

Supplementary information

Electrospray interfacial polymerization for a loose NF membrane: Super-selective dye separation in saline dye wastewater treatment

Yesol Kang^a, Jaewon Jang^a, Yunho Lee^a, and In S. Kim^{a,*}

^aSchool of Earth Sciences and Environmental Engineering (SESE), Gwangju Institute of
Science and Technology (GIST), 123 Cheomdangwagi-ro, Buk-gu, Gwangju 61005,
Republic of Korea

* Corresponding author: Tel: +82-62-715-2436, e-mail: iskim@gist.ac.kr

Table S1. Characteristics of the dye molecules used in this study

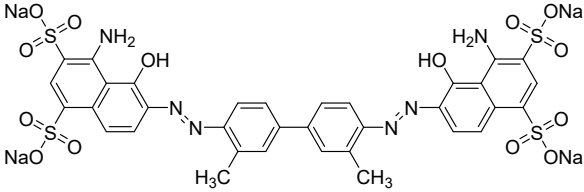
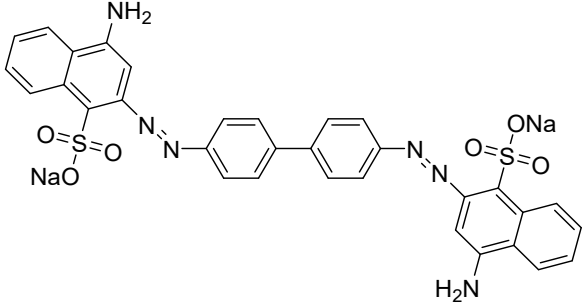
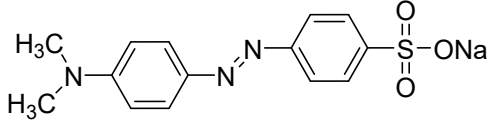
Dye name	Molecular formula	Molecular structure	Molecular weight (g mol ⁻¹)	Nature	UV adsorption (nm)
Evans blue	C ₃₄ H ₂₄ N ₆ Na ₄ O ₁₄ S ₄		960.8	Negative	606
Congo red	C ₃₂ H ₂₂ N ₆ Na ₂ O ₆ S ₂		696.7	Negative	495
Methyl orange	C ₁₄ H ₁₄ N ₃ NaO ₃ S		327.3	Negative	461

Table S2. C 1s, O 1s, and S 2p core-level XPS spectra of GO, and SGO.

	GO	SGO
C 1s		
O 1s		
S 2p	N/A	

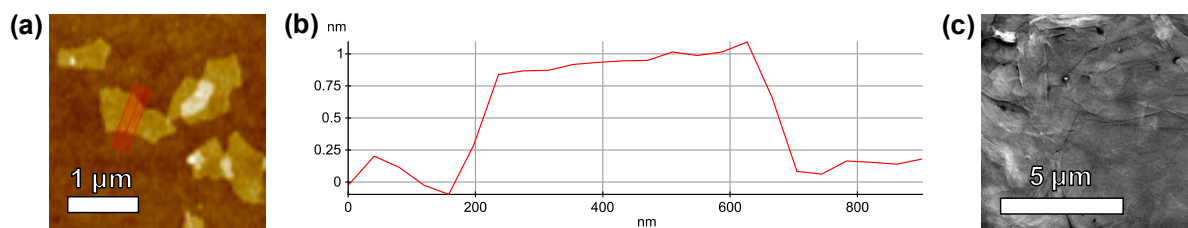


Fig. S1. (a) A tapping mode AFM image of SGO sheets and (b) the height profile of the AFM image. (c) The SEM image of SGO sheet at a magnification of $\times 10k$.

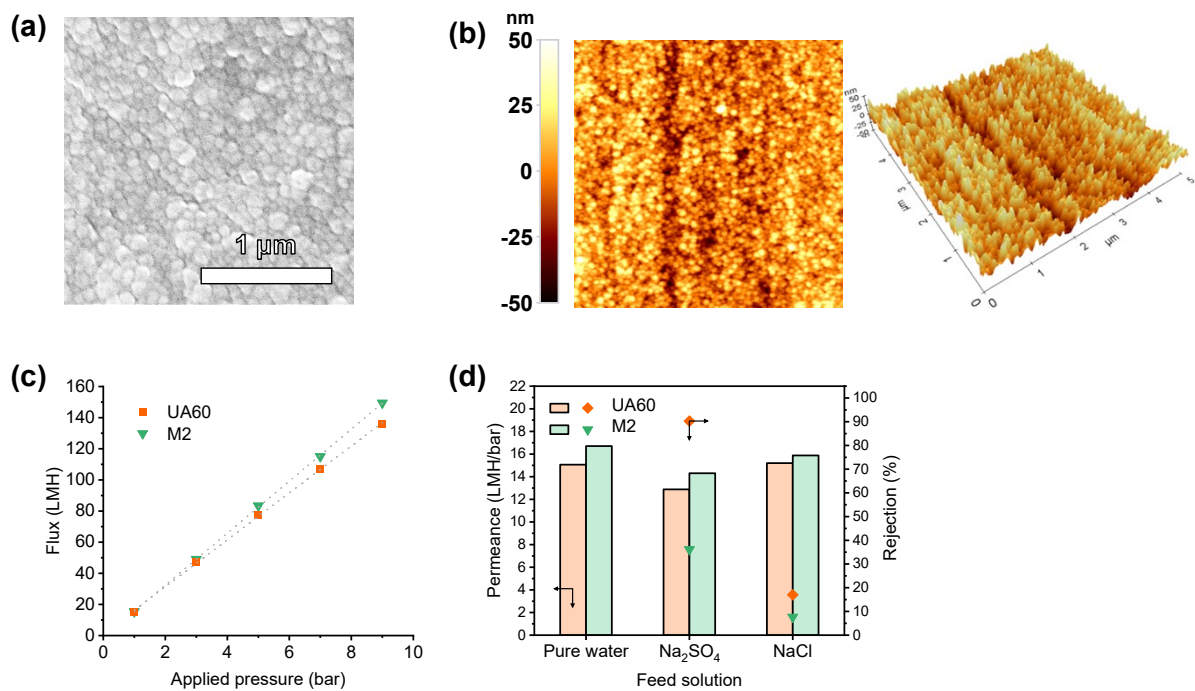


Fig. S2. (a) SEM surface images, (b) AFM surface scanning images of UA60 membrane, (c) pure water flux depending on the applied pressure (UA60 to 15.1 LMH bar^{-1}), and (d) permeance and salt rejection comparison of UA60 and M2 under operating pressure at 5 bar.

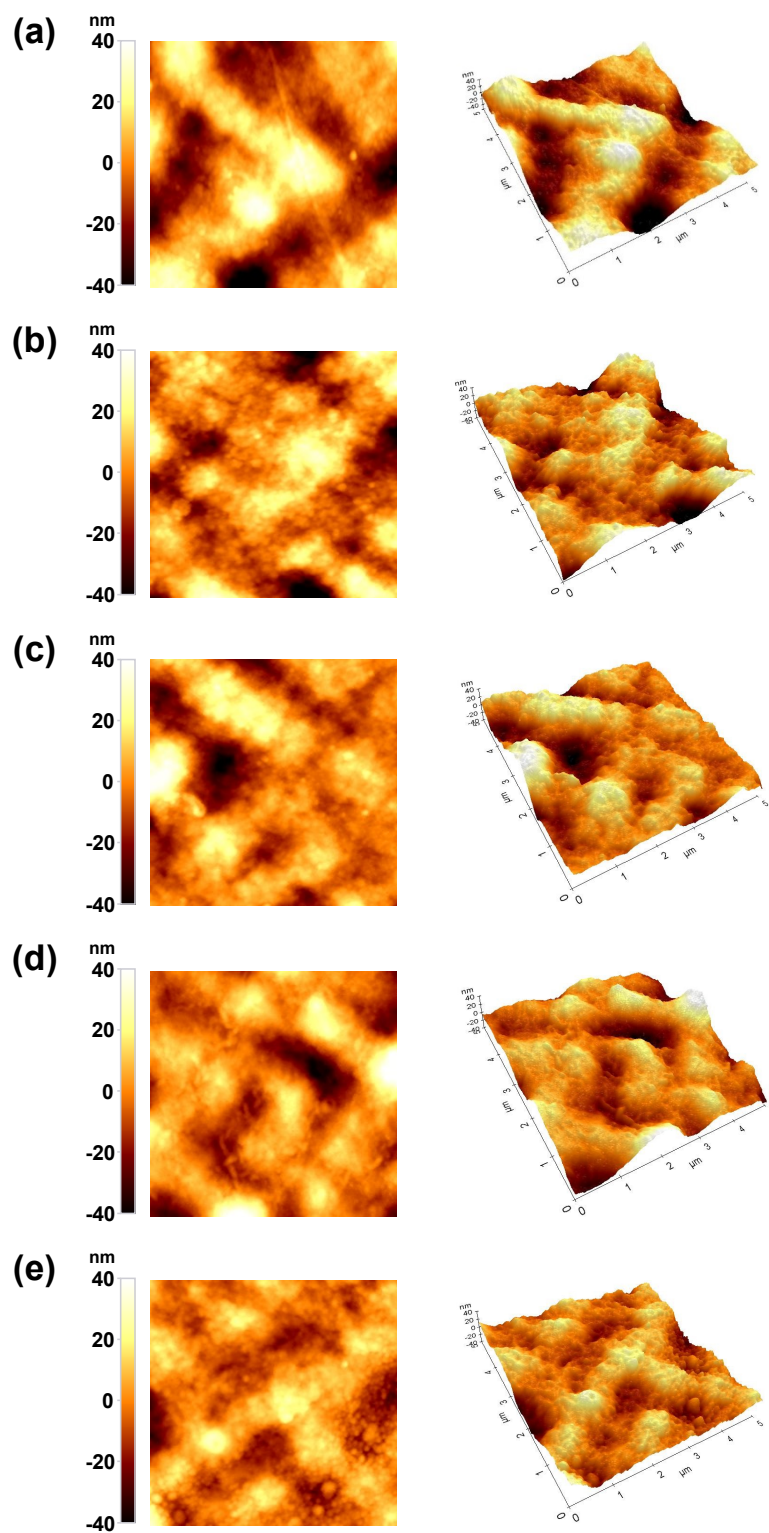


Fig. S3. Surface AFM images of SGO contained membranes: (a) M0, (b) M1, (c) M1.5, (d) M2, and (e) M3.

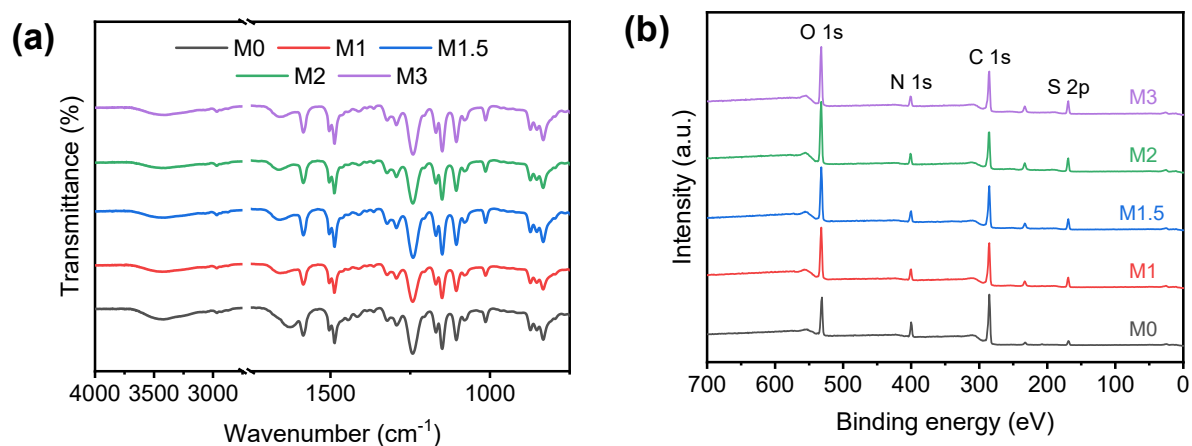


Fig. S4. (a) ATR-FTIR and (b) XPS spectra of the prepared membranes.

Table S3. The atomic percentage of element (%) obtained from XPS of membranes

Membrane	Elemental ratio (%)			
	C 1s	N 1s	O 1s	S 2p
M0	66.4	10.9	20.1	2.6
M1	58.8	8.4	27.2	5.6
M1.5	56.1	8.9	28.8	6.2
M2	52.1	7.9	32.2	7.8
M3	54.7	7.7	30.3	7.3

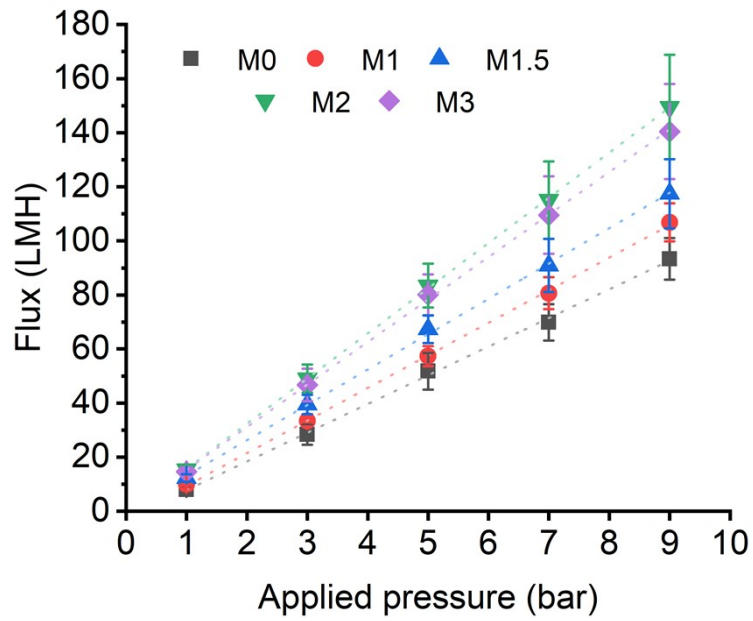


Fig. S5. Membrane flux differences depending on the applied pressure and membrane; PWP values of membranes are 11.0 ± 0.8 , 12.1 ± 0.9 , 13.1 ± 1.5 , 16.7 ± 2.2 , and 15.7 ± 2.0 LMH bar^{-1} , corresponding to M0, M1, M1.5, M2, and M3.

Table S4. Comparison of the permeance, dye rejection, and salt rejection.

Membrane	Permeance (LMH bar ⁻¹)	Dye	Dye rejection (%)	Salt	Salt rejection (%)	Ref.
GO-PCS	13.2	Direct black 38	99.7	NaCl	56.8	1
				Na ₂ SO ₄	87.8	
(PEI-modified GO)/PAA/PV A/GA	0.84	Congo red Methyl blue	99.5	NaCl	37.8	2
			99.3			
GOQDs-1	11.7	Congo red Methyl blue	99.8	NaCl	17.2	3
			97.6			
GO(120) NFM	11.1	Methyl blue	98.88	NaCl	27.86	4
GO@PAN	5	Congo red	99.9	NaCl	9.8	5
				Na ₂ SO ₄	56.7	
PDA-rGOC2	16.8	Congo red	99.6	NaCl	43.2	6
PAN/GO	5.5	Acid red 18	99.8	NaCl	10.9	7
		Methyl blue	100	MgCl ₂	11.3	
PES/Metformin/GO/Fe ₃ O ₄	9.02	Direct red 16	99	NaCl	15	8
HNTs- poly(NASS)/P ES	10.8	Reactive black 5	85.5	NaCl	6.9	9
				Na ₂ SO ₄	12	
Polypiperazine -amide NF	7.0	Reactive black 5	99.3	NaCl	66.7	10
				Na ₂ SO ₄	98.9	
UA60	15.1	EB	99.8	NaCl	17.0	
		CR	99.5	Na ₂ SO ₄	90.3	
M0	11.0	EB	99.5	NaCl	24.5	This work
		CR	99.9	Na ₂ SO ₄	52.8	
M2	16.7	EB	99.6	NaCl	7.7	
		CR	99.8	Na ₂ SO ₄	36.1	

References

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Table S5. BSA adsorption capability, and FRR of the fabricated membranes

Membrane	BSA adsorption capability ($\mu\text{g cm}^{-2}$)	FRR (%)	
		2nd cycle	3rd cycle
M0	33.9 \pm 3.3	88.5	87.9
M2	10.5 \pm 6.1	96.4	97.9