Self-limiting Nitrogen/Hydrogen Plasma Radical Chemistry in

Plasma-Enhanced Atomic Layer Deposition of Cobalt

Ji Liu^a, Hongliang Lu^b, David Wei Zhang^b, and Michael Nolan^{a,*}

^a Tyndall National Institute, University College Cork, Lee Maltings, Dyke Parade, Cork, T12 R5CP, Ireland

^b State Key Laboratory of ASIC and System, Shanghai Institute of Intelligent Electronics & Systems, School of Microelectronics, Fudan University, Shanghai 200433, China

Corresponding author:

*E-mail: Michael.nolan@tyndall.ie. Tel: +353 021 2346983

Contents

A	. Reactions of one plasma radical with low coverage of one CoCp fragment on NH_x -					
	terminated Co(001) surface	.S2				
	1. Elimination of Cp ligand via CpH formation and desorption	.S3				
	2. Elimination of Cp ligand via pyridine formation and desorption	.S4				
	3. Elimination of surface NH_x species with the presence of Cp ligand	S5				
	4. Elimination of surface NH_x species with initial Cp ligand removal	S8				
E	. Reactions of plasma radicals with highest coverage of three CoCp fragme	ents on NH _x				
	terminated Co(001) surface	S 11				

A. Reactions of one plasma radical with one CoCp fragment on NH_x-terminated Co(001) surface

As a starting point, to assess the chemistry of the possible radicals from the plasma, we have performed static DFT relaxations of a single plasma radical, that being 'H, 'N, 'NH, or 'NH₂, which reacts with the Co(001) surface terminated with one CoCp fragment.¹ These results are summarized in Table S1.

The reaction energies are calculated by

$$\Delta E = E_{total} - E_{sub} - E_{plasma} \tag{S1}$$

where E_{total} is the energy of the CoCp-NH_x-terminated Co surface after introducing the plasma radicals. E_{sub} represents the energy of the CoCp-NH_x-terminated Co surface. E_{plasma} is the energy of the plasma generated radicals 'H, 'N, 'NH, and 'NH₂. In this study, 'H and 'N radicals are referenced to half of H₂ and N₂ while 'NH or 'NH₂ radicals are referenced to $\frac{1}{2}(N_2+H_2)$ or ($\frac{1}{2}N_2 + H_2$), respectively, which is consistent with our previous thermodynamic study of NH_x-terminations.²

Table S1. Summary of reactions of surface species, *i.e.* Cp ligand and NH_x species, and a single plasma radical, that being 'H, 'N, 'NH, or 'NH₂ on one CoCp fragment terminated Co(001) surface. The by-products are formed spontaneously after structure relaxing.

Surface species	Plasma radicals	by-product	Energy change upon by- product formation/eV	desorption energy/eV
Ср	·H	CpH (C ₅ H ₆)	1.93	2.77
	·N	Pyridine (C ₅ H ₅ N)	-0.07	2.39
	·NH	Pyridinium (C5H5NH)	0.23	2.77
NH	·H	NH ₂	1.21	-
NH ₂	·H	NH ₃	-0.51	0.80

1. Elimination of Cp ligand via CpH formation and desorption

To investigate the formation of CpH from a single bound CoCp on the Co(001) surface, one hydrogen radical is placed near Cp, with an initial C-H distance of 1.90Å. The initial structure and the relaxed stable structure are shown in Figure S1. After relaxing, CpH is formed spontaneously, with a computed positive reaction energy of 1.93eV using equation (S1) and C-H bond distance of 1.1Å. The computed energy cost of removing the CpH, resulting one Co atom deposited on the Co(001) surface, is 2.77eV. After this, the Co-N distance on the surface is 1.73Å, which is slightly shortened compared to surface-terminated CoCp with Co-N distance at 1.74Å. The removal of Cp ligand for one CoCp fragment on Co(001) surface via CpH formation and desorption is overall endothermic with an energy cost of 4.70eV, so this pathway is not a favourable pathway for eliminating Cp ligand at plasma cycle and we therefore do not expect release of CpH during the plasma half reaction.



Figure S1. The configurations of one hydrogen radical interacting with CoCp on the Co(001) surface. (a) initial structure, and (b) stable structure after relaxing. Carbon, nitrogen, and hydrogen atoms are presented by grey, blue, and white colour. H radical is represented by light blue sphere. Substrate Co and Co from $CoCp_2$ are represented by orange and yellow spheres, respectively.

2. Elimination of Cp ligand via pyridine formation and desorption

An alternative chemistry is that 'N or 'NH radicals can react with a Cp ligand and insert into a C=C bond to form pyridine (C₅H₄N) or the pyridinium cation (C₅H₅NH). The configurations of relaxed structures after inserting single 'N or 'NH radical into a C=C bond of the Cp ligand are shown in Figure S2; the computed reaction energies in these cases are -0.07eV for pyridine and 0.23eV for pyridinium. The computed energy cost of removing pyridine or pyridinium, resulting one Co atom deposited on the surface, are 2.39eV and 2.77eV, respectively. Pyridine has overall less positive reaction energies and is less endothermic than pyridinium and CpH, so we could expect pyridine as the primary elimination product during the plasma cycle.



Figure S2. The top view and side view of pyridine formed from the interaction of CoCp with (a) N radical, and (b) NH radical. Carbon, nitrogen, and hydrogen atoms are presented by grey, blue, and white colour. NH radicals are represented by light blue sphere for H radical and red sphere for N radical. Substrate Co and Co from $CoCp_2$ are represented by orange and yellow spheres, respectively.

3. Elimination of surface NH_x species with the presence of Cp ligand

Turning now to the surface NH_x species, these can be removed via successive hydrogenation $NH \Rightarrow NH_2 \Rightarrow NH_3$ with H radicals. We consider firstly that the Cp ligand is present throughout the process of elimination of surface NH species on the Co(001) surface terminated with a single CoCp fragment. The reaction energies along the elimination of NH_x species are calculated by

$$\Delta E = E_{total} - E_{sub} - n * E_H + m * E_{NH3}$$
⁽²⁾

where E_{total} and E_{sub} are the energies of plasma H radical treated CoCp-NH_x-terminated Co(001) surface and the single CoCp-NH_x-terminated Co(001) surface, respectively. E_H is the energy of plasma generated H radical, which is referenced to half of H₂. E_{NH3} is the energy of NH₃ that desorbs from metal surface. The number of H radicals and NH₃ are indicated by *n* and *m*, respectively.

One 'H radical is placed near one surface NH species with an initial N-H distance of 1.5Å, where the Cp ligand is present on the surface. The configurations of the initial and relaxed stable structures are shown in Figure S3. The intermediate NH₂ is formed spontaneously, with a positive reaction energy of 1.21eV and N-H bond distance of 1.0Å. We then add an additional H radical near this NH₂ species. After relaxing the structure, NH₃ is formed spontaneously, with an energy gain of -0.51eV and the computed energy cost of the NH₃ desorption is 0.80eV. The removal of first NH species on Co(001) surface with the presence of one CoCp fragment via NH₃ formation and desorption is overall endothermic with an energy cost of 1.50eV.



Figure S3. The configurations of initial structure and stable structure of H radical reacting with (a) surface NH species (to form H_2), and (b) intermediate NH_2 species (to form NH_3). Carbon, nitrogen, and hydrogen atoms are presented by grey, blue, and white colour. H radical is represented by light blue sphere. Substrate Co and Co from $CoCp_2$ are represented by orange and yellow spheres, respectively.

Figure S4 shows the reaction pathway for elimination of up to 4 NH surface species via $NH \Rightarrow NH_2 \Rightarrow NH_3$ for the case in which the Cp ligand is present throughout. This pathway is overall endothermic. The computed reaction energies for intermediate NH_2 formation, by-product NH_3 formation and desorption are positive in the range of 0.06eV to 1.07eV, except for the 3rd NH_3 formation, which has an exothermic energy at -0.19eV. The configurations of structures along the pathway are shown in Figure S5.



Figure S4. The plotted reaction pathway for removal of surface NH species with plasma generated H radicals with the presence of Cp ring on one CoCp-terminated Co(001) surface. The energy of Co(001) surface with NH_x-termination and one CoCp fragment is set to be the reference energy at 0eV.



elimination process of surface NH speices with the presence of Cp ligand

Figure S5. The configurations of structures along the pathway for elimination process of surface NH species with the presence of Cp ligand on Co(001) surface. Carbon, nitrogen, and hydrogen atoms are presented by grey, blue, and white colour. Co atom is represented by orange sphere.

4. Elimination of surface NH_x species with initial Cp ligand removal

The alternative situation is that Cp is first eliminated as pyridine and in Figure S6, we show the reaction pathway for this case. Now the reactions of intermediate NH₂ formation and byproduct NH₃ formation and desorption are overall exothermic, except for the initial removal of Cp ligand and NH₃ desorption. The computed energy cost of NH₃ desorption are in the range of -1.41eV to 1.86eV. The positive energy cost is still likely to be overcome by the energy available from plasma-generated excited 'H radicals at plasma operating condition. The configurations of structures along the pathway are shown in Figure S7.



Removal of surface NH species with plasma generated H radicals with initial Cp ligand removal via pyridine formation and desorption

Figure S6. The plotted reaction pathway for removal of surface NH species with plasma generated H radicals with initial Cp ligand removed on one CoCp-terminated Co(001) surface. The energy of Co(001) surface with NH_x -termination and one CoCp fragment is set to be the reference energy at 0eV. The steps of H radical addition are indicated by the black markers and the steps of NH_3 desorption are indicated by the red markers. CpH is first eliminated as pyridine.



elimination process of surface NH species with Cp ligand removed in the first step

Figure S7. The configurations of structures along the pathway for elimination process of surface NH species with Cp ligand removed prior to surface NH species on Co(001) surface. Carbon, nitrogen, and hydrogen atoms are presented by grey, blue, and white colour. Substrate Co and Co from $CoCp_2$ are represented by orange and red spheres, respectively.

The plotted reaction energies for the case that Cp is first eliminated as CpH is shown in Figure S8. We see that the computed reaction energies of CpH and NH₃ formation and desorption are all positive and the reactions are endothermic, compared to overall exothermic reactions via Cp eliminated as pyridine. We would expect that pyridine is the primary product from eliminating Cp ligand during plasma cycle.



Figure S8. The plotted reaction pathway for removal of surface NH species with plasma generated H radicals with initial Cp ligand removed on one CoCp-terminated Co(001) surface. The energy of Co(001) surface with NH_x-termination and one CoCp fragment is set to be the reference energy at 0eV. The step of NH₃ desorption is marked in red line. Cp ligand is first eliminated as CpH.

We applied Bader charge analysis to the structures formed for both the NH_2 intermediate and the ammonia by-product for the cases in which the Cp ligand is present and the Cp ligand was removed prior to formation of surface NH_x species. The results are summarized in Table S2.

Table S2. The computed charge transfer with Bader charge analysis, q(Bader) - q(valence), for the elimination of surface NH species with the presence of Cp ligand and Cp ligand removed prior to surface NH_x species.

	1 st NH removal		2 nd NH removal		3 rd NH removal		4 th NH removal	
	NH ₂	NH ₃						
Cp ligand present	0.43e ⁻	-0.08e ⁻	0.36e ⁻	-0.07e ⁻	0.35e ⁻	-0.07e ⁻	0.38e ⁻	-0.11e ⁻
Cp ligand removed	0.42e ⁻	-0.08e ⁻	0.37e ⁻	-0.05e ⁻	0.32e ⁻	-0.05e ⁻	0.35e ⁻	-0.06e ⁻

For both cases, the transferred charge to intermediate NH₂ shows no differences and is in the range of 0.35e⁻ to 0.43e⁻ for each NH₂ formation step. For the ammonia formation step, if the Cp ligand is present throughout the elimination of surface NH species, there is an increasing trend of charge transfer from NH₃ to the substrate, which suggests an increasing interaction between surface Co atoms and NH₃. When the Cp ligand is removed prior to the NH species,

the transferred charge from NH_3 to substrate shows a decreasing trend, which suggests a decreasing interaction between surface Co atoms and NH_3 . We can infer that the computed positive reaction energies for the presence of Cp ligand in the elimination process is due to the stronger interaction (more charge transfer) between NH_3 and substrate Co atoms. Thus, the removal of the Cp ligand prior to surface NH_x species is the preferred reaction mechanism and most of the surface NH_x species will be removed with plasma-generated H radicals for lower CoCp coverage case.

 B. Reactions of plasma radicals with highest coverage of three CoCp fragment on NH_xterminated Co(001) surface



elimination process of surfce NH species with initial Cp ligand removal on 3CoCp-terminated Co(001) surface

Figure S9. The configurations of structures along the reaction pathway for removal of surface NH species on $(CoCp)_3NH_x$ -terminated Co(001) surface with initial Cp ligand removal. Carbon, nitrogen, and hydrogen atoms are presented by grey, blue, and white colour. Substrate Co and Co from CoCp₂ are represented by orange and red spheres, respectively.



with initial Cp ligand removal via CpH formation and desorption

Figure S10. The plotted reaction pathway for removal of surface NH species with plasma generated H radicals with initial Cp ligand removed on $(CoCp)_3NH_x$ -terminated Co(001) surface. The energy of Co(001) surface with NH_x-termination and one CoCp fragment is set to be the reference energy at 0eV. The step of NH₃ desorption is marked in red line. Cp ligand is first eliminated as CpH.



Figure S11. The configurations of structures along the reaction pathway for removal of surface NH_2 species on Co(100) surface. Substrate Co and Co from $CoCp_2$ are represented by orange and red spheres, respectively.



Figure S12. The configurations of structures along the reaction pathway for channel N species recover to channel NH on NH_x -terminated Co(100) surface. Carbon, nitrogen, and hydrogen atoms are presented by grey, blue, and white colour. Substrate Co and Co from CoCp₂ are represented by orange and red spheres, respectively.



Figure S13. The configurations of snapshots of MD at (a) 0.12ps with H₂ recombination, (b) 0.33ps with NH₃ formation, and (c) 1.26ps with pyridinium formation. Carbon, nitrogen, and hydrogen atoms are presented by grey, blue, and white colour. Co is represented by orange sphere.

References

1. Liu, J.; Lu, H.; Zhang, D. W.; Nolan, M., Reaction Mechanism of the Metal Precursor Pulse in Plasma-Enhanced Atomic Layer Deposition of Cobalt and the Role of Surface Facets. *J. Phys. Chem. C* **2020**, *124*, 11990-12000.

2. Liu, J.; Nolan, M., Coverage and Stability of NHx-Terminated Cobalt and Ruthenium Surfaces: A First-Principles Investigation. J. Phys. Chem. C 2019, 123, 25166-25175.