

**Supporting Information**

**Ni-Al/CoO<sub>x</sub> catalyzing hydrodeoxygenation  
of 5-hydroxymethyl furfural into 2,5-  
dimethylfuran at low-temperature without  
external hydrogen**

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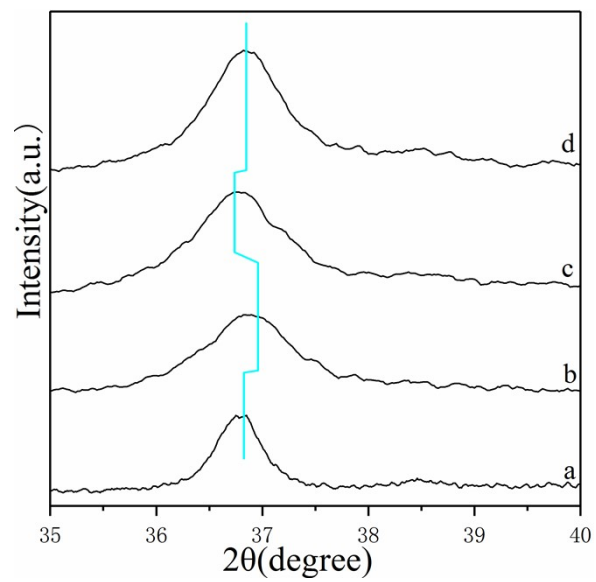
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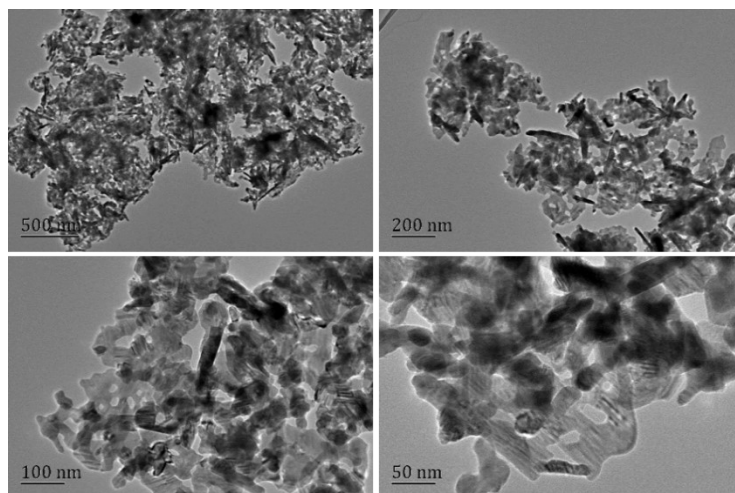
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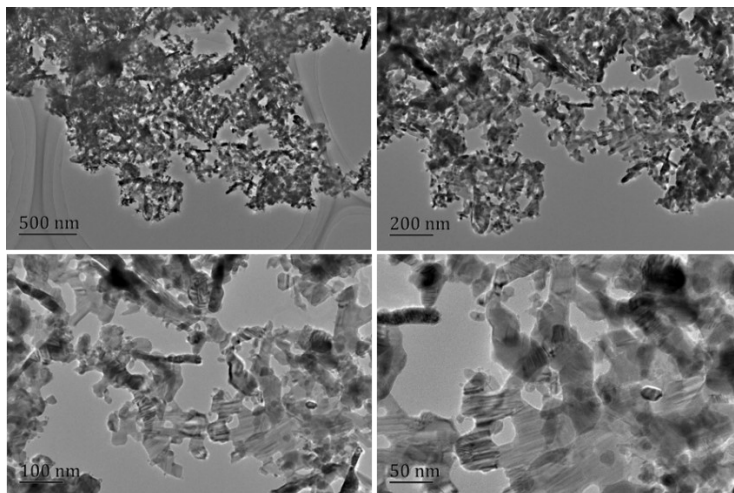
- 1. Fig. S1** XRD patterns of CoOx (a), Ni/CoOx (b), Al/CoOx (c) and Ni-Al/CoOx-1 (d) samples after calcination in the  $2\theta$  ranges of  $35\text{--}40^\circ$ , respectively.
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- 4. Fig. S4** TEM images of the Al/CoOx sample.
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- 6. Fig. S6** Pyridine-FTIR spectra for CoOx, Ni/CoOx, Al/CoOx and Ni-Al/CoOx-1 catalysts, recorded at (a)  $200^\circ\text{C}$  and (b)  $350^\circ\text{C}$ .
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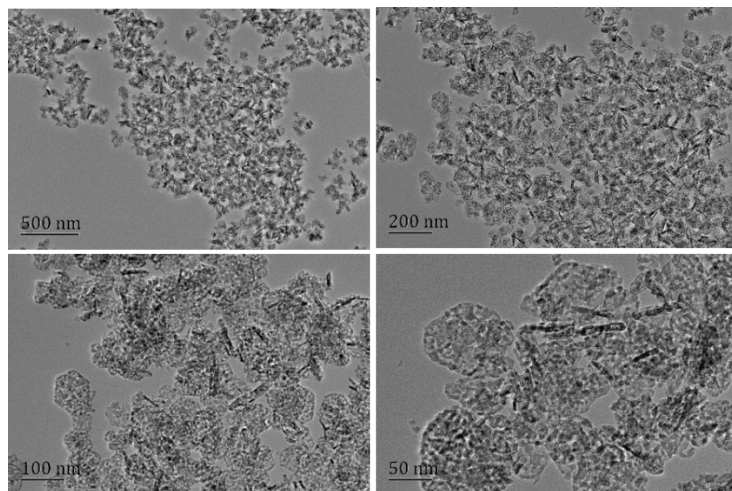
**Fig. S1** XRD patterns of CoOx (a), Ni/CoOx (b), Al/CoOx (c) and Ni-Al/CoOx-1 (d) samples after calcination in the  $2\theta$  ranges of 35-40°, respectively.



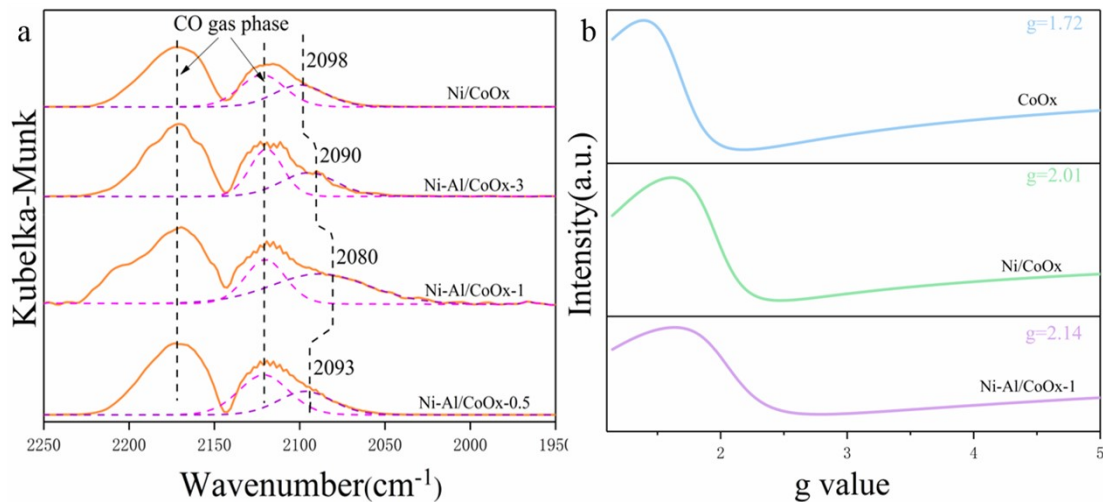
**Fig. S2** TEM images of the CoOx sample.



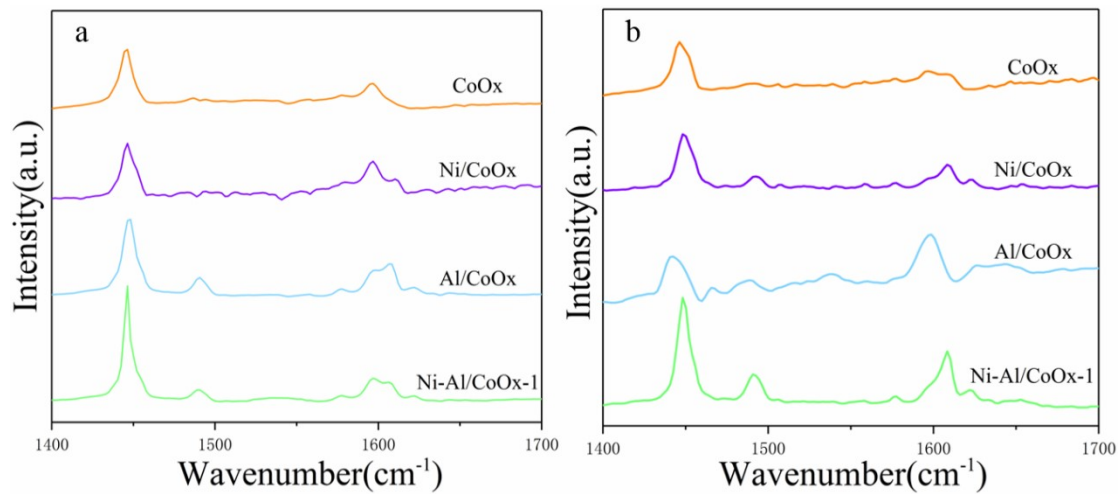
**Fig. S3** TEM images of the Ni/CoOx sample.



**Fig. S4** TEM images of the Al/CoOx sample.

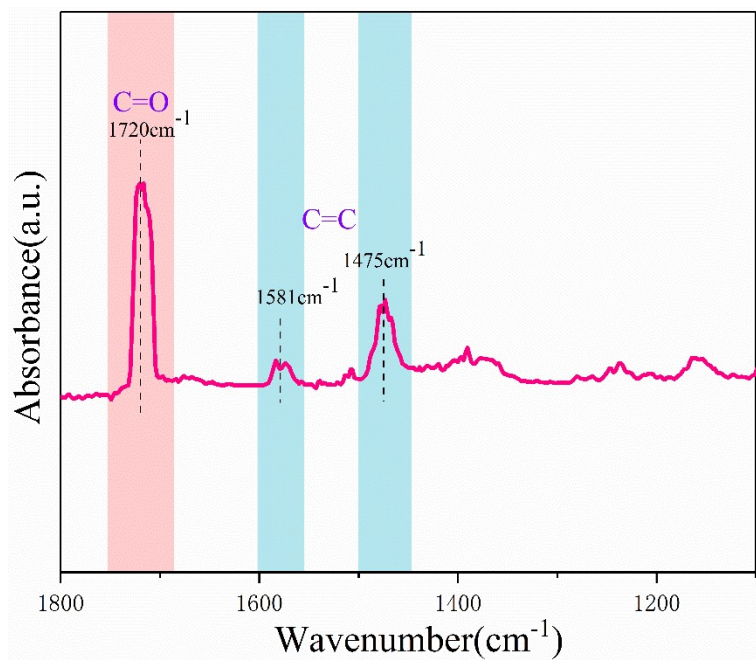


**Fig. S5** CO-DRIFTS spectra of Ni/CoOx, Ni-Al/CoOx-3, Ni-Al/CoOx-1 and Ni-Al/CoOx-0.5 samples at room temperature (a). EPR spectra of CoOx, Ni/CoOx and Ni-Al/CoOx-1 samples (b).

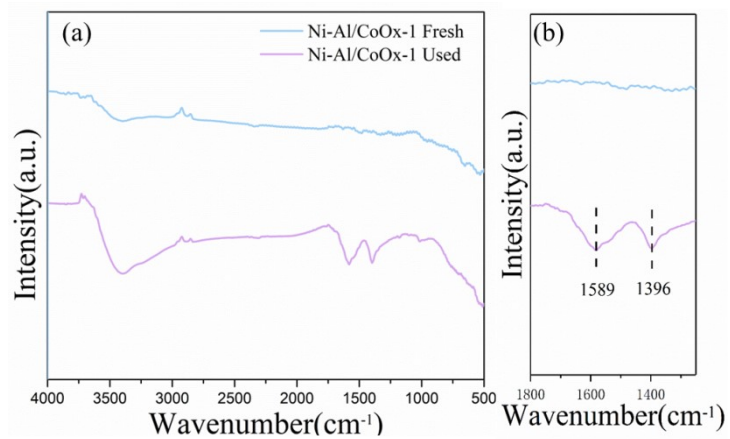


**Fig. S6** Pyridine-FTIR spectra for CoOx, Ni/CoOx, Al/CoOx and Ni-Al/CoOx-1 catalysts, recorded at (a) 200 °C and (b) 350 °C.

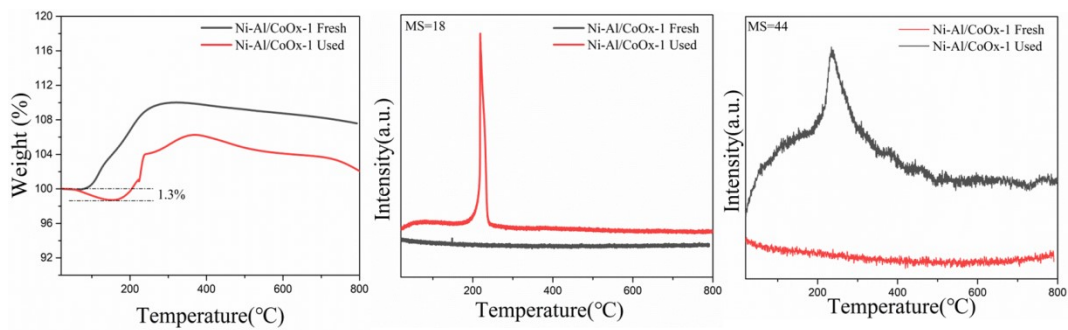




**Fig. S7** *In situ* DRIFT adsorption of furfural without catalysts.



**Fig. S8** FT-IR spectra of the fresh and used Ni-Al/CoOx-1 catalyst in the wavenumber ranges of 500-4000cm<sup>-1</sup> (a) and 1250-1800cm<sup>-1</sup> (b) respectively.



**Fig. S9** TG-MS of Ni-Al/CoOx-1 before and after 7 cycles of reaction.

**Table S1** ICP-OES data of Ni/CoOx, Al/CoOx, Ni-Al/CoOx-0.5, Ni-Al/CoOx-1 and Ni-Al/CoOx-3 samples.

Catalysts	Theoretical				Actual			
	Ni (wt%)	Al (wt%)	Co (wt%)	Ni/Al <sup>a</sup>	Ni (wt%)	Al (wt%)	Co (wt%)	Ni/Al <sup>a</sup>
Ni/CoOx	20.0	-	80.0	-	24.9	-	75.1	-
Al/CoOx	-	10.5	89.5	-	-	6.9	93.1	-
Ni-Al/CoOx-0.5	7.3	6.7	86.0	0.5	7.4	5.7	86.9	0.5
Ni-Al/CoOx-1	10.7	4.9	84.4	1.0	11.1	4.4	84.5	1.1
Ni-Al/CoOx-3	15.5	2.3	82.2	3.0	16.2	2.1	81.7	3.5

<sup>a</sup> The molar ratio of Ni/Al.

**Table S2** Gaussian fitting analysis of H<sub>2</sub>-TPR patterns of the calcined catalysts.


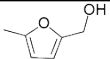

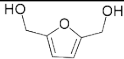


Samples	Total H <sub>2</sub> Consumption( $\mu$ mmol/g)	Reduction temperature( $^{\circ}$ C)/Relative content(%)				
		Co <sub>3</sub> O <sub>4</sub>	$\alpha$ -CoO	$\gamma$ -CoO	$\alpha$ -NiO	$\gamma$ -NiO
CoOx	1.859 $\times$ 10 <sup>4</sup>	272/23.3	347/76.7	-	-	-
Ni/CoOx	1.833 $\times$ 10 <sup>4</sup>	205/20.0	314/56.1	-	381/23.9	-
Al/CoOx	1.368 $\times$ 10 <sup>4</sup>	290/22.7	-	677/77.3	-	-
Ni-Al/CoOx-1	1.559 $\times$ 10 <sup>4</sup>	245/20.9	-	580/60.0	325/2.1	734/17.0

**Table S3** Quantitative analysis of surface acid sites on different samples.

Catalyst	Temperature(°C)			Contents of acid sites ( $\mu\text{mol NH}_3/\text{g}_{\text{catalyst}}$ ) <sup>a</sup>			Total contents of acid sites ( $\mu\text{mol NH}_3/\text{g}_{\text{catalyst}}$ )
	T1	T2	T3	T1	T2	T3	
CoOx	66	335	-	32.2	7.1	-	39.3
Ni/CoOx	66	338	555	38.5	24.8	61.1	124.4
Ni-Al/CoOx-1	80	270	513	330.2	80.8	26.5	437.5
Al/CoOx	80	263	-	493.8	7.6	-	501.4

<sup>a</sup> Calculated from the Percentage of peak area.

**Table S4** Conversion and selectivity of liquid-phase HMF catalytic transfer hydrogenation on different samples.

Catalyst	Conv. (%)	Sel.(%)					
							
CoOx	21.8	0	4.6	18.3	77.1	-	-
Al/CoOx	69.3	0	1.6	7.5	90.9	-	-
Ni/CoOx	32.3	2.5	8.7	13.9	62.5	4.2	8.2
Ni-Al/CoOx-0.5	95.6	47.2	31.4	2.4	13.3	2.3	3.4
Ni-Al/CoOx-1	99.9	97.2	0	0	0	0.5	2.3
Ni-Al/CoOx-2	99.9	74.5	0	0	3.5	10.1	11.9
Ni-Al/CoOx-3	93.1	7.0	36.4	7.2	27.7	9.5	12.2

Reaction conditions: 210°C, 1 h, 0.21 g HMF, 0.1 g catalyst, 40 mL 2-propanol, 0.5 MPa N<sub>2</sub>, 400 r/min.

**Table S5** Comparison of the catalytic performance of Ni-Al/CoOx with other reported catalysts for the hydrogenation of HMF.

Entry	Catalyst	T(°C)	Time(h)	Hydrogen source	Conv.(%)	Yield (%)	DMF productivity (mol <sub>DMF</sub> /g <sub>catalyst</sub> *h <sup>-1</sup> )	Reference
1	CuZnCoOx	210	5	ethanol	100	99.0	0.00516	[2]
2	NC-Cu/MgAlO	220	0.5	cyclohexanol	100	96.1	0.076	[3]
3	Ru/C	190	6	2-propanol	100	81.0	-	[4]
4	RuO <sub>2</sub> -Ru/C	190	6	2-propanol	100	72.0	-	[5]
5	Cu-Pd@RGO	200	-	2-propanol	96	95	0.0388	[6]
6	Pd/Fe <sub>2</sub> O <sub>3</sub>	180	-	2-propanol	100	72.0	-	[7]
7	Cu-PMO	300	0.75	methanol	100	34.0	0.00359	[8]
8	Cu/Al	240	6	methanol	100	75.0	-	[9]
9	Co-Ni/C	210	24	Formic acid	99	90	0.00037	[10]
12	Co@NGs	200	6	H <sub>2</sub>	100	94.7	0.00394	[11]
13	Co-Cu/C	180	8	H <sub>2</sub>	100	99.4	0.12276	[12]
14	NiZnAl	180	15	H <sub>2</sub>	100	93.6	0.00492	[13]
15	Fe-Co-Ni/h-BN	180	4.5	H <sub>2</sub>	100	94	0.00208	[14]
16	Ni/LaFeO <sub>3</sub>	230	6	H <sub>2</sub>	>99	98.3	0.00163	[15]
17	NiFe/CNTs	200	3	H <sub>2</sub>	100	91.3	0.02426	[16]
18	Fe-L1/C	240	5	H <sub>2</sub>	100	86	0.00086	[17]
19	NiSi-PS	150	3	H <sub>2</sub>	100	90.2	0.04464	[18]
20	Cu-Ni/TiO <sub>2</sub>	200	8	H <sub>2</sub>	100	84.3	0.00138	[19]
<b>10</b>	<b>Ni-Al/CoOx</b>	<b>170</b>	<b>4</b>	<b>2-propanol</b>	<b>99.9</b>	<b>96.8</b>	<b>0.00416</b>	<b>This work</b>
<b>11</b>	<b>Ni-Al/CoOx</b>	<b>130</b>	<b>36</b>	<b>2-propanol</b>	<b>98.7</b>	<b>87.2</b>	<b>0.00040</b>	<b>This work</b>



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