

Supporting Information

Direct conversion of glycerol to *n*-propanol over tandem catalytic dehydration-hydrogenation system

Thanasak Solos,^{a,b} Napanot Methirithikul,^a Chanakran Homla-or,^a Preedawan Duangchan,^a Kittisak Choojun,^{*a,b} and Tawan Sooknoi^{**a,b}

^aDepartment of Chemistry, School of Science, King Mongkut's Institute of Technology Ladkrabang, Chalongkrung Road, Ladkrabang, Bangkok, 10520, Thailand

^bCatalytic Chemistry Research Unit, School of Science, King Mongkut's Institute of Technology Ladkrabang, Chalongkrung Road, Ladkrabang, Bangkok, 10520, Thailand

E-mail: thanasak.ccr@gmail.com, baszkroegchai@gmail.com, starlikebyun@gmail.com, mymineee@hotmail.com, kittisak.ch@kmitl.ac.th, kstawan@gmail.com

* Corresponding author for ^aDepartment of Chemistry

** Corresponding author for ^bCatalytic Chemistry Research Unit

Table S1 Conversion and products yields over the tandem catalytic system

Entry	Catalysts Top bed Bottom bed	W/F (g·h·mol ⁻¹)	Reaction Temperature (°C)	Glycerol Conversion ^a (%mol)	Acrolein Conversion ^a (%mol)	Yield (%mol)								
						Acrolein	Hydroxyacetone	Propionaldehyde	n-Propanol	Propanoic acid	Acetaldehyde	Ethanol	Acetic Acid	n-Propanol Hydrogenation Selectivity ^b
1	HZSM-5 20Ni/SiO ₂	177 59	300 150	100	98.1	1.5	10.2	36.7	38.1	6.0	-	2.4	5.1	46
2	HZSM-5 20Ni/SiO ₂	177 59	300 200	100	100	-	2.6	11.4	48.1	4.5	-	1.6	4.3	58
3	HZSM-5 20Ni/SiO ₂	177 59	300 300	100	100	-	-	7.4	13.8	3.4	-	1.3	3.2	17

(Reaction conditions: 10wt.% glycerol solution, 100 mL/min of H₂, 1 atm. The activity is at 1 h on stream.)^a Estimated from acrolein produced by the first catalytic bed.^b n-Propanol selectivity based on hydrogenation of acrolein/propionaldehyde produced from the first bed.

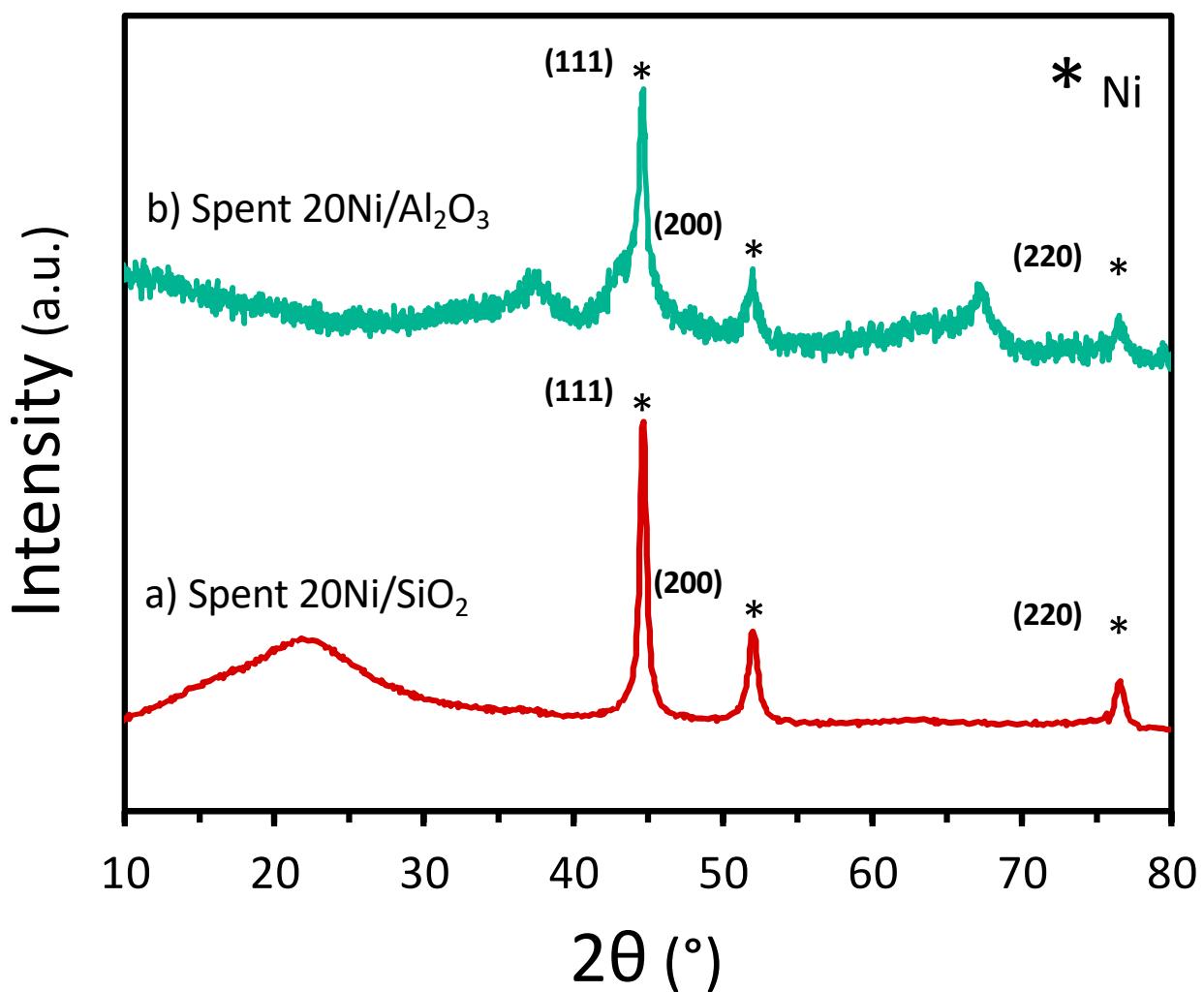


Fig. S1 XRD patterns of supported Ni catalysts after reaction.

Table S2 Ni content of fresh and spent catalysts

Catalysts	Ni Content ^a (wt.%)	
	Fresh	Spent
20Ni/SiO ₂	21.1	21.0
20Ni/Al ₂ O ₃	22.0	21.9

^a Determined by XRF analysis.

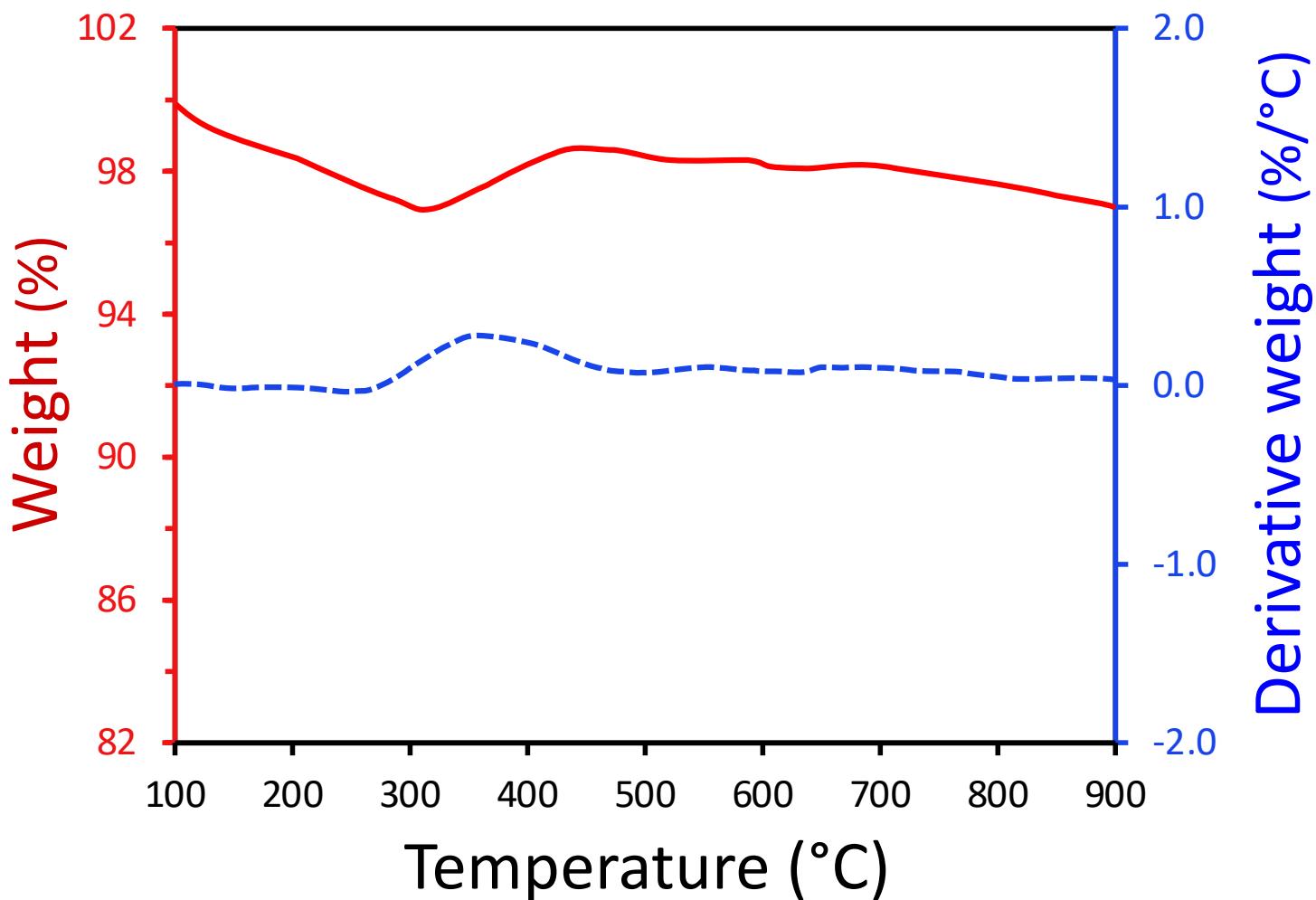


Fig. S2 TGA and DTG thermogram of spent 20Ni/Al₂O₃ catalyst.

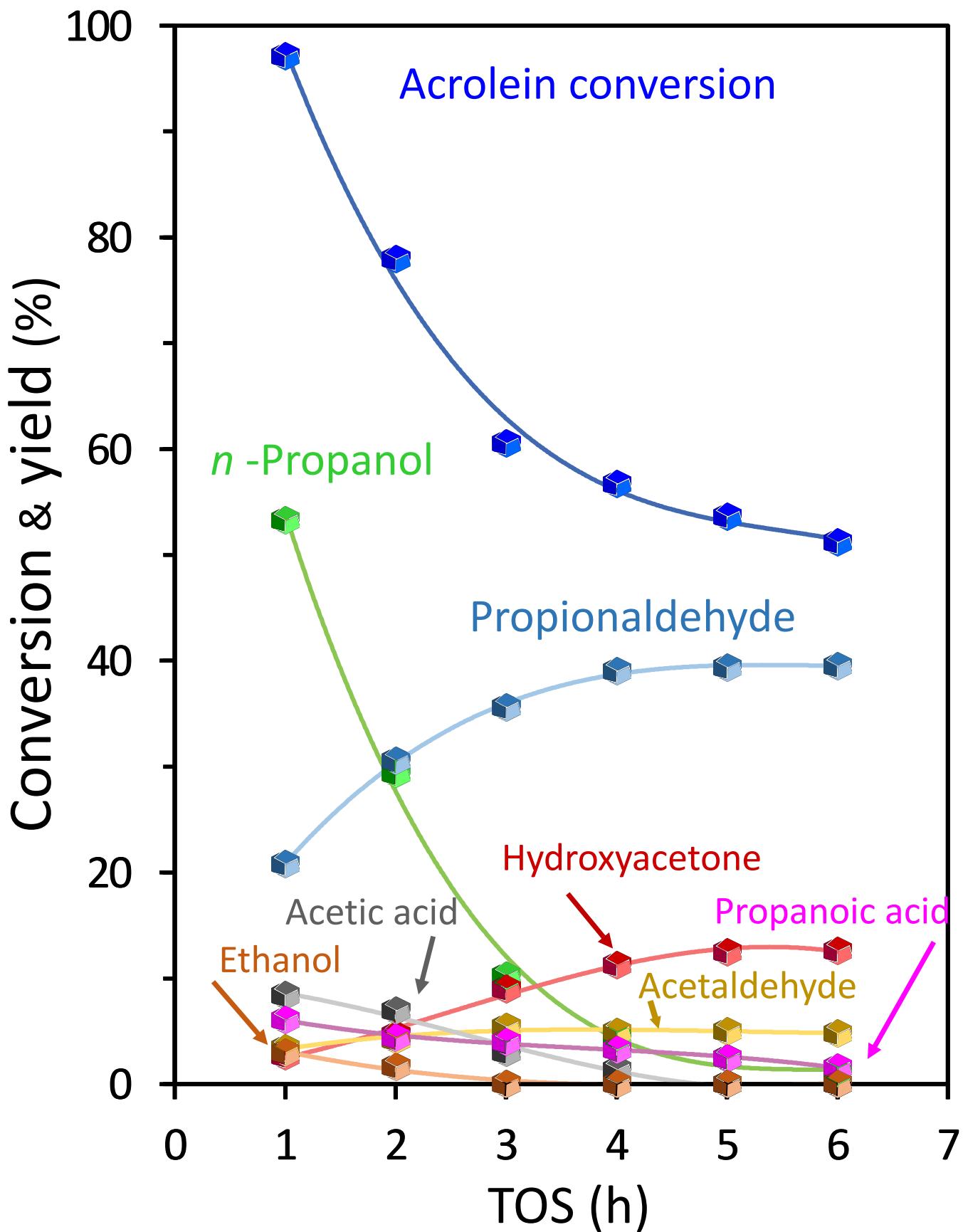


Fig. S3 The reaction of glycerol over HZSM-5|20Ni/Al₂O₃. (Reaction conditions: 10wt.% glycerol, *W/F* 177|30 g·h·mol⁻¹, 100 mL/min of H₂, 1 atm, 300|175 °C) Note: 100% glycerol conversion over the first catalytic bed.