

Hydrogenation of Dimethyl Oxalate to Ethylene Glycol over Cu/KIT-6 Catalysts

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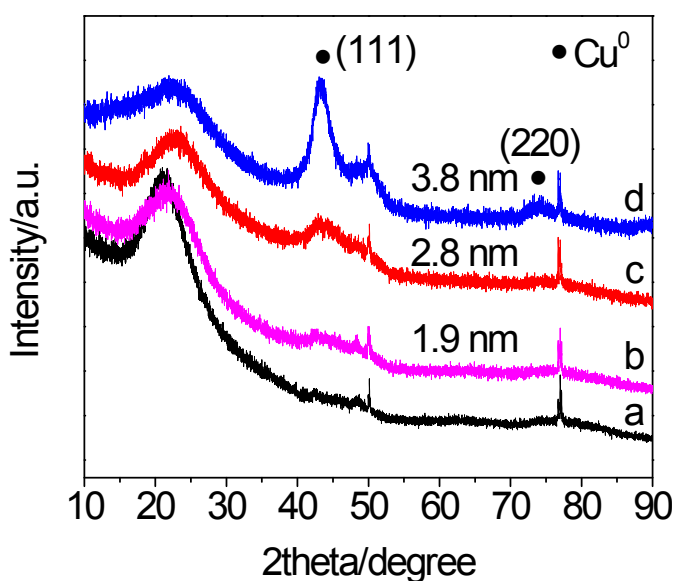


Figure S1. *In situ* XRD patterns of reduced catalysts at 350 °C, a. a blank XRD reactor, b. 5Cu-70, c. 10Cu-70, d. 20Cu-70.

Table S1. Evidence of ruling out diffusion problems

Conversion/%	40-60 mesh, 100 mg, WHSV=5.1 h ⁻¹	40-60 mesh, 128mg, WHSV=5.1 h ⁻¹	60-80 mesh, 100mg, WHSV=5.1 h ⁻¹
20Cu-70	28	29	27

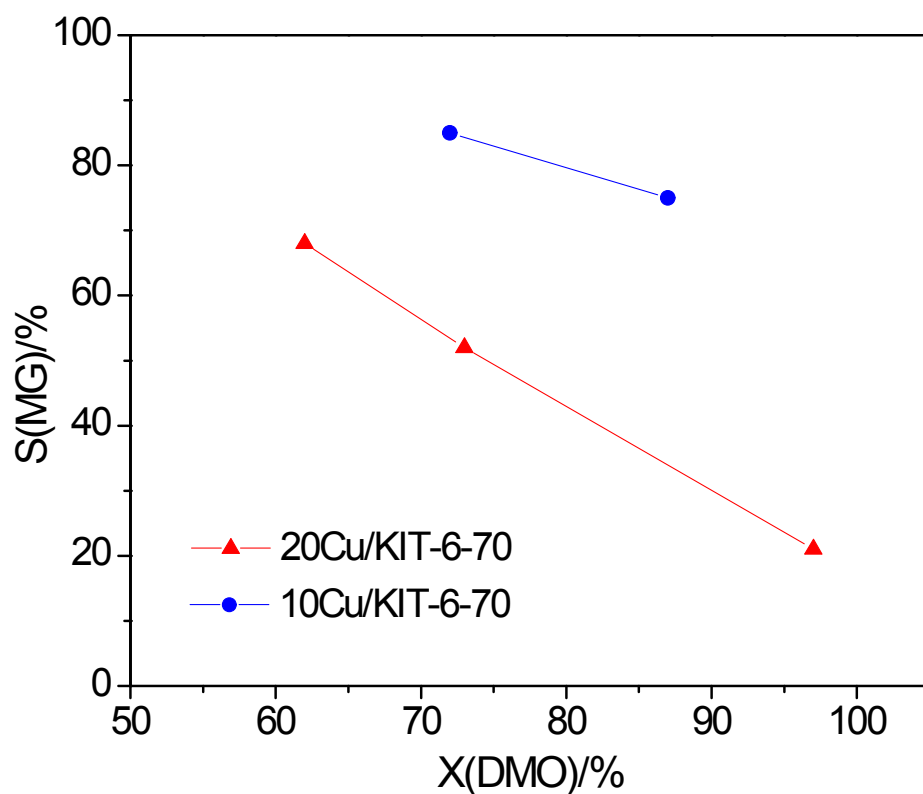


Figure S2. S(MG)-X(DMO) for different catalysts, reaction condition: T = 190 °C, P(H₂) = 2.5 MPa, H₂/DMO molar ratio = 95.