Electronic Supplementary Material (ESI) for RSC Advances. This journal is © The Royal Society of Chemistry 2021

**Supporting information** 

## In-situ microwave heating fabrication of copper nanoparticles inside cotton fiber using pressurization in immiscible liquids with raw material solutions

Masato Miyakawa, Chizuru Shigaraki, Takashi Nakamura and Masateru Nishioka \*

National Institute of Advanced Industrial Science and Technology, AIST, 4-2-1, Nigatake, Miyagino-ku, Sendai, 983-8551, Japan

*E-mail: m-nishioka@aist.go.jp* 



Figure S1. ATR-FTIR spectra of the fabricated cotton fibers.



**Figure S2.** (a) Appearance photograph and (b, c) SEM images of the cotton fibers fabricated using  $Cu(C_5H_{11}COO)_2$  hydrophobic solutions with different copper concentrations (entry nos. 6–8).



Figure S3. Appearance photograph of the cotton fiber fabricated using  $Cu(CH_3COO)_2$  hydrophilic solution. Fabricated temperature by MW was 200 °C (entry no. 9).



**Figure S4.** SEM image of the fabricated cotton fiber after 240 min washing test (entry no. 5).