Support information

Formation and evolution of micropipes in SiC crystals

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Figures S1~S6:



Figure S1 Schematic illustration of a particle hampering spiral steps.



Figure S2 Schematic of mismatched coalescence between two nucleation sites



Figure S3 Axial-cut slice of the modulated nitrogen-doped 6H-SiC crystal







Figure S5 Optical photographs of micropipes combining with each other in etched 6H- and 15R-SiC



Figure S6 Optical images of etched 6H- and 15R-SiC (red lies are superposed with the edges of etch pits)