1	Supplementary Information for
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3	Freestanding interconnected nanocluster textiles for efficient oxygen evolution reaction
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5	Higashi et al.
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7	Corresponding Author: Shougo Higashi (shigashi@mosk.tytlabs.co.jp).
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11	This PDF file includes:
12	
13	Supplementary Figs. 1-20, Tables 1-4, and refs.1-19
14	
15	



b











400 460









2000

Fiber diameter (nm) 100 2 wt% 80 60 4 wt% 8 wt % 40 16 wt % 20 0 1200 ((1800 0 200 400 600 800 1000

g

Frequency

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0

Percentage (%)

100 160 220 280 340

а

16

Fiber diameter (nm)

17 Supplementary Fig. 1: Representative SEM images and fiber diameter distributions of

- 18 electrospun PVP nanofibers. a, 2 wt.%, b 4 wt.%, c 6 wt.%, d 8 wt.%, e 10 wt.%, and f 16
- 19 wt.% of PVP in methanol solution. The PVP concentration is mentioned at the top left of the
- 20 figure. The average fiber diameter is shown at the top right of the histogram. g, Summary of fiber
- 21 diameter distribution for different concentrations of PVP in methanol solution.







26 structure. The weight fraction of PVP, MeOH, and H_2O and average fiber diameter are shown at 27 the top left of the SEM image and top right of the histogram, respectively.

- 27 the top left of the SEW image and top fight of the instogra. 28
- 29



- Supplementary Fig. 3: Fiber diameter distributions of IrO_2 textile and pristine electrospun PVP fiber. a, Diameter distributions for pristine electrospun PVP nanofibers and b, for IrO_2 textiles (271 nm ID with 100 μ g-Ir cm⁻²).
- 34



37 Supplementary Fig. 4: IrO₂ film deposited next to the catalyst textile for Ir mass loading

38 estimation. a, XRR curve, b, SEM image, and c, the fitting parameters obtained from the XRR

39 curve of the IrO₂ film deposited on the Si substrate placed next to the catalyst textile during

40 sputtering. The raw data and the fitting curve are represented by the dots and solid line,

41 respectively. The IrO₂ thickness and Si density were fixed parameters. The EDLC of this film

42 was also high over 200 Fg^{-1} , a same level to the IrO_2 textile we prepared in this work. However,

43 the lack of transferability and durability of this film (Fig. 1), which makes it difficult for

analyzing the surface of the sample at the atomic level, limits practical application despite highEDLC.

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- Supplementary Fig. 5: IrO_2 catalyst textile after long-term exposure to the electron beam in TEM. a, TEM image of the IrO_2 catalyst textile immediately after observation and b, after 42
- min of irradiation. Corresponding FFT images are also shown.



- 56 Supplementary Fig. 6: Pt on PVP film and on a nanofiber textile. a, Photograph of Pt on
- 57 PVP film and on a nanofiber textile before immersion in water and **b**, after immersion into water.
- 58 While the Pt film disintegrated after immersion, the Pt textile retained its morphology.
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- 60



85 Supplementary Fig. 7: Structure and morphology of an IrO₂ nanocluster textile.

86 **a**, Low-magnification TEM image of a 271 nm ID IrO_2 catalyst textile with mass loading of 100

87 μ g-Ir cm⁻²_{geo}. **b**, HRTEM image of the surface of the IrO₂ catalyst textile (the dotted circles

88 outline the nanoclusters, which form a column ~ 5 nm in diameter). **c**, Fast Fourier Transform

89 (FFT) pattern of the TEM image shown in (**b**). The Miller index of the IrO_2 rutile structure 90 estimated from the d-spacing is assigned in the image; these values are consistent with the XRD

- 91 results (Supplementary Fig. 3).
- 92





96 Supplementary Fig. 8: Typical XRD pattern of IrO₂ catalyst textiles. An IrO₂ catalyst textile

97 was prepared by annealing at 300 °C and 450 °C for 10 min. The observed peaks matched with

98 those of rutile IrO₂ (PDF#00-015-0870. See Supplementary Table 4 for d-spacing).



- 103 Supplementary Fig. 9: Structure and morphology of an IrO_2 nanocluster textile. a, HR-104 TEM image of the IrO_2 catalyst textile with a mass loading of 10 μ g-Ir cm⁻²_{geo} annealed at 450 °C. 105 b, Magnified image of (a). Crystal twinning was clearly observed in (c). Surface atoms are 106 marked by circles in the close-up image.





- 110 Supplementary Fig. 10: SEM, HRTEM, and FFT images of Pt textiles. a, SEM and b,
- 111 HRTEM image of a Pt nanocluster array formed on a PVP nanofiber prepared using 8 wt.% PVP
- 112 methanol solution. **c**, FFT pattern of the HRTEM image shown in (**b**). Assigned Miller indices
- 113 for the diffraction spots of Pt are shown. d, SEM, e, f, HRTEM and h, DF-STEM image of the Pt
- 114 nanocluster array prepared by depositing Pt on a PVP nanofiber prepared using 2 wt.% PVP
- 115 dissolved methanol solution and **g**, FFT pattern of the HRTEM image shown in (**f**). The Pt
- 116 textiles were prepared by depositing Pt on the as-prepared electro-spun polymer textiles in a
- 117 vacuum chamber by magnetron RF sputtering. During sputtering, the pressure was 7 Pa with Ar
- 118 gas flow.
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122 Supplementary Fig. 11: SEM, HRTEM, and FFT images of an Au textile.

- 123 a, SEM and b, HRTEM image of Au nanocluster arrays formed on PVP nanofibers made of 8
- 124 wt.% PVP solution. c, FFT pattern of the HRTEM image shown in (b). The Au textile was
- 125 prepared by depositing Au on the as-prepared electro-spun polymer textiles in a vacuum
- 126 chamber by magnetron RF sputtering. During sputtering, the pressure was 7 Pa with Ar gas flow.
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129 Supplementary Fig. 12: Estimation of electric double-layer capacitance (EDLC) for all of

130 **the samples shown in Fig. 3.** \mathbf{a} - \mathbf{j} IrO₂ catalyst textiles with different IDs, mass loadings, and 131 annealing temperatures. \mathbf{k} , Ir foil, \mathbf{l} , Pt textile, and \mathbf{m} , Pt foil. The EDLC is the average of the

132 absolute value of the linear slope fit to the data. To estimate the EDLC, we confirmed the

- 133 absence of any noise and faradaic current for the CV at 1.00 V vs. RHE, where we read the
- 134 anodic and cathodic current. The EDLC values are summarized in **Supplementary Table 2**.



Supplementary Fig. 13: BET characterization of IrO₂ textile. a, Kr adsorption isotherms at -196 °C of IrO₂ textile supported on polyimide film (filled circles). BET surface area was calculated from the linear section of BET plot (P/P₀ = 0.09 - 0.3). 3×3 cm² IrO₂ textile (271 nm ID) of 100 μ g_{Ir} cm⁻² was transferred onto a 3.5 × 3.5 cm² polyimide film (0.05 mm thickness), and then annealed at 300°C for 10 min. Nine of these samples were prepared, cut into $5 \times 5 \text{ mm}^2$, and introduced into the BET measurement cell. Total amount of the BET measured IrO2 textile and polyimide film was 0.0094 g and 0.8172 g, respectively. We confirmed that the BET surface area of polyimide film was negligibly small (open squares). b, The BET specific surface area of the IrO₂ textile compared with previous literature for IrO₂ nanoparticle^{1, 2, 3}.



152 Supplementary Fig. 14: Ohmic and capacitive corrections of the as-measured OER activity

153 of an IrO₂ textile. The as-measured OER activity of the IrO₂ textile ("raw data", dashed black 154 line) is ohmically corrected with the measured ionic resistance of 1.032Ω . The ohmic-corrected

155 OER current is then capacitance-corrected by taking an average of forward and backward scans

155 OER current is then capacitatice-corrected by taking an average of forward and backward scale 15(-(2)) (Secondary setup 2) to significate the final shares de OER estimate (selid even a line)

156 (Supplementary Fig. 12c) to yield the final electrode OER activity (solid orange line).

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165 Supplementary Fig. 15: XPS analysis for 271 nm ID IrO₂ catalyst textiles of different

- 166 **annealing temperature (300, 350, 400, and 450** °C). **a**, Ir 4f peak position for IrO₂ textile.
- 167 Dashed line represents peak position for IrO₂ powder. **b**, OH concentration estimated from XPS
- 168 O 1s spectra (Fig. 5 in the main text). Dashed line represents OH concentration for IrO₂ powder.
- 169 IrO_2 textiles have a higher OH concentration than IrO_2 powder (b). This suggests that the IrO_2
- 170 textiles are more reduced, consistent with the lower peak positions of Ir 4f (a). Upon annealing,
- 171 the OH concentration decreased and Ir 4f peak shifts to higher binding energy, indicating
- 172 oxidization of Ir occurred.
- 173
- 174



189 the IrO₂ textile and the control samples of Ir and IrO₂ pellets. Fig. 5d in main text. **b**, Fourier 190 transforms of EXAFS spectra for k = 2.5-11 Å⁻¹ and EXAFS simulation. The fitting parameters

- 191 are summarized in Supplementary Table 3.
- 192
- 193
- 194



Supplementary Fig. 17: LSV curves of IrO2 textiles annealed at different temperatures. LSVs obtained for 271 nm ID IrO₂ catalyst textiles of different annealing temperature (300, 350, 400, and 450 °C). Ir loading is 100 μ g-Ir cm⁻² geo.



218 Supplementary Fig. 18: Mass activity of IrO₂ and their XPS spectra from reference ¹ a, O

219 1S XPS spectra of different IrO₂ samples from Fig. 4b of Ref.¹. **b**, Mass activity at 1.48 V vs.

220 RHE with respect to EDLC were calculated and reproduced from Fig. 5a of Ref.¹, showing the

221 higher activity of samples with OH rich surfaces.





225 Supplementary Fig. 19: Comprehensive plots of catalytic activity and stability. a, Potential required to reach 10 mA cm⁻²_{geo} for IrO₂ textiles with different Ir loadings (100, 300, and 500 µg. 226 Ir cm⁻² geo are represented by filled circles, squares and filled squares) and a flat IrO₂ film with Ir 227 loadings of 100 µg-Ir cm⁻² geo (open circles). After linear sweep voltammetry (LSV), a constant 228 229 current of 10 mA cm⁻² geo was applied for 2 h and the process was repeated. A constant current 230 produced bubbles and increased the resistivity; thus, the lines connecting the circles for each 231 sample show the intrinsic potentials to IrO_2 textiles. **b**, The change in potential after 2 h of 232 durability testing for IrO₂ textiles with different Ir loadings; the x-axis represents initial 233 overpotential and the y-axis represents overpotential after the 2 h of stability testing. For 234 comparison, the results of previously reported pure IrO₂ catalysts are plotted as blue open circles 235 (A: ref.⁴, B: ref.⁵, C: ref.⁶). The catalysts that fall within the region surrounded by blue dashed 236 lines are suggested to be practically useful^{5, 6}. c, Areal activity of a 271 nm ID IrO₂ textile with Ir 237 loading of 100 µg cm⁻² and Ir foil at a constant overpotential of 250 mV (or 1.48V vs. RHE), 238 compared with the result reported previously for Polyoxometalate electrocatalyst (Ba_8) 239 $[Co_9(H_2O)_6(OH)_3(HPO_4)_2(PW_9O_{34})_3]$ · 55H₂O) denoted as Ba[Co-POM])⁷. At 12 and 24 h, the test was aborted to measure the impedance and continued until 27.5 h for comparison. 240

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Supplementary Fig. 20: XPS spectra before and after the stability test for 300 °C annealed

IrO₂ textiles with Ir loading of 100 µg-Ir cm⁻²geo. a, XPS wide scan results and XPS at valence

bands (b), Ir 4f (c), O 1s (d) and S 2p (e) are shown. A constant overpotential of 250 mV (or

1.48V vs. RHE) was applied for indicated time in the figures. We observed an increase for S,

- indicating surface poisoning.

254 Supplementary Table 1: Summary of the OER activity of pure IrO₂ catalysts

- 255 a: Ir loadings were calculated from the catalyst loading and chemical composition. E.g. when the IrO_2 loading is 0.1
- 256 mg, the Ir loading is $0.086 \text{ mg} = 0.1 \times 192 / (192 + 32)$.
- 257 b: Calculated using reported electrochemical surface area (ECSA) and 0.627 mFcm⁻² of the areal capacity of IrO₂
- 258 film in 0.5 M H_2SO_4 .
- 259 c: Calculated using reported ECSA and 0.14 mFcm⁻² of the areal capacity of polished glassy carbon electrode in 1 M 260 H_2SO_4 .
- 261 d: Estimated from the average current between 1 to 1.23 V in the CV curve swept at 20 mV s⁻¹.
- 262 e: Calculated using reported mass activity and TOF.
- 263 f: $Ir(acac)_3 = Iridium acetylacetonate, Ir(CH_3COCHCOCH_3)_3$.
- 264 g: The values were read from electrochemical measurement data.
- 265 h: Estimated from the current @ 1.48 V vs. RHE and anodic charge reported in the literature.
- 266 i: Calculated by dividing the current @ 1.48 V vs. RHE by the EDLC (F g⁻¹).
- 267 j: Specific activity is defined as the current @ 1.48 V vs. RHE divided by the ECSA. ECSA is defined as the EDLC
- 268 (mF cm_{geo⁻²}) of the catalyst divided by 0.035 mF cm_{geo⁻²}, which is the capacitance of a flat planar electrode in acidic
- 269 media⁵.

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Morphology	Ir loading (mg _{Ir} cm ⁻²)	EDLC (F g _{ir} -1)	Ir source	Electrolyte	Potential @ 10 mA cm _{geo} - ² (V vs. RHE)	Mass Activity @ 1.48 V vs. RHE (A g _{lr} ⁻¹)	TOF @1.48 V vs. RHE (s ⁻¹)	Specific activity @ 1.48 V vs. RHE (µA cm ⁻² _{ECSA}) ^j	Ref.
271 nm ID textile	0.1	228	Bulk Ir metal	$0.5 \mathrm{~M~H_2SO_4}$	1.51	36	0.159	5.57	This study (See Table S2)
Thin film	-	-	$Ir(CH_3COO)_n$	0.1 M HClO ₄	1.55 g	-	0.020 h	0.70	8
					1.55 g		0.037 ^h	1.30	
					1.6 g		-	-	
			Ir(acac) ₃ ^f	$1 \mathrm{M} \mathrm{H}_2 \mathrm{SO}_4$	1.45 g				9
					1.56 g				
Commercial powder	0.012	158 ^b	-	0.1 M HClO ₄	-	1.4 g	0.009 ⁱ	0.32	10
Nanoparticle with carbon black	0.01	797 ^d	Ir(CH ₃ COO) ₃	0.05 M H ₂ SO	1.51 s	23 g	0.029 ⁱ	1.02	11
Nanoparticle	0.18 a	-	K ₂ IrCl ₆	0.1 M HClO ₄	1.55 g	7.4 g	_	-	12
	0.77 ^a	124		0.5 M H ₂ SO ₄	1.522	4.2 g	0.034 ⁱ	1.19	13
	0.086 ^a	177 °	Ir(acac) ₃ ^f	0.1 M HClO ₄	-	4.0	0.022 ⁱ	0.77	1
		151 °				0.8 g	0.005 ⁱ	0.18	
		102 e				0.6 g	0.006 ⁱ	0.21	
		50.6 °				0.7 ^g	0.014 ⁱ	0.49	
	0.043 a	116	IrCl _x ·yH ₂ O		1.67 g	3.5	0.030 ⁱ	1.05	14
	0.171 ª	166	K ₂ IrCl ₆	0.5 M H ₂ SO	1.527	11.0 g	0.066 ⁱ	2.31	15
	0.153	104	(NH ₄) ₂ IrCl ₆		1.537	4.1 g	0.020 ⁱ	0.7	16
	0.214 ª	334 °	_	$1 \text{ M H}_2\text{SO}_4$	1.58 g	-	_	-	6
Nanoneedle		295 °			1.54 g				
Nanoporous architecture	_	_		0.1 M HClO ₄	1.53 g				17

Supplementary Table 2: Summary of EDLC and OER activity of IrO_2 catalyst textiles a Calculated by dividing the mass activity (A g $_{Ir}$ -1 @ 1.48 V) by the EDLC (F g $_{Ir}$ -1).

					EDLC				OER activity		
Sample	ID (nm)	Annealing temperature (°C)	Mass loading (µg Ir cm ⁻²)	Capacitance (mF)	Areal capacitance (mF cm ⁻²)	Mass capacitance (F g _{Ir} ⁻¹)	Potential (V @ 10 mA cm ⁻²)	Areal activity (mA cm ⁻² @ 1.48 V)	Mass activity (A g _{lr} ⁻¹ @ 1.48 V)	TOF (s ⁻¹ @1.48 V) ^a	Specific Activity (mA cm ⁻² _{ECSA} @ 1.48 V)
Ir foil	-	-	-	0.25	1.25	-	1.615	0.13	-	0.102	3.57
	151	300	100	4.46	22.70	227	1.511	3.45	34.46	0.152	5.32
	216	300	100	4.53	23.09	231	1.510	3.47	34.69	0.150	5.25
	271	300	100	4.48	22.84	228	1.511	3.63	36.35	0.159	5.57
	482	300	100	3.48	17.72	177	1.517	2.54	25.39	0.143	5.01
IrO ₂	623	300	100	3.38	17.21	172	1.522	2.51	25.07	0.146	5.11
textile	271	300	300	12.33	62.82	209	1.490	7.03	23.43	0.112	3.92
	271	300	500	19.20	97.76	195	1.480	10.08	20.17	0.103	3.61
	271	350	100	3.17	16.17	161	1.528	1.48	14.84	0.092	3.22
	271	400	100	2.19	11.15	111	1.537	0.86	8.61	0.077	2.70
	271	450	100	1.48	7.56	75	1.548	0.53	5.29	0.070	2.45

279 Supplementary Table 3: Coordination number (N), Debye Waller factor (σ^2), difference in

280 threshold energy (ΔE_0), and Ir-O bond length (R) obtained from nonlinear least-squares

281 curve fits of Fourier transforms of EXAFS spectra.

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Sample	Shell	Ν	$\sigma^2/\text{\AA}^2$	⊿E₀/eV	R/ Å	R-factor
Ir pellet	Ir-Ir	12	0.0026 ± 0.0006	9.09 ± 1.16	2.709 ± 0.005	0.007
IrO ₂ pellet	Ir-O	6	0.0008 ± 0.0016	12.99 ± 2.45	1.982 ± 0.012	0.013
	Ir-Ir oxide 1	2	0.0053 ± 0.0153		3.169 ± 0.077	
	Ir-Ir oxide 2	8	0.0087 ± 0.0478		3.602 ± 0.046	
IrO ₂ textile	Ir-O	6.06 ± 2.55	0.0031 ± 0.0041	15.96 ± 4.99	2.036 ± 0.028	0.039

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Supplementary Table 4: Miller indices and corresponding *d*-spacing of IrO₂ rutile, Ir, IrO₂ pyrite phase, and Pt ^{18, 19}.

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0.07886

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8	IrO ₂ rutile		Ir fcc		IrO ₂ pyrite		Pt	Pt		
9	hkl	d-spacing (nm)	hkl	d-spacing (nm)	hkl	d-spacing (nm)	hkl	d-spacing (nm)		
J	110	0.3178	111	0.2217	111	0.27343	111	0.2266		
	101	0.2582	200	0.1920	200	0.23665	200	0.1963		
	200	0.22488	220	0.1357	211	0.19336	220	0.1388		
	210	0.20119	311	0.1158	220	0.16739	311	0.1183		
	211	0.1696	222	0.1108	311	0.14270	222	0.1133		
	220	0.15903	400	0.0960	222	0.13676	400	0.0981		
	002	0.15771	331	0.0881	321	0.12648	331	0.0901		
	310	0.14227	420	0.0859	400	0.11837	420	0.0878		
	112	0.14133	422	0.0784	411	0.11149	422	0.0801		
	301	0.13542			331	0.10856				
	202	0.12914			420	0.10591				
	321	0.11604			422	0.09663				
	400	0.11247					-			
	222	0.11199								
	330	0.10602								
	312	0.10563								
	411	0.1031								
	103	0.1024								
	420	0.10058								
	213	0.09318								
	402	0.09157								
	510	0.08822								
	332	0.08799								
	431	0.08652								
	303	0.08609								
	422	0.0848								
	521	0.08075								
	323	0.0804								
	440	0 07953								

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