

Electronic Supplementary Information

Nano-confinement-inspired metal organic framework/polymer composite separation membranes

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Preparation of other MOF particles suspension

ZIF-8 nanocrystals were synthesized at room temperature. 3.28 g 2-methylimidazole (H-mim) was dissolved in 30 mL of ethanol; then 1.48 g Zn(NO₃)₂ and 0.01 g Cetyl trimethyl ammonium bromide (CTAB) was dissolved in 20 mL of water. The two solutions were mixed under stirring for 0.5 h at room temperature. Then, the suspension of nanocrystals was separated by centrifugation with 6000 rpm for 0.5 h.

ZIF-11 nanocrystals were synthesized at room temperature. 2.4 g Bim was dissolved in 30 mL of ethanol; then 2.2 g Zn(NO₃)₂ was dissolved in the mixed solvent (10 mL of ethanol and 10 mL of toluene). The two solutions were mixed under stirring for 0.5 h at room temperature. Then the suspension of nanocrystals was separated by centrifugation with 6000 rpm for 0.5 h.

ZIF-12 nanocrystals were synthesized at room temperature. 2.4 g Bim was dissolved in 30 mL of ethanol; then 2.9 g Co(NO₃)₂ was dissolved in the mixed solvent (10 mL of ethanol and 10 mL of toluene). The two solutions were mixed under stirring for 0.5 h at room temperature. Then, the suspension of nanocrystals was separated by centrifugation 6000 rpm for 0.5 h.

CuBTC nanocrystals were synthesized at room temperature. 0.9 g H₃BTC and 1.66 mL trimethylamine were dissolved in 30 mL of ethanol; then 1 g Cu(NO₃)₂ and 0.36 g CTAB was dissolved in the 100 mL water. The two solutions were mixed under stirring for 0.5 h at room temperature. Then, the suspension of nanocrystals was separated by centrifugation with 6000 rpm for 0.5 h.

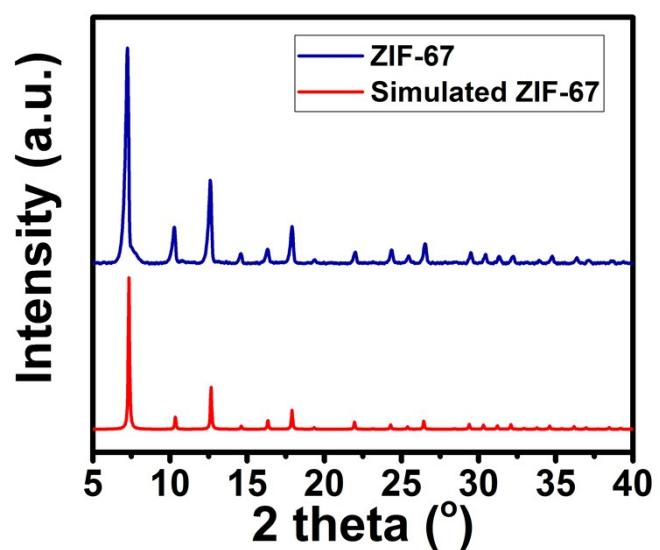


Fig. S1. PXRD patterns of synthetic and simulated ZIF-67 crystals.

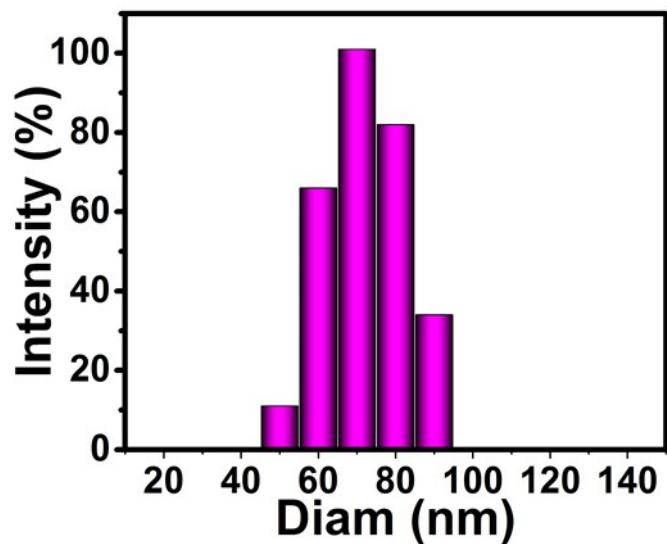


Fig. S2. Particle size distribution of ZIF-67 nanoparticles in solution.



Fig. S3. Digital photograph of a ZIF-67 suspension in ethanol with Tyndall effects.

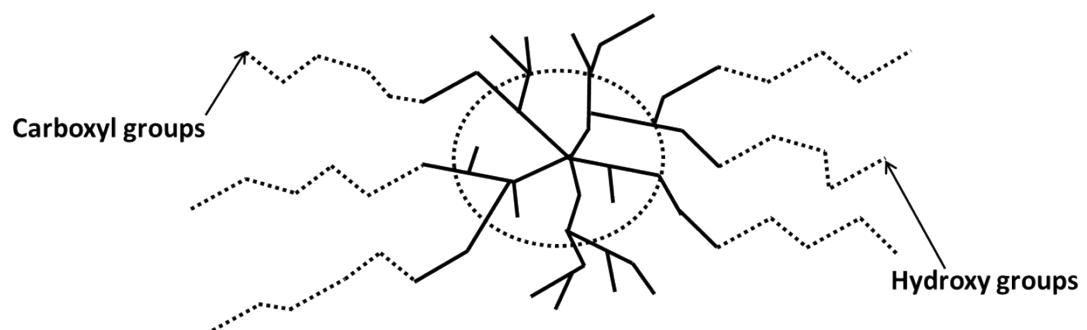


Fig. S4. Schematic representation of HBP Boltorn W3000 molecular structure.

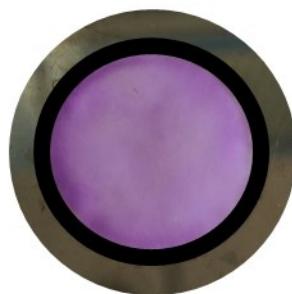


Fig. S5. Digital photograph of the ZIF-67/W3000-nc membrane on PS support.

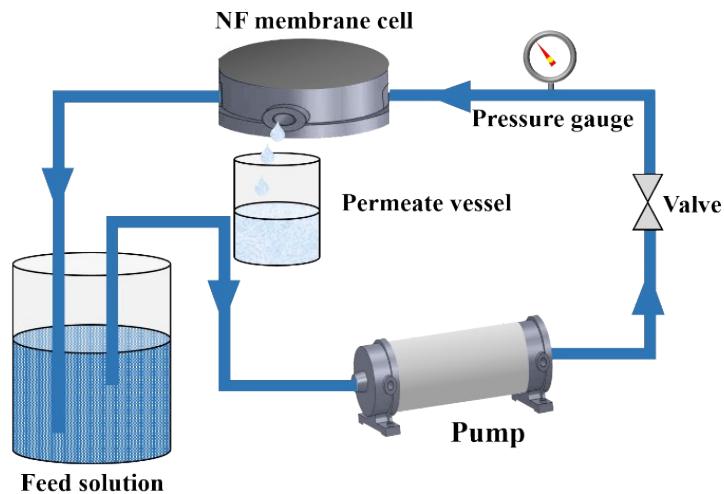


Fig. S6. Schematic diagram of a flat-sheet cross-flow separation device.

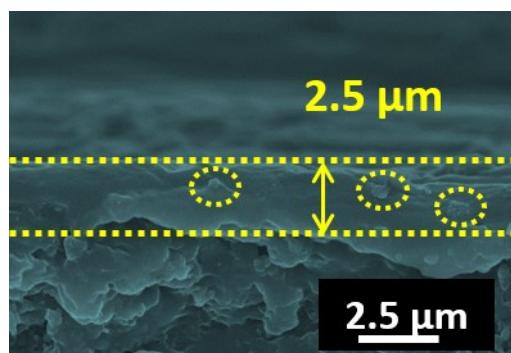


Fig. S7. The cross-sectional SEM image ZIF-67/W3000-tr membrane on PS support.

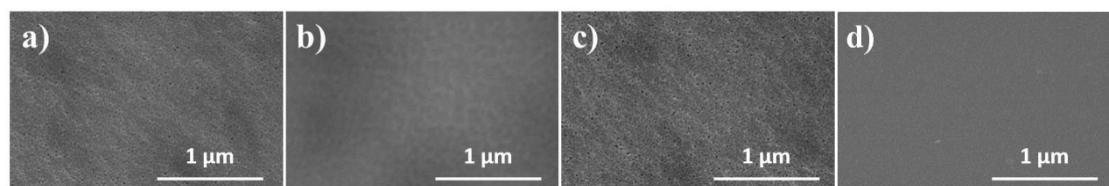


Fig. S8. Top-view SEM images of a) PS support; b) W3000 membrane; c) ZIF-67 membrane; ZIF-67/W3000-nc membrane.

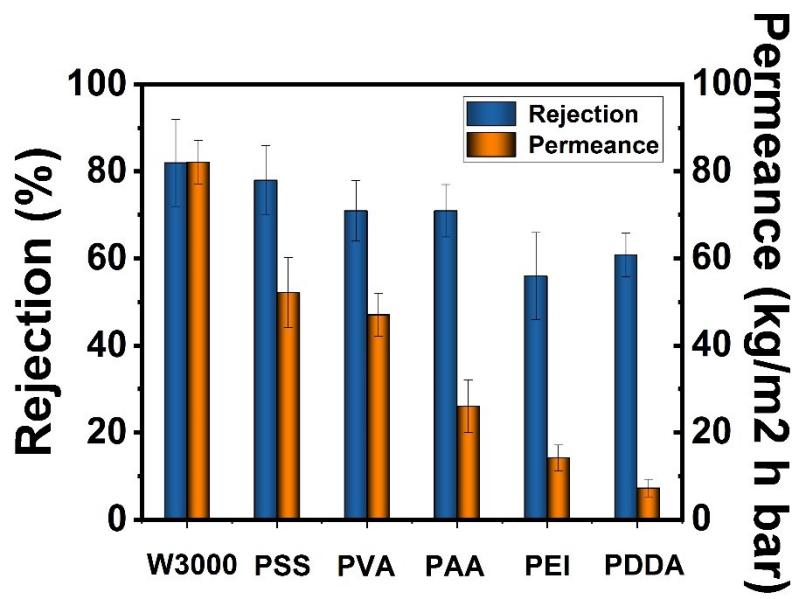


Fig. S9. Desalination performance of ZIF-67/polymer-nc membranes with different polymers.
(Separation condition: 100 mg/L Na₂SO₄ aqueous solution)

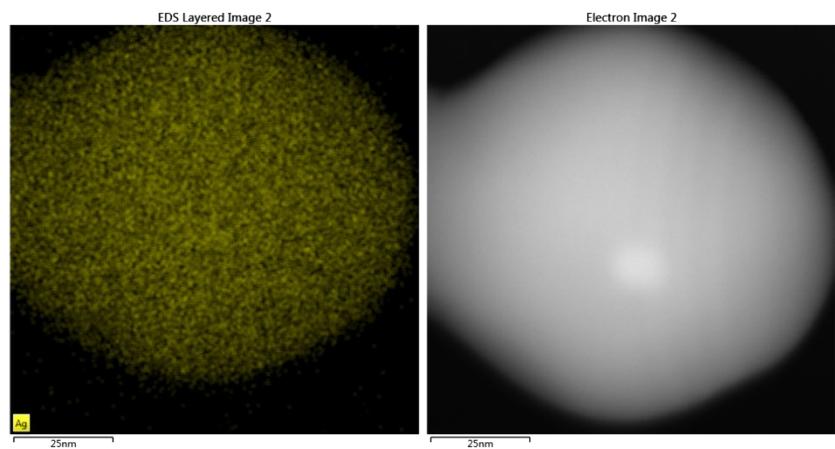


Fig. S10. EDX mapping and TEM images of Ag particles.

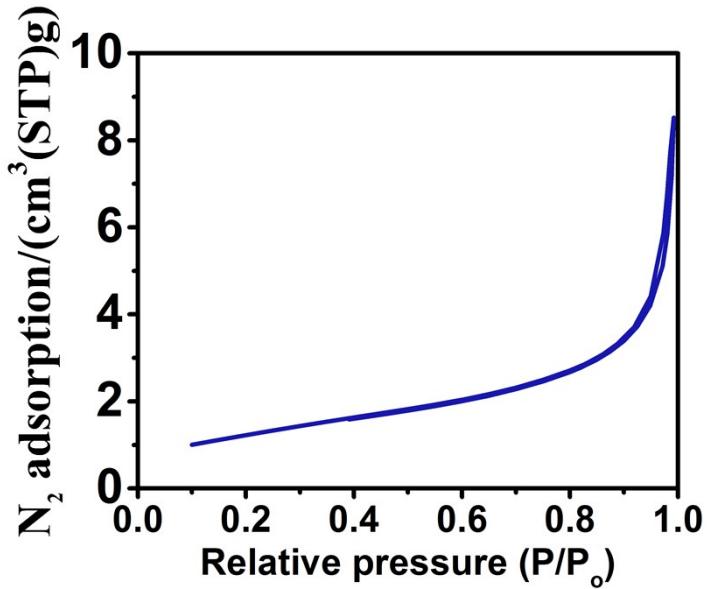


Fig. S11. N_2 sorption isotherms of Ag particles.

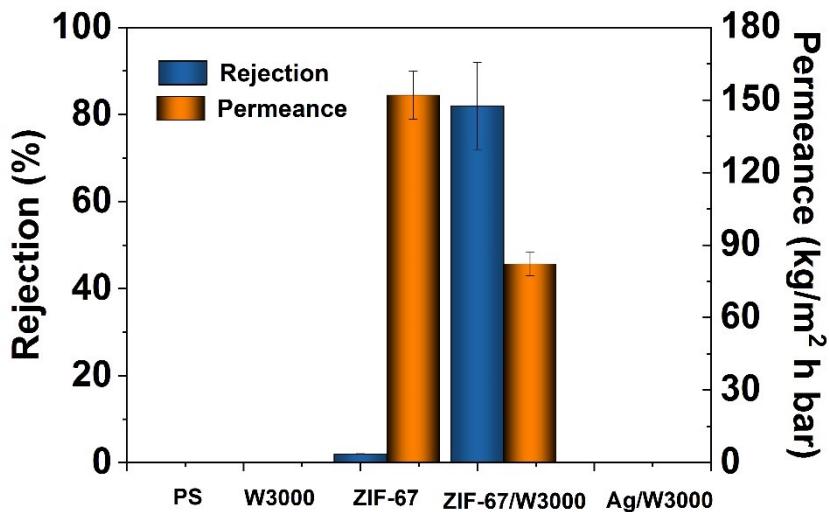


Fig. S12. Desalination performance of different kinds of membranes.

(Separation condition: 100 mg/L Na_2SO_4 aqueous solution)

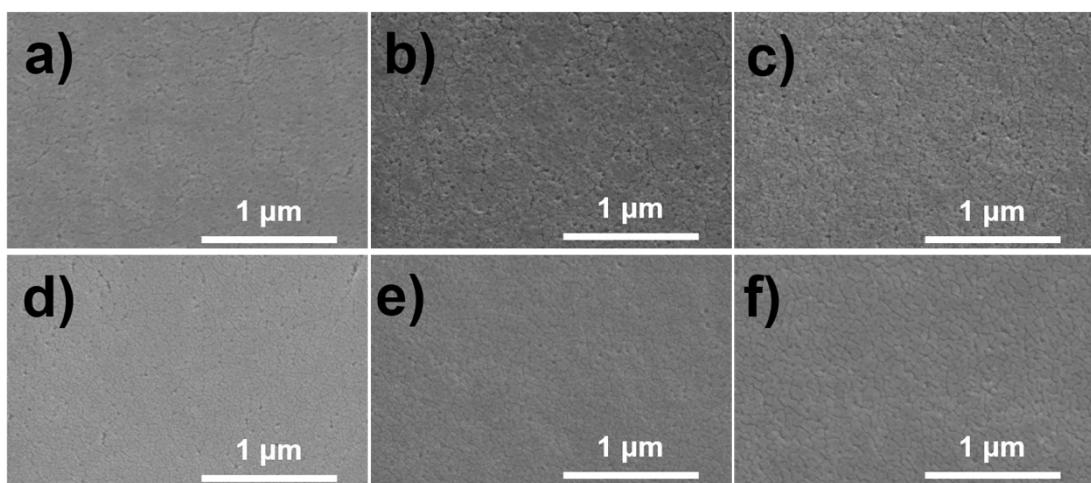


Fig. S13. Surface SEM images of a) PS support and PS support with different annealing temperature: b) 90 °C; c) 100 °C; d) 110 °C; e) 120 °C; f) 130 °C.

Table S1. Pore size and porosity for PS support before and after heated.

| | PS support | Heated PS support |
|---------------------------|------------|-------------------|
| Most probable aperture/μm | 0.21 | 0.065 |
| Minimum pore size/μm | 0.079 | 0.063 |
| Average pore size/μm | 0.17 | 0.095 |
| Porosity/% | 61 | 49 |

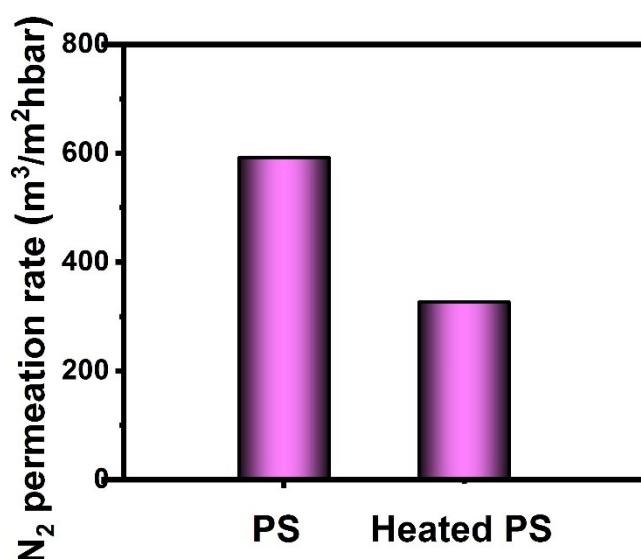


Fig. S14. N₂ permeation rate for a PS support before and after being heated.

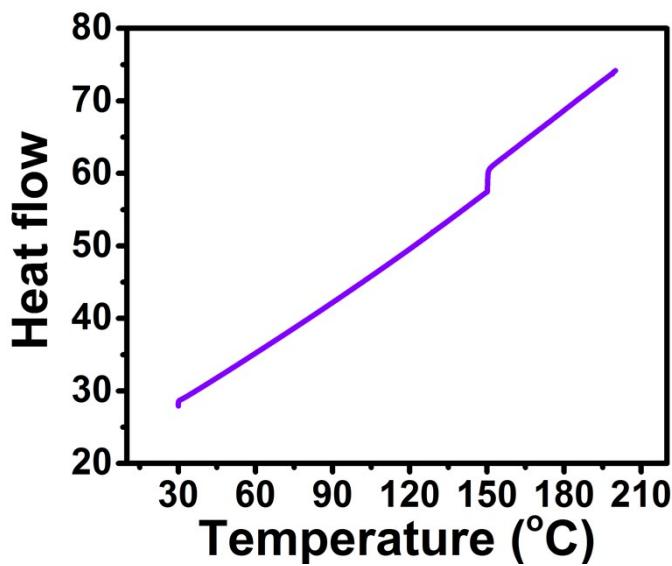


Fig. S15. DSC trace of the PS support.

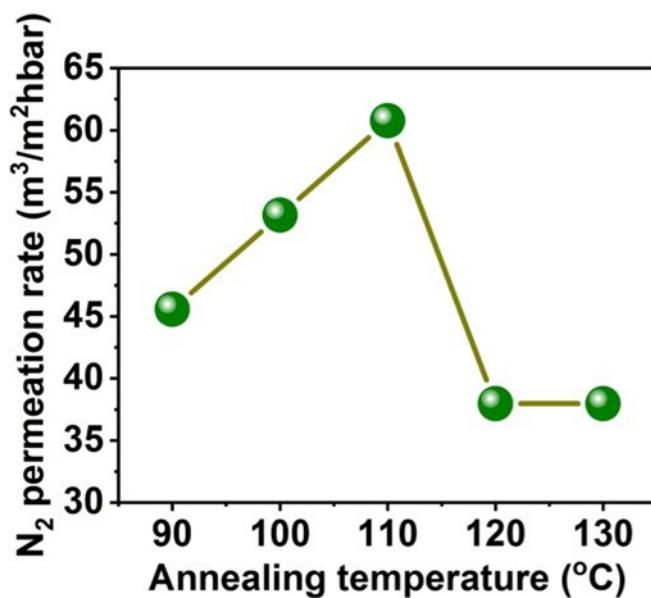


Fig. S16. N_2 permeation rate of ZIF-67/W3000-nc membrane at different annealing temperatures.

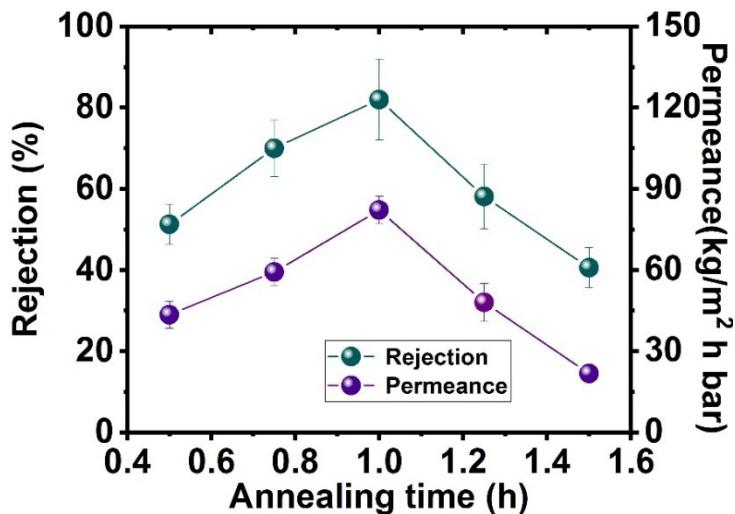


Fig. S17. Effects of annealing time on the separation performance of the ZIF-67/W3000-nc membranes. (Separation condition: 100 mg/L Na_2SO_4 aqueous solution)

(Preparation conditions: $C_{\text{Co}(\text{NO}_3)_2} = 1.6 \text{ mol/mL}$; $C_{\text{H-mim}} = 0.5 \text{ mol/mL}$; concentration of W3000, 0.05 wt.%; liquid level interval, 6 cm; annealing temperature, 110 °C)

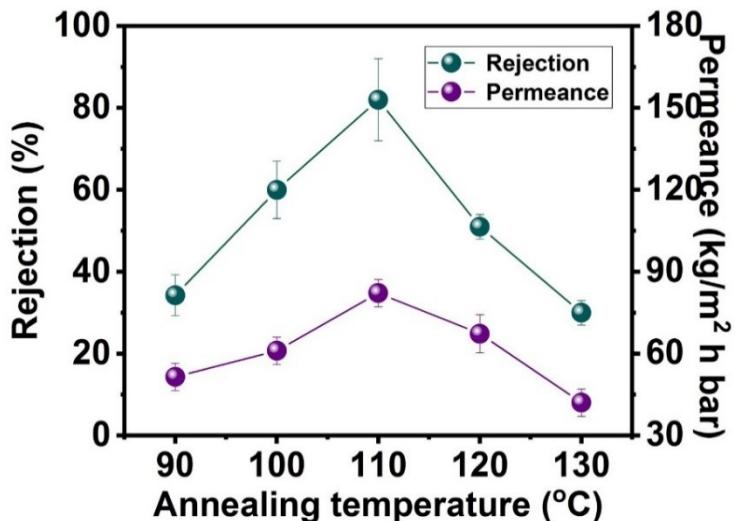


Fig. S18. Effects of annealing temperature s on the separation performance of the ZIF-67/W3000-nc membranes.

(Separation condition: 100 mg/L Na_2SO_4 aqueous solution)

(Preparation conditions: $C_{\text{Co}(\text{NO}_3)_2} = 1.6 \text{ mol/mL}$; $C_{\text{H-mim}} = 0.5 \text{ mol/mL}$; concentration of W3000, 0.05wt.%; liquid level interval, 6 cm; contra-diffusion time, 5 min; annealing time, 1 h)

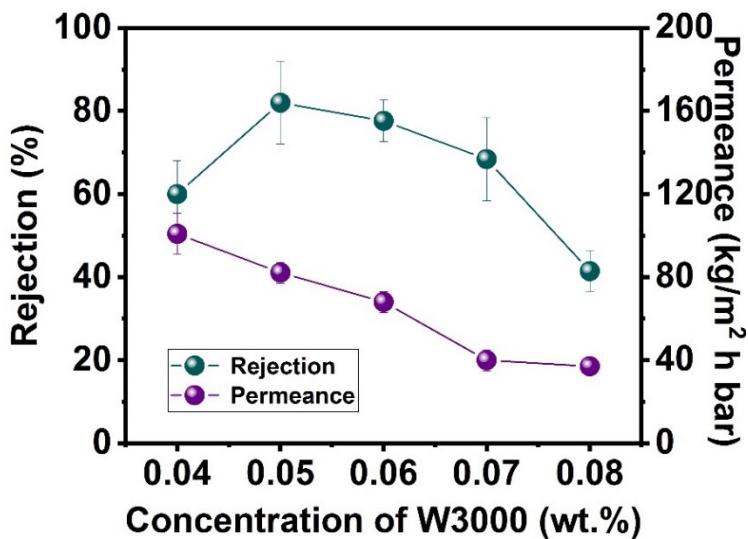


Fig. S19. Effects of W3000 concentration on the separation performance of the ZIF-67/W3000-nc membranes.

(Separation condition: 100 mg/L Na₂SO₄ aqueous solution)

(Preparation conditions: C_{Co(NO₃)₂} = 1.6 mol/mL; C_{H-mim} = 0.5 mol/mL; liquid level interval, 6 cm; contra-diffusion time, 5 min; annealing time, 1 h; annealing temperature, 110 °C)

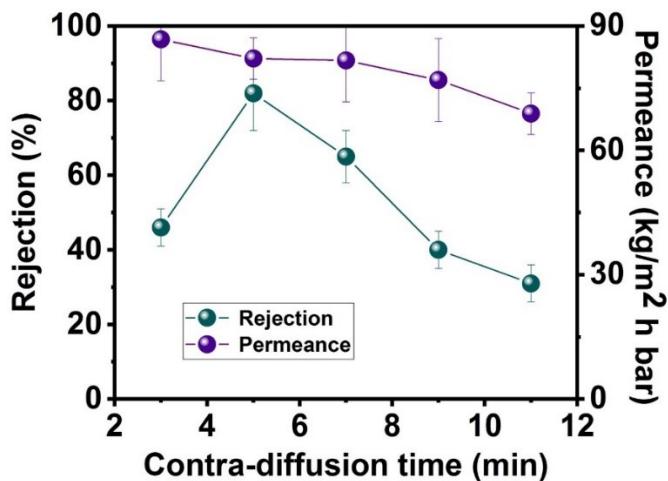


Fig. S20. Effects of contra-diffusion time on the separation performance of the ZIF-67/W3000-nc membranes.

(Separation condition: 100 mg/L Na₂SO₄ aqueous solution)

(Preparation conditions: C_{Co(NO₃)₂} = 1.6 mol/mL; C_{H-mim} = 0.5 mol/mL; concentration of W3000, 0.05wt.%; liquid level interval, 6 cm; annealing time, 1 h; annealing temperature, 110 °C)

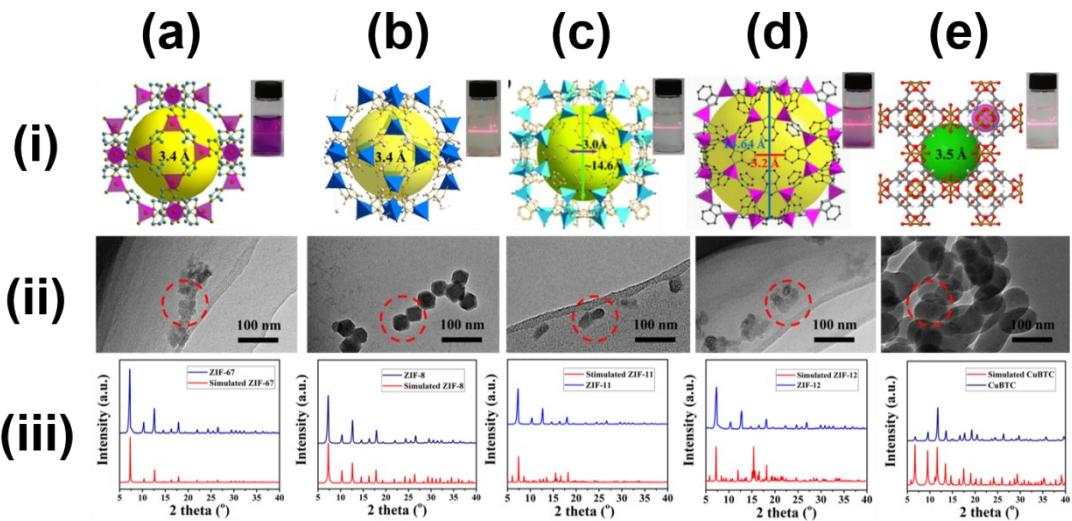


Fig. S21. a) ZIF-67; b) ZIF-8; c) ZIF-11; d) ZIF-12; e) HKSUT-1 crystals with i)-iii) TEM images and PXRD patterns.

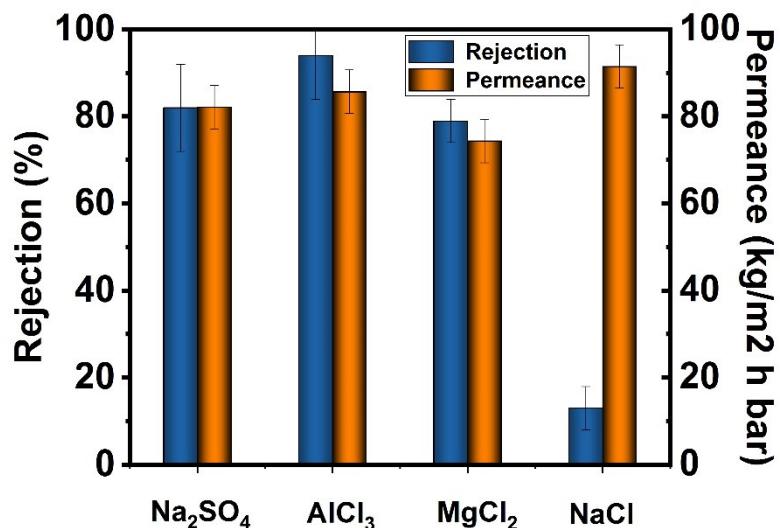


Fig. S22. Separation performance of the ZIF-67/w3000-nc membranes.

(Separation condition: 100 mg/L Na₂SO₄, AlCl₃, MgCl₂, NaCl aqueous solution)

(Preparation conditions: C_{Co(NO₃)₂} = 1.6 mol/mL; C_{H-mim} = 0.5 mol/mL; concentration of W3000, 0.05wt.%; liquid level interval, 6 cm; annealing time, 1 h; annealing temperature, 110 °C)

Table S2. Pore size of different polymer supports.

| | PS support | PVDF support | PAN support | PES support |
|---------------------------------------|------------|--------------|-------------|-------------|
| Most probable aperture/ μm | 0.21 | 0.28 | 0.039 | 0.017 |
| Minimum pore size/ μm | 0.079 | 0.23 | 0.016 | 0.011 |
| Average pore size/ μm | 0.17 | 0.29 | 0.027 | 0.023 |

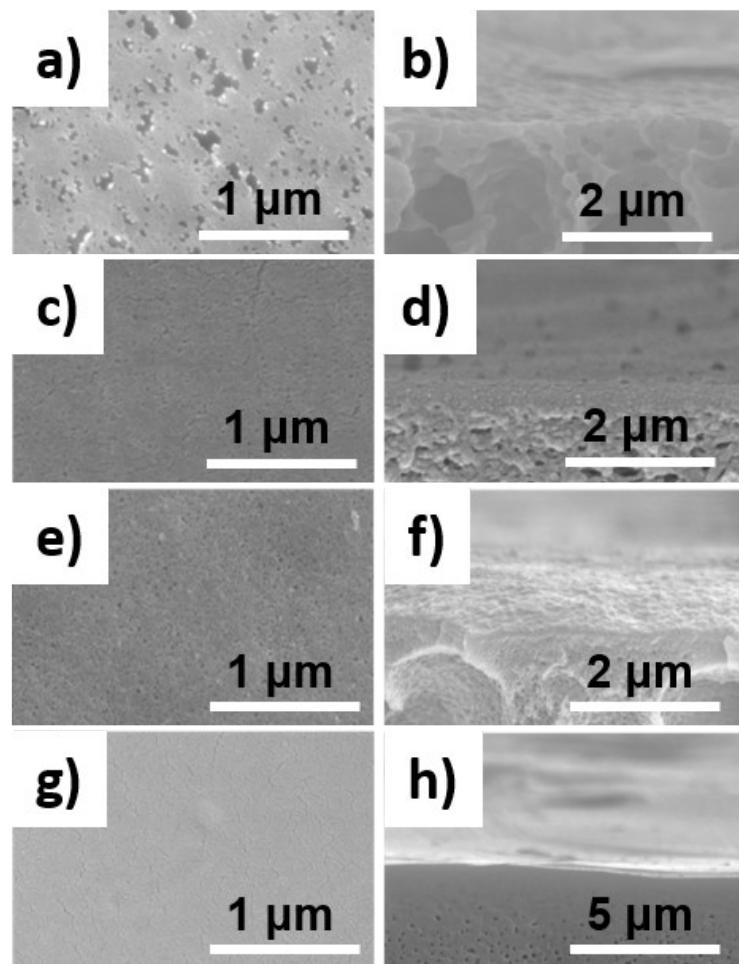


Fig. S23. Top-view and cross-section images of different polymer supports: a-b) PVDF support; c-d) PS support; e-f) PAN support; g-h) PES support.

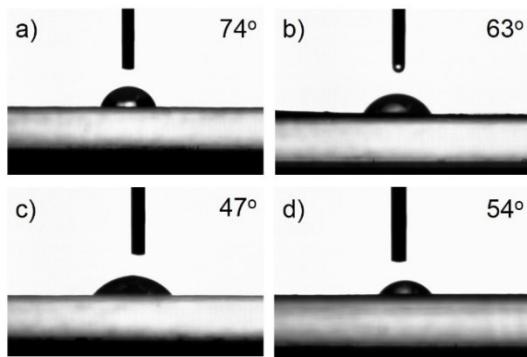


Fig. S24. Static water contact-angle of various substrates. a) PVDF; b) PS; c) PAN; d) PES.

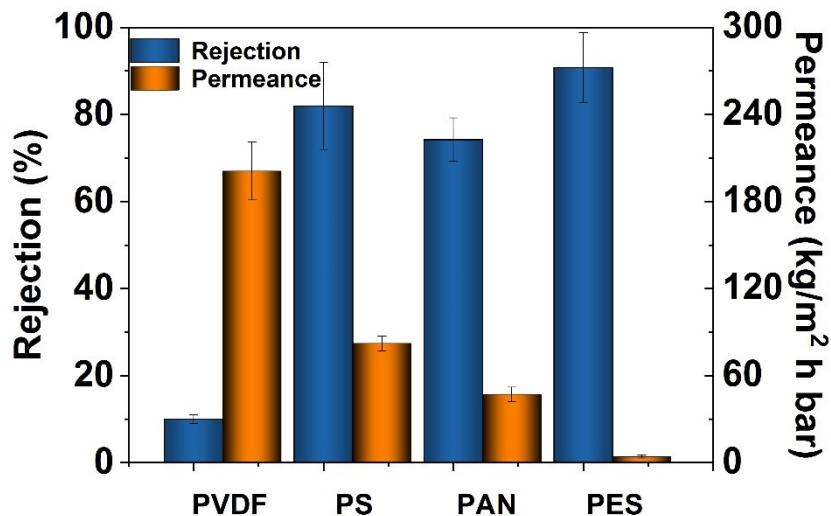


Fig. S25. Effects of polymer supports on the desalination performance of membranes.

(Separation condition: 100 mg/L Na_2SO_4 aqueous solution)

(Preparation conditions: $C_{\text{Co}(\text{NO}_3)_2} = 1.6 \text{ mol/mL}$; $C_{\text{H-mim}} = 0.5 \text{ mol/mL}$; concentration of W3000, 0.05 wt.%; liquid level interval, 6 cm; annealing time, 1 h; annealing temperature, 110 °C)

Supplementary References

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