oven was set at 50 °C and the TCD temperature was set at 200 °C. Argon or helium (>99.999% purity) served as carrier gas at a flow rate 72 mL/min with a split ratio 24. For the MS measurement, the mode of ionization was electron impact; data were collected in the full-scan mode. All experiments were performed at atmospheric pressure. In a typical experiment, after a fresh catalyst was placed in the reactor, the reactant stream with a water/ethanol molar ratio 3/1 was introduced into the reactor (T = 180 °C), in which it was heated, vaporized, mixed with Ar carrier gas and air, and finally passed through the catalyst. The rate of injection of ethanol was adjusted to control the C/O ratio. The temperature of the catalyst was increased rapidly to ~ 700 °C. and the product streams were fed into the GC-MS system. Freshly made catalysts were used to test the hydrogen selectivity at various C/O ratios. The overall reaction is described as follows:

$$C_2H_5OH + 2H_2O + 1/2O_2 \rightarrow 2CO_2 + 5H_2$$

The catalytic activity was evaluated in terms of hydrogen selectivity (S_{H₂}), which is defined as the molar ratio of the product H₂ (5 mol expected from the above reactions per mol ethanol) to the hydrogen production per mole of ethanol (3 mol H₂/mol ethanol). The ideal value of S_{H₂} is 166% .Ethanol and other hydrocarbon products were condensed in water and analyzed with a mass spectrometer. In all cases the major products were H₂ and CO₂. Small amount of CH₄ (~ 0.5 mol%), CH₃CHO (~1 mol%) and unreacted C₂H₅OH (~4 mol%) have been detected.. For each catalyst, the reforming experiments were repeated several times and their results were reproducible.

References

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Figure S1. SEM images showing the morphology of CeO₂ and Ce_{1-x}M_xO₂ (M = Ti, Zr, and Hf) nanomaterials. (A) CeO₂ nanocube; (B) CeO₂ nanorod; (C) CeO₂ nanotube; (A1, B1, and C1) Ce_{1-x}Ti_xO₂ nanocube, nanorod, and nanotube, respectively; (A2, B2, and C2) Ce_{1-x}Zr_xO₂ nanocube, nanorod, and nanotube, respectively; and (A3, B3, and C3) Ce_{1-x}Hf_xO₂ nanocube, nanorod, and nanotube, respectively.



Figure S2. Magnified TEM images of $Ce_{1-x}M_xO_2$ (M = Ti, Zr, and Hf) nanomaterials.



Figure S3. BET surface areas of CeO_2 and $Ce_{1-x}M_xO_2$ (M = Ti, Zr, and Hf) nanomaterials.



Figure S4. TPR profiles of CeO₂ and Ce_{1-x} M_xO_2 (M = Ti, Zr, and Hf) nanomaterials. The hydrogen consumption rate for the first stage of the reduction process is labeled.

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Morphology	Precursor	M/Ce ratio	Time	Temperature	
	TiO ₂	1/2	24h	180°C	
Cube	$ZrO(NO_3)_2$	1/3	24h	180°C	
	$HfO(NO_3)_2$	2/3	24h	180°C	
Morphology	precursor	M/Ce ratio	Time	Temp.	
	TiO ₂	1/2	10h	180°C	
Rod	$ZrO(NO_3)_2$	2/3	10h	180°C	
	$HfO(NO_3)_2$	2/3	10h	180°C	
Morphology	precursor	M/Ce ratio	Time	Temp.	
	TiO ₂	1/2	24h	180°C	
Tube	$ZrO(NO_3)_2$	2/3	24h	180°C	
	$HfO(NO_3)_2$	2/3	24h	180°C	

 Table S1. Summary of Reactions for Production of Ce_{1-x}M_xO₂ Nanocrystals

М	Ti-cube	Zr-cube	Hf-cube	Ti-rod	Zr-rod	Hf-rod	Ti-tube	Zr-tube	Hf-tube
SEM-EDS	16.2%	22.0%	4.7%	29.9%	34.5%	20.1%	21.8%	32.7%	21.5%
TEM-EDS	13.3%	19.1%	4.1%	27.2%	34.6%	18.9%	19.3%	31.2%	19.4%
ICP-MS	20.7%	20.8%	4.1%	27.6%	29.4%	21.7%	24.2%	29.4%	22.3%

Table S2. Summary of elemental analysis for $M_xCe_{1-x}O_2$ (M = Ti, Zr, Hf).

Table S3. Summary of hydrogen selectivity as a function of C/O ratio obtained over catalysts with $M_xCe_{1-x}O_2$ (M = Ti, Zr, Hf).

М	cube	Ti-cube	Zr-cube	Hf-cube	rod	Ti-rod	Zr-rod	Hf-rod	tube	Ti-tube	Zr-tube	Hf-tube
C/O : 0.4	74%	51%	93%	83%	70%	74%	71%	76%	68%	84%	83%	94%
C/O:0.5	88%	90%	105%	95%	84%	113%	112%	103%	79%	103%	103%	110%
C/O : 0.6	82%	109%	94%	69%	93%	111%	109%	106%	81%	113%	89%	95%
C/O:0.7	113%	95%	89%	55%	106%	101%	98%	96%	110%	106%	74%	84%
C/O:0.8	73%	77%	61%	35%	99%	63%	62%	66%	83%	85%	37%	63%