

Supplementary Information

for

Liquid-assisted grinding/compression: A facile mechanochemical route for the production of high-performing Co-N-C electrocatalyst materials

Akmal Kosimov,^a Gulnara Yusibova,^a Jaan Aruväli,^b Päärn Paiste,^b Maike Käärik,^a Jaan Leis,^a Arvo Kikas,^c Vambola Kisand,^c Krišjānis Šmits,^d and Nadezda Kongi,^{a*}

^a *Institute of Chemistry, University of Tartu, Tartu 50411, Estonia*

^b *Institute of Ecology and Earth Sciences, University of Tartu, Tartu 50411, Estonia*

^c *Institute of Physics, University of Tartu, Tartu 50411, Estonia*

^d *Institute of Solid State Physics, University of Latvia, LV-1063 Riga, Latvia*

* Corresponding author: nadezda.kongi@ut.ee (Nadezda Kongi)

Table S1. Comparison of the proposed mechanochemical template-assisted methodologies with the solution-based analogues.

Product	Synthesis conditions	Pyrolysis conditions	Workup conditions	Solvent* (ml/1 g of product)	Overall reaction time	Reference
CoNC-LAG	Liquid-assisted grinding/ r.t., 20 min	Ramping 20 °C min ⁻¹ T=700 °C/2 h	Leaching: 1M HCl, 3 h, 70 °C	EtOH (1.3 ml)	5.5 h	<i>This work</i>
3D-CoNC-LAG	Liquid-assisted grinding/ r.t., 20 min	Ramping 20 °C min ⁻¹ T=700 °C/2 h	Washing: H ₂ O, 1 h, r.t. Leaching: 1M HCl, 3 h, 70 °C	EtOH (1.3 ml)	6.5 h	<i>This work</i>
3D-CoNC-LAC	Liquid-assisted compression/ r.t., 20 min	Ramping 20 °C min ⁻¹ T=700 °C/2 h	Washing: H ₂ O, 1h, r.t. Leaching: 1M HCl, 3 h, 70 °C	EtOH (1.3 ml)	6 h	<i>This work</i>
3D-CoNC-LAG-LAC	Liquid-assisted grinding and compression/ r.t., 30 min	Ramping 20 °C min ⁻¹ T=700 °C/2 h	Washing: H ₂ O, 1 h, r.t. Leaching: 1M HCl, 3 h, 70 °C	EtOH (1.3 ml)	6.5 h	<i>This work</i>
3D-Co-N-C	Stirring for 5 h at r.t.	T=900 °C/2h	Washing: no data Leaching: 0.5M HCl, 12 h	No data	19 h	1
FeN/C-900@NaCl-A-1	Stirring for 12 h at r.t.	1) Ramping 10 °C min ⁻¹ , T=900 °C/2 h 2) Ramping 10 °C min ⁻¹ , T=900 °C/1 h	Washing: no data Leaching: 1M HCl	No data	40 h	2

*Water was not taken into account

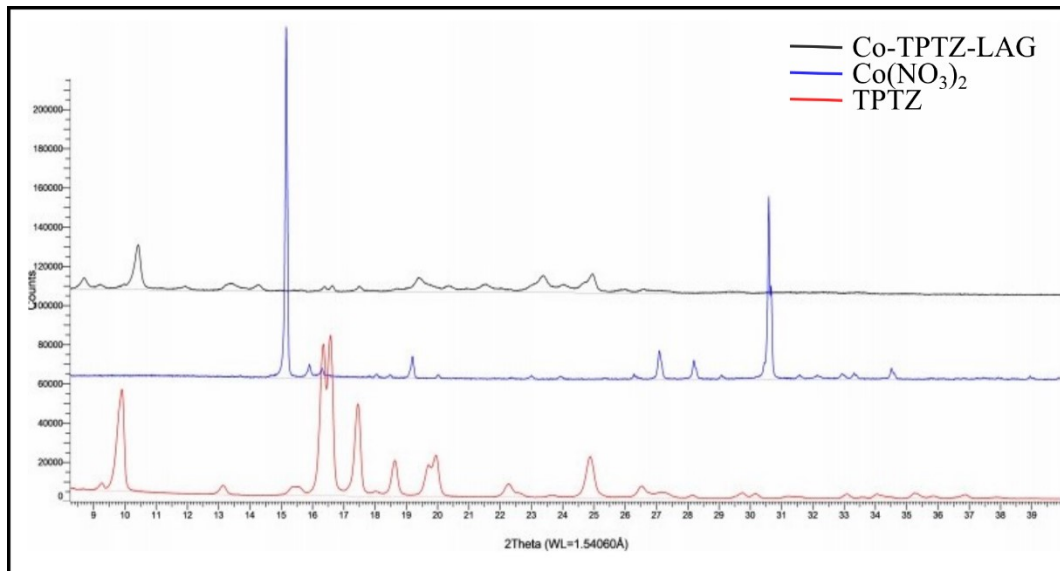


Figure S1. Comparative PXRD patterns of Co-TPTZ-LAG, $\text{Co}(\text{NO}_3)_2$, and TPTZ

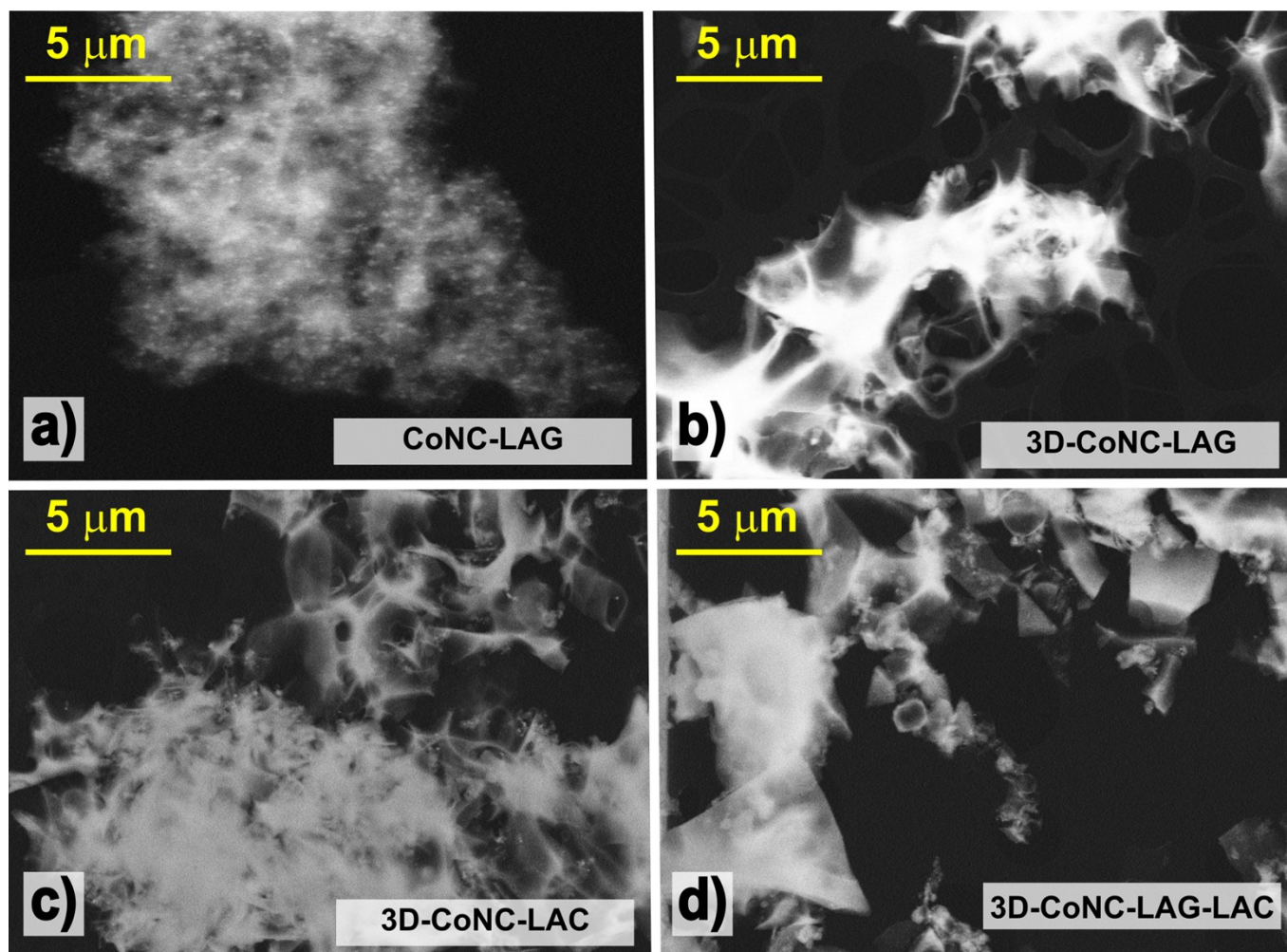


Figure S2. STEM images of (a) CoNC-LAG, (b) 3D-CoNC-LAG, (c) 3D-CoNC-LAC, and (d) 3D-CoNC-LAG-LAC.

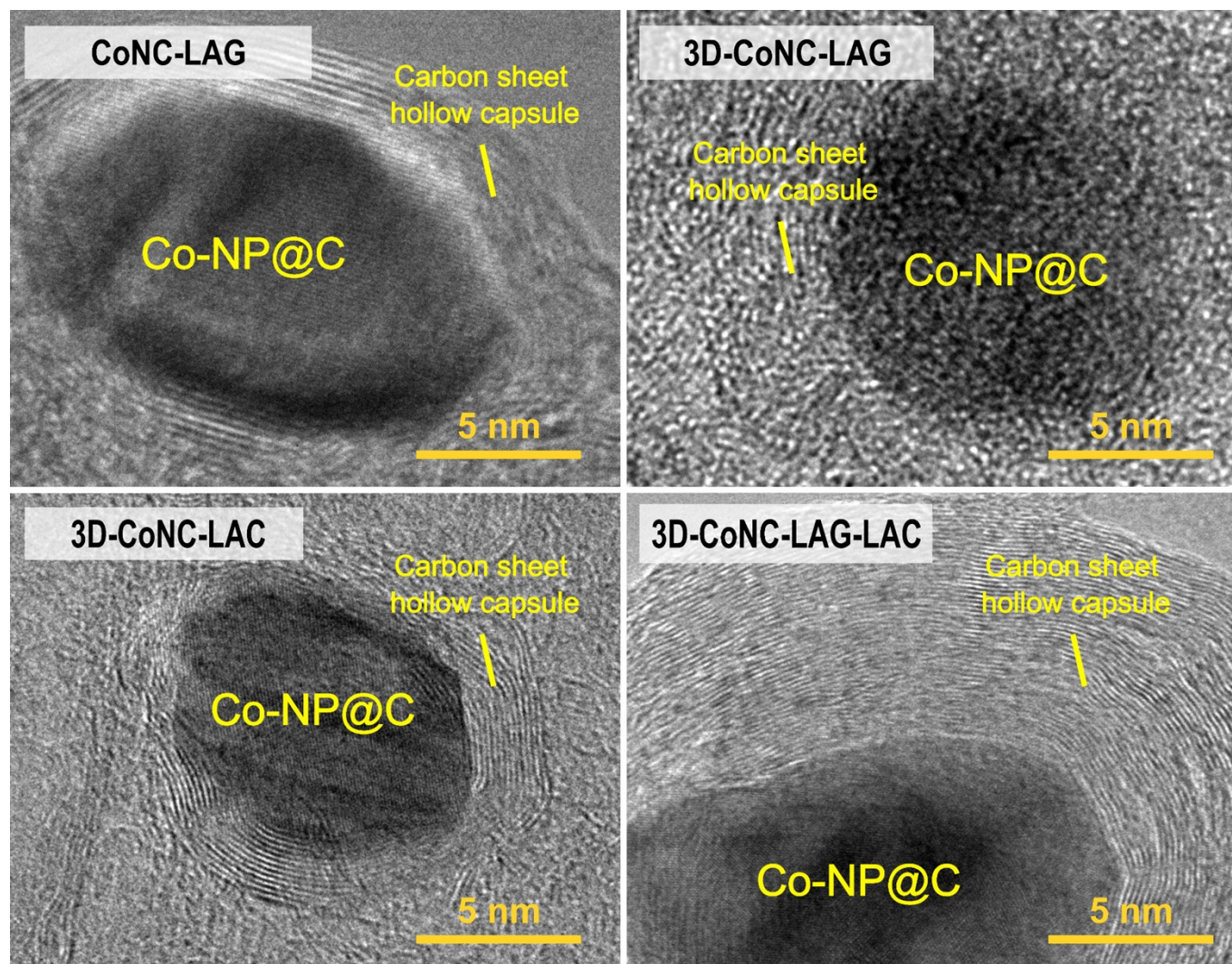


Figure S3. HR-TEM images of Co-nanoparticles coated by carbon sheets forming hollow nanocapsules within the catalyst materials.

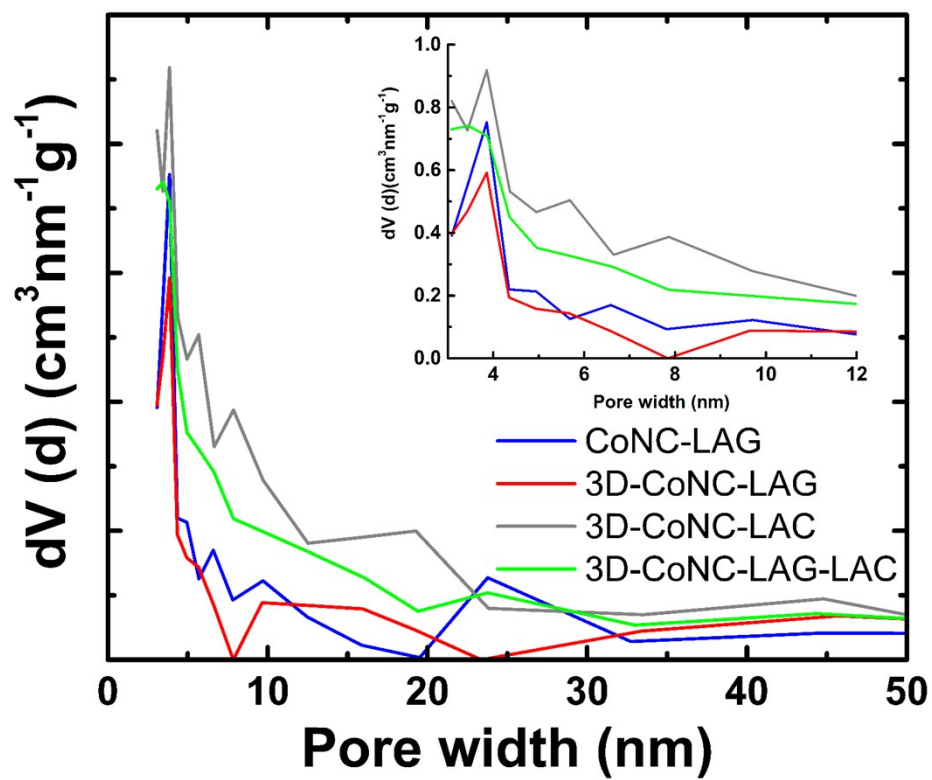


Figure S4. Pore size distribution among the Co-N-C catalysts.

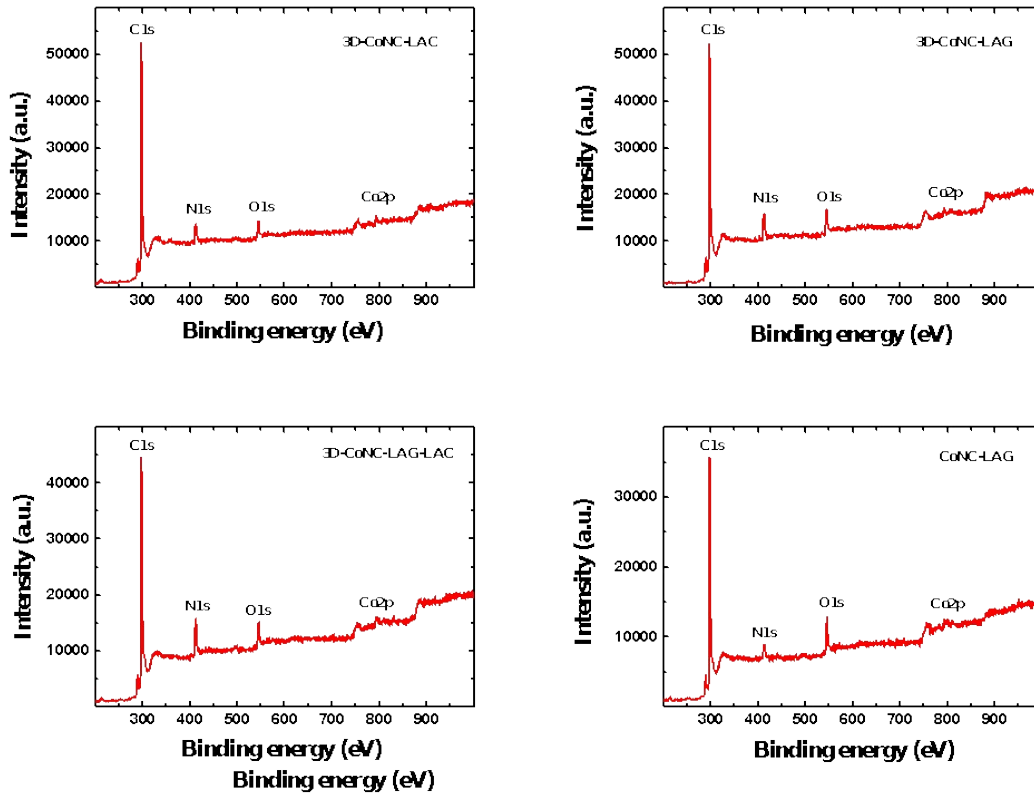


Figure S5. Survey XPS spectra recorded for all investigated samples.

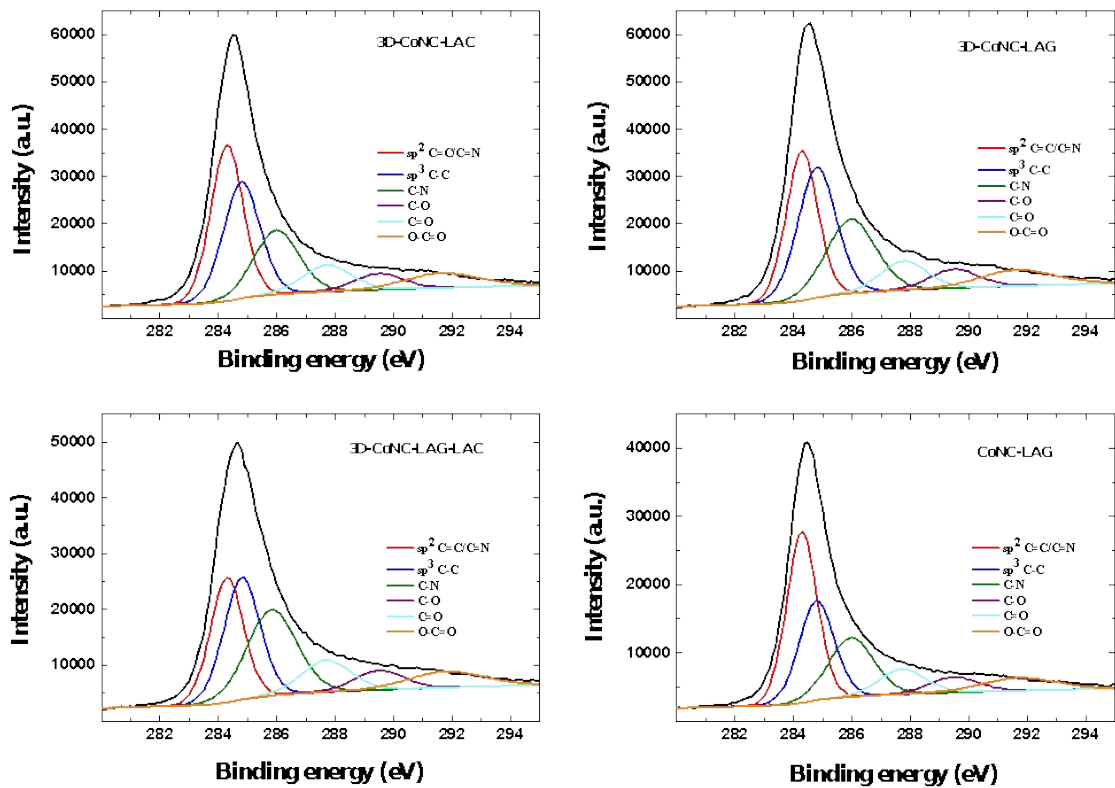


Figure S6. Deconvoluted high-resolution C1s photoelectron spectra of the obtained catalysts.

Table S2. Comparison of ORR/OER bifunctional activity ($\Delta E = E_{10}^{\text{OER}} - E_{1/2}^{\text{ORR}}$) for recently reported Co-N-C based composites.

Catalyst	$E_{1/2}$ (V) ORR	E_{onset} (V) ORR	$E_{j=10}$ OER (V)	ΔE (V)	Ref.
3D-CoNC-LAG-LAC	0.83	0.98	1.70	0.87	<i>This work</i>
Co-N-3DOM/mC	0.85	0.95	1.67	0.82	3
Co/MMCs	0.84	1.00	1.41	0.57	4
3DOM Co@N C-1-090	0.88	1.04	1.50	0.62	5
CoSAs@CNTs	0.86	0.99	1.64	0.78	6
Co ₂ N _{0.67} -BHPC	0.86	0.93	1.57	0.71	7
TAL-2-900	0.85	1.00	1.60	0.75	8
Co-N/PDC	0.80	0.86	1.59	0.79	9
Co-N/CDC	0.80	0.88	1.59	0.79	9
Co@N-HCCs@NG	0.86	0.98	1.53	0.67	10
CoO _x /CoN _y @CN _{z,700}	0.83	0.90	1.51	0.70	11
UNT Co SAs/N-C	0.89	0.97	1.61	0.72	12

Table S3. Comparison of the proposed mechanochemical template-assisted methodology with recently reported procedures for production of Co-N-C based electrocatalysts.

Product	Synthesis conditions	Pyrolysis conditions	Workup conditions	Solvent* (ml/1 g of product)*	Overall reaction time	Reference
3D-CoNC-LAG-LAC	Liquid-assisted grinding and compression/r.t., 30 min	Ramping 20 °C min ⁻¹ T=700 °C/2 h	Washing: H ₂ O, 1 h, r.t. Leaching: 1M HCl, 3 h, 70 °C	EtOH (1.3 ml)	6.5 h	This work
Co-N-3DOM/mC	1) Mixing of SMs*/30 min 2) Polymerization/ T=100 °C, 24 h	1) T=350 °C/2 h 2) T=900 °C/3 h	-	<i>i</i> -proparnol (7 ml) Ethanol (20 ml)	29 h	3
Co/MMCs	1) Electrodeposition/10 min 2) Co-incorporation T=60 °C/ 8.5 h	T=800 °C/2 h	-	DMF (6 ml)	11 h	4
3DOM Co@N C-1-090	1) SiO ₂ templating/T=60 °C 2) MOF templating/T=90 °C	T=800 °C/3 h	SiO ₂ etching: HF (5%)	DMF (80 ml)	no data	5
CoSAs@CNTs	1) ZIF-67 synthesis/r.t., 4.5 h 2) ZIF-67 drying/60 °C, 10 h	T=750 °C/2 h	Washing: HCl, MeOH	MeOH (25 ml)	16.5 h	6
Co ₂ N _{0.67} -BHPC	1) Mushrooms drying/ T=120 °C, 24 h 2) MR: H ₂ TPP1/CoTPP synthesis: stirring/r.t., 5 h	Ramping 5 °C min ⁻¹ T=700 °C/2 h	-	DCM (no data)	31 h	7
Co-N/PDC	Co-N/PDC synthesis/ r.t., ball mill, 2 h	1) T=800 °C/3 h 2) T=800 °C/1.5 h	-	-	6.5 h	8
CoO _x /CoN _y @CN _{z,70}	1) CoPc@MCA synthesis/r.t. 2) CoPc@MCA drying/60 °C	Ramping 2 °C min ⁻¹ T=700 °C/2 h	-	DMSO (55 mL)	no data	11
UNT Co SAs/N-C	1) UNT CCH synthesis/150 °C, 12 h 2) UNT-ZIF-67 synthesis/150 °C, 2 h 3) UNT-ZIF-67 drying/70 °C, 12 h	Ramping 5 °C min ⁻¹ T=500 °C/2 h	-	-	26 h	12

*Water was not taken into account

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