

Dehydrogenation of Propane over PtSnAl/SBA-15 Catalysts: Al-addition Effect and Coke Formation Analysis

Xiaoqiang Fan, Jianmei Li[†], Zhen Zhao*, Yuechang Wei, Jian Liu*, Aijun Duan and
Guiyuan Jiang

*State Key Laboratory of Heavy Oil Processing, China University of Petroleum, Beijing,
102249, P. R. China*

Corresponding authors:

* E-mail zhenzhao@cup.edu.cn; Tel: 86-10-89731586; Fax: 86-10-69724721

* E-mail liujian@cup.edu.cn; Tel: 86-10-89732326; Fax: 86-10-69724721

Supplementary Information

Table of content:

Fig. S1 The suggested model of the coordination states of Sn and acidity of PtSnAl/SBA-15 system.

Fig. S2 The performance comparison of (A) PtSnAl₀/SBA-15 and (B) PtSnAl_{0.2}/SBA-15 catalysts for propane dehydrogenation.

Fig. S3 FT-IR spectra of PtSnAl/SBA-15 catalysts: (a) PtSnAl₀/SBA-15, (b) PtSnAl_{0.1}/SBA-15, (c) PtSnAl_{0.2}/SBA-15, (d) PtSnAl_{0.3}/SBA-15, (e) PtSnAl_{0.4}/SBA-15.

Table S1 A comparison of catalytic performance over different catalysts for propane dehydrogenation to produce propene

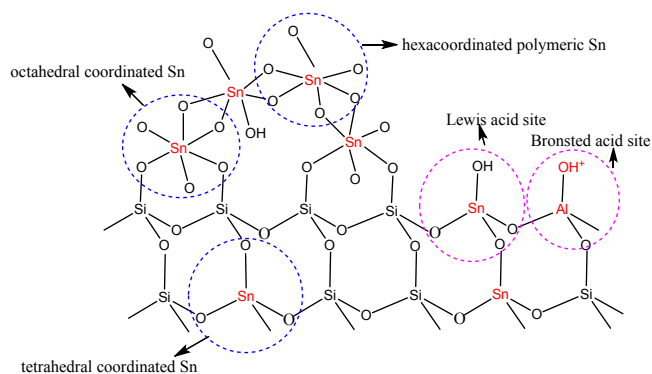


Fig. S1 The suggested model of the coordination states of Sn and acidity of PtSnAl/SBA-15 system.

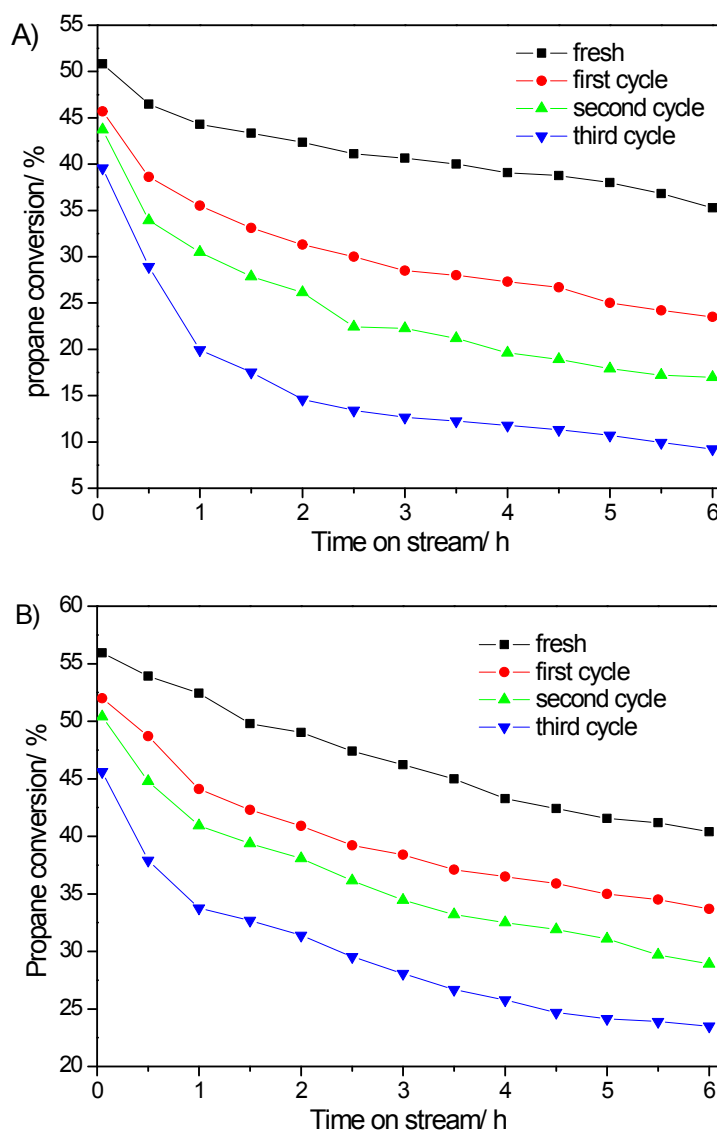


Fig. S2 The performance comparison of (A) PtSnAl₀/SBA-15 and (B) PtSnAl_{0.2}/SBA-15 catalysts for propane dehydrogenation. Regeneration conditions: catalyst regeneration was performed by oxidative treatment using 10% O₂/Ar (50 ml/min) for 4h at 500 °C. And then the catalyst was reduced in 10% H₂/Ar (50 ml/min) for 4h at 500 °C.

The results of FT-IR

FT-IR spectra of PtSnAl/SBA-15 catalysts are shown in Fig. 8. The band at 3420 cm^{-1} can be assigned to the hydrogen-bonded Si–OH because of terminal Si–OH of Q₂ and adjacent Q₃.¹ And the band at 1640 cm^{-1} and 1080 cm^{-1} corresponds to the O–H bending of adsorbed water and the Si–O asymmetrical stretching of Si–O–Si, respectively. The band at 808 cm^{-1} is assigned to symmetric stretching vibration Si–O–Si of tetrahedral SiO₄, while the band at 457 cm^{-1} is attributed to the Si–O–Si bending mode.² Shah et al.³ have reported that the band at 960 cm^{-1} in Sn-SBA-15 should correspond to a vibration mode of SiO₄ perturbed by a neighboring SnO₂ or Sn=O (OH) group due to the presence of an adjacent Si–O^{δ-}•••Sn^{δ+}. The presence of this band in PtSnAl/SBA-15 samples is generally attributed to the formation of Si–O–M (Si–O–Sn or Si–O–Al) linkages in metallosilicates, which is consistent with the result of UV-Vis characterization.

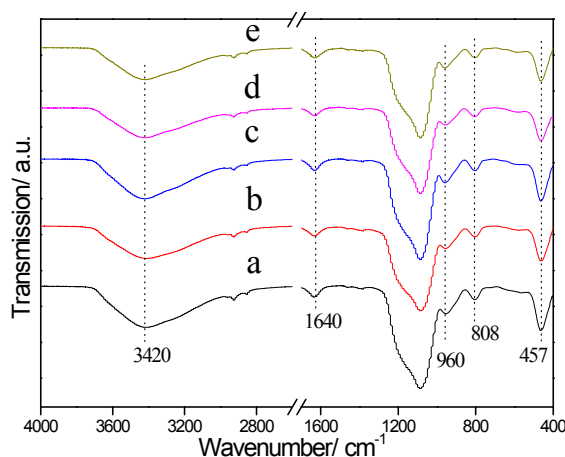


Fig. S3 FT-IR spectra of PtSnAl/SBA-15 catalysts: (a) PtSnAl₀/SBA-15, (b) PtSnAl_{0.1}/SBA-15, (c) PtSnAl_{0.2}/SBA-15, (d) PtSnAl_{0.3}/SBA-15, (e) PtSnAl_{0.4}/SBA-15.

Table S1. A comparison of catalytic performance over different catalysts for propane dehydrogenation to produce propene

Catalysts	C ₃ H ₈ in fed/%	Reaction temperature/°C	C ₃ H ₈ Conversion /%	C ₃ H ₆ Selectivity/%	References
Pt-Sn/ Ce-γ-Al ₂ O ₃	14	576	43.8	92.5	4
Pt-Sn/ θ-Al ₂ O ₃	63	620	40	93	5
Pt-Sn/ SAPO-34	80	585	23	94	6
PtSn/ZnO/ MgAl ₂ O ₄	50	530	39.9	98.4	7
Cr ₂ O ₃ /Al ₂ O ₃	20	600	26	70	8
CrO _x / Al ₂ O ₃	10	550	37	88	9
Al-ZSM-5	16	530	19	19	10
Fe-ZSM-5	16	530	16	7.2	10
Cr-SBA-15	10	580	18	81	11
PtSnAl/ SBA-15	17	590	56	98	This work

- 1 X. S. Zhao, G. Q. Lu, A. K. Whittaker, G. J. Millar and H. Y. Zhu, *J. Phys. Chem. B*, 1997, **101**, 6525.
- 2 M. A. Camblor, A. Corma and J. Perez-Pariente, *J. Chem. Soc., Chem. Commun.*, 1992, 589.
- 3 P. Shah, A. V. Ramaswamy, K. Lazar and V. Ramaswamy, *Appl. Catal. A: Gen.*, 2004, **273**, 239.
- 4 C. Yu, Q. Ge, H. Xu and W. Li, *Appl. Catal. A: Gen.*, 2006, **315**, 58.
- 5 F. T. Zangeneh, S. Mehrazma and S. Sahebdehfar, *Fuel Process. Technol.*, 2013, **109**, 118.
- 6 Z. Nawaz, X. Tang, Y. Wang and F. Wei, *Ind. Eng. Chem. Res.*, 2010, **49**, 1274.
- 7 Y. Wang, Y. Wang, S. Wang, X. Guo, S. M. Zhang, W. P. Huang and S. Wu *Catal. Lett.* **2009**, *132*, 472–479.
- 8 S. Derossi, G. Ferraris, S. Fremiotti, E. Garrone, G. Ghiotti, M.C. Campa and V. Indovina, *J. Catal.*, 1994, **148**, 36.
- 9 J. J. H. B. Sattler, I. D. Gonzalez-Jimenez, A. M. Mens, M. Arias, T. Visser and B. M. Weckhuysen, *Chem. Commun.*, 2013, **49**, 1518.
- 10 P. Serp, P. Kalck and R. Feurer, *Chem. Rev.*, 2002, **102**, 3085.
- 11 M. S. Kumar, N. Hammer, M. Rønning, A. Holmen, D. Chen, J. C. Walmsley and G. Øye, *J. Catal.*, 2009, **261**, 116.