

Supplementary material

Design and development of 3D hierarchical ultra-microporous CO₂-sieving carbon architectures for potential flow-through CO₂ capture at typical practical flue gas temperatures

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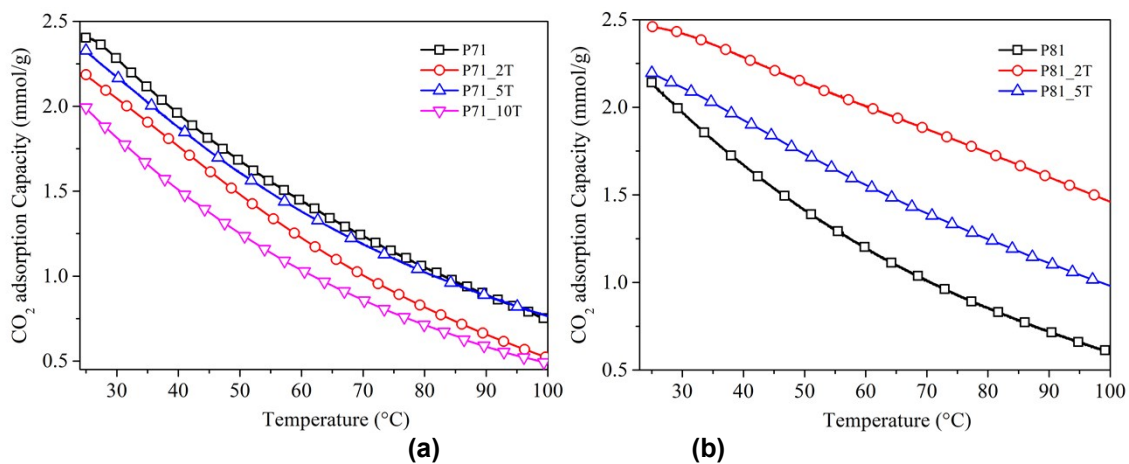


Figure S1 CO₂ adsorption profiles: the change of CO₂ adsorption capacity of PIR carbons with increasing adsorption temperature in simulated flue gas condition (15% CO₂ + 85% N₂): (a) activation temperature 700 °C; (b) activation temperature 800 °C

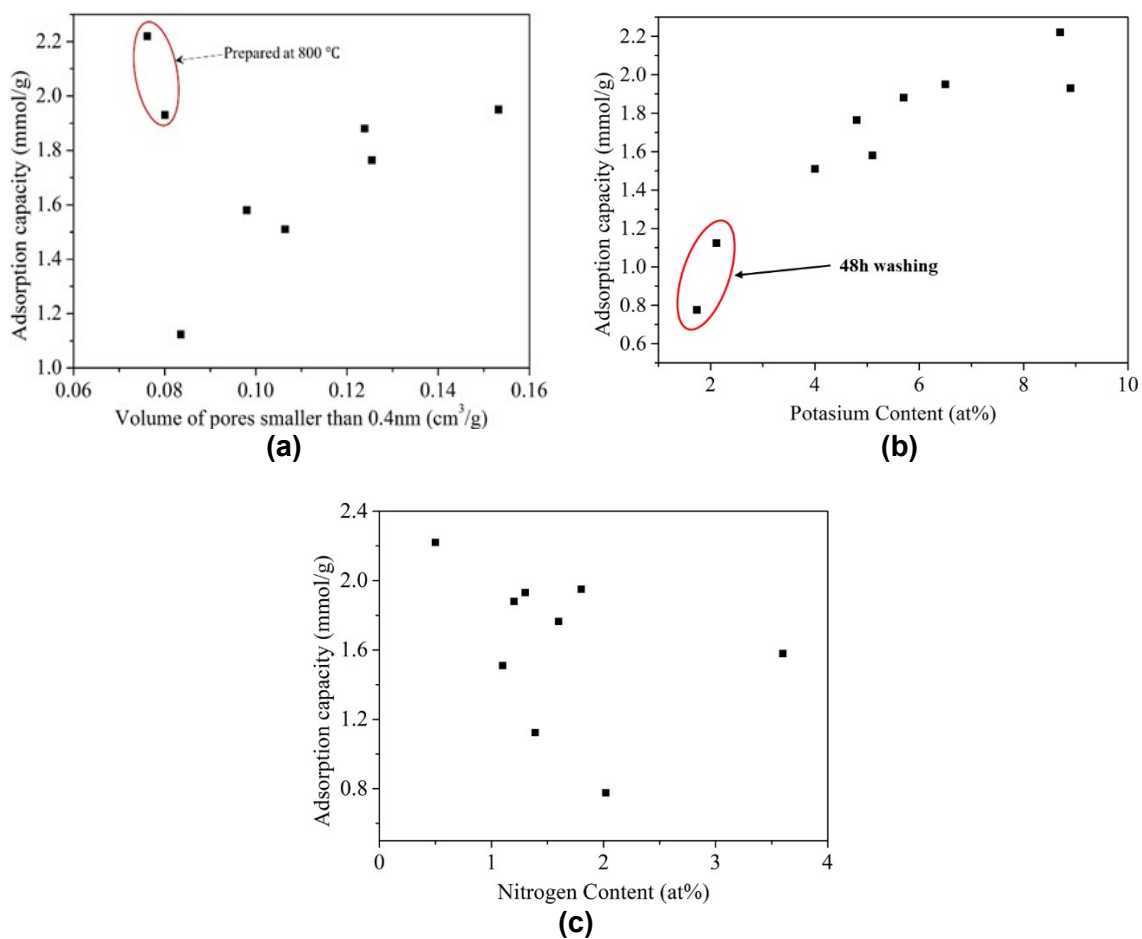


Figure S2 The underlying role of surface chemistry and porous structures of the PIR carbons in CO₂ adsorption: (a) relation between the ultra-micropore volumes and CO₂ capacity; (b) relation between CO₂ uptake and the content of intercalated potassium in the carbons; (c) relation between CO₂ uptake and the content of nitrogen in the carbons

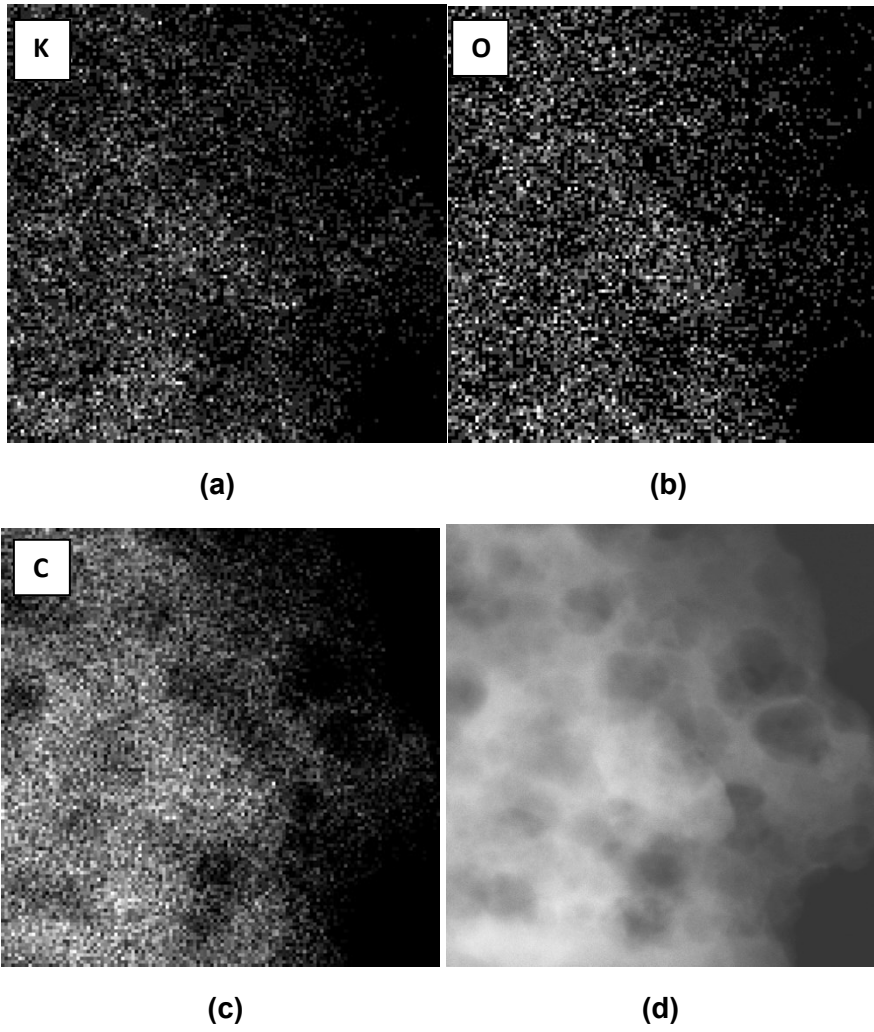
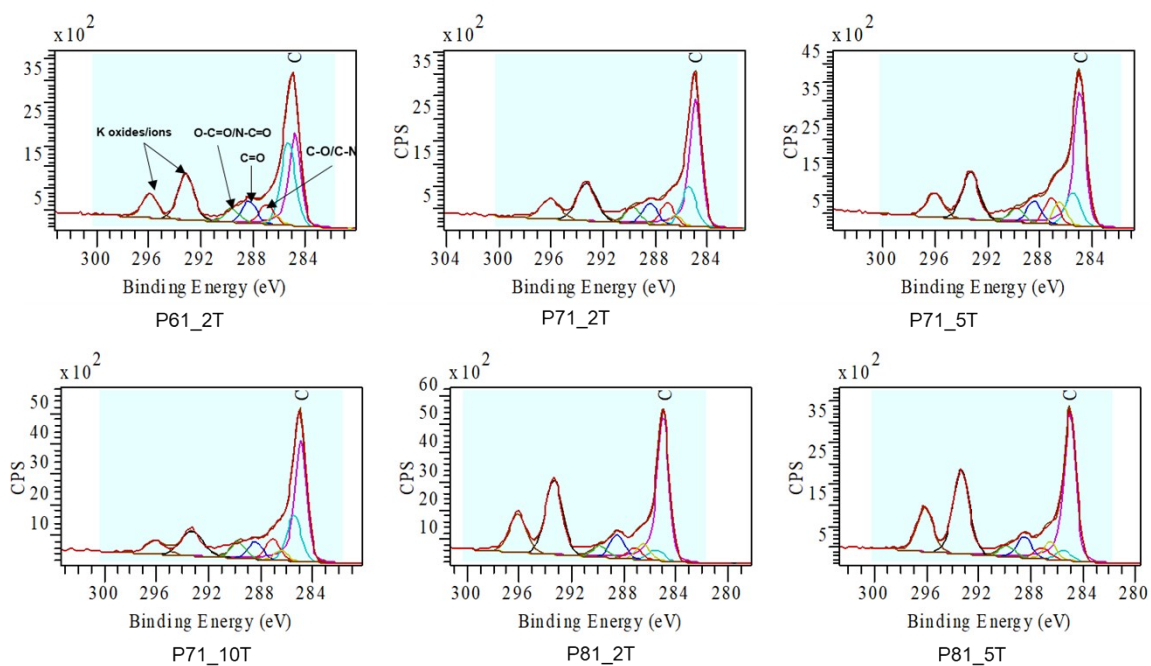
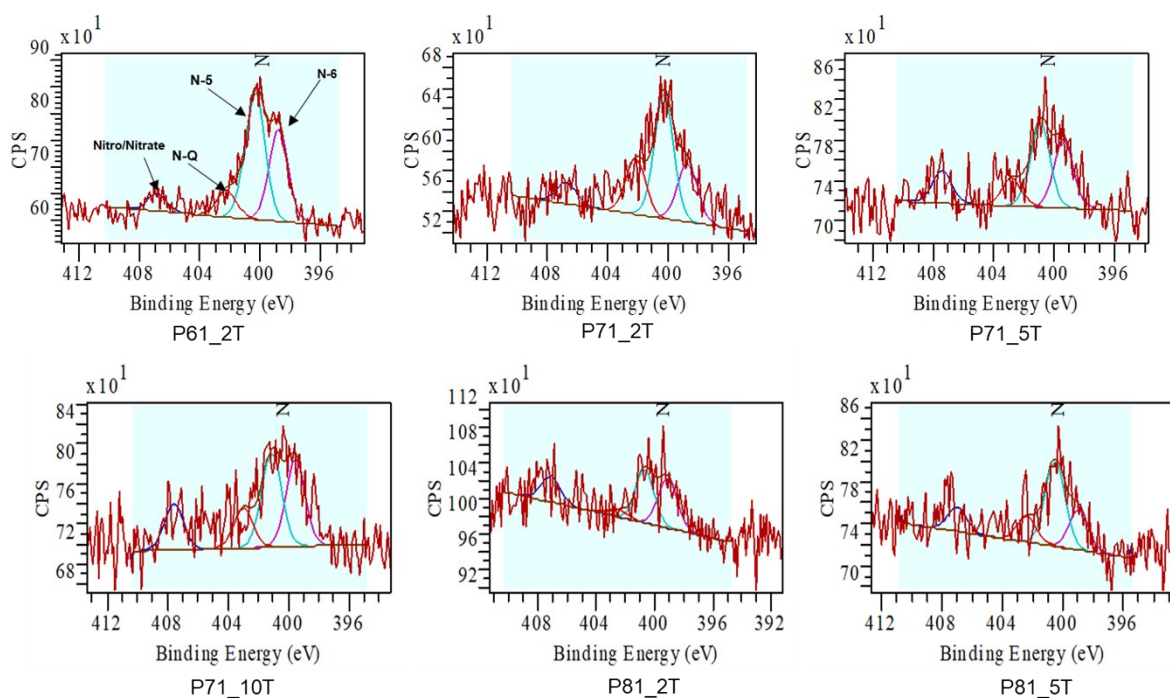


Figure S3 Elemental mapping of sample P71_2T: (a) potassium; (b) oxygen; (c) carbon; (d) image of scanning area



(a)



(b)

Figure S4 XPS spectra of the PIR carbons (a) C1s (b) N1s

Table S1 CO₂ adsorption capacity of activated carbon materials at 0.15 bar CO₂

| Precursors | N (wt%) | Adsorption capacity at 0.15 bar | | | Ref |
|---|------------|------------------------------------|-------|-------|-----|
| | | 25-30 °C | 40 °C | 50 °C | |
| Phenolic resin | 0 | 1.50 | -- | 0.80 | S1 |
| Graphene | 0 | 0.50 | -- | 0.32 | S2 |
| Lignin | 0 | 1.20 | -- | 0.50 | S3 |
| Starbon | 0 | 0.93 | -- | 0.64 | S4 |
| Epoxy resin | 0 | 0.66 | -- | 0.50 | S5 |
| Polyvinylidene fluoride | 0 | 1.25 | -- | 0.68 | S6 |
| Sawdust derived carbon | 0 | 1.20 | -- | 0.50 | S7 |
| Lignocellulosic feedstock | 0 | 1.20 | -- | 0.75 | S8 |
| mango fruit(<i>Mangifera indica</i> L.) seed shells | 0 | 1.13 | -- | 0.7 | S9 |
| N-enriched carbon monoliths | 3.38 | 1.51 | -- | 1.00 | S10 |
| Chitosan | 4.59 | 1.10 | -- | 0.65 | S11 |
| Indole-3-butyric acid potassium | 4.98 | 1.23 | -- | 0.66 | S12 |
| urea-formaldehyde resin | 5.00 | 1.20 | -- | 0.50 | S13 |
| Polypyrrole | 5.80 | 1.70 | -- | 1.00 | S14 |
| IRMOF-3 | 7.00 | 0.95 | -- | 0.45 | S15 |
| Polypyrrole | 10.14 | 0.92 | -- | 0.50 | S16 |
| p-diaminobenzene | 12.91 | 1.43 | -- | 0.75 | S17 |
| Benzimidazole | 17.60 | 2.03 | -- | 1.00 | S18 |
| om-ph-MR | 18.16 | 0.80 | -- | 0.45 | S19 |
| ZIF-8 | 25.52 | 1.45 | -- | 0.80 | S20 |
| Urea formaldehyde resin | 26.27 | 0.73 | -- | 0.52 | S21 |
| urea formaldehyde resin | 5.62 | 1.40 | -- | 1.00 | S22 |
| Activated carbon | 0 | 0.55 | 0.43 | 0.39 | S23 |
| Starch | 0 | 0.55 | 0.34 | -- | S24 |
| Phenolic resin | 0 | 1.34 | -- | -- | S25 |
| PVDC-methyl acrylate | 0 | 1.16 | 0.66 | -- | S26 |
| mangosteen peel waste | 0 | 2.00 | 1.00 | -- | S27 |
| N-doped Pitch | 5.28 | 1.10 | 0.70 | -- | S28 |
| Benzimidazole-Linked Polymer | 7.88 | 2.10 | 1.40 | -- | S29 |
| Dicyandiamide and F127 | 13.10 | 0.98 | 0.66 | -- | S30 |
| Melamine-formaldehyde resin | 27.20 | 1.50 | 1.10 | -- | S31 |
| Olive stones | 0.20 | | 0.65 | -- | S32 |
| Graphene oxide | 0 | 0.60 | | | S33 |
| Carbon-rGO | 0 | 1.00 | | | S34 |
| Graphene | 0 | 1.07 | | | S35 |
| Graphene | 0 | 0.85 | | | S36 |
| Tar pitch and coal powder | 0 | 1.27 | | | S37 |
| Petroleum pitch | 0 | 0.90 | | | S38 |
| Waste Coca Cola R | 0 | 1.36 | | | S39 |
| Sucrose | 0 | 0.84 | | | S40 |
| Chestnut tannin | 0 | 0.93 | | | S41 |
| Celtuce leaves | 0 | 0.95 | | | S42 |
| Phenolic resin | 0 | 0.80 | | | S43 |

| Precursors | N (wt%) | Adsorption capacity at 0.15 bar | | | Ref |
|--|------------|------------------------------------|-------|-------|-----|
| | | 25-30 °C | 40 °C | 50 °C | |
| Phenolic resin | 0 | 1.25 | | | S44 |
| Microporous organic polymers MOP8-MOP10 | 0 | 0.50 | | | S45 |
| Phenolic resin | 0 | 0.43 | | | S46 |
| ion exchange resin | 0 | 0.90 | | | S47 |
| Reduced graphene oxide/poly- thiophene | 0 | 1.32 | | | S48 |
| Phenolic resin | 0 | 0.70 | | | S49 |
| Phenolic resin/carbon nanotubes | 0 | 1.18 | | | S50 |
| Glucose | 0 | 0.82 | | | S51 |
| Dicyandiamide/glucose or melamine/glucose | 0 | 1.60 | | | S52 |
| Coconut shell | 0 | 1.34 | | | S53 |
| Potassium hydrogen phthalate derived carbon | 0 | 1.60 | | | S54 |
| Jujun grass derived carbon | 0 | 1.50 | | | S55 |
| Granular Bamboo-Derived Activated Carbon | 0 | 1.30 | | | S56 |
| Phenolic resin spheres (CS-8) | 0 | 1.30 | | | S57 |
| Waste coffee ground derived carbons | 0 | 1.20 | | | S58 |
| Carboxylic phenolic resins | 0 | 1.10 | | | S59 |
| cellulose fibers | 0 | 0.90 | | | S60 |
| Cross-linked microporouscarbon beads | 0 | 1.35 | | | S61 |
| polythiophene | 0 | 0.94 | | | S62 |
| Sucrose | 0 | 1.00 | | | S63 |
| lotus stem waste | 0 | 1.05 | | | S64 |
| acrylic acid + glucose | 0 | 1.33 | | | S65 |
| d carbon black | 0 | 1.50 | | | S66 |
| Coffee | 0 | 1.10 | | | S67 |
| coconut shell | 0 | 0.99 | | | S68 |
| Benzidine | 0 | 1.00 | | | S69 |
| Vine shoots | 0 | 1.35 | | | S70 |
| Coconut shell derived carbon | 0.20 | 1.40 | | | S71 |
| Bean dreg derived carbon | 0.28 | 1.40 | | | S72 |
| Pine cone | 0.50 | 1.64 | | | S73 |
| Coconut shell | 0.91 | 1.45 | | | S74 |
| MOF-5 | 0.94 | 0.75 | | | S75 |
| Pitch-Based Carbon Spheres | 1.10 | 1.86 | | | S76 |
| d-glucose and aniline | 1.20 | 1.10 | | | S77 |
| Phenolic resin | 1.51 | 1.36 | | | S78 |
| Nitrogen-containing carbon spheres | 1.60 | 1.48 | | | S79 |
| Popcorn | 1.62 | 1.20 | | | S80 |
| Urea and petroleum coke | 1.64 | 1.27 | | | S81 |
| Imine-linked polymer | 1.73 | 1.07 | | | S82 |
| Phenolic resin | 1.92 | 1.30 | | | S83 |

| Precursors | N (wt%) | Adsorption capacity at 0.15 bar | | | Ref |
|---|------------|------------------------------------|-------|-------|------|
| | | 25-30 °C | 40 °C | 50 °C | |
| Nitrogen-Doped Porous Carbon Monolith | 1.92 | 1.27 | | | S84 |
| Poly(ammonium-4- Styrenesulfonate) | 2.08 | 0.84 | | | S85 |
| Carboxymethylcellulose melamine and 4,4'- Biphenyldicarbalddehyde | 2.23 | 0.98 | | | S86 |
| Phenolic Resin | 2.30 | 1.70 | | | S87 |
| Phenolic Resin | 2.33 | 1.30 | | | S88 |
| Polycarbazole | 2.99 | 1.55 | | | S89 |
| Biomass derived carbon | 3.00 | 1.20 | | | S90 |
| Chitosan | 3.23 | 1.58 | | | S91 |
| microalgae-NaAlg | 3.34 | 1.25 | | | S92 |
| Polymer NUT-2 | 3.50 | 1.39 | | | S93 |
| Phenolic resin | 3.55 | 1.36 | | | S94 |
| Meta-aminophenol-formaldehyde resin | 3.80 | 1.67 | | | S95 |
| Poplar anthers derived carbon | 3.81 | 1.40 | | | S96 |
| Banana peel | 4.20 | 1.27 | | | S97 |
| Cetylpyridinium bromide | 4.20 | 0.45 | | | S98 |
| N-doped porous carbons | 4.32 | 1.80 | | | S99 |
| 1,3,5-THB and nitrobenzene | 4.61 | 1.35 | | | S100 |
| N-doped carbons | 4.70 | 1.00 | | | S101 |
| Polypyrrole functionalized graphene sheets | 4.80 | 1.50 | | | S102 |
| water chestnut and melamine | 4.89 | 1.90 | | | S103 |
| Polyimine | 5.05 | 0.84 | | | S104 |
| Polybenzoxazine derived carbon | 5.25 | 1.77 | | | S105 |
| phenolic resin | 5.36 | 1.35 | | | S106 |
| Polybenzoxazine resins | 5.60 | 0.86 | | | S107 |
| N-doped carbon nanotube | 5.90 | 1.00 | | | S108 |
| Polyacrylonitrile | 6.10 | 1.20 | | | S109 |
| Procambarus Clarkii Shells | 6.38 | 1.40 | | | S110 |
| Chitosan | 6.80 | 1.86 | | | S111 |
| Polyindole | 6.87 | 1.57 | | | S112 |
| Polyurethane foam | 6.92 | 1.25 | | | S113 |
| Nanostructured templated carbon | 7.00 | 1.48 | | | S114 |
| Lignin | 7.10 | 1.55 | | | S115 |
| Ammonia modified biomass carbon | 7.21 | 1.59 | | | S116 |
| N-doped Coal Tar Pitch | 7.70 | 1.45 | | | S117 |
| Polycarbazol | 8.06 | 0.84 | | | S118 |
| Sucrose/urea based carbon | 8.90 | 1.55 | | | S119 |
| Polymer/ionic liquid | 9.20 | 0.89 | | | S120 |
| Wheat flour | 10.00 | 1.45 | | | S121 |
| pigskin collagen | 10.40 | 1.27 | | | S122 |
| p-diaminobenzene derived carbon | 10.50 | 1.80 | | | S123 |
| Corncob | 11.52 | 1.23 | | | S124 |
| Melamine-doped phenolic resin | 11.80 | 1.15 | | | S125 |

| Precursors | N (wt%) | Adsorption capacity at 0.15 bar | | | Ref |
|---|------------|------------------------------------|-------|-------|------|
| | | 25-30 °C | 40 °C | 50 °C | |
| D-glucose and urea | 12.27 | 1.30 | | | S126 |
| Hexamethoxymethylmelamine resin | 13.60 | 0.55 | | | S127 |
| argan fruit shells | 13.90 | 1.50 | | | S128 |
| Hexamethoxymethylmelamine resin | 14.11 | 0.68 | | | S129 |
| Pyrazole | 15.30 | 2.05 | | | S130 |
| Polyacrylonitrile | 16.48 | 1.15 | | | S131 |
| dopamine-melamine | 20.90 | 1.60 | | | S132 |
| 1,3-bis(cynomethyl imidazolium) chloride | 22.30 | 1.70 | | | S133 |
| Nitrogen-rich porous polymer | 28.00 | 1.36 | | | S134 |
| ZIF-8 derived carbon | -- | 1.40 | | | S135 |

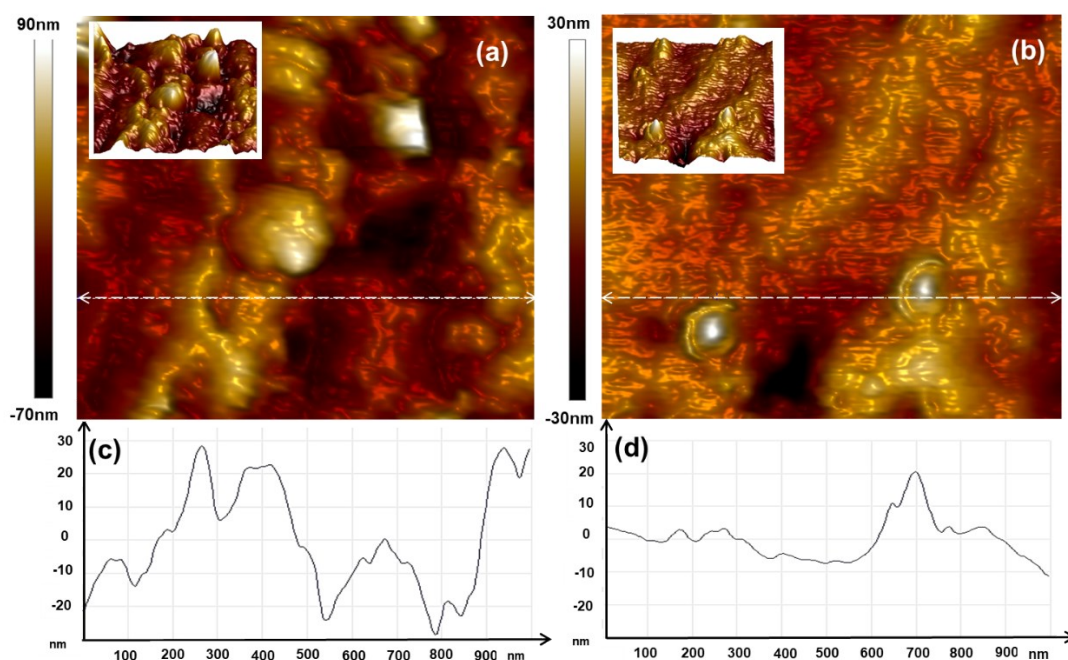


Figure S5 KPFM 3D topography image and the variation of height along the selected horizontal line: (a) (c) P81_2T; (b) (d) P81_2T_48H

Table S2 the average surface potential of the selected carbon samples

| Sample | Test area | Scan size | Potential (mV) | Roughness (R_q) (mV) | Mean (mV) |
|------------|-----------|-----------------|----------------|--------------------------|-------------------|
| P81_2T | 1 | 1 μm | -611.3 | 8.0 | -589.5 \pm 26.0 |
| | 2 | 1 μm | -559.6 | 20.4 | |
| | 3 | 1 μm | -597.6 | 11.2 | |
| P81_2T_48H | 1 | 1 μm | -784.8 | 8.7 | -742.6 \pm 49.0 |
| | 2 | 1 μm | -688.9 | 10.0 | |
| | 3 | 1 μm | -754.2 | 8.1 | |

KPFM could provide the contact potential difference (CPD) induced by the difference in the surface potential between the tip and the carbon surface ($\Phi_{\text{sample}} - \Phi_{\text{tip}}$). The 3D surface topography and the surface potential of selected carbons within a scanning area of 1 μm x 1 μm were shown in Figure S4 and Table S2. It can be found that the local CPD distribution was uniform within the scanning area, which in average was -589.5 \pm 26 mV and -742.6 \pm 49 mV for P81_2T and P81_2T_48H, respectively. The line profile of topography (Figure S4) and CPD (Figure 7) showed that the CPD distribution is independent of topographic variations. For instance, the line profile of P81_2T_48H exhibited a topographic variation about 30 nm but the variation of CPD distribution was within 20 mV, accounting for about 3% of the measured CPD. It is noteworthy that a clear contrast of 153 \pm 20 mV was observed between the CPD of P81_2T and P81_2T_48H. Because same tip and experimental setup were used to test both samples, the observed CPD contrast is independent of the properties of the tip, we therefore concluded that it must stem from the actual difference in the electronic surface potential between two samples.

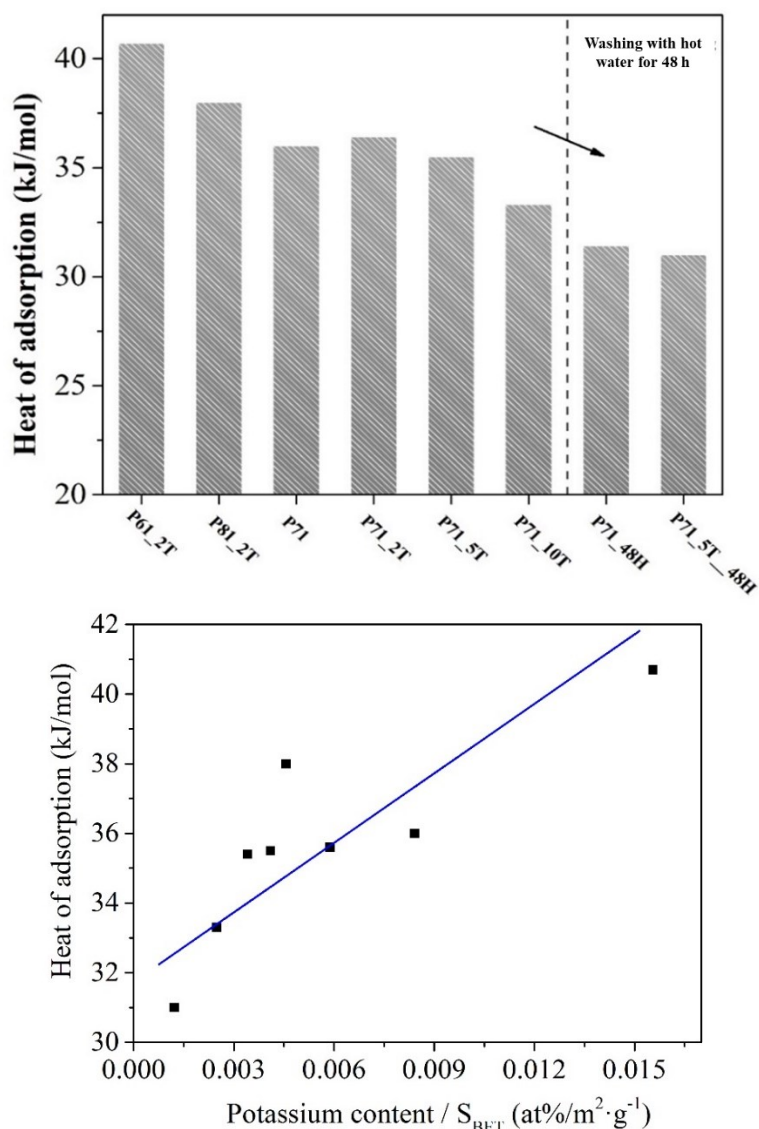


Figure S6 Heat of adsorption of PIR carbons at 40 °C in 15% CO₂/N₂ and its relationship with the density of intercalated potassium in the carbons

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