

Supporting Information

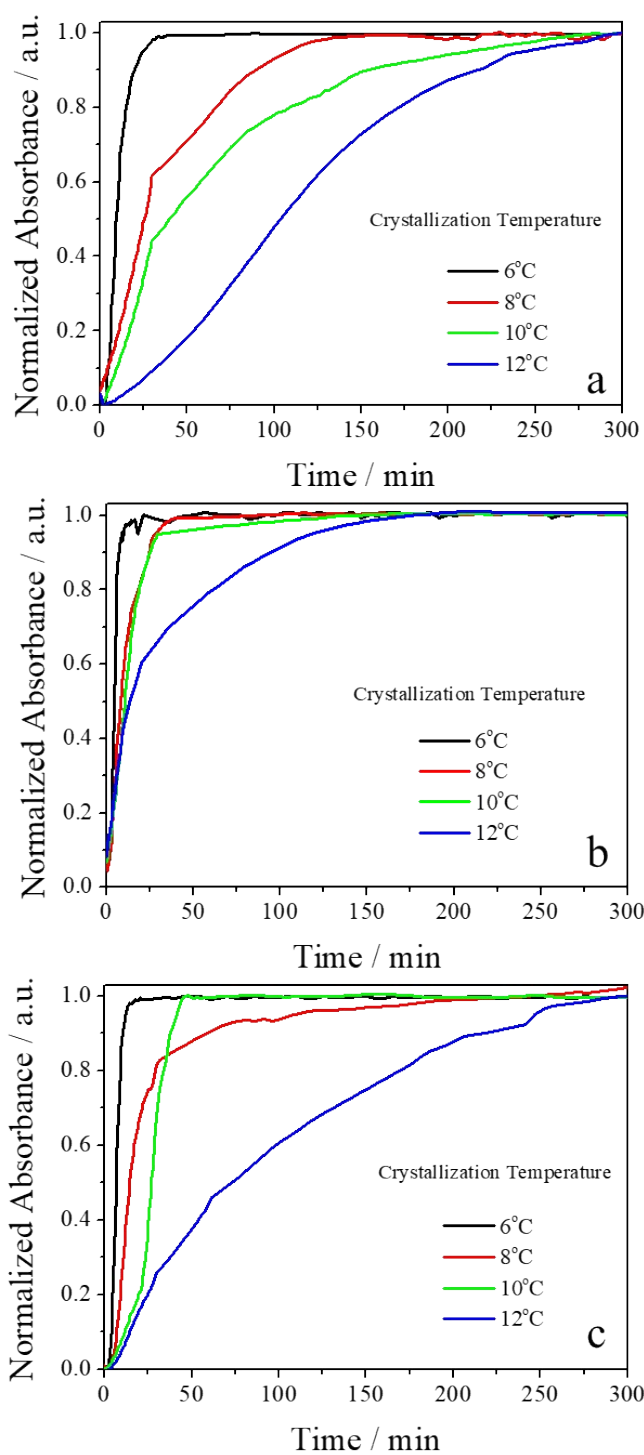


Figure S1. Absorbance at $\lambda \sim 607$ nm versus crystallization time of P3HT dilute solutions at different crystallization temperatures: (a) PR_{0.2, 60} (b) PS_{0.2, 60} and (c) PS_{0.2,}

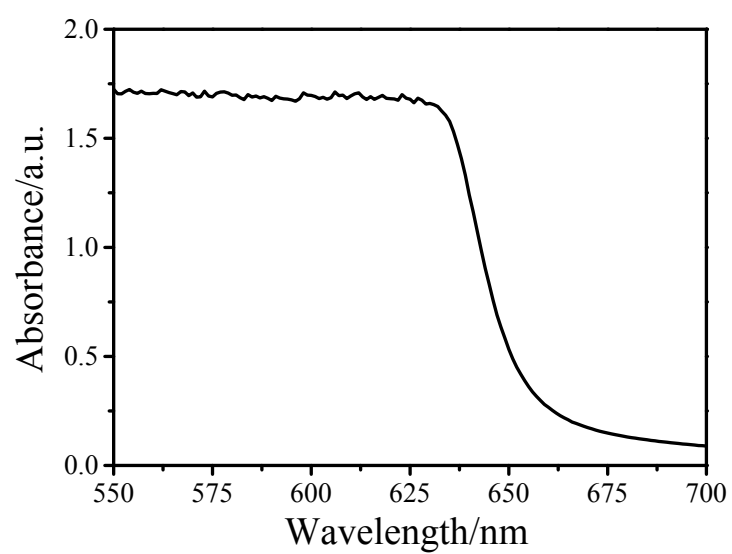


Figure S2. UV-vis absorption spectra of PS_{5,0,12}.

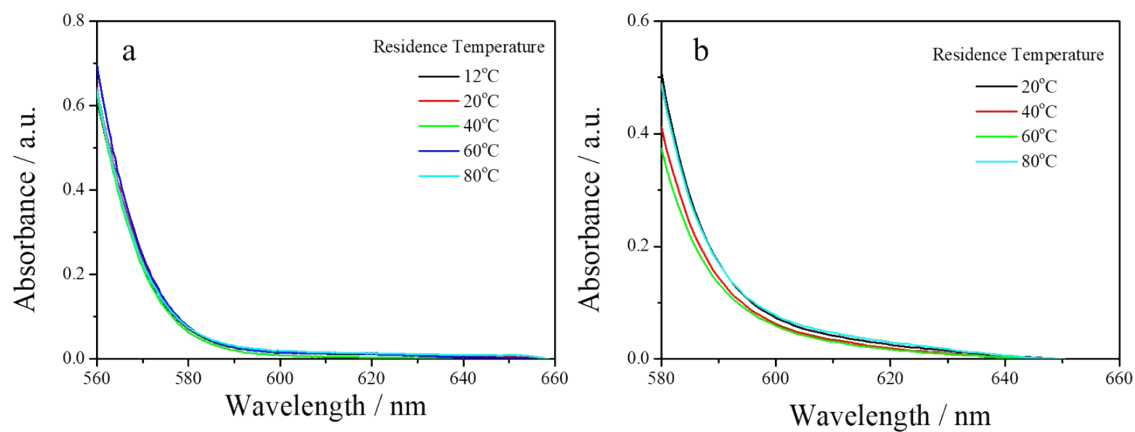


Figure S3. UV-vis absorption spectra of (a) PR_{0.7} and (b) PR_{5.0} at different residence temperatures.

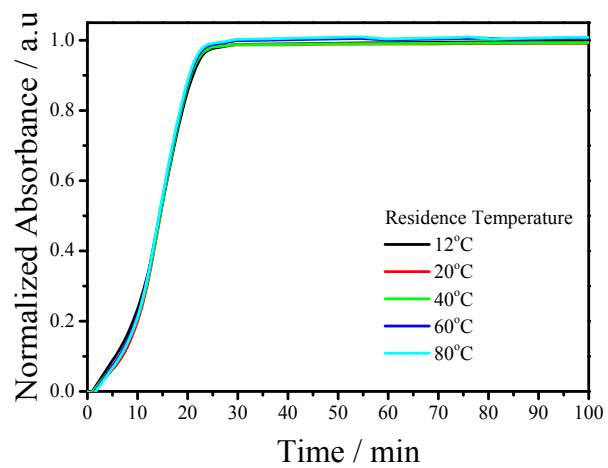


Figure S4. Absorbance at $\lambda \sim 607$ nm versus crystallization time of PR_{0.7} at 12 °C.

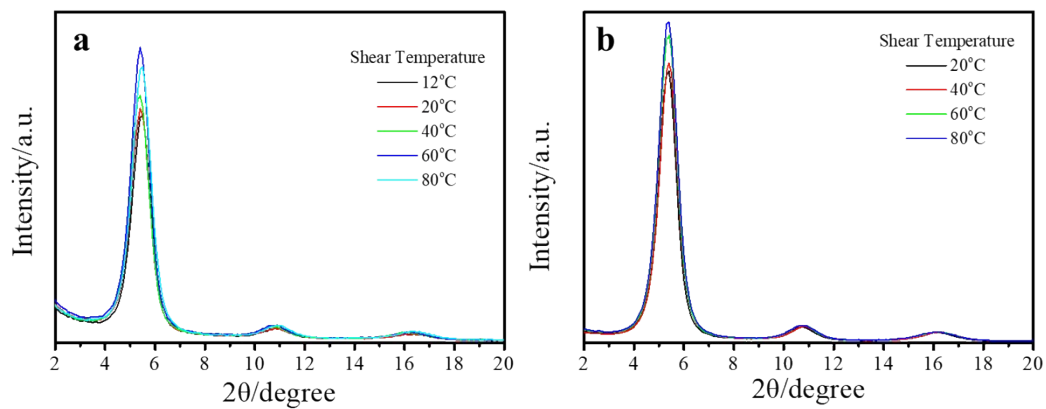


Figure S5. GIXRD of P3HT films spin-coated from sheared solutions (isothermally crystallized at 12 °C) with different shear temperatures: (a) PS_{0.7} and (b) PS_{5.0}. The shear rate is 1.0 s⁻¹.

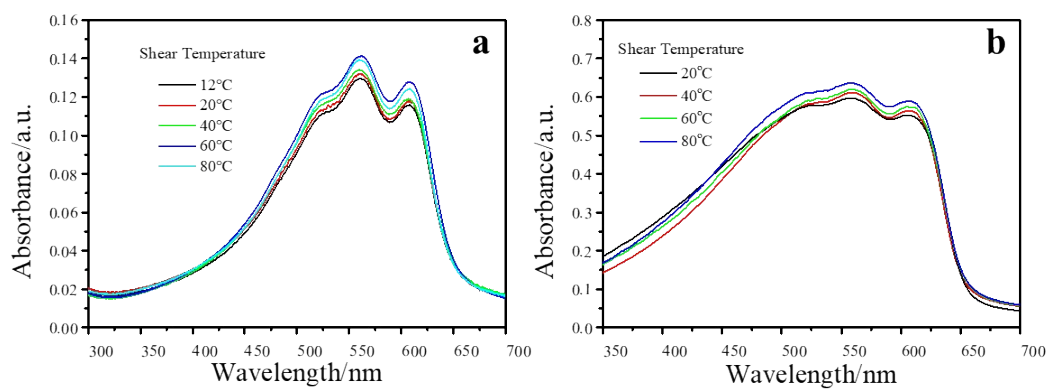


Figure S6. UV-vis absorption spectra of P3HT films spin-coated from sheared solutions (isothermally crystallized at 12 °C) with different concentrations: (a) PS_{0.7} and (b) PS_{5.0}. The shear rate is 1.0 s⁻¹.

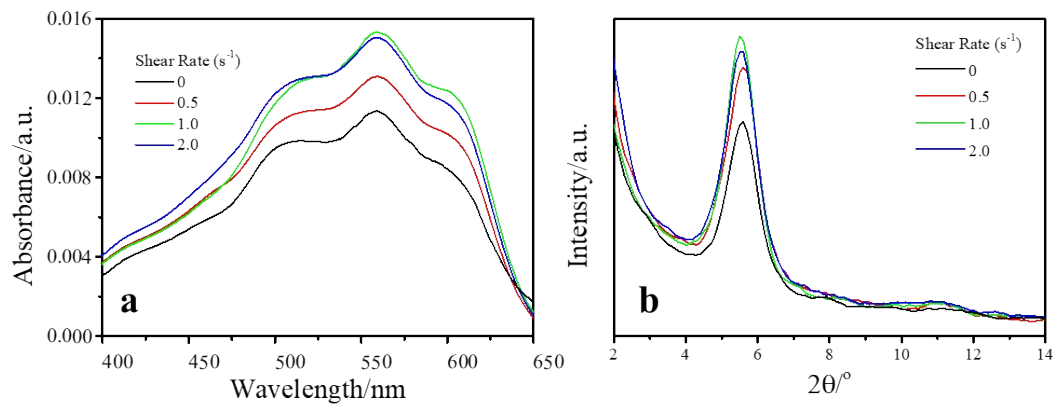


Figure S7. (a) UV-vis absorption spectra and (b) GIXRD curves of P3HT films spin-coated from isothermally crystallized $PS_{0.2,60}$ sheared at different shear rates.