

Incorporation of Keggin-Based $H_3PW_7Mo_5O_{40}$ into Bentonite: Synthesis, Characterization and Catalytic Application

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S1. EDS analysis graph:

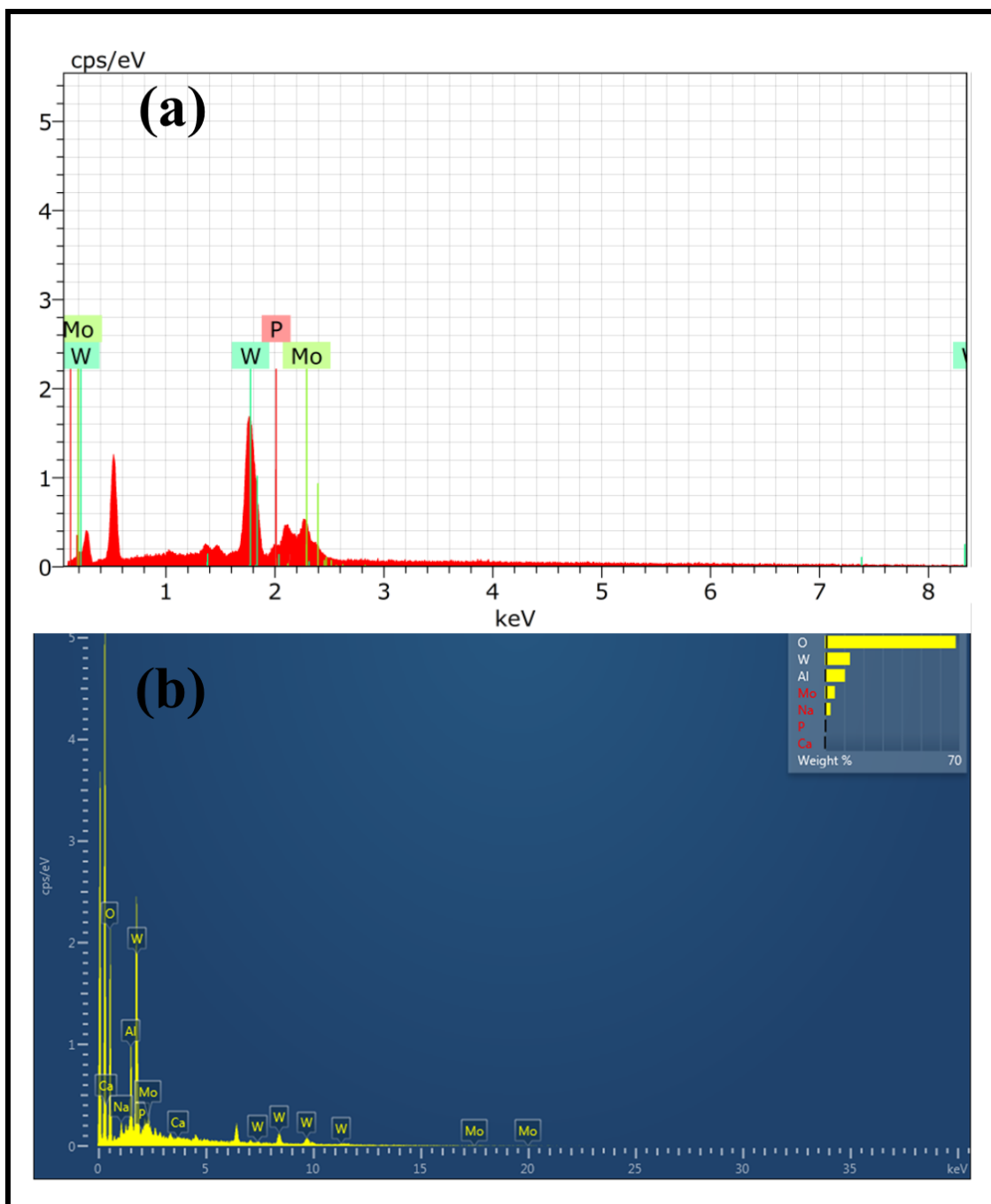


Figure 1. EDS of (a) bulk PW_7Mo_5 (b) 20% PW_7Mo_5 /Bentonite catalyst.

S2. Elemental mapping images:

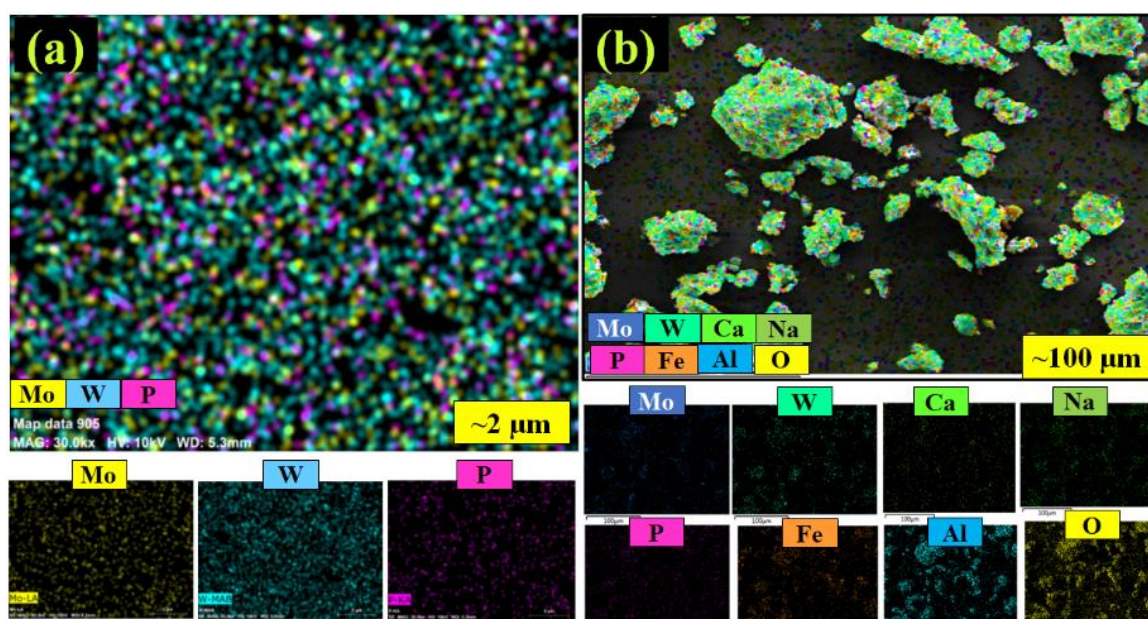


Figure 2. Elemental mapping images of (a) bulk PW_7Mo_5 (b) 20% PW_7Mo_5 /Bentonite catalyst.

S3. Recovered 20% PW_7Mo_5 /Bentonite catalyst.

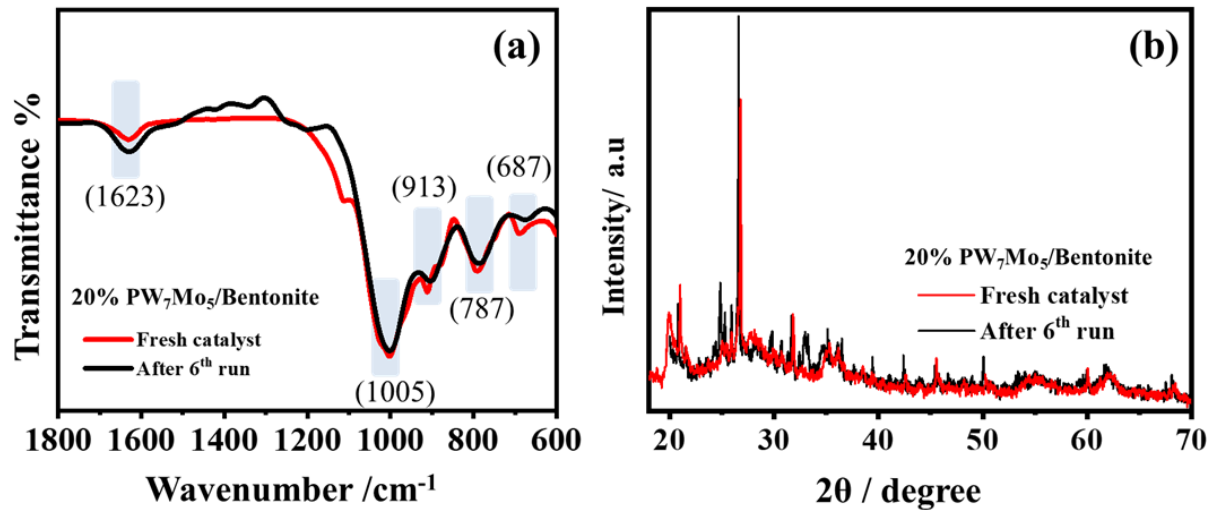


Figure 3. FT-IR (a) and XRD (b) analysis of recovered 20% PW_7Mo_5 /Bentonite catalyst.

S4. Validation of Green metrics for all synthesized compounds (3a-n & 4a-n)

Calculation of green metrics:

Materials used for green metrics calculation:

Reactant 1: Benzaldehyde 0.31 gm (Mol. Wt. = 106.12), 4-Chlorobenzaldehyde 0.42 gm (Mol. Wt = 140.56), 4-Nitrobenzaldehyde 0.45 gm (Mol. Wt. = 151.12), 4-Bromobenzaldehyde 0.55 gm (Mol. Wt. = 185.02), 4-Fluorobenzaldehyde 0.37 gm (Mol. Wt. = 124.11), 3-Nitrobenzaldehyde 0.45 gm (Mol. Wt. = 151.12), 4-Anisaldehyde 0.40 gm (Mol. Wt. = 136.15), 4-Methylbenzaldehyde 0.36 (Mol. Wt. = 120.14), 3-Chloro-4-Fluorobenzaldehyde 0.47 gm (Mol. Wt. = 158.56), 3-Bromobenzaldehyde 0.55 gm (Mol. Wt. = 185.02), 4-Hydroxybenzaldehyde 0.36 gm (Mol. Wt. = 122.12), 3-Chlorobenzaldehyde 0.42 gm (Mol. Wt. = 140.56), Salicylaldehyde 0.36 gm (Mol. Wt. = 122.12), Furfural 0.28 gm (Mol. Wt. = 96.09). 2-Chlorobenzaldehyde 0.42 gm (Mol. Wt. = 140.56). **Reactant 2:** 5, 5-dimethyl-1, 3-cyclohexanedione 0.84 gm (Mol. Wt. = 140.18). **Reactant 3:** Ammonium acetate 0.23 gm (Mol. Wt. = 77.08).

Analysis of green metrics:

The following listed formulae were used for calculating E-factor, Atom economy (AE), Reaction mass efficiency (RME), Effective mass yield (EMY), and Optimum efficiency (OE). The Calculated data for compounds 3(a-n) and 4(a-n) are presented in Table 1.

Calculation of green chemistry metrics for one representative entry, viz. 3a

E-factor = Total mass waste (g) / Mass of product

$$= \text{Total input (g)} - \text{Total output (g)} / \text{Total output (g)}$$

e.g. For the product **3a**; E-factor = (0.31 gm + 0.84 gm) – 0.959 / 0.959 = 0.19

Atom Economy (AE) (%) = (Molecular wt. of product) / (Total molecular wt. of reactants) x 100

e.g. For the product **3a**; AE = (350.46) / (106.12 + (2 x 140.18)) x 100 = 90.67 %

##RME (%) = (Mass of isolated product) / (Total mass of reactant) x 100

e.g. For the product **3a**; $RME = (0.959) / (0.31 \text{ gm} + 0.84 \text{ gm}) \times 100 = 83.39$

##EMY (%) = (Mass of Product)/ (Mass of non-benign reagents) x 100

e.g. For the product **3a**; $EMY = (0.959) / (0.31 \text{ gm} + 0.84 \text{ gm}) \times 100 = 83.39 \%$

##OE (%) = RME/ AE x 100

e.g. For the product **3a**; $OE = (83.39) / (90.67) \times 100 = 91.97 \%$

Table 1. Green metrics calculation:

Entry	Product	E-factor	Atom Economy (AE)	Reaction Mass Efficiency (RME) %	Effective Mass Yield (EMY) %	Optimum Efficiency (OE) %
1.	3a	0.19	90.67	83.39	83.39	91.97
2.	3b	0.19	91.26	83.88	83.88	91.91
3.	3c	0.21	91.65	82.48	82.48	89.96
4.	3d	0.20	92.25	83.02	83.02	89.99
5.	3e	0.29	91.02	77.43	77.43	85.06
6.	3f	0.22	91.58	81.47	81.47	88.96
7.	3g	0.21	91.28	82.09	82.09	89.93
8.	3h	0.29	90.93	77.25	77.25	84.95
9.	3i	0.36	91.79	73.35	73.35	79.91
10.	3j	0.19	92.25	83.88	83.88	90.92
11.	3k	0.29	91.05	77.33	77.33	84.93
12.	3l	0.21	91.44	82.22	82.22	89.91
13.	3m	0.23	91.05	80.91	80.91	88.86
14.	3n	0.29	90.43	77.41	77.41	86.60
15.	4a	0.44	75.38	69.34	69.34	91.98
16.	4b	0.41	77.09	67.49	67.49	87.54
17.	4c	0.51	77.56	65.92	65.92	84.99
18.	4d	0.39	78.96	71.85	71.85	90.99
19.	4e	0.45	77.56	69.03	69.03	89.20
20.	4f	0.44	76.88	69.19	69.19	89.99
21.	4g	0.52	77.09	65.52	65.52	84.99
22.	4h	0.58	78.96	63.17	63.17	80.00
23.	4i	0.64	76.20	60.95	60.95	79.98
24.	4j	0.47	76.30	67.90	67.90	89.10
25.	4k	0.50	76.11	66.50	66.50	87.37
26.	4l	0.56	77.88	63.86	63.86	81.99
27.	4m	0.66	76.20	60.20	60.20	79.00
28.	4n	0.64	77.09	60.89	60.89	78.98

Note: Since the catalyst was recovered during the reaction, therefore it's used amount is not included in the calculations.

S5. Spectral data of the compounds:

3,3,6,6-tetramethyl-9-phenyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione (3a).

IR (ATR, ν cm^{-1}): 685, 835, 1035, 1242, 1364, 1581, 1664, 2958. ^1H NMR (400 MHz, CDCl_3) δ_{H} (ppm) = 1.09 (s, 6H 2x CH_3), 1.23 (s, 6H 2x CH_3), 2.37 (m, 8H 4x CH_2), 5.54 (s, 1H CH), 7.09 (d, J = 8.2 Hz, 2H Ar-H), 7.22 (t, 1H Ar-H), 7.26 (t, J = 8.4 Hz, 2H Ar-H). ^{13}C NMR (100 MHz, CDCl_3) δ_{C} (ppm) = 27.5, 29.8, 31.5, 32.8, 46.5, 47.1, 115.7, 125.9, 126.8, 128.3, 138.1, 189.6, 190.6.

9-(4-chlorophenyl)-3,3,6,6-tetramethyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione (3b).

IR (ATR, ν cm^{-1}): 649, 863, 1011, 1091, 1155, 1365, 1576, 1663, 2955. ^1H NMR (400 MHz, CDCl_3) δ_{H} (ppm) = 1.15 (s, 6H 2x CH_3), 1.27 (s, 6H 2x CH_3), 2.57 - 2.27 (m, 8H 4x CH_2), 5.53 (s, 1H CH), 7.07 (d, J = 8.5 Hz, Ar-H), 7.25 (d, J = 8.3 Hz, Ar-H). ^{13}C NMR (100 MHz, CDCl_3) δ_{C} (ppm) = 27.4, 29.6, 31.4, 32.4, 46.4, 47.1, 76.7, 77.1, 77.4, 115.3, 128.2, 128.4, 131.6, 136.7, 189.5, 190.6.

3,3,6,6-tetramethyl-9-(4-nitrophenyl)-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione (3c).

IR (ATR, ν cm^{-1}): 677, 843, 1114, 1238, 1342, 1506, 1577, 3200. ^1H NMR (400 MHz, CDCl_3) δ_{H} (ppm) = 1.12 (s, 6H 2x CH_3), 1.24 (s, 6H 2x CH_3), 2.55 - 2.30 (m, 8H 4x CH_2), 5.57 (s, 1H CH), 7.40 (d, J = 8.4 Hz, 2H Ar-H), 8.10 (d, J = 8.7 Hz, 2H Ar-H). ^{13}C NMR (100 MHz, CDCl_3) δ_{C} (ppm) = 27.5, 29.5, 31.5, 33.3, 46.4, 47.0, 76.7, 77.0, 77.3, 114.9, 123.5, 127.6, 146.2, 189.6, 190.9.

3,3,6,6-tetramethyl-9-(3-nitrophenyl)-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione (3f).

IR (ATR, ν cm^{-1}): 652, 801, 1042, 1148, 1351, 1580, 1661, 2954. ^1H NMR (400 MHz, CDCl_3) δ_{H} (ppm) = 1.12 (s, 6 H 2x CH_3), 1.27 (s, 6H 2x CH_3), 2.48 - 2.36 (m, 8H 4x CH_2), 5.54 (s, 1 H CH), 7.49 - 7.35 (m, 2H Ar-H), 8.00 (dt, 1H Ar-H), δ 8.07-8.02 (s, 1H Ar-H). ^{13}C NMR (100 MHz, CDCl_3) δ_{C} (ppm) = 27.4, 28.8, 31.5, 32.9, 46.1, 47.1, 114.9, 121.1, 122.3, 129.2, 133.0, 140.7, 148.5, 189.7, 191.2.

9-(3-bromophenyl)-3,3,6,6-tetramethyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione (3j).

IR (ATR, ν cm^{-1}): 664, 785, 1033, 1244, 1366, 1581, 2952. ^1H NMR (400 MHz, CDCl_3) δ_{H} (ppm) = 1.05 (s, 6H 2x CH_3), 1.18 (s, 6H 2x CH_3), 2.53 - 2.25 (m, 8H 4x CH_2), 5.49 (s, 1H CH), 7.07 (t, J = 8.0 Hz, 1H Ar-H), 7.14 (t, J = 8.0 Hz, 1H Ar-H), 7.23 (d, J = 7.6 Hz, 1H Ar-H), 7.33 (s, 1H Ar-H). ^{13}C NMR (100 MHz, CDCl_3) δ_{C} (ppm) = 27.4, 29.7, 31.5, 32.7, 47.1, 115.1, 122.6, 125.5, 129.0, 130.2, 140.8, 189.5, 190.7, 207.1.

9-(3-chlorophenyl)-3,3,6,6-tetramethyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione (3l).

IR (ATR, ν cm^{-1}): 666, 787, 869, 1034, 1244, 1367, 1581, 1666, 2953. ^1H NMR (400 MHz, CDCl_3) δ_{H} (ppm) = 1.10 (s, 6 H, 2x CH_3), 1.23 (s, 6H, 2x CH_3), 2.45-2.34 (m, 8H 4x CH_2) 5.49 (s, 1H CH), 6.97 (d, J =7.6 Hz, 1H Ar-H), 7.07 (t, 8Hz 1H Ar-H), 7.23 - 7.12 (m, 2H Ar-H). ^{13}C NMR (100 MHz, CDCl_3) δ_{C} (ppm) = 27.4, 29.6, 31.5, 32.7, 46.4, 47.0, 115.1, 125.0, 126.1, 127.2, 129.4, 134.2, 140.5, 189.5, 190.7.

3,3,6,6-tetramethyl-9-phenyl-3,4,6,7,9,10-hexahydroacridine-1,8(2H,5H)-dione (4a).

IR (ATR, ν cm^{-1}): 661, 833, 1035, 1154, 1237, 1363, 1582, 1630, 2956, 3286. ^1H NMR (400 MHz, CDCl_3) δ_{H} (ppm) = 1.09 (s, 6H, 2x CH_3); 1.24 (s, 6H, 2x CH_3), 2.51 - 2.33 (m, 8H 4x CH_2), 5.55 (s, 1H CH), 7.11 (d, J = 8.2 Hz, 2H Ar-H), 7.19 (d, J = 6.9 Hz, 2H Ar-H), 7.26 (s, 1H Ar-H), 7.27 (s, 1H -NH). ^{13}C NMR (100 MHz, CDCl_3) δ_{C} (ppm) = 27.5, 29.8, 31.5, 32.8, 47.1, 115.7, 125.9, 126.8, 128.1, 138.1, 189.5, 190.6.

9-(4-chlorophenyl)-3,3,6,6-tetramethyl-3,4,6,7,9,10-hexahydroacridine-1,8(2H,5H)-dione (4b).

IR (ATR, ν cm^{-1}): 766, 836, 1141, 1215, 1487, 1603, 1645, 2955, 3047, 3351. ^1H NMR (400 MHz, CDCl_3) δ_{H} (ppm) = 0.93 (s, 6H, 2x CH_3), 1.05 (s, 6H, 2x CH_3), 2.34 - 2.13 (m, 8H 4x CH_2), 5.02 (s, 1H CH), 7.14 (d, J = 8.2 Hz, 2 H), 7.28 - 7.24 (m, 2 H). ^{13}C NMR (100 MHz, CDCl_3) δ_{C} (ppm) = 27.1, 29.6, 31.5, 32.7, 33.4, 40.8, 50.7, 128.3, 128.4, 129.5, 131.7, 196.2.

3,3,6,6-tetramethyl-9-(4-nitrophenyl)-3,4,6,7,9,10-hexahydroacridine-1,8(2H,5H)-dione (4c).

IR (ATR, ν cm^{-1}): 693, 826, 1134, 1251, 1336, 1443, 1515, 1639, 2914, 3376. ^1H NMR (400 MHz, $\text{DMSO}-d_6$) δ_{H} (ppm) = 0.81 (s, 6H 2x CH_3), 0.97 (s, 6H 2x CH_3), 1.94 (d, J = 6.5 Hz, 2H CH_2), 2.15 (d, J = 6.5 Hz, 2H CH_2), 2.31 (m, 4H 2x CH_2), 4.87 (s, 1H CH), 7.49 - 7.34 (m, 2H Ar-H), 8.13 - 7.92 (m, 2 H Ar-H), 9.44 (s, 1H -NH). ^{13}C NMR (100 MHz, $\text{DMSO}-d_6$) δ_{C} (ppm) = 27.0, 29.5, 32.7, 34.4, 50.6, 110.9, 123.5, 129.4, 146.0, 150.5, 155.1, 194.9.

3,3,6,6-tetramethyl-9-(3-nitrophenyl)-3,4,6,7,9,10-hexahydroacridine-1,8(2H,5H)-dione (4e).

IR (ATR, ν cm^{-1}): 685, 893, 1135, 1215, 1350, 1478, 1642, 2950, 3178. ^1H NMR (400 MHz, $\text{DMSO-}d_6$) δ_{H} (ppm) = 0.86 (s, 6H 2x CH_3), 1.02 (s, 6H 2x CH_3), 2.02 (br. s., 2H CH_2), 2.19 (br. s., 2H CH_2), 2.39 (br. s., 4H 2x CH_2), 4.93 (br. s., 1H CH), 7.50 (br. s., 1H Ar-H), 7.63 (br. s., 1H Ar-H), 7.97 (br. s., 2H Ar-H), 9.48 (br. s., 1H -NH). ^{13}C NMR (100 MHz, $\text{DMSO-}d_6$) δ_{C} (ppm) = 26.8, 29.5, 32.6, 34.0, 50.5, 111.0, 121.2, 122.5, 129.7, 134.9, 147.8, 149.7, 150.5, 194.9.

9-(3-chlorophenyl)-3,3,6,6-tetramethyl-3,4,6,7,9,10-hexahydroacridine-1,8(2H,5H)-dione (4g).

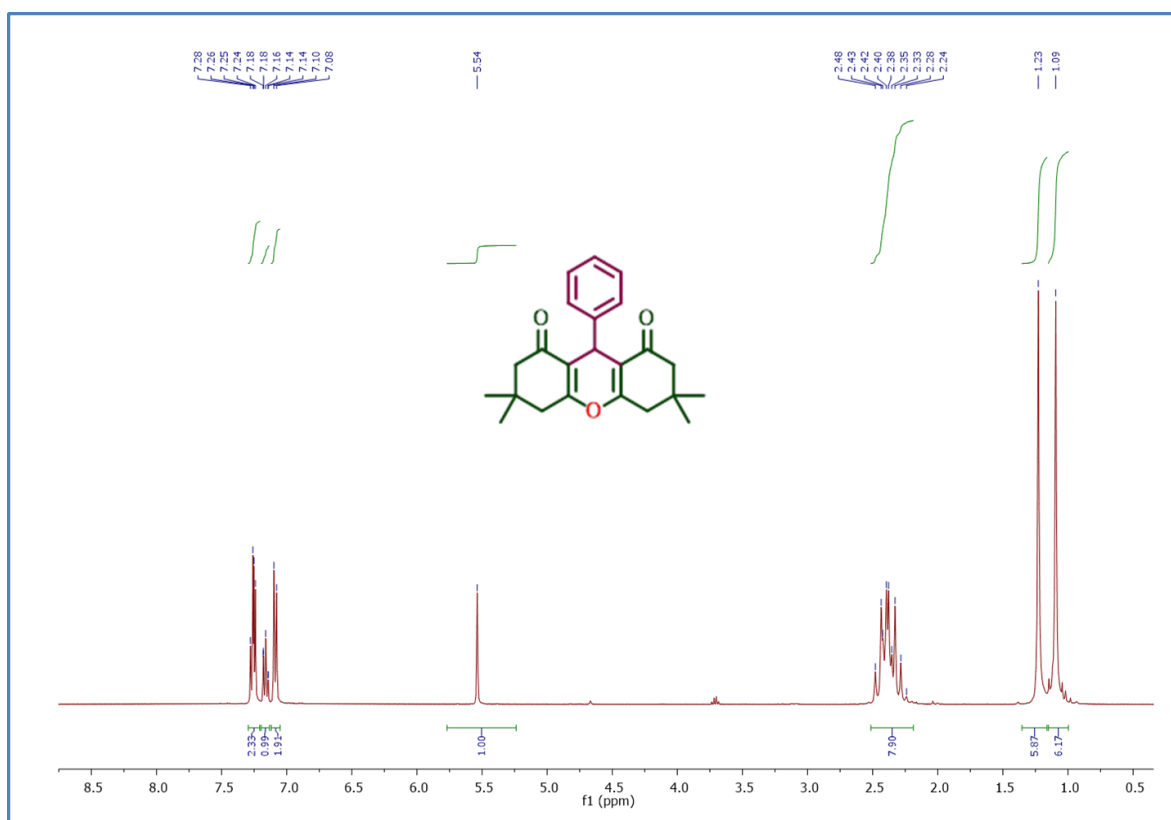
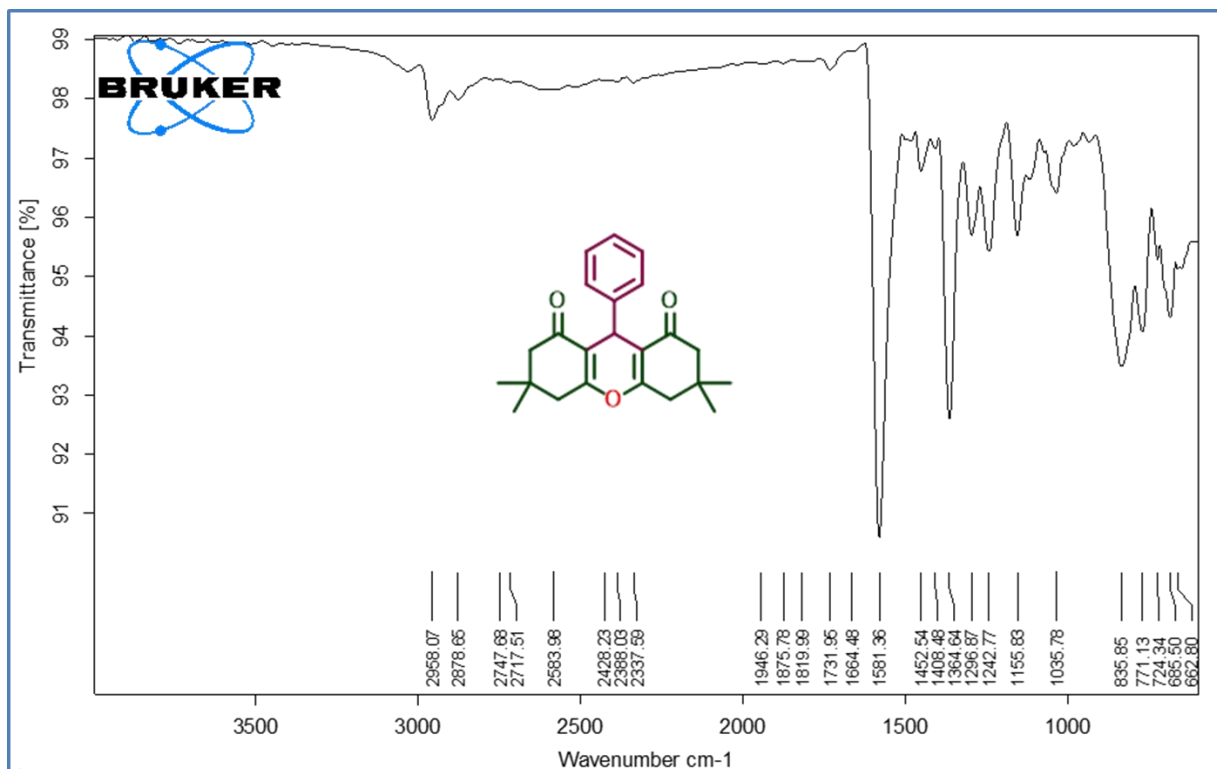
IR (ATR, ν cm^{-1}): 686, 797, 1136, 1213, 1354, 1592, 1636, 2947, 3058, 3171. ^1H NMR (400 MHz, $\text{DMSO-}d_6$) δ_{H} (ppm) = 0.87 (s, 6H 2x CH_3), 1.01 (s, 6H 2x CH_3), 2.01 (d, J = 15.3 Hz, 2H CH_2), 2.18 (d, J = 15.4 Hz, 2H CH_2), 2.44 - 2.27 (m, 4H 2x CH_2), 4.80 (br. s., 1H CH), 7.29 - 6.99 (m, 4H Ar-H), 9.37 (s, 1H -NH). ^{13}C NMR (100 MHz, $\text{DMSO-}d_6$) δ_{C} (ppm) = 26.9, 29.5, 32.6, 33.5, 50.6, 111.3, 126.0, 126.7, 128.1, 130.0, 132.7, 149.9, 150.2, 194.9.

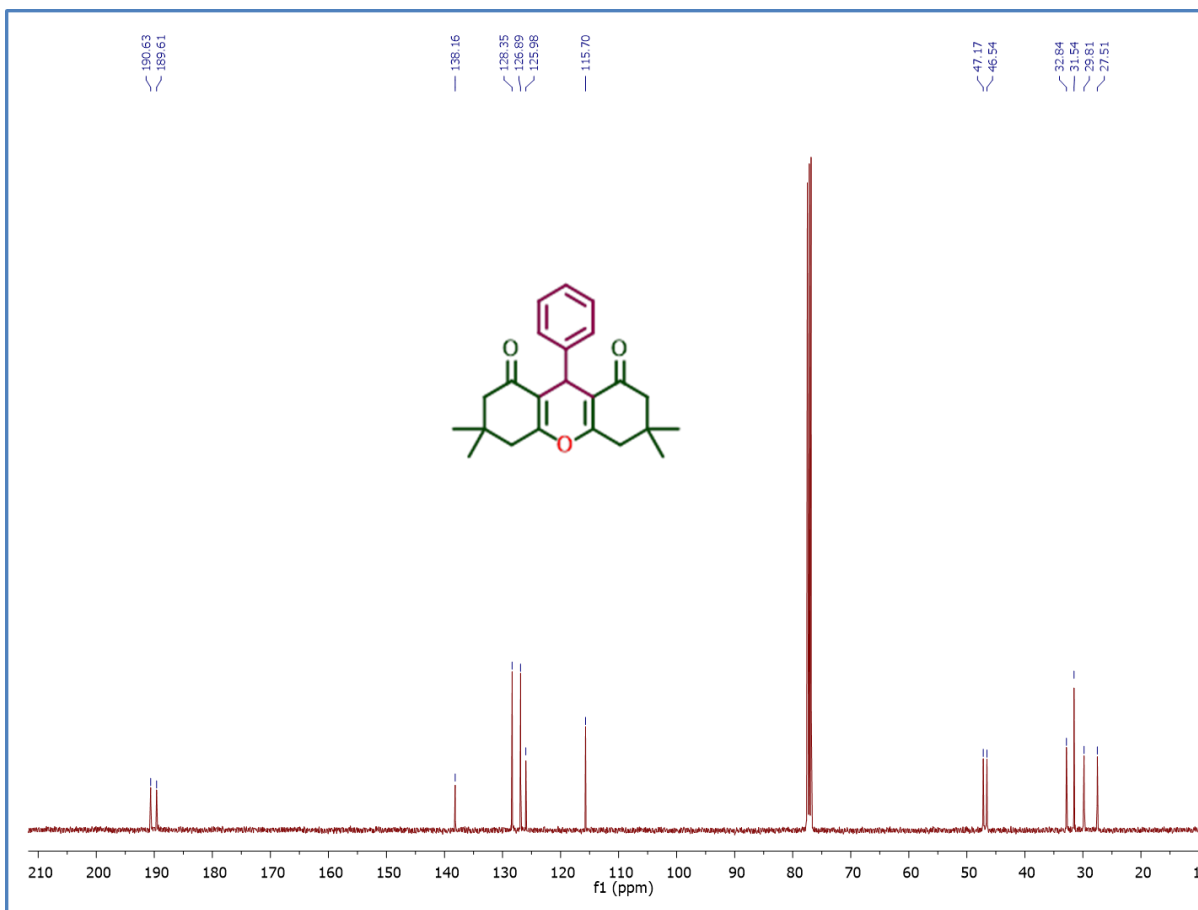
9-(3-bromophenyl)-3,3,6,6-tetramethyl-3,4,6,7,9,10-hexahydroacridine-1,8(2H,5H)-dione (4h).

IR (ATR, ν cm^{-1}): 684, 765, 882, 1009, 1136, 1480, 1602, 1636, 2951, 3054, 3263. ^1H NMR (400 MHz, $\text{DMSO-}d_6$) δ_{H} (ppm) = 0.82 (s, 6H 2x CH_3), 0.96 (s, 6H 2x CH_3), 1.97 (br. s., 2H CH_2), 2.12 (br. s., 2H CH_2), 2.40-2.31 (m 4H 2x CH_2), 4.73 (br. s., 1H CH), 7.25-7.09 (m, 4H Ar-H), 9.34 (s, 1H -NH). ^{13}C NMR (100 MHz, $\text{DMSO-}d_6$) δ_{C} (ppm) = 26.9, 29.6, 32.7, 33.6, 50.6, 111.4, 121.5, 127.1, 128.9, 130.5, 150.2, 194.9.

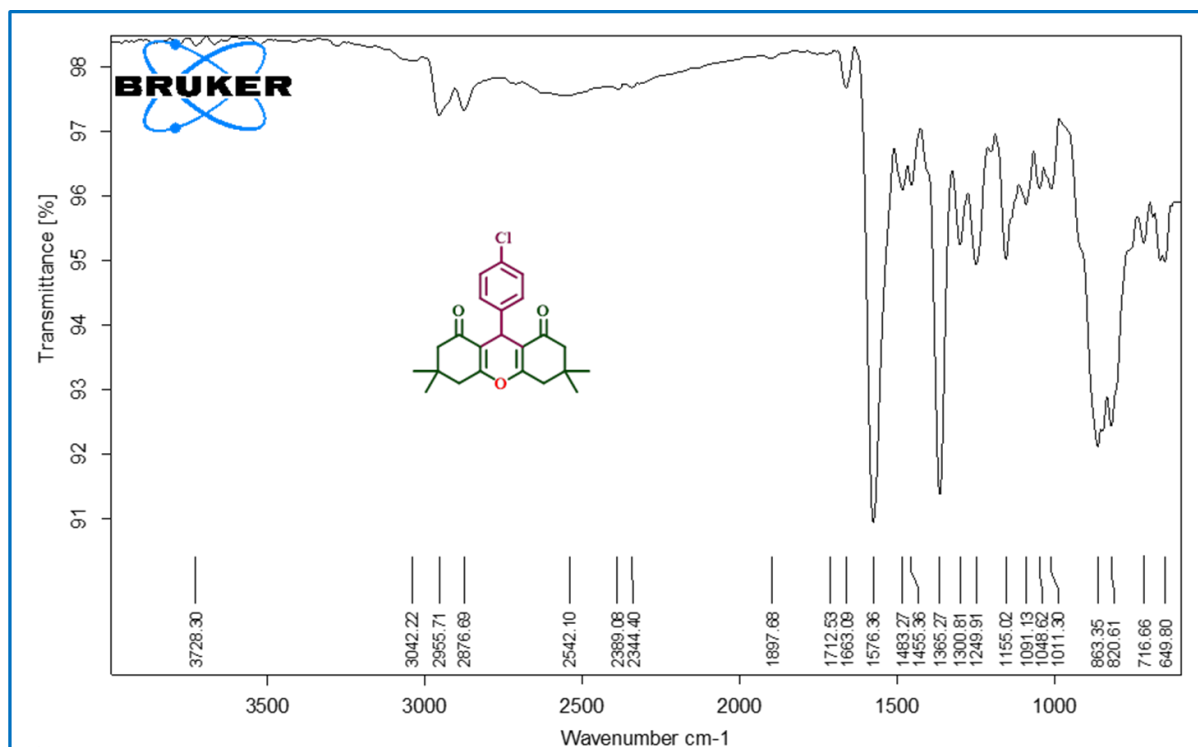
S6. FT-IR, ^1H & ^{13}C NMR spectra of the compounds:

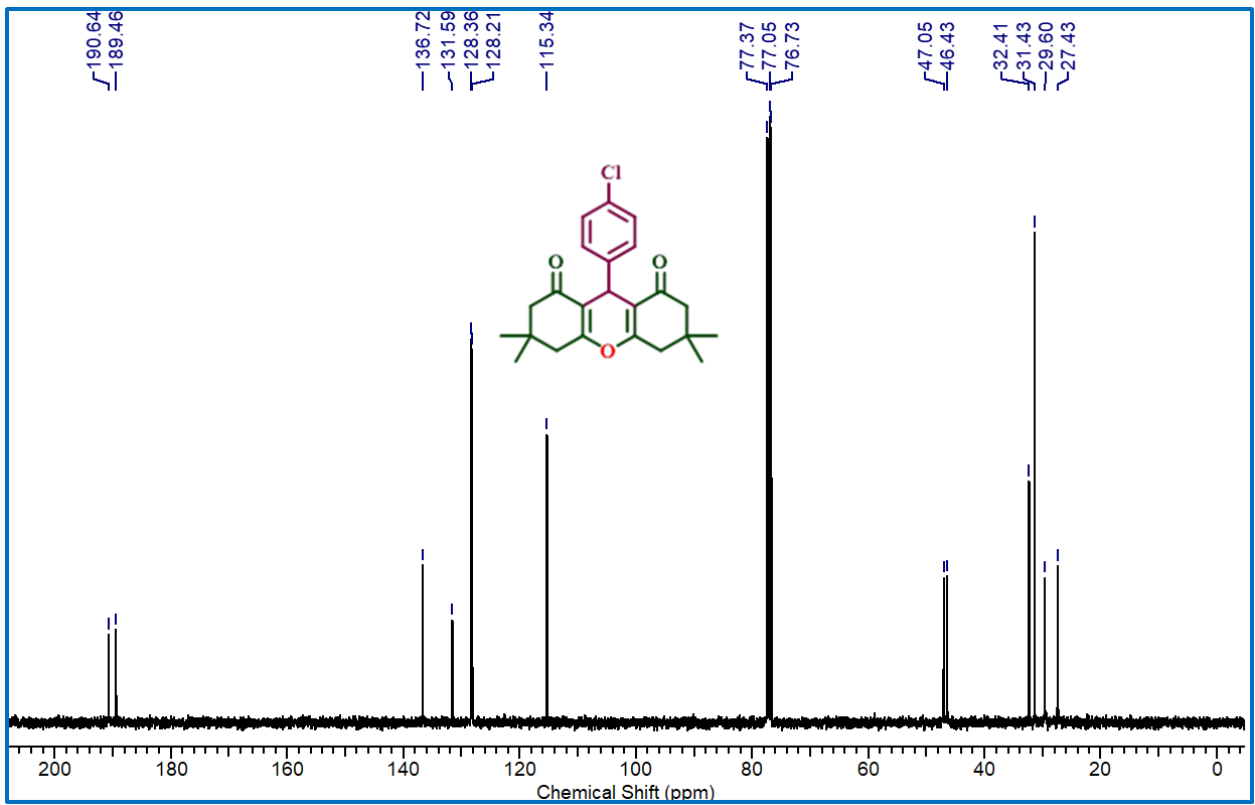
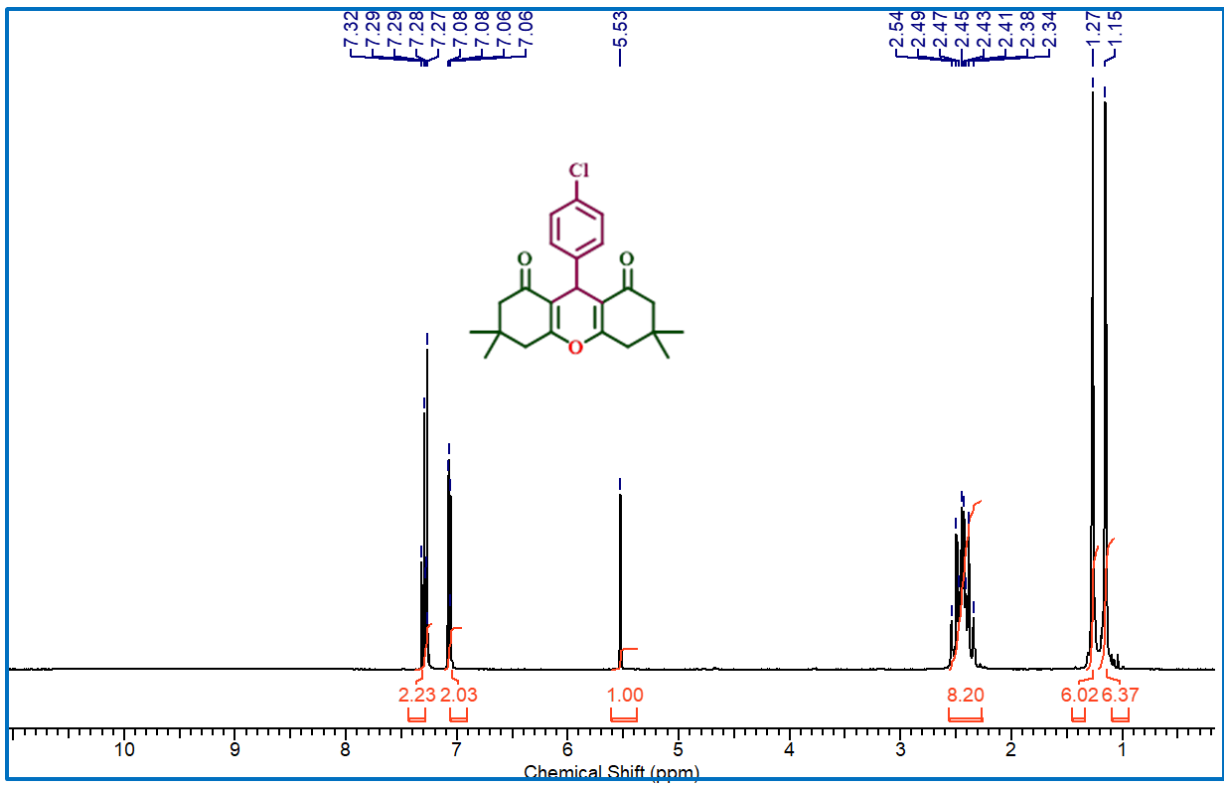
3,3,6,6-tetramethyl-9-phenyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione (3a).





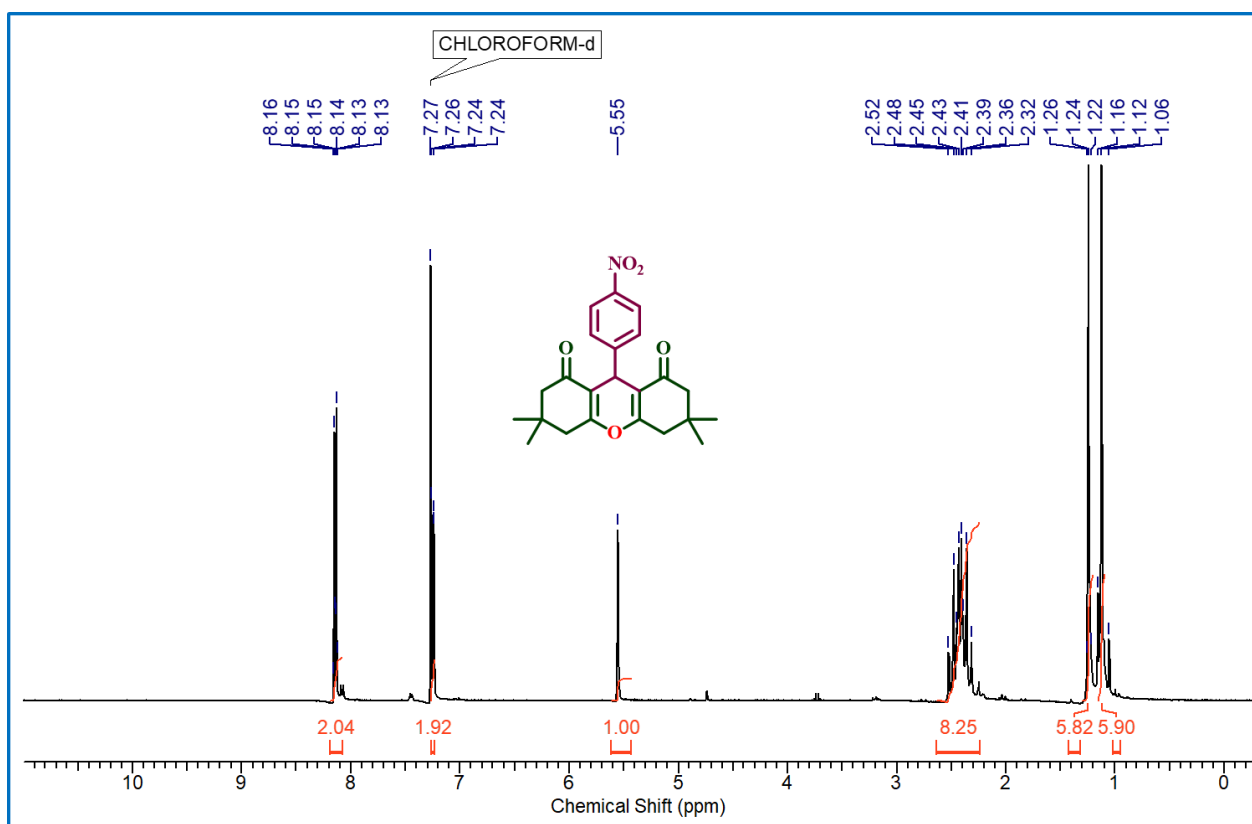
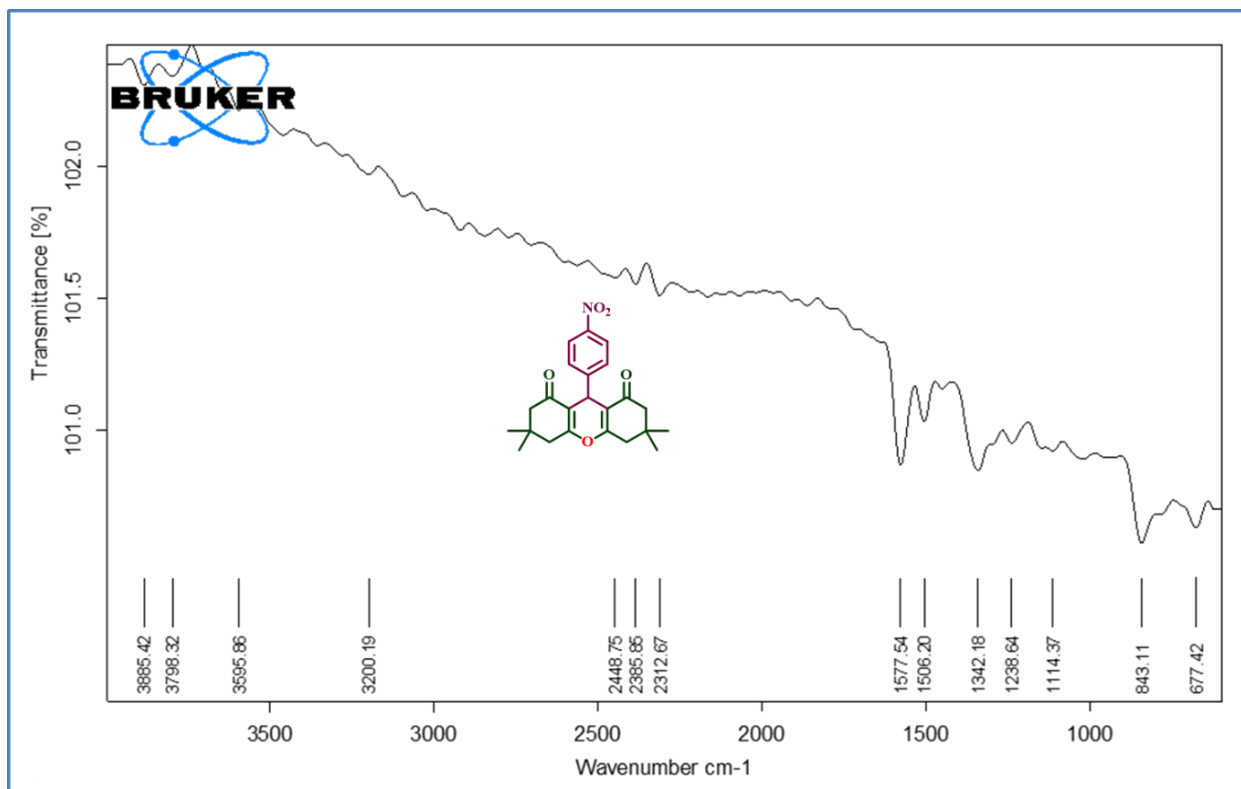
9-(4-chlorophenyl)-3,3,6,6-tetramethyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione (3b).

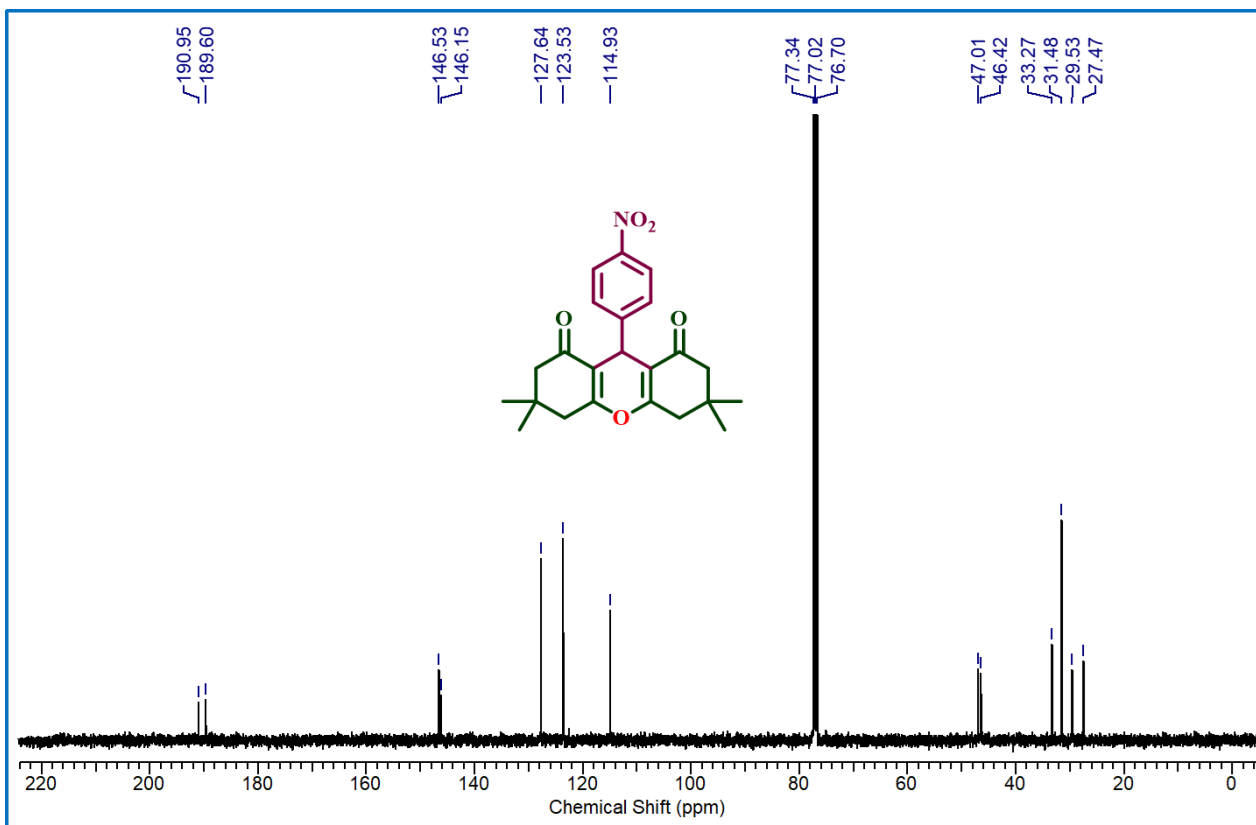




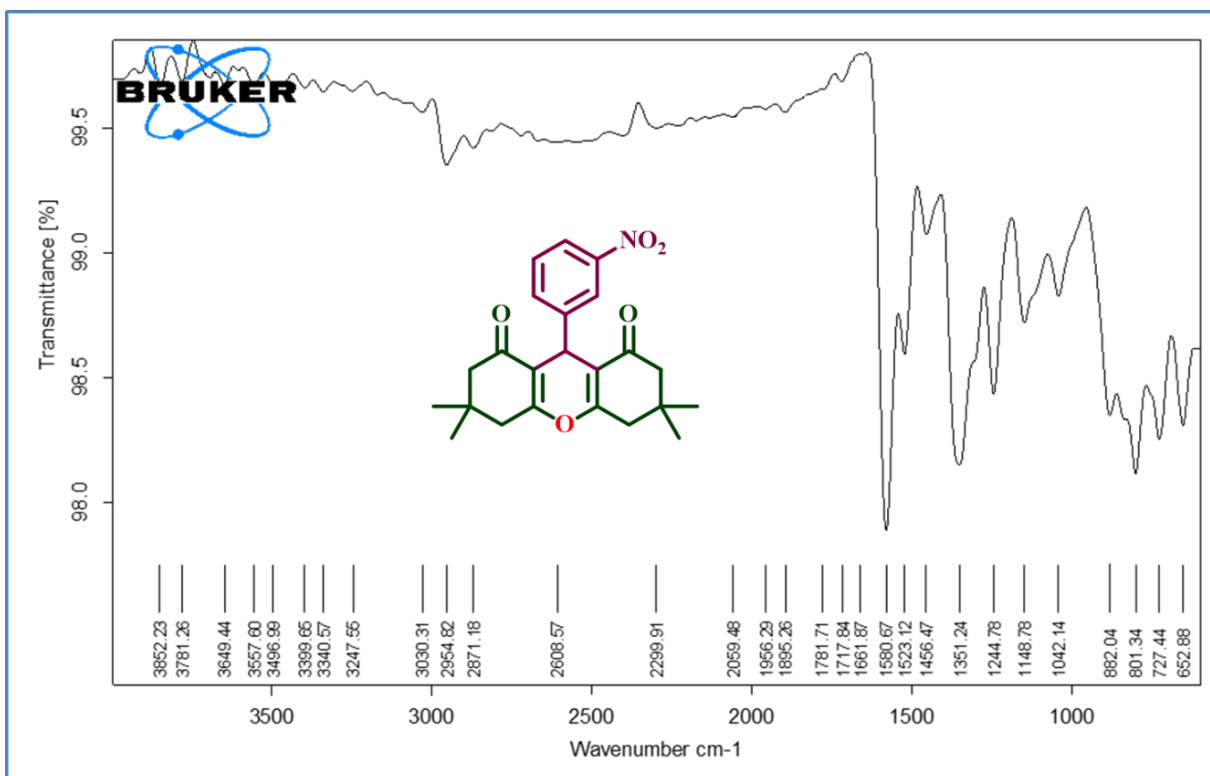
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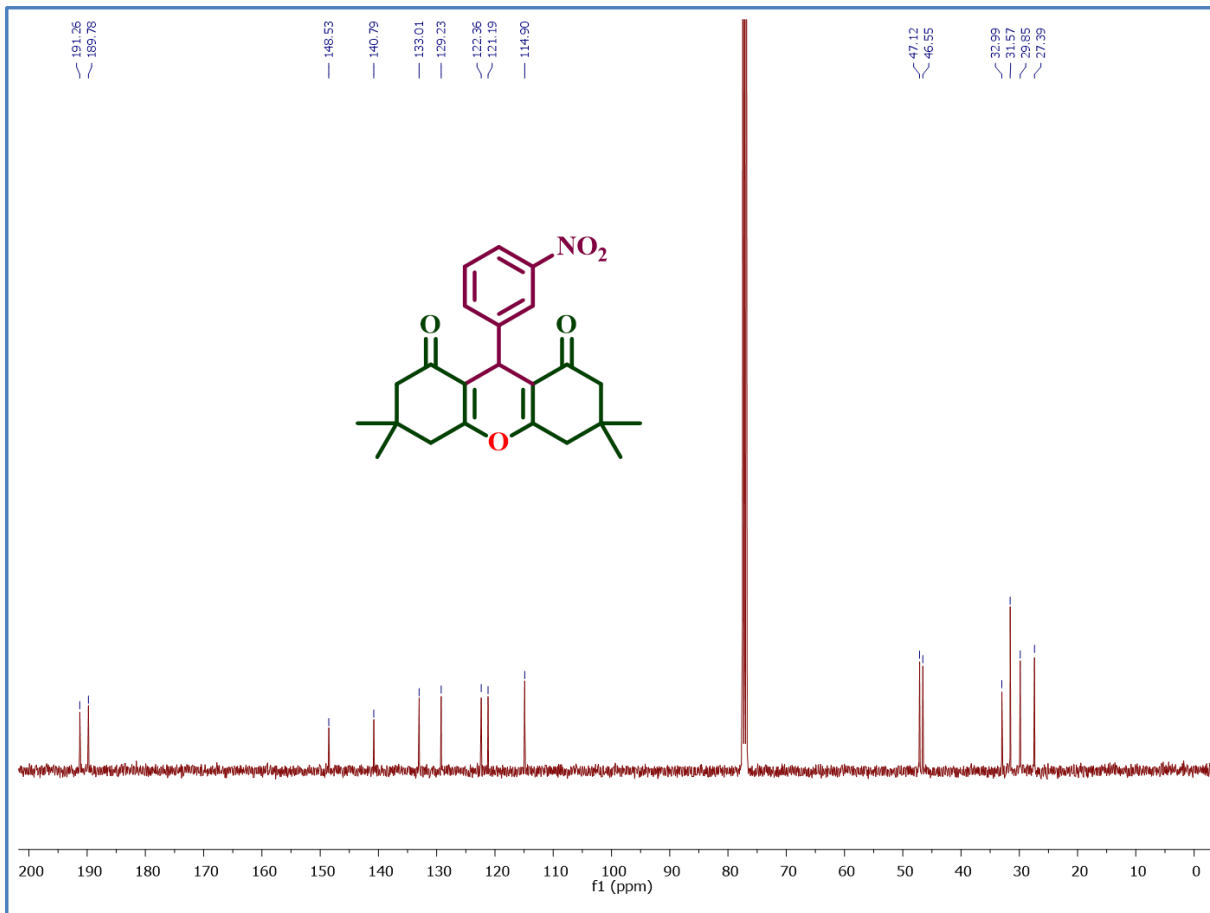
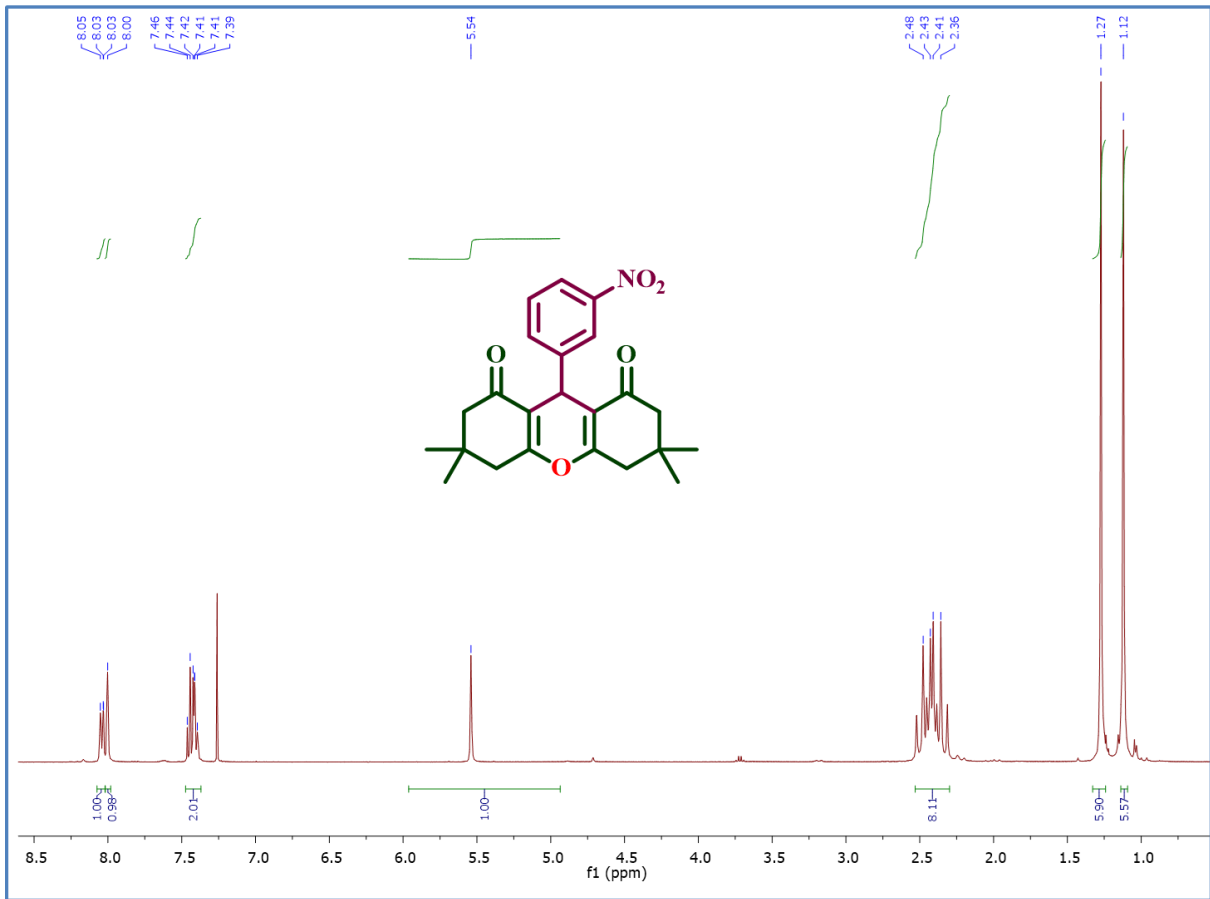
(3c)



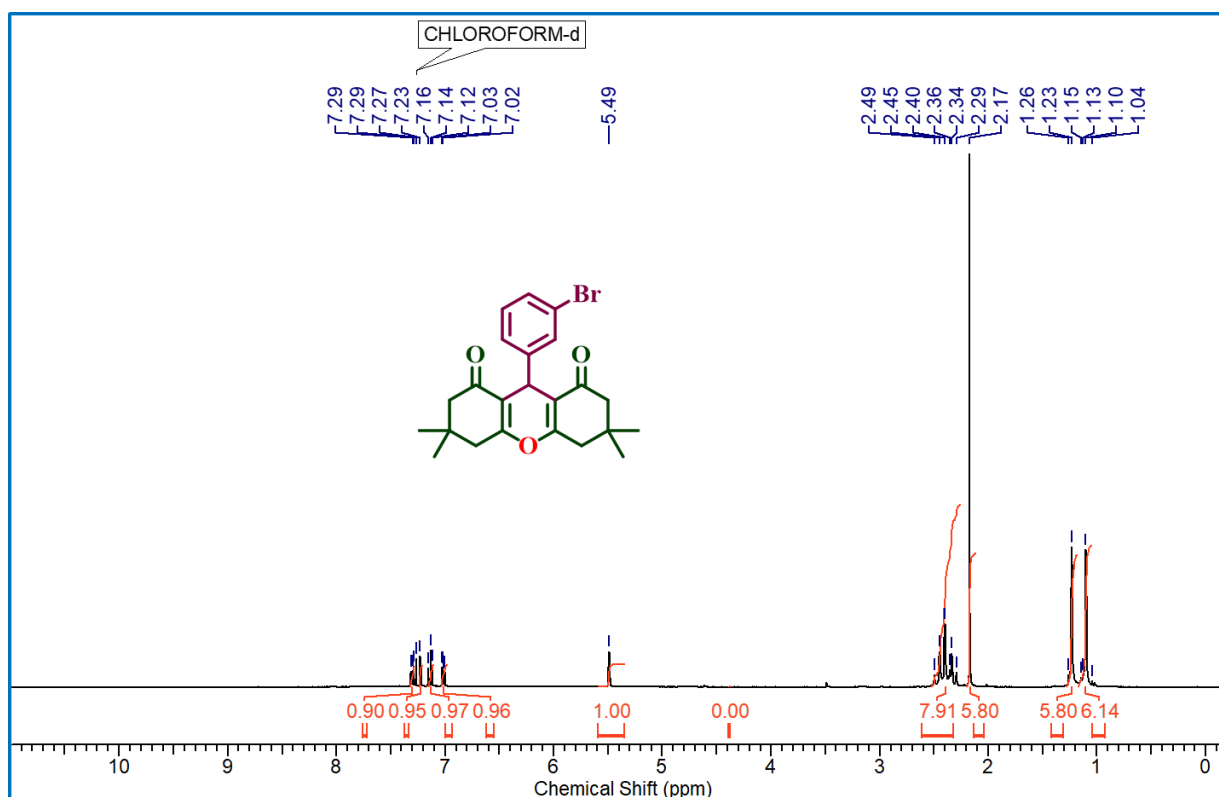
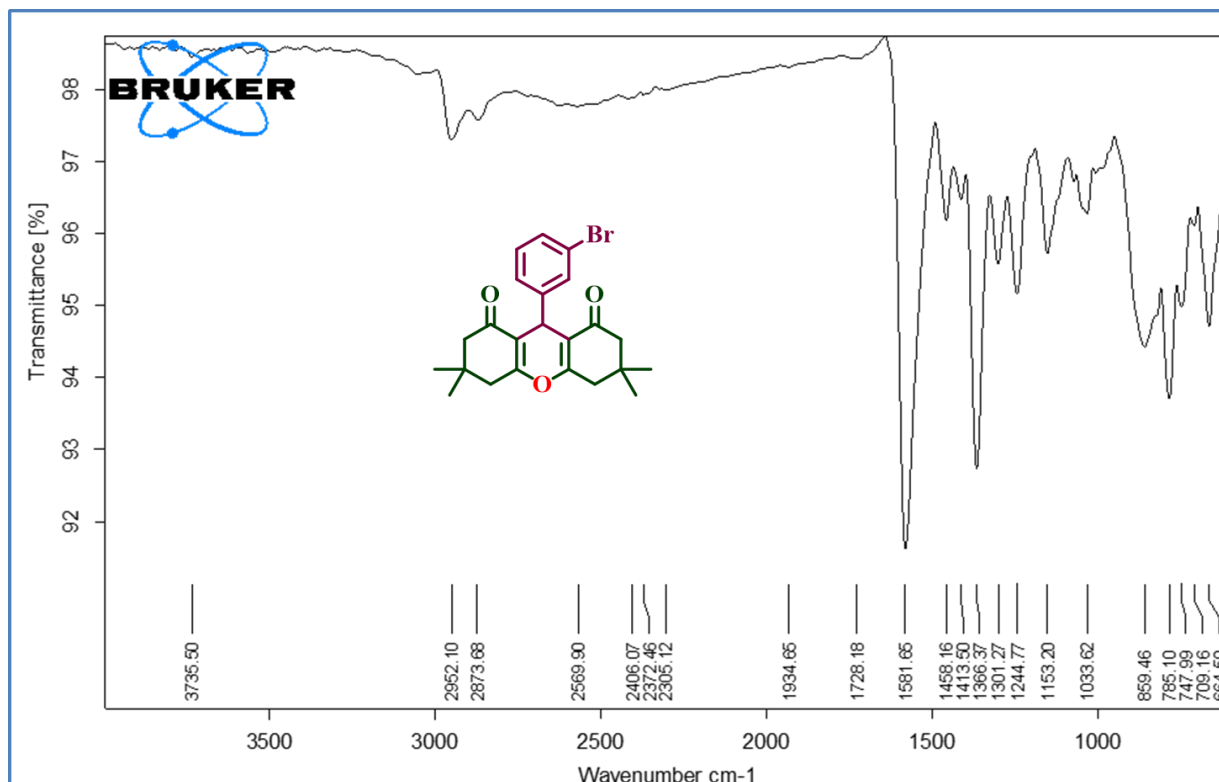


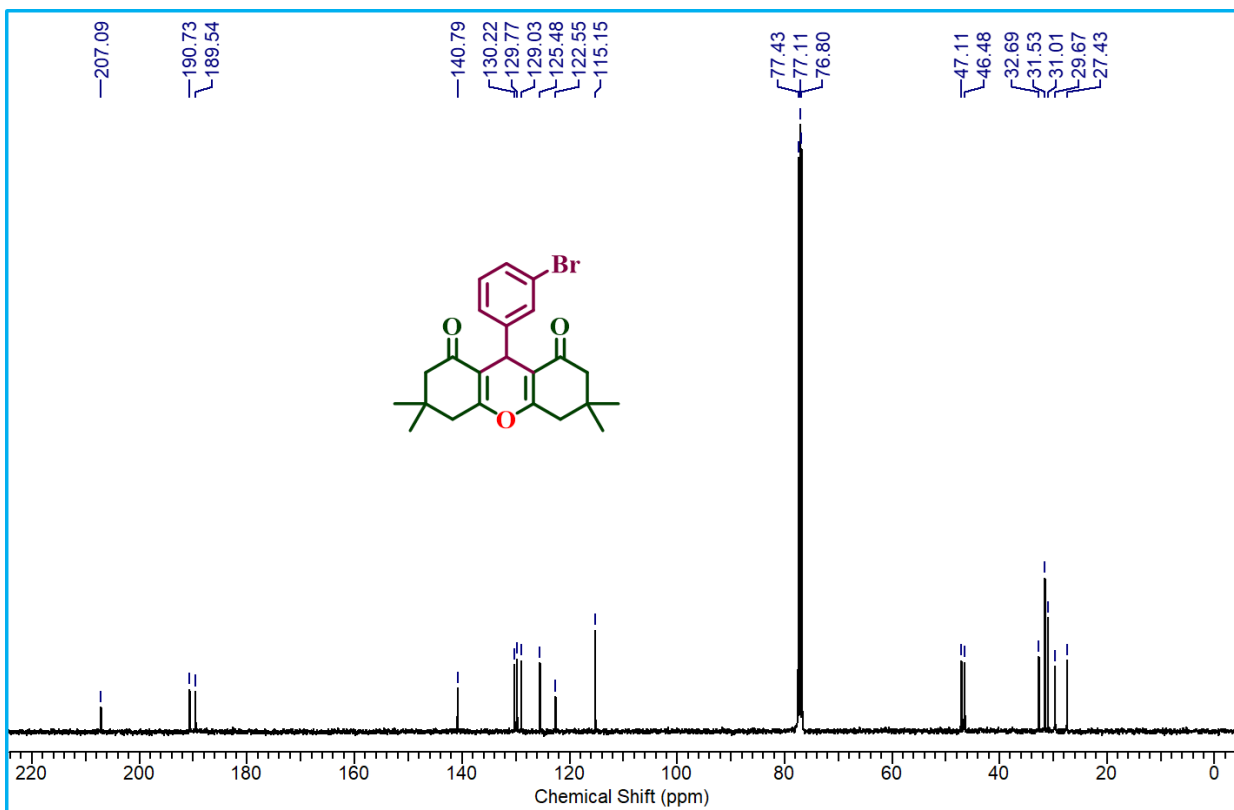
3,3,6,6-tetramethyl-9-(3-nitrophenyl)-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione (3f)



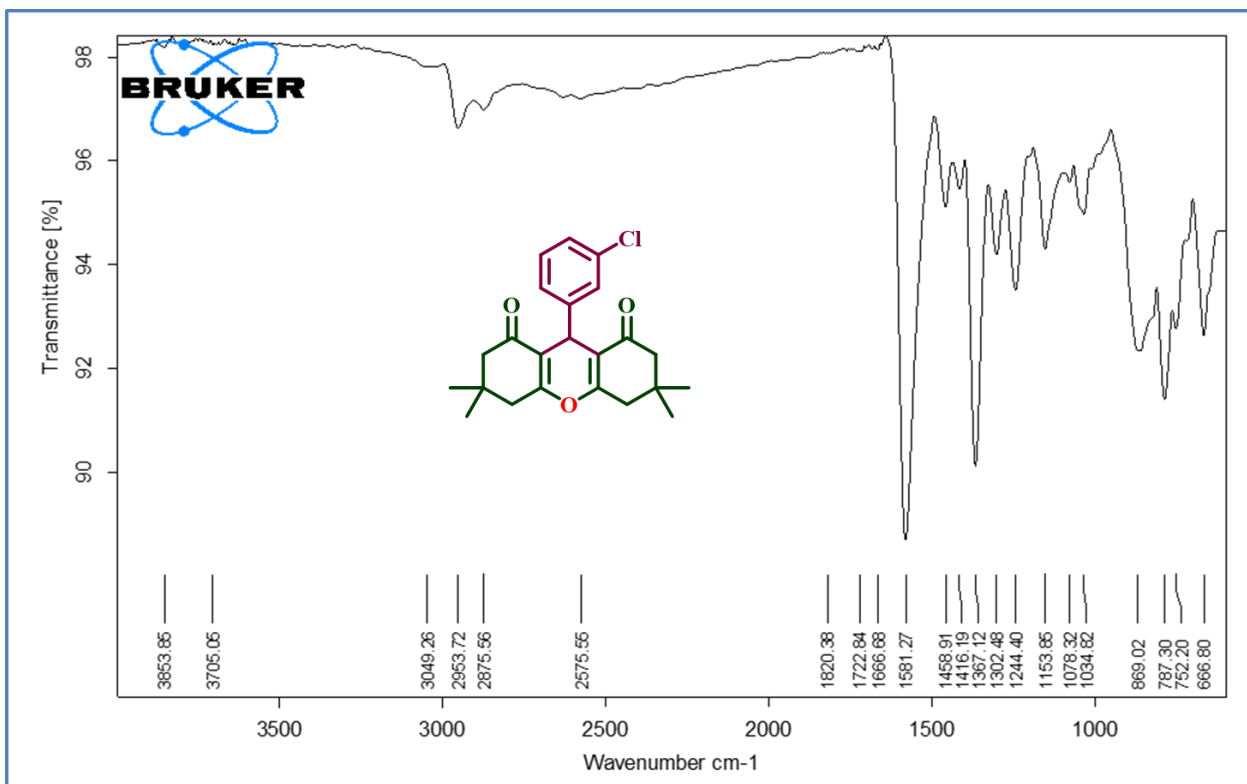


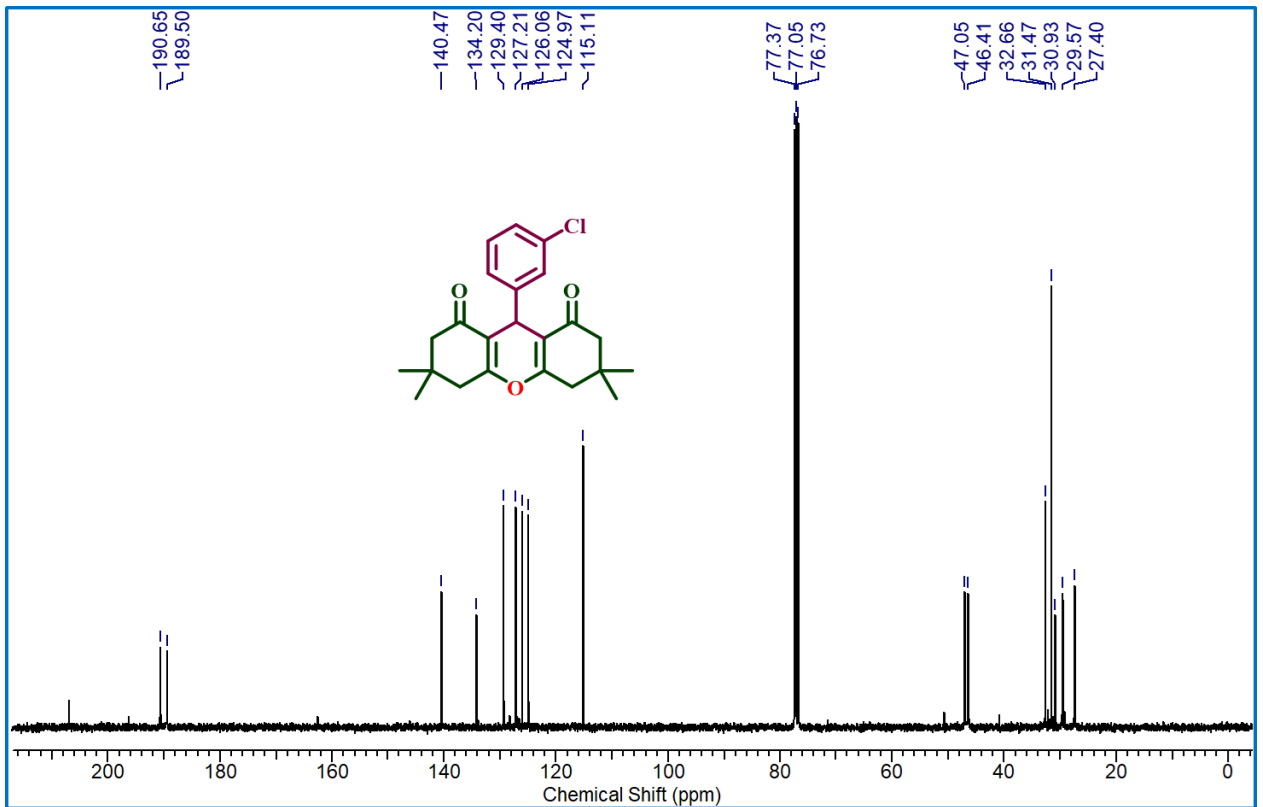
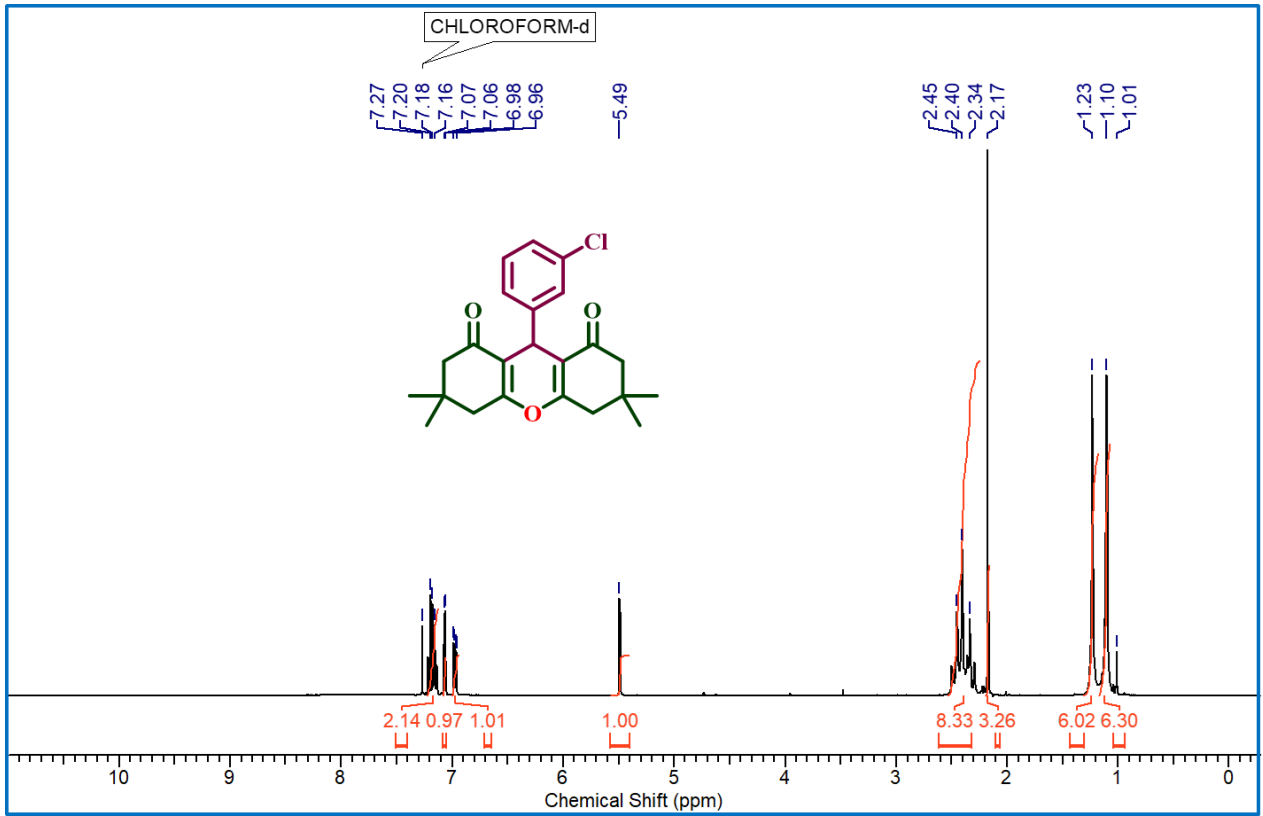
9-(3-bromophenyl)-3,3,6,6-tetramethyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione (3j).



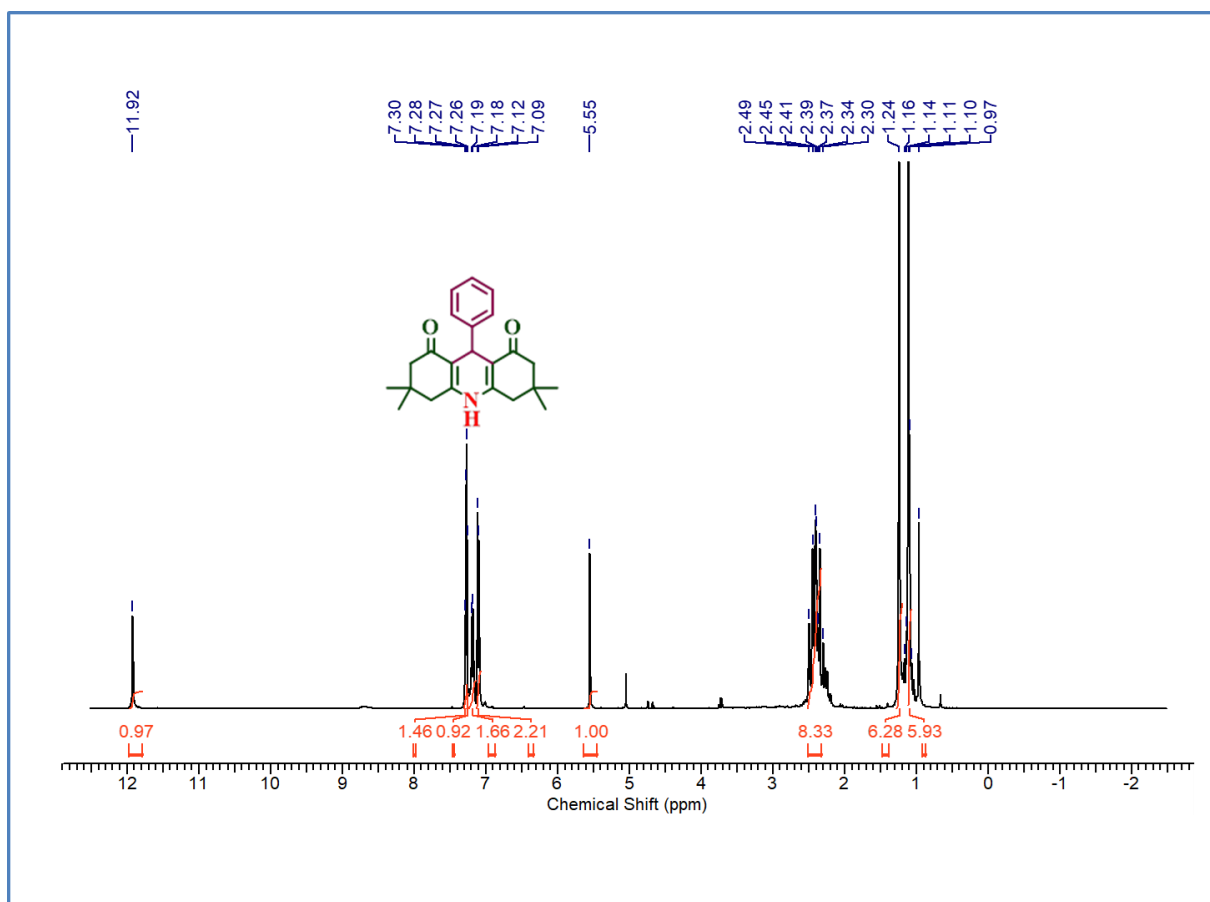
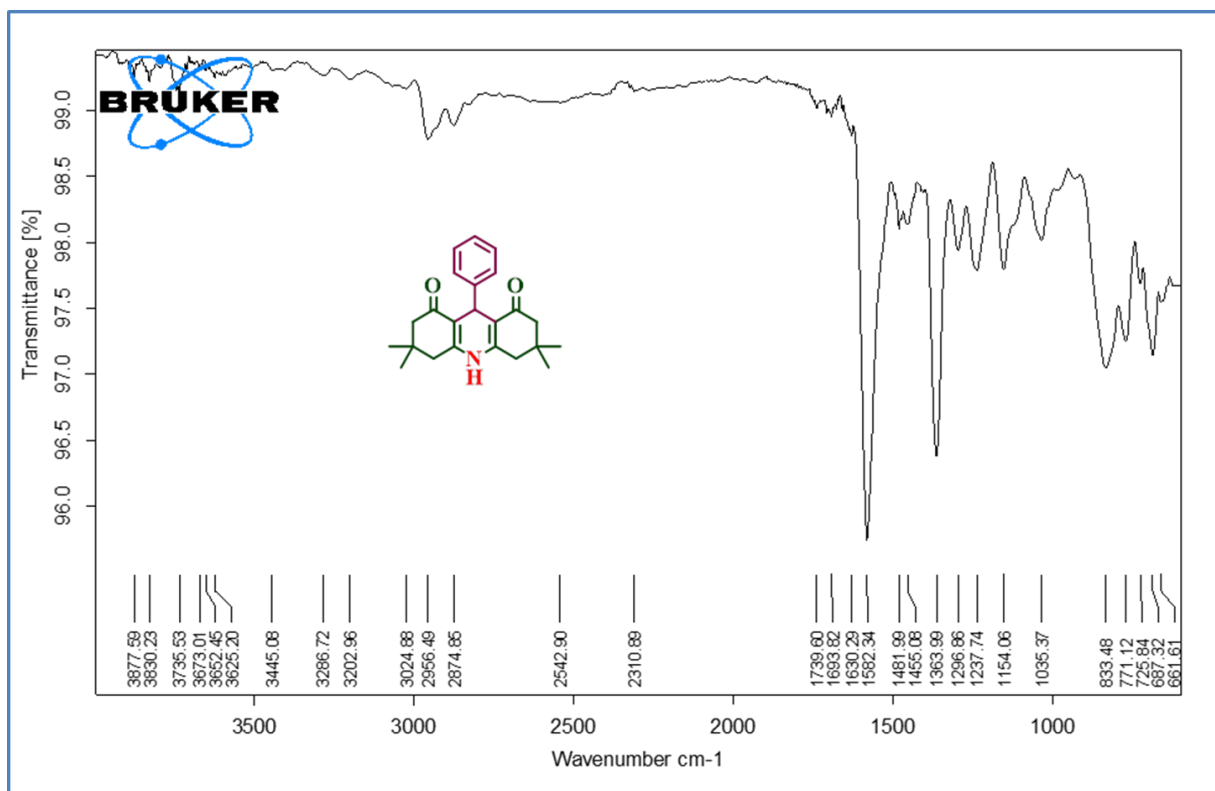


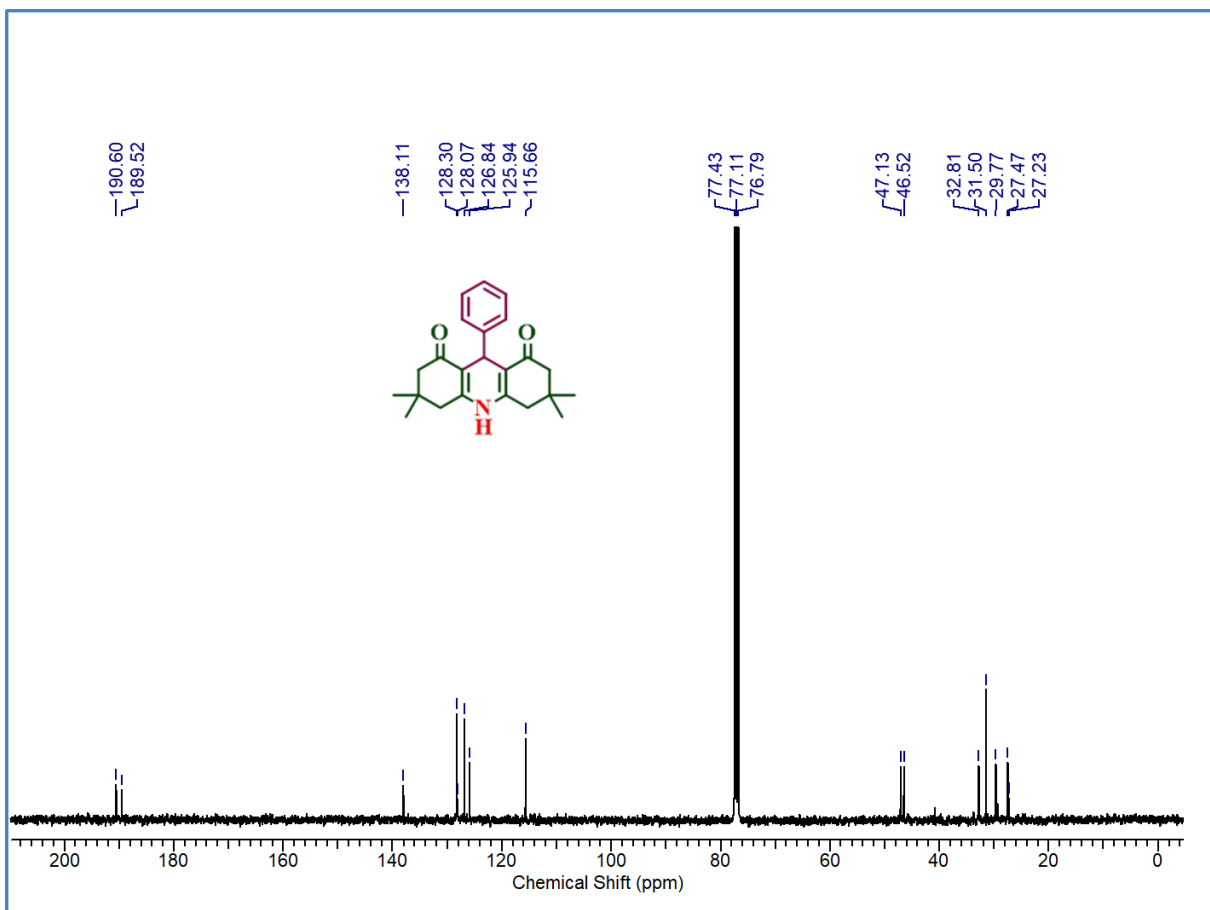
9-(3-chlorophenyl)-3,3,6,6-tetramethyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione (31).



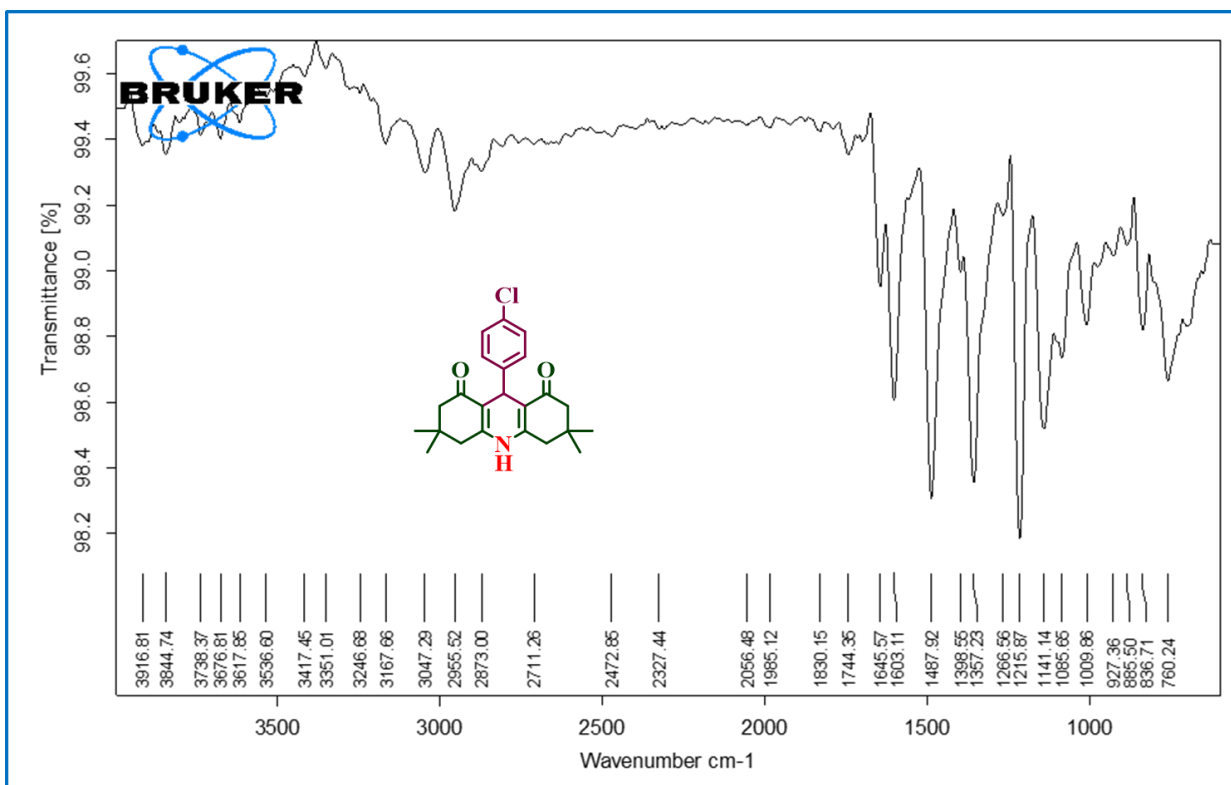


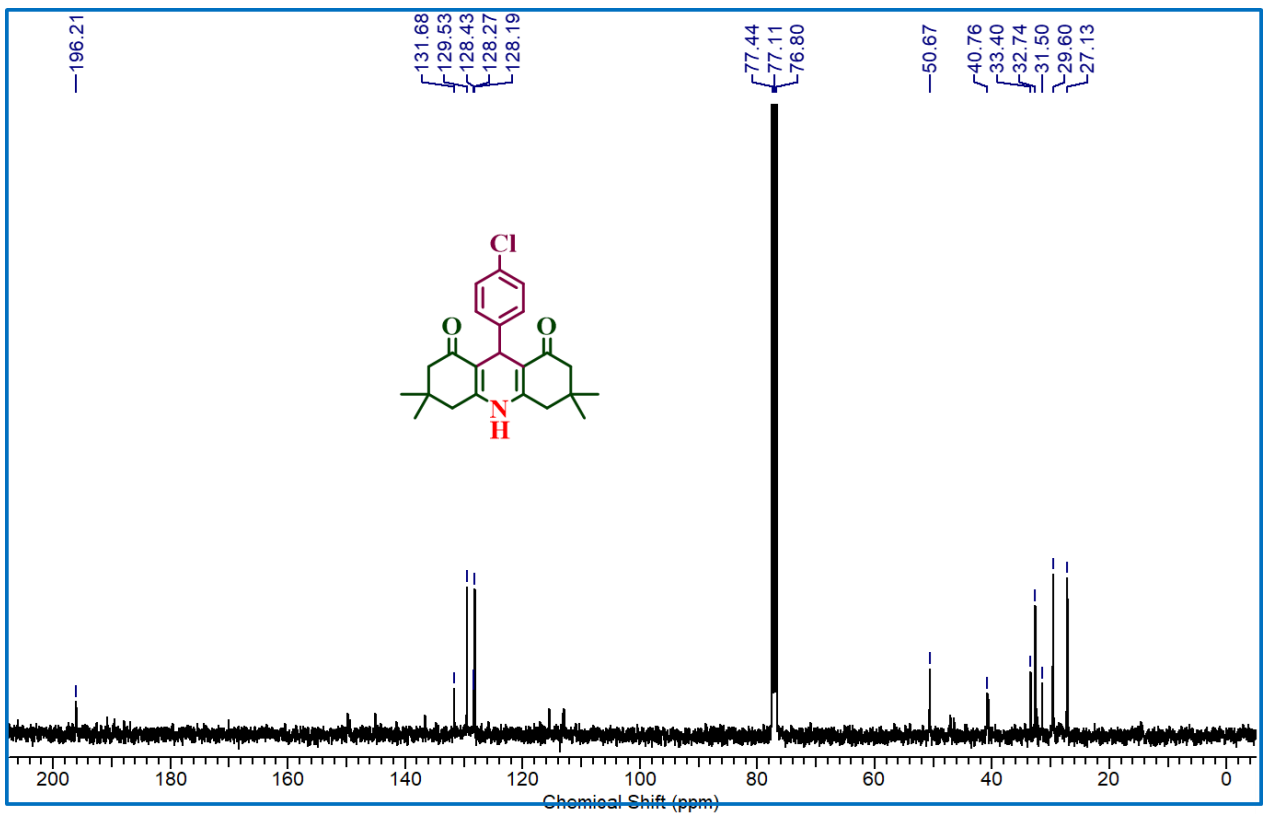
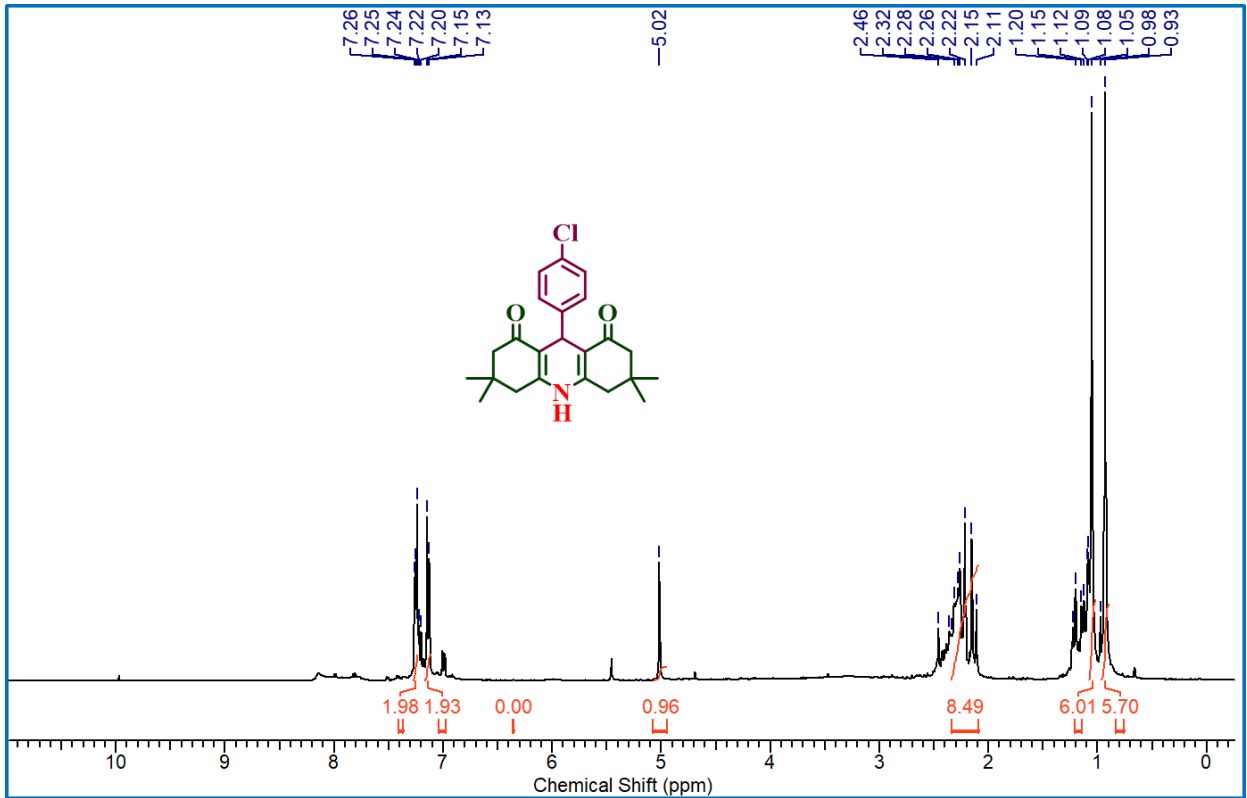
3,3,6,6-tetramethyl-9-phenyl-3,4,6,7,9,10-hexahydroacridine-1,8(2H,5H)-dione (4a).





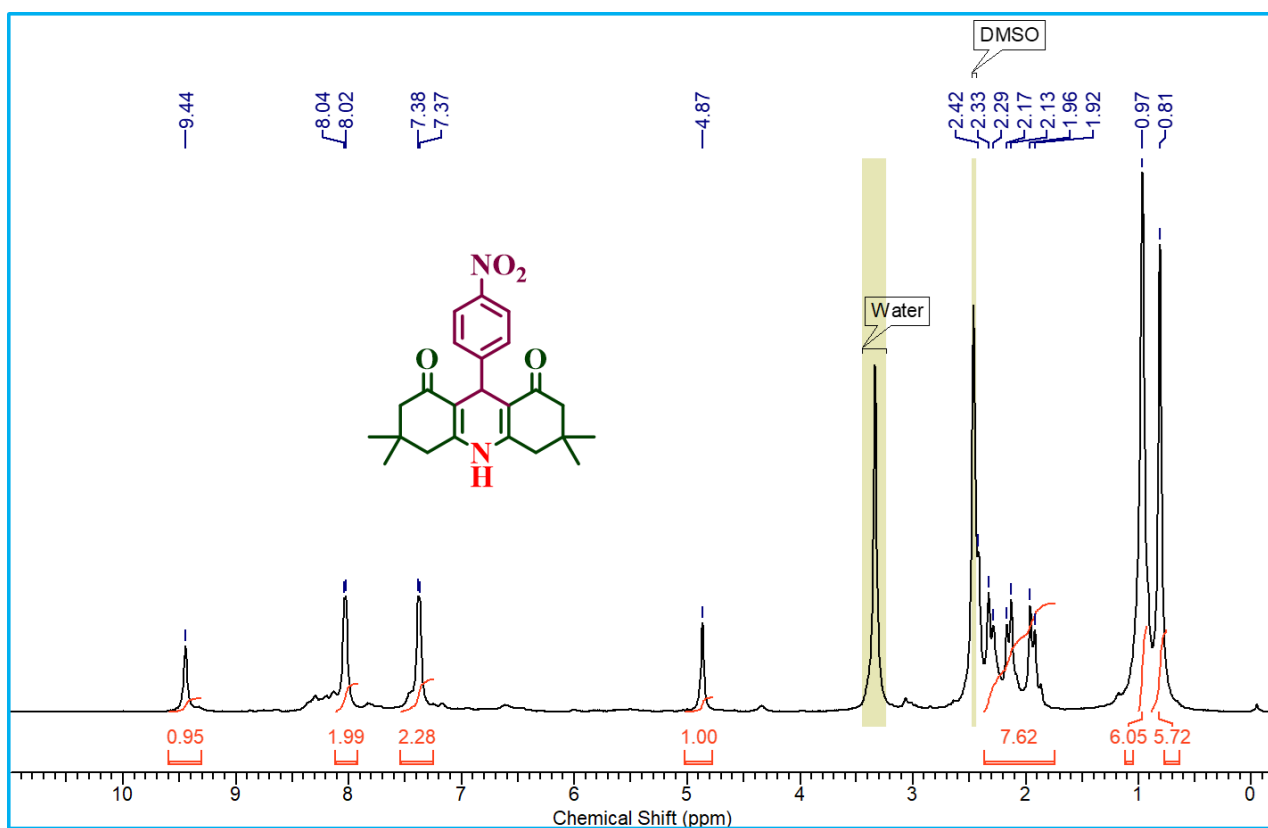
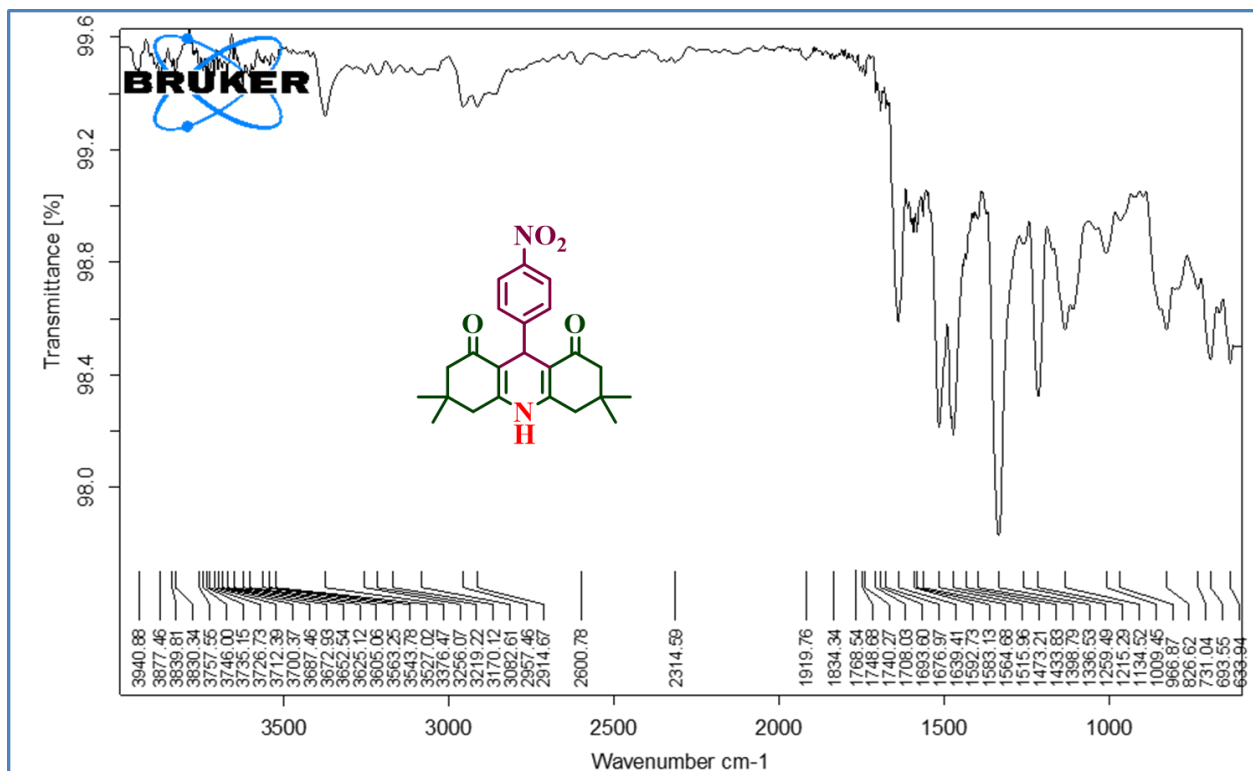
9-(4-chlorophenyl)-3,3,6,6-tetramethyl-3,4,6,7,9,10-hexahydroacridine-1,8(2H,5H)-dione (4b).

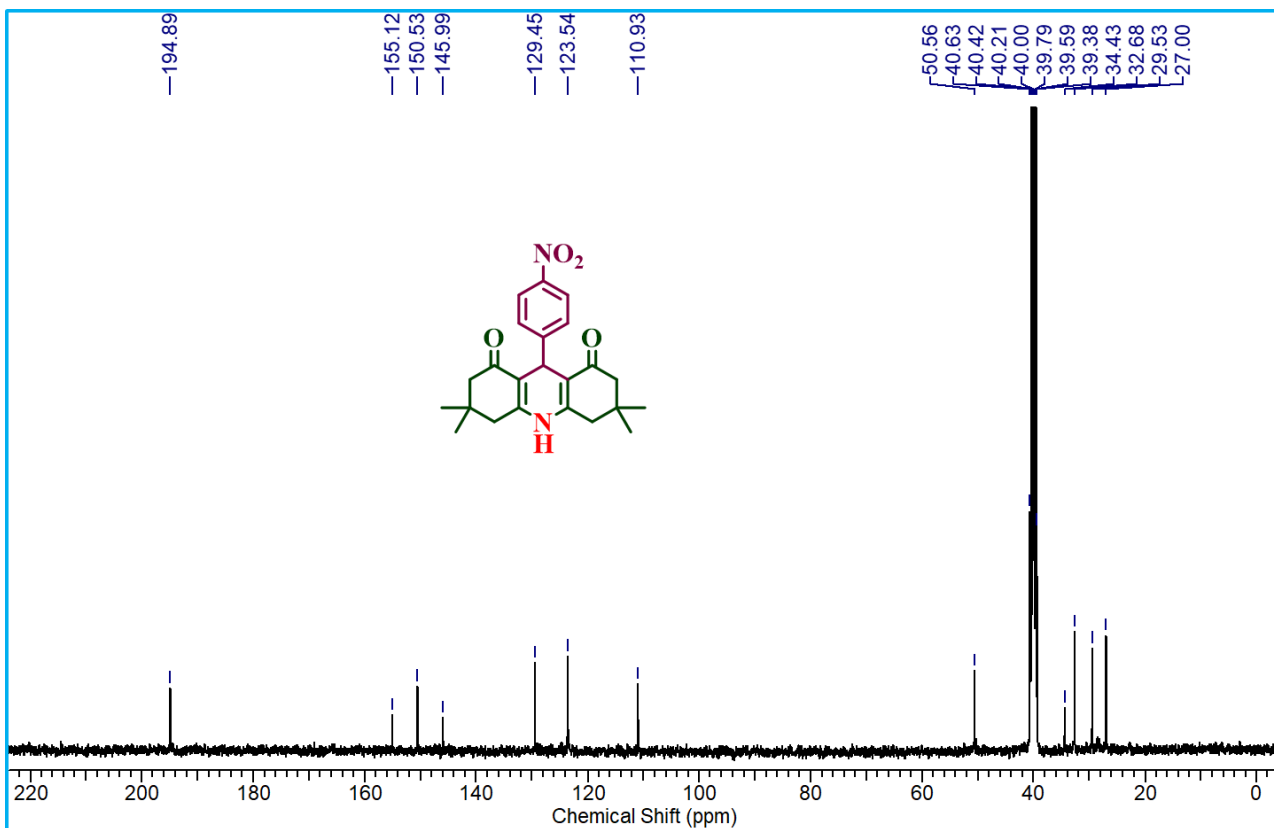




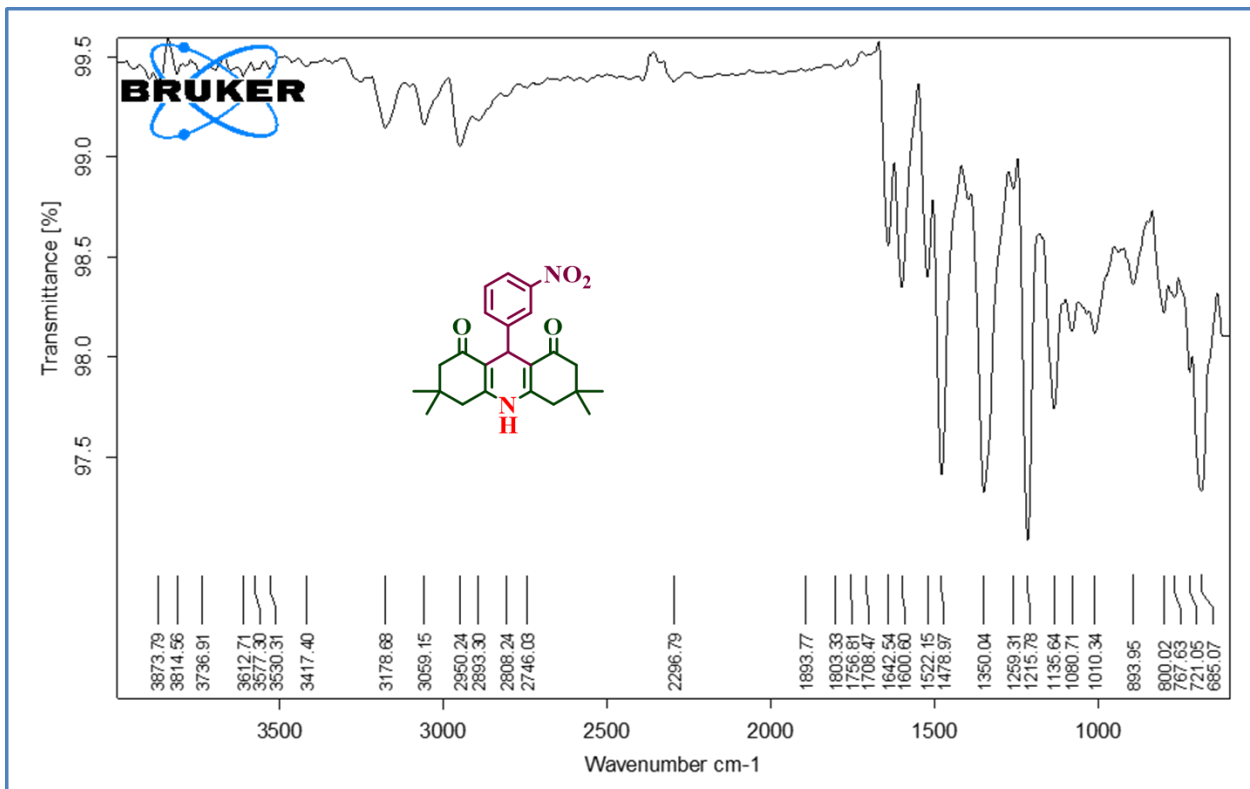
3,3,6,6-tetramethyl-9-(4-nitrophenyl)-3,4,6,7,9,10-hexahydroacridine-1,8(2H,5H)-dione

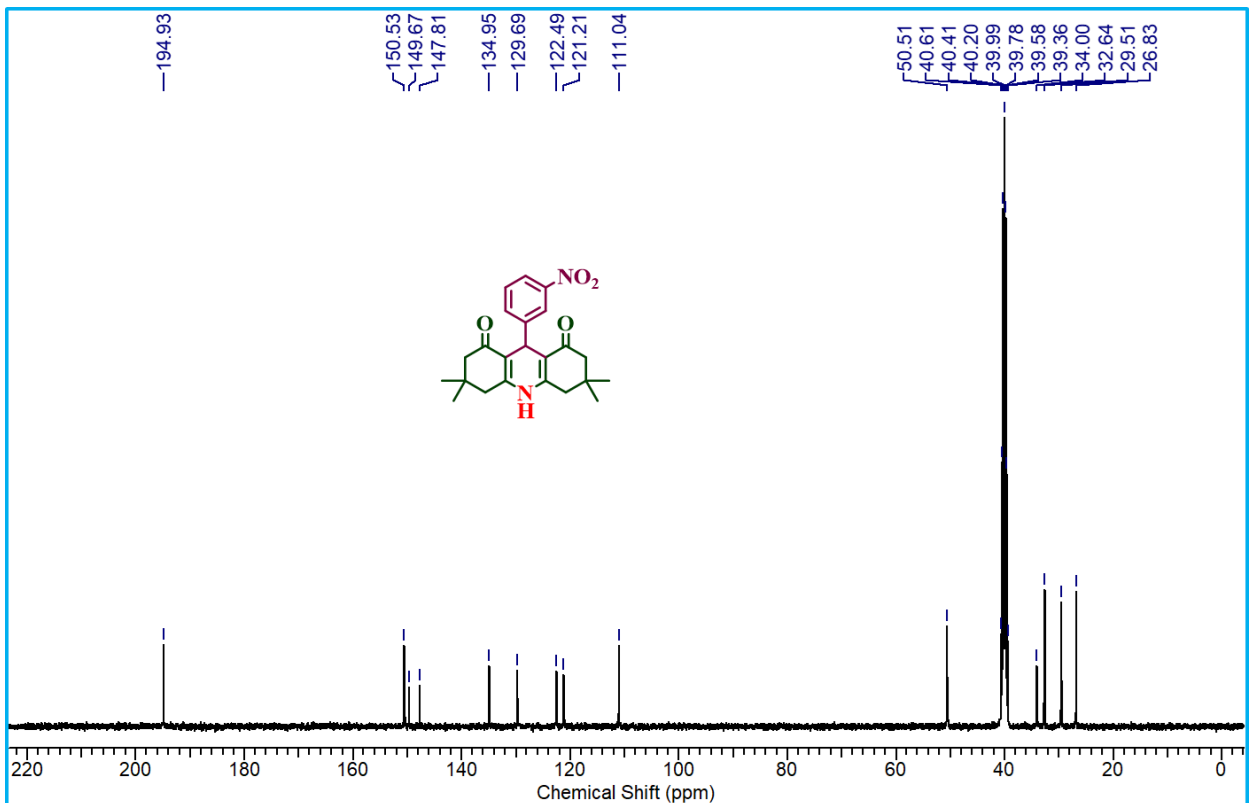
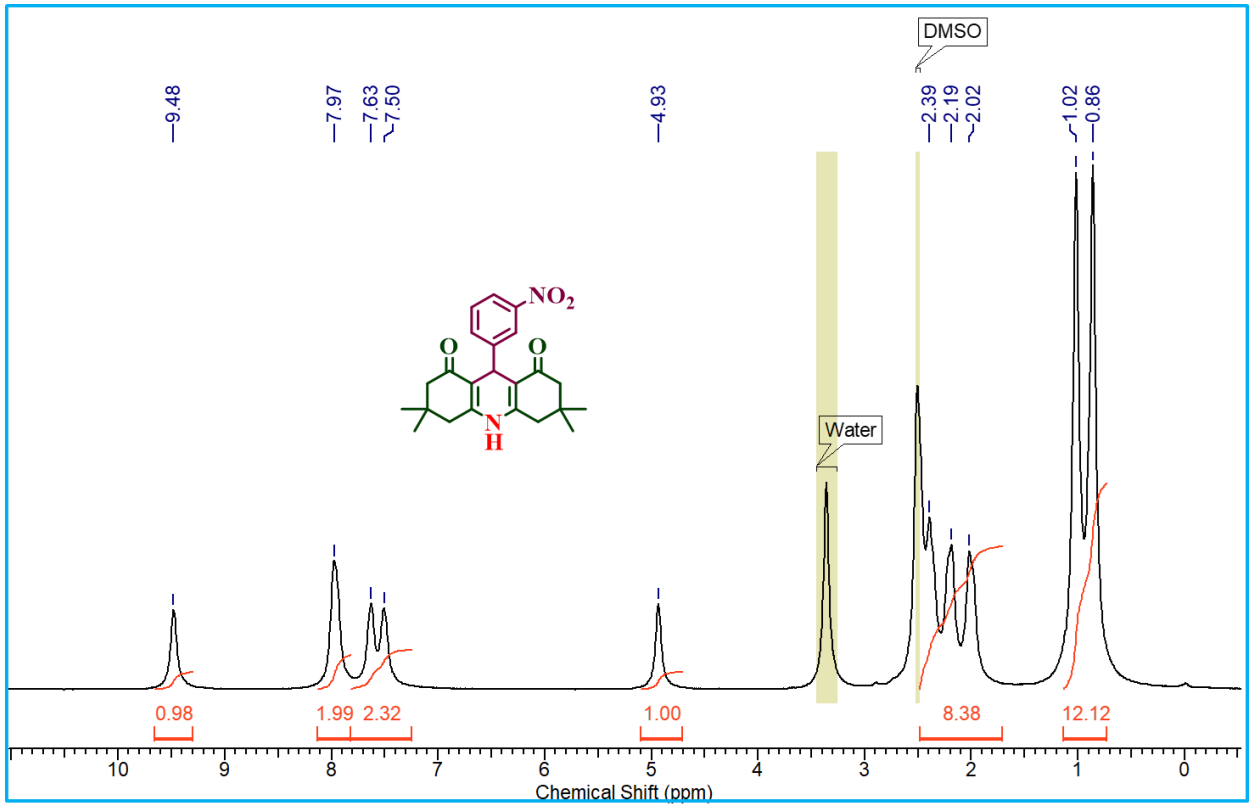
(4c).



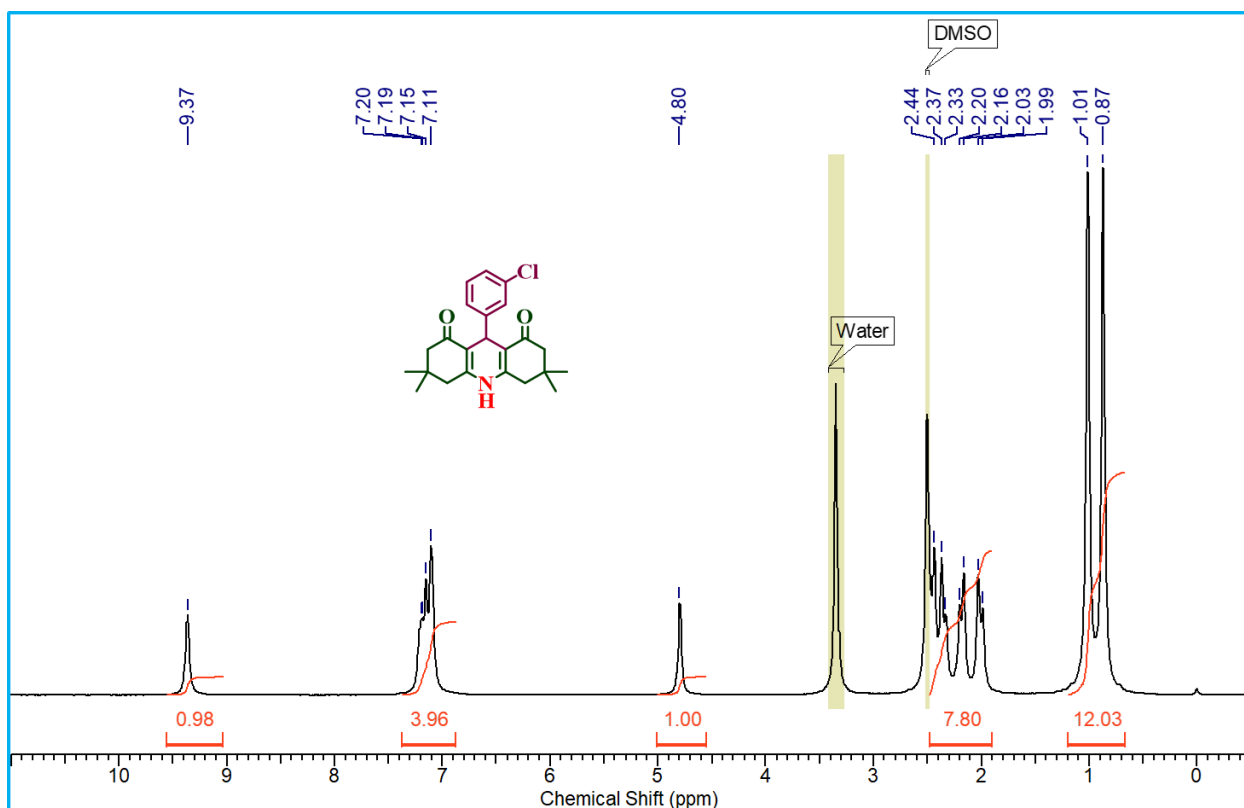
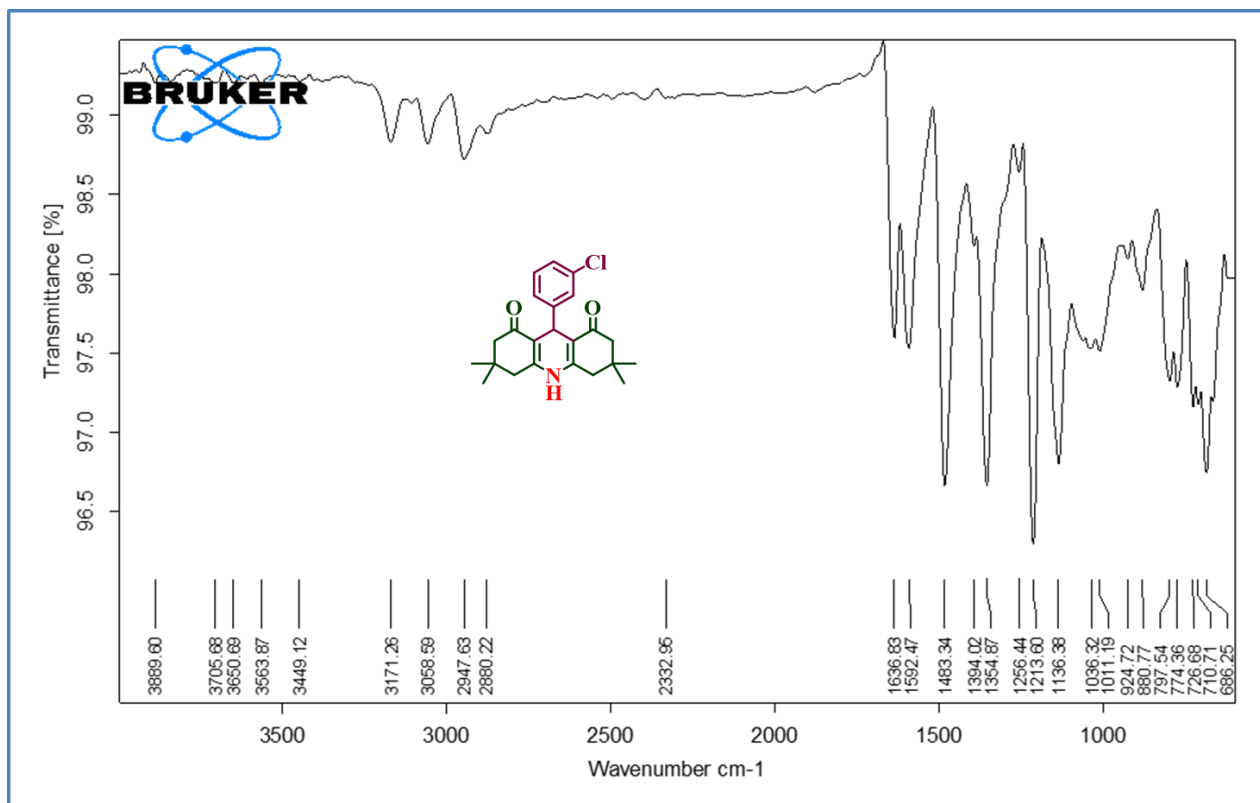


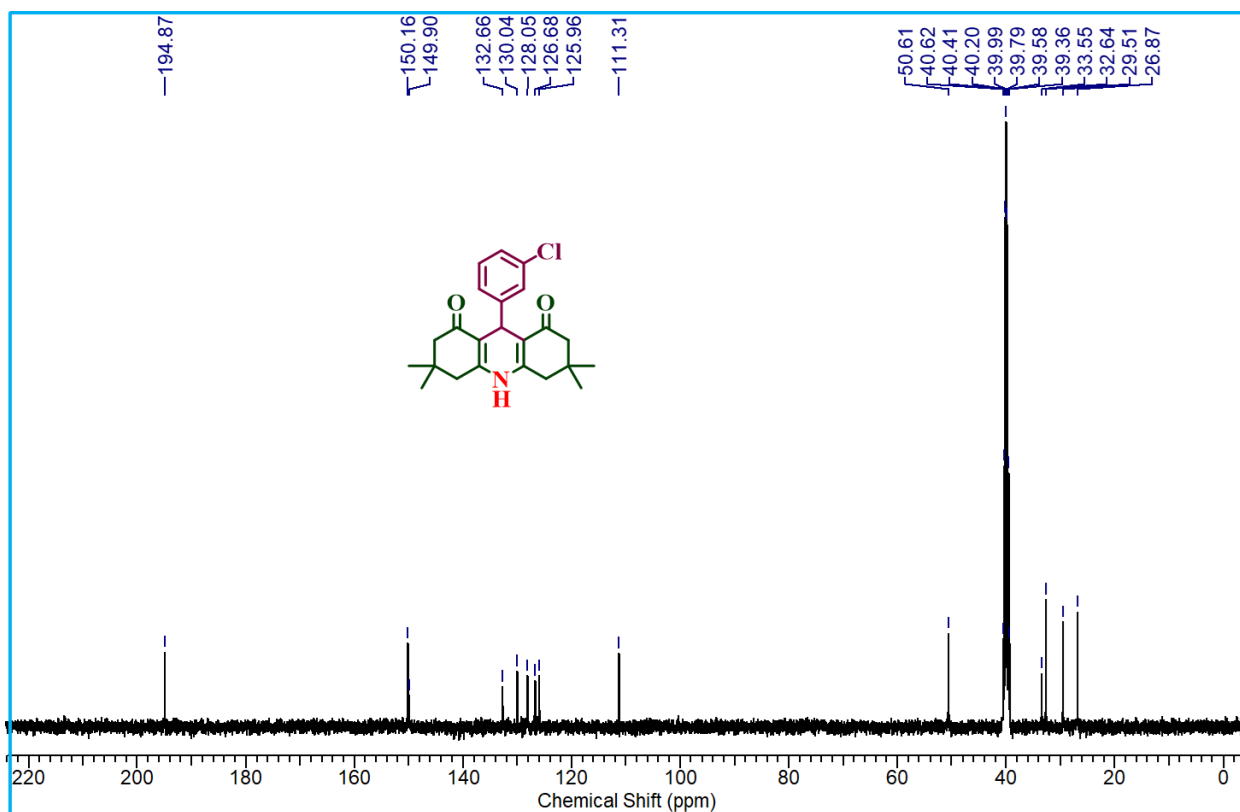
3,3,6,6-tetramethyl-9-(3-nitrophenyl)-3,4,6,7,9,10-hexahydroacridine-1,8(2H,5H)-dione (4e).





9-(3-chlorophenyl)-3,3,6,6-tetramethyl-3,4,6,7,9,10-hexahydroacridine-1,8(2H,5H)-dione (4g).





9-(3-bromophenyl)-3,3,6,6-tetramethyl-3,4,6,7,9,10-hexahydroacridine-1,8(2H,5H)-dione (4h)

