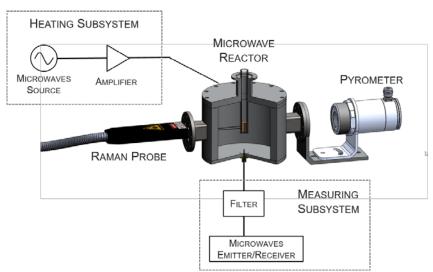
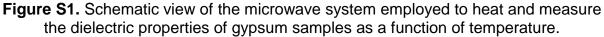
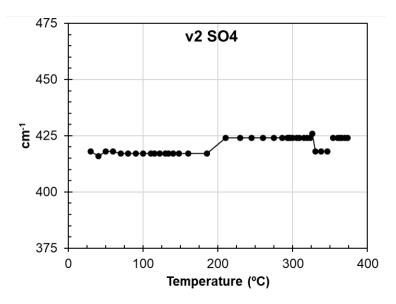
## Supporting Information

## **Evidences of a New Phase in Gypsum-Anhydrite Transformations Under Microwave Heating by In Situ Dielectric Analysis and Raman Spectroscopy**

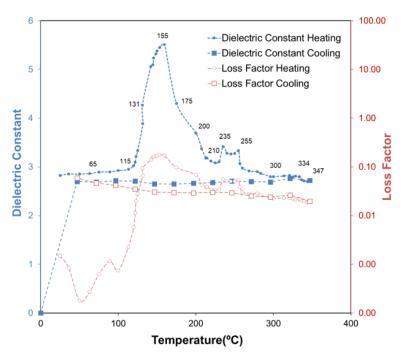
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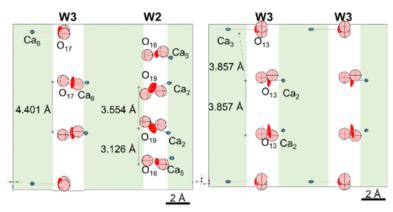




**Figure S2.** Results from in situ Raman measurements for the v2 SO4 vibration mode as a function of temperature.



**Figure S3.** Measured dielectric constant and loss factor variations of gypsum sample as a function of temperature, both for the microwave heating and cooling cycles.



**Figure S4.** Water channels in  $CaSO_4 \cdot 0.625H_2O$  along a axis and  $CaSO_4 \cdot 0.5H_2O$  (perpendicular to (010)). Example of a water molecule (H1-O19-H2) placed in a 2W water channel of 0.625-hemihydrate, at room temperature. Translational movement (H1-O19-H2) rotate fixed Ca2 of the O16-Ca2 bond in 2W, and rotational along the O16-Ca2 bond axis.