

Supporting information for  
Structural evolution and mechanical stabilities of head-to-side  
nanowelding of Cu-Ag bimetallic nanowires via atomistic  
simulations

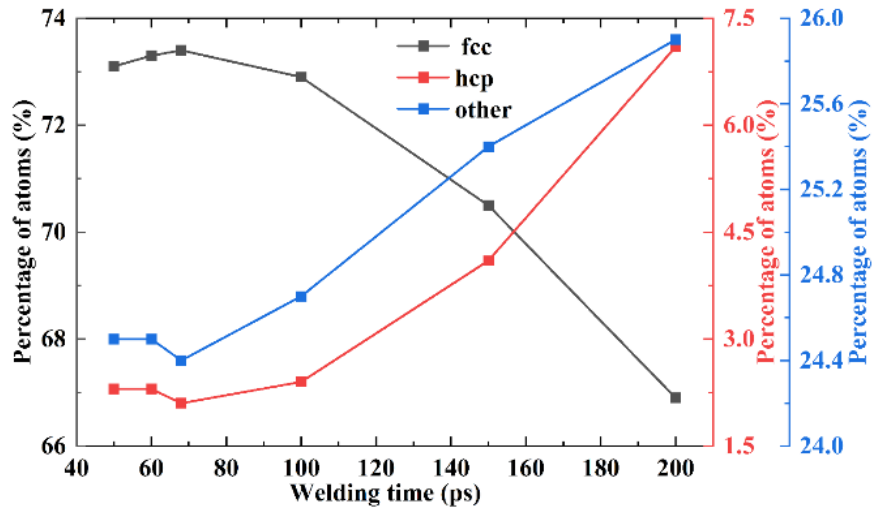
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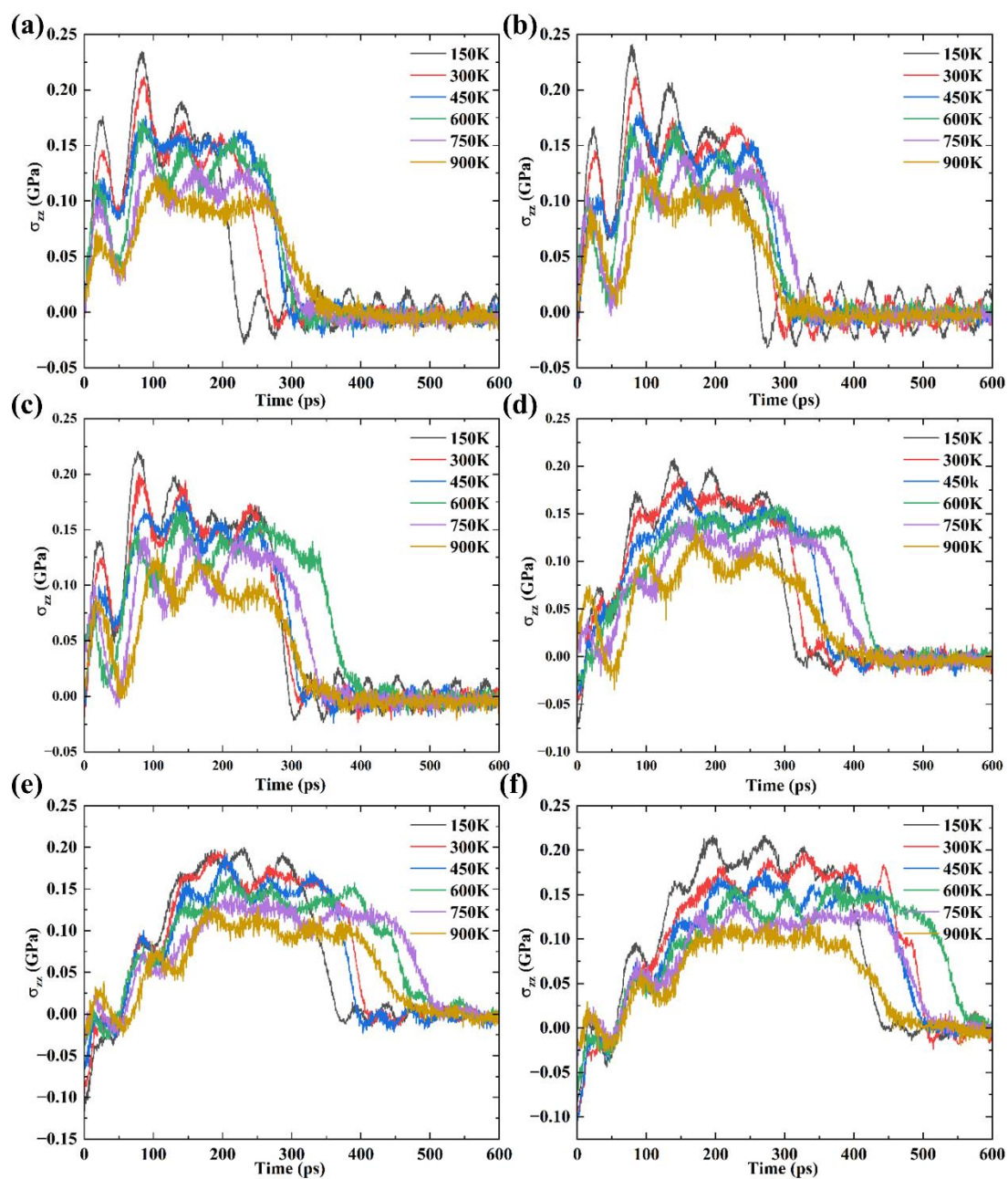
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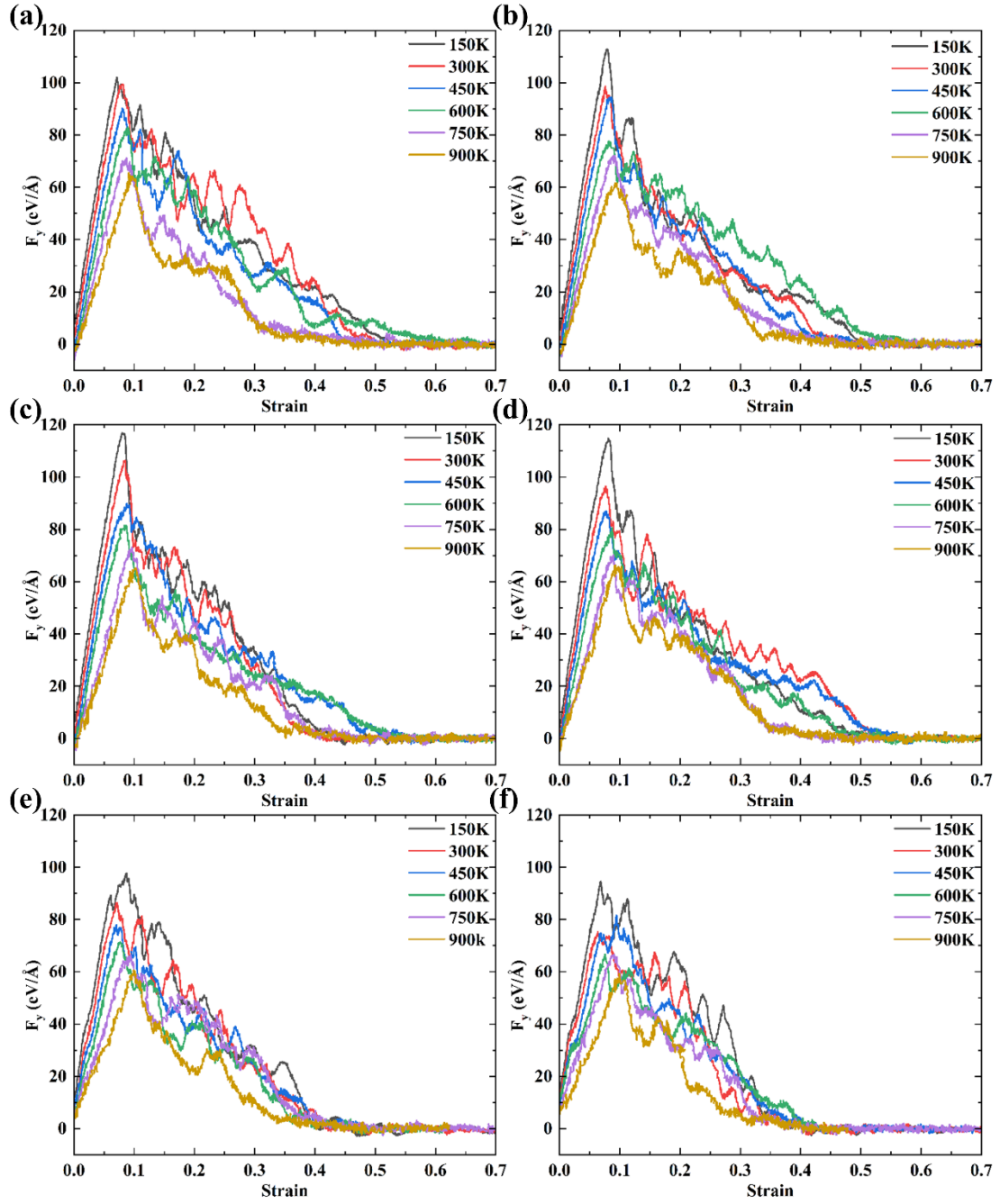
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**Figure S1.** Effect of welding time on percentage of fcc and hcp atoms of joined nanowire after holding process



**Figure S2.** Variation of stress tensor of simulation system with time during stretching process along Z-direction. The welding time is (a) 50 ps, (b) 60 ps, (c) 68 ps, (d) 100 ps, (e) 150 ps and (f) 200 ps, respectively.



**Figure S3.** Variation of  $F_y - \varepsilon$  curves under uniaxial tensile strain along  $Y$ -direction. The welding time is (a) 50 ps, (b) 60 ps, (c) 68 ps, (d) 100 ps, (e) 150 ps and (f) 200 ps, respectively.

**Table S1** Simulation parameters of effect of welding time

Group No.	Welding time (ps)	Holding time (ps)	Stretching time (ps)	Stretching direction	Welding velocity (m/s)	Stretching velocity (m/s)	Welding temperature (K)
i	50						
	60						
	68						
	100		600	Z-direction			
	150						
	200	100			30	30	300
ii	50						
	60						
	68						
	100		800	Y-direction			
	150						
200							

**Table S2** Simulation parameters of effect of welding temperature

Group No.	Welding time (ps)	Holding time (ps)	Stretching time (ps)	Stretching direction	Welding velocity (m/s)	Stretching velocity (m/s)	Welding temperature (K)
iii			600	Z-direction			150
			800	Y-direction			
iv			600	Z-direction			450
			800	Y-direction			
v	50-200	100	600	Z-direction	30	30	600
			800	Y-direction			
vi			600	Z-direction			750
			800	Y-direction			
vii			600	Z-direction			900
			800	Y-direction			