

Table S1 The content of filler

	<b>MWCNT</b>	<b>WPU</b>	<b>MCHMs</b>
<b>MWCNT-20</b>	20wt%	20wt%	0
<b>MWCNT-40</b>	40wt%	40wt%	0
<b>MWCNT-40/MCHMs-10</b>	40wt%	50wt%	10wt%
<b>MWCNT-60</b>	60wt%	40wt%	0
<b>MCHMs-10</b>	0	90wt%	10wt%