

**Facile Synthesis, Formation Mechanism and Thermo-chromic  
Properties of W-doped VO<sub>2</sub>(M) Nanoparticles for Smart Window  
Applications**

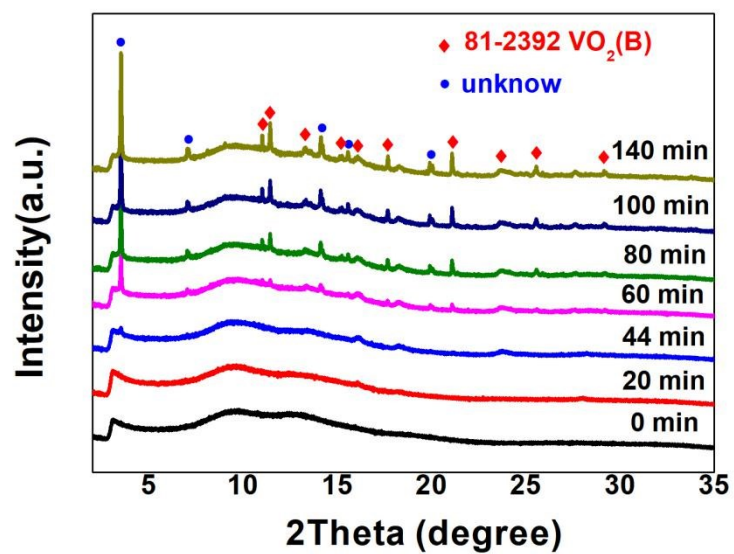
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**Figure S1** Several selected *in-situ* SR-XRD patterns during the synthesis of VO<sub>2</sub>(M) NPs.