Synthesis of Highly Active Carbon-encapsulated Ni₂P Catalysts by One-step Pyrolysis–phosphidation for Hydrodeoxygenation of Phenolic Compounds

Shuai Wang¹, Nan Jiang¹, Tianhan Zhu¹, Qiang Zhang¹, Chunlei Zhang¹,

Huan Wang¹, Yanguang Chen¹, Feng Li¹, Hua Song^{1,*}

1 Provincial Key Laboratory of Oil & Gas Chemical Technology, College of Chemistry & Chemical Engineering, Northeast Petroleum University, Daqing 163318, Heilongjing, China

*Corresponding author. Tel: 0459-6503167

E-mail: songhua2004@sina.com (Hua Song)



Fig. S1 EDS spectrum Ni₂P@C(3) catalyst.

	~	, , , , , , , , , , , , , , , , , , , ,			
Catalysts	Ni	Р	0	С	Ni/P
$Ni_2P@C(1)$	8.9	3.7	17.1	70.3	2.43
$Ni_2P@C(3)$	8.9	8.5	13.7	68.9	1.04
$Ni_2P@C(5)$	8.8	10.5	14.4	66.3	0.84
$Ni_2P@C(7)$	8.6	12.0	14.2	65.2	0.72
Ni ₂ P@C(10)	8.5	13.5	13.6	64.4	0.63

Table. S1 Quantitative elemental analysis of $Ni_2P@C(x)$



Fig. S2 Dehydration of cyclohexanol over Ni@C and Ni₂P@C(x) catalysts. Reaction conditions: T=250 °C, P=2 MPa, t=2 h



Fig. S3 HDO of phenol over Ni@C, and Ni+H₃PO₄(y) catalysts. Reaction conditions: T=250 °C, P=2 MPa, t=2 h.



Fig. S4 Hydrogenation of benzene over Ni@C and Ni₂P@C(x) catalysts. Reaction conditions: T=250 °C, P=2 MPa, t=2 h



Fig. S5 Effect of reaction temperature on HDO of phenol over $Ni_2P@C(3)$. Reaction conditions: P=2 MPa, t=2 h.



Fig. S6 Effect of reaction pressure on HDO of phenol over Ni₂P@C(3). Reaction conditions: T=250 °C, t=2 h.



Fig. S7 Effect of reaction time on HDO of phenol over $Ni_2P@C(3)$. Reaction conditions: T=250 °C P=2 MPa,