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Supplementary Information

Volumetric dried blood spot sampling by coordinated burst action of hydrophobic burst valves

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SI.1: Burst pressure calculation of HBVs and experimental setup

In Figure SI.1a-b, a schematic overview of the theoretical pressure profile with changing meniscus position in the HBV incorporated microfluidic channel is illustrated. A certain baseline pressure $(P_{c,1})$ is required to push the liquid at a constant flow rate through the non-treated channel with a contact angle $\theta_{c,1}$. Once liquid-air interface reaches the HBV it stops moving and an additional pressure is required to increase the surface area of the meniscus in order to meet the contact angle properties $(\theta_{c,2})$ of the local hydrophobic region. From the moment the applied pressure $(P_{c,2})$ is high enough so the contact angle of the meniscus meets the one of the hydrophobic coating, the liquid will be pushed through the HBV. Finally, when the meniscus reaches again the non-treated channel surface, the required pressure to maintain the flow rate drops again to its initial value $(P_{c,1})$.

To calculate the burst pressure (ΔP_b) of the HBV, the measured pressure profile was first normalized by the average baseline pressure ($P_{c,1}$). This one was calculated as the average pressure value of the 10 second pressure profile before reaching the HBV. The burst pressure of the HBV was then calculated by taking the average pressure value over the time interval ($\Delta t = t_2 - t_1$) in which the liquid meniscus is moving over the HBV as is indicated in Figure SI.1b.

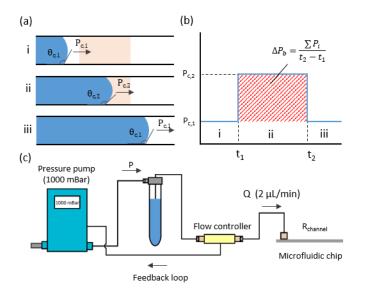


Figure SI.1 (a) Overview of the fluid meniscus position ([i] before, [ii] over, and [iii] after the HBV) within the channel. (b) Theoretical pressure profile to push a fluid front over the HBV. Average burst pressure is calculated as the average normalized pressure difference over the time interval t_2 - t_1 . (c) Schematic representation of the experimental measurement setup.

Liquid was injected in the microfluidic chips using pressure pumps (LINEUP FLOW EZTM SERIES 1000 mBar, Fluigent, France). The experimental setup is illustrated in Figure SI.1c where a flow controller (Flow unit M, Fluigent, France) is used the control the injection flow rate precisely at 2 μ L/min by controlling the applied pressure via a feedback loop system. The change in applied pressure and effective flow rate are recorded in real-time at a frequency of 0.1 Hz.

SI.2: Gravimetric methodology for the volumetric performance characterizations

A schematic of the experimental setup and the microfluidic design are illustrated in Figure SI.2a-b. Snapshots of different steps in the gravimetric volume characterization strategy are shown in Figure SI.2c. (i) An initial volume ($20 \mu L$) of citrated blood was preloaded via a prefilling hole in the microfluidic chip. Hereto, an extra hydrophobic barrier was implemented to direct the blood into the desired direction, avoiding it to flow toward the syringe pump connection. (ii) The sample plug was then pushed ($15 \mu L$ /min) through the microfluidic network via a connected syringe pump. (iii) After volume

metering the sample excess was discarded in the waste channel and (iv) finally the isolated metered sample volume was loaded on the circular filter paper. For this experiment, the device worked essentially as a non-integrated DBS system. This way, the filter paper, together with a supporting piece of PVC, can easily be removed from the chip in order to weigh the metered volume before and after sample loading.

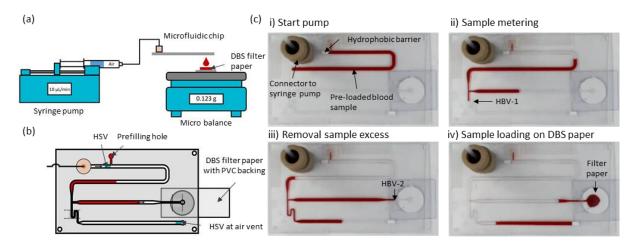


Figure SI.2 (a) Overview of the gravimetric measurement method. (b) Top view of the microfluidic device designed for these measurements. Below the metering outlet, a DBS filter paper is placed on top of a PVC backing for easy handling during weight measurements with the micro balance. c) Snapshots depicting the working principle of the gravimetric method to assess the accuracy, repeatability and Hct-independency of the metering system.

The accuracy and reproducibility of the gravimetric measurement method was evaluated by measuring the weight difference of paper substrates before and after application of a fixed volume of distilled water using a micropipette. Six repetitions were performed for the volumes of 5, 10 and 15 μ L, for which the results are summarized in Figure SI.3. The measurements show a good reproducibility for each evaluated target volume (CV < 4%). Also, a strong agreement between the measured and target volumes (slope = 1) is observed, which confirms the good accuracy of the measurement method.

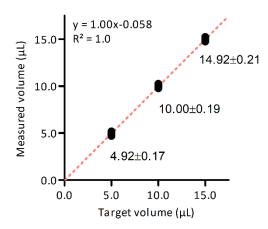


Figure SI.3: Reference gravimetric measurements with distilled water.

SI.3: Characterization of the burst pressures for different HBV types

Although the performed water contact angle measurements illustrated a good homogeneity of the coated surfaces, these measurements only give an indication of the surface properties on a relatively large scale. The required pressure to push the liquid over the hydrophobic treated zones in the channel

is, however, only determined by the local surface properties of the coating at the meniscus interface of liquid. As a consequence, small artefacts in the coating might have a rather large influence on the burst pressure. It is expected that the local surface homogeneity of the Fluoropel coating is lower compared to the Aquapel solution as the solution contains silica nanoparticles which might cluster together upon evaporation of the solvent and this way introduce local artefacts. This hypotheses is reflected in the calculated differences between the measured and theoretical burst pressures given in Table SI.1. In particular, higher discrepancies can be observed for Fluoropel-based HBVs compared to Aquapel based ones.

	Aq sc	Fl sc	Aq dc	Fl + Aq	Fl dc
ΔP _{b, theo} (Pa)	226	449	453	676	898
SD	29	33	58	62	67
ΔΡ _{b, exp} (Pa)	175	338	369	459	609
SD	26	57	25	37	60
ΔΡ _{b, theo} - ΔΡ _{b, exp} (Pa)	52	111	83	217	289

Table SI.1: Theoretical and experimental obtained burst pressures for the different HBV types.

Moreover, the performed contact angle measurements do not give any information on the patterning resolution and homogeneity of the coating at the edge of the hydrophobic region. The surface properties at the edge of the coating are, however, crucial in determining the burst pressure of the valve as at this interface the local change in contact angle occurs. In addition to this, due to the manual fabrication of the HBVs it can be expected that for dc HBV valves, the top and bottom coating are not perfectly aligned, what again can have an influence on the overall burst pressure. In general it is believed that by using an automated manufacturing process with a spray coating strategy, a clear reduction in the discrepancy can be achieved.

Another potential explanation for the observed discrepancy is the use of static instead of dynamic contact angles in the calculations of the burst pressure (Eq. (2) main manuscript). The bursting event of the HBV can be seen as a dynamic process in which the meniscus of the liquid has to change its interface to modify its contact angle from the non-treated PVC to meet the properties of the hydrophobic coated region. In general, the dynamic contact angle is smaller compared to the static one, what would result in overall lower burst pressures. The dynamic contact angle might also explain why a larger discrepancy between the theoretical and experimentally measured values was observed for HBVs in which the Fluoropel coatings are used. These coatings have superhydrophobic properties for which the difference between static and dynamic contact angles is almost negligible. As a consequence, the insertion of the dynamic contact angle in Eq. (2) of the main manuscript, only has an effect on the second term in brackets on the right hand side and not the first one, leading to a bigger difference in the burst pressure compared to when both terms are affected.

SI.4: Influence of microchannel dimensions on HBV burst pressure

According to Eq. (2) in the main text, the burst pressure of the HBV only depends on the height and not the width of the microchannel. This is because the mask-based coating strategy only alters the contact angle properties of the bottom or/and top of the microchannel while the contact angles of the side walls remain unchanged. To confirm this relation, the burst pressures of all five HBV configurations

were also measured in 0.5 and 2.0 mm wide microchannels using the same methodology as described in the Section 2.4 of the Materials and methods. These burst pressures were then compared with the one of the 1.0 mm wide microchannels. A summary of these results is given in Figure SI.4a. Overall, the measured results confirm Eq. (2) as the burst pressures of each HBV configuration are within the same range for the different channel widths (see Tukey multiple comparison statistics in Table SI.2**Error! Reference source not found.**). However, in case of the dc HBVs a significant increase in burst pressure was observed for the 2.0 mm wide channels compared to the ones with a width of 0.5 and 1.0 mm.

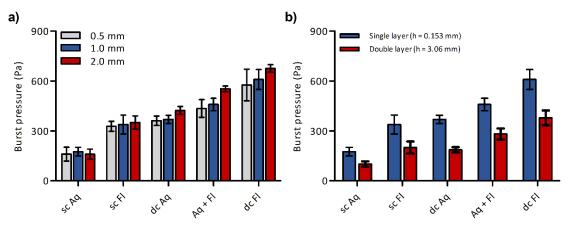


Figure SI.4: Average measured burst pressures of all HBV configurations for a) different channel widths of 0.5, 1.0 and 2.0 mm, and b) different channel heights of 0.153 and 0.306 mm. Error bars in a) and b) represent one standard deviation ($n \ge 5$).

This increase is not problematic in the context of this work as the dimensions of the microchannels, in which the HBVs are located, never exceed a width of 1.0 mm within our system. Moreover, when the trend in burst pressures for all HBV configuration is evaluated, the same 4 HBV configurations (even 5 for the 2.0 mm wide microchannels) show a significantly different burst pressure for each channel width (Table SI.3: Summary of Tukey multiple comparison statistics: overview of significantly different burst pressures between the five HBV configurations for each microchannel width.Table SI.3). As a consequence, we implemented the rule of thumb to use HBVs of the same width within the same microfluidic network.

Apart from the influence of the channel width, also the dependency of the channel height on the burst pressure was studied. Hereto, HBVs were made in microchannels consisting of a double PSA layer (0.306 mm thickness). As illustrated in Figure SI.4b, a clear drop in the measured burst pressure was observed what is in agreement with Eq. (2) of the main manuscript.

Table SI.3: Summary of Tukey multiple comparison statistics: overview of significantly different burst pressures between the evaluated channel widths (0.5, 1.0 and 2.0 mm) for each HBV configuration.

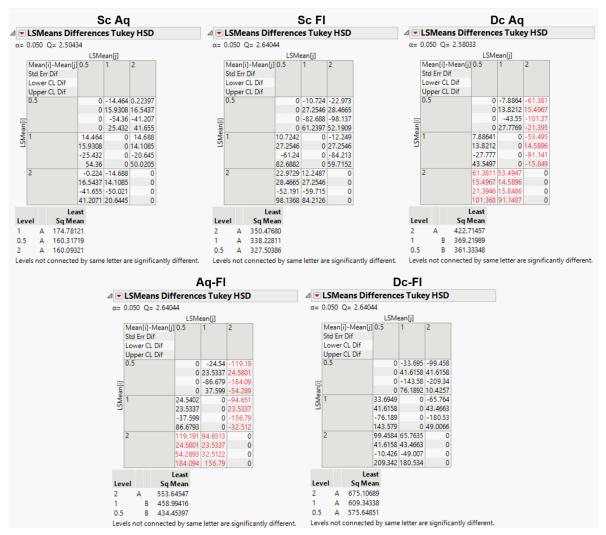


Table SI.2: Summary of Tukey multiple comparison statistics: overview of significantly different burst pressures between the five HBV configurations for each microchannel width.

0.5 mm	1.0 mm	2.0 mm			
LSMeans Differences Tukey HSD	⊿ 💌 LSMeans Differences Tukey HSD	✓ ■ LSMeans Differences Student's t			
α= 0.050 Q= 2.95603	α= 0.050 Q= 2.89482	α= 0.050 t= 2.05954			
LSMean[j]	LSMean[j]	LSMean[j]			
Mean[i]-Mean[j] Aq-FI Dc Aq Dc FI Sc Aq Sc FI Std Err Dif Lower CL Dif Upper CL Dif	Mean[i]-Mean[j] Aq-FI Dc Aq Dc FI Sc Aq Sc FI Std Err Dif Lower CL Dif Upper CL Dif	Mean[i]-Mean[j] Aq-FI Dc Aq Dc FI Sc Aq Sc FI Std Err Dif Lower CL Dif Upper CL Dif			
Aq-FI 0 73.1205 -141.19 274.137 106.95 0 33.9975 33.9975 33.9975 35.5092 0 -27.377 -241.69 173.639 1.98384 0 173.618 -0.697 1374.634 211.916	Aq-FI 0 89.7743 -150.35 284.213 120.766 0 21.4229 24.0199 20.132 22.9021 0 27.7589 -219.88 225.934 54.4688 0 151.79 -80.816 342.491 187.063	Aq-FI 0 130.227 -122.16 392.849 202.465 0 16.8027 16.8027 14.6248 16.8027 0 95.6216 -156.77 362.728 167.859 0 164.833 -87.599 422.999 237.071			
Dc Aq -73.12 0 -214.32 201.016 33.8296 33.9975 0 32.4154 32.4154 33.9975 -173.62 0 -310.14 105.196 -66.668 27.3771 0 -118.49 296.837 134.327 Dc Fl 141.195 214.315 0 415.331 248.145	Dc Aq -89.774 0 -240.12 194.439 30.9918 21.4229 0 22.614 18.4319 21.4229 -151.79 0 -305.59 141.082 -31.024 5 -27.759 0 -174.66 247.796 93.0072	Dc Aq -130.23 0 -252.39 262.621 72.2378 16.8027 0 17.5498 15.4775 17.5498 -164.83 0 -288.54 230.745 36.0933 -95.622 0 -216.25 294.498 108.382 Dc FI 122.165 252.39 0 515.014 324.63			
C FI 141.195 214.315 0 415.331 248.145 33.9975 32.4154 0 32.4154 0 32.4154 39.9975 40.697 118.494 0 319.511 147.647 241.692 310.136 0 511.152 348.642	→ -151.79 0 -305.59141.082 -31.024 → 27.759 0 -174.66 [247.796] 93.0072 CFI 150.349 [240.123 0 434.562 [271.115 24.0199 [22.614 0 21.3951 [24.0199 80.8161 174.66 0 372.627 [201.582 219.882 [305.587 0 496.497] 340.648	C FI 122.165 252.392 0 515.014 324.63 16.8027 17.5498 0 15.4775 17.5498 87.5593 216.248 0 483.137 288.486 156.771 288.537 0 546.89 360.775			
Sc Aq -274.14 -201.02 -415.33 0 -167.19 33.9975 32.4154 32.4154 0 33.9975 -374.63 -296.84 -511.15 0 -267.68 -173.64 -1052 -319.51 0 -267.68	Sc Aq -284.21 -194.44 -434.56 0 -163.45 20.132 8.4319 21.3951 0 20.132 -342.49 -2478 -496.5 0 -221.73 -225.93 -141.08 -372.63 0 -105.17	Sc Aq -392.85 -262.62 -515.01 0 -190.38 14.6248 15.4775 15.4775 0 15.4775 -422.97 -2945 -546.89 0 -222.26 -362.73 -230.74 -483.14 0 -158.51			
Sc FI -106.95 -33.83 -248.14 167.187 0 35.5092 33.9975 33.9975 33.9975 0 -21192 -134.33 -348.64 66.6891 0 -1.9838 66.6679 -147.65 267.684 0	Sc FI -120.77 -30.992 -271.12163.447 0 22.9021 21.4229 24.0199 20.132 0 -187.06 -93.007 -34.055 105.168 0 -54.469 31.0236 -201.58 221.725 0	Sc FI -20247 -72.238 -324.63 [90.384 0 16.8027 17.5498 [17.5498 [15.4775 0 -23707 -103.84 -360.77 [15.807 0 -167.86 -36.093 -288.49 222.26 0			
Least	Least	Least			
Level Sq Mean Dc Fl A 575.64851 Aq-Fl B 434.45397 Dc Aq B C 361.33348 Sc Fl C 327.50386 Sc Aa D 160.37719	Level Sq Mean Dc Fl A 609.34338 Aq-Fl B 458.99416 Dc Aq C 359.21989 Sc Fl C 338.22811 Sc Aq D 174.778121	Level Sq Mean Dc Fl A 675.10689 Aq-Fl B 552.94189 Dc Aq C 422.71457 Sc Fl D 350.47680 Sc Aq E 160.09321			
Levels not connected by same letter are significantly different.	Levels not connected by same letter are significantly different.	Levels not connected by same letter are significantly different.			

SI.5: Volumetric characterization of the metering system by a gravimetric method

The results of the gravimetric characterization of the volumetric performance are listed in Table SI.4. This is the summary of the results as depicted in Figure 5 and 6 of the main manuscript. Concerning the system accuracy, a slight increase in offset with the 10 μ L target volume is observed for higher Hct levels (5.2% for 70% Hct level). However, when the offset of the average measured volumes for each Hct level is compared to the global average overall Hct levels (9.65 μ L, which was plotted as the full red line in Figure 6), these differences reduce below 2%.

Table SI.4: Gravimetric measurements of the metering system its volumetric performance for different target volumes and varying Hct levels of blood samples.

Hct level (%)	Target volume (μL)	Average volume (μL)	SD	CV (%)
25	10	9.72	0.23	2.37
	5	4.86	0.15	2.99
40	10	9.79	0.22	2.22
	15	14.56	0.24	1.62
55	10	9.59	0.21	2.19
70	10	9.48	0.24	2.58

Although these results are highly promising, the volumetric performance could be further improved by i) replacing manual chip assembly and coating steps with an automated manufacturing process (i.e. roll-to-roll assembly and spray coating), ii) reducing the roughness of the channel walls by shifting to CO₂ laser cutting and iii) accounting for the volume loss and correcting by adjusting the location of the HBV within the metering channel.

SI.6: Multilayer configuration of SIMPLE-DBS sampling device, DBS loading, drying and removal

The multilayer configuration of the integrated SIMPLE-DBS device is illustrated in the cross-sections of Figure SI.5. A CF12 DBS paper is positioned underneath the distant part (after the dc HBV) of the metering channel which are in connection with each other via a sample loading hole. The top side of the metering channel is also foreseen with a hole at the same position of the sample loading hole. This punching hole is used for removing the dried DBS paper out of the chip before analysis by means of a pipet tip. During the sampling process, this hole is sealed with a removable film to prevent the intake of air. Likewise, a second removable film is attached to the bottom of the DBS paper. The metering system is in connection, via the DBS paper, with the bottom microfluidic layer in which the SIMPLE pumping mechanism is present which acts as the passive negative pressure source. In order to prevent the pulling of loaded blood sample out of the DBS paper in the connected microfluidic channel, a hydrophobic stop valve (HSV) is situated right next to the DBS paper.

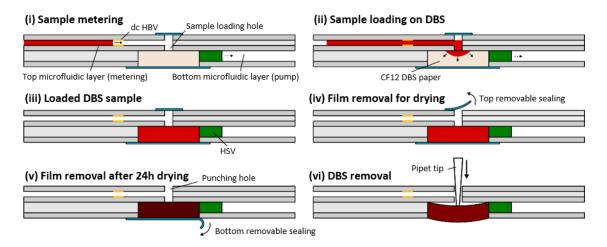


Figure SI.5: Cross-sections of the SIMPLE-DBS device illustrating the (i-iii) loading of the metered blood sample on the CF12 DBS paper, (iv) removal of the top sealing for a 24 h drying step and (v,vi) finally after peeling off the bottom sealing tape the DBS paper is pushed out of the chip by means of a regular pipet tip.

SI.7: ELISA measurements on extracted DBS samples

Table SI.5: Overview table	of FLISA measurements of	n extracted DBS samples
	oj Elisa medsarements o	II CALIACICA DDS Sumples

DBS sample type	ADM conc. [µg/mL]	Loaded sample volume [µL]	ADM [µg/mL]	Stdev [µg/mL]	%CV	ADM _{Measured} /ADM _{theor} conc. [%]
	0	40	0.26	0.02		
Whatman protein saver	1	40	0.70	0.11	15%	70%
card - 6 mm sub-punch	4	40	2.67	0.67	25%	67%
(gold standard)	16	40	7.69	0.23	3%	48%
			AVERAGE:		15%	62%
SIMPLE-DBS	0	9.65	<0.03	< 0.03		
	1	9.65	0.94	0.08	8%	94%
	4	9.65	3.28	0.27	8%	82%
	16	9.65	12.95	2.15	17%	81%
			AVERAGE:		11%	86%
	0	10	<0.03	<0.03		
Whatman protein saver card – no sub-punch (whole spot analysis reference)	1	10	0.77	0.05	7%	77%
	4	10	3.10	0.50	16%	78%
	16	10	12.71	2.19	17%	79%
			AVERAGE:		13%	78%

SI.8: List of supplementary videos:

- Video SI.1 Working principle of the single metering system
- Video SI.2 Methodology of the gravimetric measurements
- Video SI.3 Working principle of the parallel metering system
- Video SI.4 Flow behaviour in the integrated SIMPLE-DBS system