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Supplementary information

Batch and continuous flow asymmetric synthesis of anabolicandrogenic steroids via single-cell biocatalytic Δ^1 -dehydrogenation and C17β-carbonyl reduction cascade

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Scheme S1. Chemical approaches for the synthesis of (+)-boldenone.



Scheme S2 The stepwise transformations from PS to (+)-boldenone.

Tab. S1 Primers for mutagenesis of ReKstD

Primer	5' to 3' Sequence
ReKstD-F	CATATGCAGGATTGGACGAGTGAA (<i>Nde</i> I)
ReKstD-R	AAGCTTTTATTTAGCCATATCCTGA (Hind III)
G48/A49-F	ACAAGTGCGTATAGCNDTNDTAGTATTTGGTTACCGGGCACACAGGT
G48/A49-R	CGGTAACCAAATACTAHNAHNGCTATACGCACTTGTACCGCCAAA
S50/I51-F	GCGTATAGCGGTGCGNDTNDTTGGTTACCGGGCACACAGGTTCAG
S50/I51-R	TGTGCCCGGTAACCAAHNAHNCGCACCGCTATACGCACTTGTACC
P488-F	AGGTTTTATCCAGGCNDTGGTGTTCCGTTAGGTACAGCGATGGTG
P488-R	ACCTAACGGAACACCAHNGCCTGGATAAAACCTCCCCGACAGTGA
F114-F	TTTGAATTTCGTGCCNDTCCGGATTATTATAAAGCAGAAGGTCGC
F114-R	TTTATAATAATCCGG <mark>AHN</mark> GGCACGAAATTCAAATTCGATATTTGG
L445-F	ATTGTGCTGAGCGATNDTGGGACAAAAGGTGGTTTAGTGACCGAT
L445-R	ACCACCTTTTGTCCCAHNATCGCTCAGCACAATGCGTGCAGCATA
F416-F	CCTTACGATGCCTTTNDTTGTCCTCCTAATGGCGGTCCTAATGC
F416-R	GCCATTAGGAGGACAAHNAAAGGCATCGTAAGGATCTTCACCGCG
F292/V294-F	GATGGCTCTGCCNDTATGNDTGGTGTTCGTGGTGGCTTAGT
F292/V294-R	GCCACCACGAACACCAHNCATAHNGGCAGCAGCAGCCATCTGGCTG
1350/1352-F	
1350/1352-R	
1530/1532-1	
151L-F	
ISIL-K	
151V-F	
151V-R	
151P-F	GCGAGTCCATGGTTACCGGGCAC
151P-R	
151F-F	GCGAGTTTTGGTTACCGGGCAC
151F-R	TAACCAAAAACTCGCACCGCTAT
151M-F	GCGAGT <mark>ATG</mark> TGGTTACCGGGCAC
151M-R	TAACCACATACTCGCACCGCTAT
151W-F	GCGAGT <mark>TGG</mark> TGGTTACCGGGCAC
151W-R	TAACCA <mark>CCA</mark> ACTCGCACCGCTAT
I51S-F	GCGAGT <mark>AGC</mark> TGGTTACCGGGCAC
I51S-R	TAACCA <mark>GCT</mark> ACTCGCACCGCTAT
I51Q-F	GCGAGTCAGTGGTTACCGGGCAC
I51Q-R	TAACCACTGACTCGCACCGCTAT
I51T-F	GCGAGT <mark>ACC</mark> TGGTTACCGGGCAC
I51T-R	TAACCAGGTACTCGCACCGCTAT
I51C-F	GCGAGTTGTTGGTTACCGGGCAC
I51C-R	TAACCAACAACTCGCACCGCTAT
I51N-F	GCGAGTAATTGGTTACCGGGCAC
I51N-R	TAACCAATTACTCGCACCGCTAT
I51Y-F	GCGAGTTATTGGTTACCGGGCAC
I51Y-R	TAACCAATAACTCGCACCGCTAT
I51D-F	GCGAGTGATTGGTTACCGGGCAC
I51D-R	TAACCAATCACTCGCACCGCTAT
151E-F	GCGAGTGAATGGTTACCGGGCAC
151E-R	TAACCATTCACTCGCACCGCTAT
151K-F	GCGAGTAAATGGTTACCGGGCAC
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I51K-R	TAACCATTTACTCGCACCGCTAT		
I51R-F	GCGAGT <mark>AGG</mark> TGGTTACCGGGCAC		
I51R-R	TAACCACCTACTCGCACCGCTAT		
I51H-F	GCGAGT <mark>CAT</mark> TGGTTACCGGGCAC		
I51H-R	TAACCAATGACTCGCACCGCTAT		
I350G-F	CCAGCCGGCTGTATCCCAAATACAGC		
I350G-R	GATACAGCCGGCTGGTAAGCCGCC		
I350A-F	CCAGCCGCCTGTATCCCAAATACAGC		
I350A-R	GATACA <mark>GGC</mark> GGCTGGTAAGCCGCC		
1350L-F	CCAGCCGCGTGTATCCCAAATACAGC		
1350L-R	GATACA <mark>CGC</mark> GGCTGGTAAGCCGCC		
1350V-F	CCAGCCGTTTGTATCCCAAATACAGC		
1350V-R	GATACAAACGGCTGGTAAGCCGCC		
1350P-F	CCAGCCCCGTGTATCCCAAATACAGC		
1350P-R	GATACACGGGGCTGGTAAGCCGCC		
1350F-F	CCAGCCTTTTGTATCCCAAATACAGC		
1350F-R	GATACAAAAGGCTGGTAAGCCGCC		
I350M-F	CCAGCCATGTGTATCCCAAATACAGC		
I350M-R	GATACACATGGCTGGTAAGCCGCC		
1350W-F	CCAGCCTGGTGTATCCCAAATACAGC		
1350W-R	GATACACCAGGCTGGTAAGCCGCC		
1350S-F	CCAGCCAGCTGTATCCCAAATACAGC		
1350S-R	GATACAGCTGGCTGGTAAGCCGCC		
I350Q-F	CCAGCCCAGTGTATCCCAAATACAGC		
1350Q-R	GATACACTGGGCTGGTAAGCCGCC		
1350T-F	CCAGCCACCTGTATCCCAAATACAGC		
1350T-R	GATACAGGTGGCTGGTAAGCCGCC		
1350C-F	CCAGCCTGTTGTATCCCAAATACAGC		
1350C-R	GATACAACAGGCTGGTAAGCCGCC		
1350N-F	CCAGCCAATTGTATCCCAAATACAGC		
1350N-R	GATACAATTGGCTGGTAAGCCGCC		
1350Y-F	CCAGCCTATTGTATCCCAAATACAGC		
1350Y-R	GATACAATAGGCTGGTAAGCCGCC		
1350D-F	CCAGCCGATTGTATCCCAAATACAGC		
1350D-R	GATACAATCGGCTGGTAAGCCGCC		
1350E-F	CCAGCCGAATGTATCCCAAATACAGC		
1350E-R	GATACATTCGGCTGGTAAGCCGCC		
1350K-F	CCAGCCAAATGTATCCCAAATACAGC		
1350K-R	GATACATTTGGCTGGTAAGCCGCC		
1350R-F	CCAGCCAGGTGTATCCCAAATACAGC		
1350R-R	GATACACCTGGCTGGTAAGCCGCC		
I350H-F	CCAGCCCATTGTATCC		
	CAAATACAGC		
1350H-R	GATACAATGGGCTGGTAAGCCGCC		
*The sequences in this table were designed based on wild type ReKstD. The primer sequence was adjusted when			
the template is variant.			

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Entry	E. coli strains	Plasmids ^a	Entry	E. coli strains	Plasmids ^a
1	<i>E. coli</i> (Re-21a)	pET-21a ReKstD -	7	<i>E. coli</i> (ReM2)	pET-21a ReKstD/I51L/I350T -
2	<i>E. coli</i> (Re-RSF)	ReKstD -	8	<i>E. coli</i> (Re-21a+CR-RSF)	pET-21a RekstD - RSF 178-CR
3	<i>E. coli</i> (CR-30a)	<u>pET-30a</u> - 17β-CR-	9	E. coli (Re-RSF+CR-30a)	<u>RSF</u> CREKSTD - <u>PET-30a</u> T7β-CR -
4	<i>E. coli</i> (CR-RSF)	<u>_RSF</u>	10	<i>E. coli</i> (RSF-ReM2_CR)	_RSF C
5	<i>E. coli</i> (Re-I51L)	pET-21a ReKstD/I51L -	11	<i>E. coli</i> (RSF-CR_ReM2)	RSF C 17B-CR C ReKstD/I51L/I350T -
6	<i>E. coli</i> (Re-I350T) <u></u>			
^a RSF: pRSFDuet-1; arrow: T7 promoter; "+": Different but compatible plasmids; underline: Tandem arrangement of					
differen	it genes.				

Tab. S2 Construction of each E. coli cells based on different plasmid compositions.

carboliyi leu	uction cascade in a P	THE CONTEACTOR.			
2 mM PMS	$ \begin{array}{c} $	Me H H 20 mM 1 in DMS	PTFE Coil Reactor V = 2.4 mL $T_2 = 30.40 \text{ °C}$ $t_R = 9 \text{ min}$	DCM	
-	Entry	Temp. (°C)	DMSO (%, v/v)	t _R (min)	Yield (%)ª
-	1	30	30	9	79.7
	2	30	40	9	99.2
	3	30	50	9	70.7
	4	40	40	9	45.4
	^a Yield was determine	ed by LC-MS.			

Tab. S3 Continuous flow synthesis of (+)-boldenone (3) through biocatalytic Δ^1 -dehydrogenation and C17 β -carbonyl reduction cascade in a PTFE coil reactor.



Tab.S4 Continuous flow synthesis of (+)-boldenone undecylenate (4) starting from purified (+)-boldenone.

Tab. S5 NMR information of steroid com
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Compounds	¹ H NMR
(+)-Boldenone (3)	(500 MHz, Chloroform- <i>d</i>) δ = 7.03 (d, <i>J</i> = 10.2 Hz, 1H), 6.19 (dd, <i>J</i> = 10.2, 2.0 Hz, 1H), 6.03 (d, <i>J</i> = 1.8 Hz, 1H), 3.60 (t, <i>J</i> = 8.5 Hz, 1H), 2.43 (tdd, <i>J</i> = 13.5, 5.2, 1.6 Hz, 1H), 2.32 (ddd, <i>J</i> = 13.3, 4.5, 2.6 Hz, 1H), 2.12-1.97 (m, 2H), 1.96-1.88 (m, 1H), 1.88-1.80 (m, 1H), 1.77-1.69 (m, 1H), 1.69-1.52 (m, 3H), 1.44 (dddd, <i>J</i> = 13.5, 11.7, 8.1, 3.4 Hz, 1H), 1.29 (qd, <i>J</i> = 12.1, 5.7 Hz, 1H), 1.20 (s, 3H), 1.09-0.95 (m, 3H), 0.91 (ddd, <i>J</i> = 12.2, 10.7, 7.1 Hz, 1H), 0.78 (s, 3H).
(+)-boldenone undecylenate (4)	(500 MHz, Chloroform- <i>d</i>) δ = 7.04 (d, <i>J</i> = 10.2 Hz, 1H), 6.22 (dd, <i>J</i> = 10.1, 1.9 Hz, 1H), 6.06 (t, <i>J</i> = 1.7 Hz, 1H), 5.79 (ddt, <i>J</i> = 16.9, 10.2, 6.7 Hz, 1H), 5.02-4.88 (m, 2H), 4.58 (dd, <i>J</i> = 9.2, 7.8 Hz, 1H), 2.46 (tdd, <i>J</i> = 13.5, 5.1, 1.6 Hz, 1H), 2.36 (ddd, <i>J</i> = 13.3, 4.4, 2.5 Hz, 1H), 2.28 (t, <i>J</i> = 7.5 Hz, 2H), 2.16 (dtd, <i>J</i> = 13.6, 9.4, 6.2 Hz, 1H), 2.02 (tdd, <i>J</i> = 6.6, 5.3, 1.4 Hz, 2H), 1.97-1.91 (m, 1H), 1.80-1.69 (m, 2H), 1.69-1.56 (m, 4H), 1.53-1.44 (m, 1H), 1.37 (dt, <i>J</i> = 12.2, 9.3 Hz, 3H), 1.28 (hepta, <i>J</i> = 5.0, 4.1 Hz, 9H), 1.25-1.15 (m, 4H), 1.04 (tdd, <i>J</i> = 12.4, 10.4, 5.7 Hz, 3H), 0.85 (s, 3H).



Fig. S1 A Time course for *E. coli*-PmCR catalyzed conversion of **1** to 2b with different substrate concentrations. Reaction conditions: the reaction mixtures performed with substrate **1** (10, 50 and 100 mM), 100 mg/mL expressed *E. coli*-PmCR wet cells, 20 mg/mL lytic cells expressing *Bst*FDH, 10.2 mg/mL sodium formate, 0.3 mM NADP⁺, 4% (v/v) Tween 80, PBS (50 mM, pH 7.5) until the total system was 1 mL, 37 °C, 200 rpm for 0-24 h. **B Time course for** *E. coli*-**17β-CR catalyzed conversion of 1 to 2b with different substrate concentrations.** Reaction conditions: the reaction mixtures performed with 10% (v/v) IPA, substrate **1** (10, 50 and 100 mM), 100 mg/mL expressed *E. coli*-**17β-CR** wet cells, PBS (50 mM, pH 7.5) until the total system was 1 mL, 37 °C, 200 rpm for 0-24 h.







Fig. S3 A, B Protein expression of the selected Δ^1 -KstDs. After ultrasonic crushing centrifugal, SDS-PAGE analysis of different Δ^1 -KstDs in supernatant. SDS-PAGE analysis of different Δ^1 -KstDs in precipitation. Lane M, molecular weight standards; lane 1 and 9, *E. coli*-MsKstD1 supernatant and precipitation; lane 2 and 10, *E. coli*-ReKstD supernatant and precipitation; lane 3 and 11, *E. coli*-RgKstD supernatant and precipitation; lane 4 and 12, *E. coli*-NocKstD supernatant and precipitation; lane 5 and 13, *E. coli*-SQ1KstD supernatant and precipitation; lane 6 and 14, *E. coli*-LnKstD supernatant and precipitation; lane 7 and 15, *E. coli*-MtKstD supernatant and precipitation; lane 8 and 16, *E. coli*-MrKstD supernatant and precipitation. SDS-PAGE analysis illustrated that most of protein mainly existed in the supernatant, indicating a soluble expression, with an exception, LnKstD protein was expressed in form of inclusion bodies (IB) entirely with no activity. C Protein expression of the selected carbonyl reductases. Lane M, molecular weight standards; lane 1, *E. coli*-pET-30a; lane 2, *E. coli*-PmCR; lane 3, *E. coli*-17 β -CR. D Protein expression and purification of ReKstD and its variants. SDS-PAGE analysis of the supernatant of the lysates and the purified proteins. Lane M, molecular weight standards; Lane 1, 3, 5, 7 and 9 are respectively the supernatants of the *E. coli* strains expressing ReKstD, Re-I51L, Re-I350T, ReM2 and empty vector pET-21a; Lane 2, 4, 6 and 8 are respectively the purified protein of ReKstD, Re-I51L, Re-I350T and ReM2.



Fig. S4 A Ribbon diagram of ReKstD assembled with FAD and 4-AD. Green, yellow, and red sticks were FAD, 4-AD, and Tyr316, respectively, and FAD-binding domain was slate blue, the catalytic domain was in cyan. **B Reaction scheme of** Δ¹-**dehydrogenation of 4-AD.** The substrate is marked in red, and dashed lines represent hydrogen bond interactions. The first step corresponds to the abstraction of the 2β proton at the C2 position of 3-ketosteroid by tyrosine anion Tyr316 and the second step is the 1α hydride transfer from the C1 position of the 3-ketosteroid to the N5 of the FAD. **C Comparison of binding modes and hydrogen bonding of Re-TS and ReM2-TS in free-state simulation.** The amino acid residues are shown in sticks, the four key residues which involved in Δ¹-dehydrogenation reaction are shown red sticks. TS and FAD are depicted with green and orange carbon atoms, respectively. Hydrogen bonds are shown in yellow dashed lines, and the distances are shown with black dashes and value (Å). **D Conformation maps of Re-4AD (blue) and ReM2-4AD (orange).** The limits of "catalytic distances" colored by red dashes were $d(OH_{Y316}-C2_{sub}) \le 3.0$ Å, $d(N5_{FAD}-C1_{sub}) \le 2.6$ Å, $d(O3_{sub}-OH_{Y485}) \le 2.4$ Å, and $d(O3_{sub}-OH_{G485}) \le 3.0$ Å.



Fig. S5 Protein expression and co-expression of ReM2 and 17β-CR. After ultrasonic crushing centrifugal, SDS-PAGE analysis of different samples in supernatant. Lane **M**, molecular weight standards; lane **1**, *E. coli*-pET-30a; lane **2**, *E. coli*-pET-30a-17β-CR; lane **3**, *E. coli*-pRSFDuet-1; lane **4**, *E. coli*-pRSFDuet-1-17β-CR; lane **5**, *E. coli* (pRSFDuet-1-17β-CR+pET-21a-ReM2); lane **6**, *E. coli*-pRSFDuet-1-17β-CR-ReM2; lane **7**, *E. coli*-pET-21a; lane **8**, *E. coli*-pET-21a-ReM2; lane **9**, *E. coli*-pRSFDuet-1; lane **10**, *E. coli*-pRSFDuet-1-ReM2; lane **11**, *E. coli*-pRSFDuet-1-ReM2-17β-CR; lane **12**, *E. coli* (pRSFDuet-1-ReM2+pET-30a-17β-CR); lane **13**, *E. coli*-pRSFDuet-1-17β-CR; lane **14**, *E. coli*-pET-30a-17β-CR; lane **17**, *CR*, lane **14**, *E. coli*-pET-30a-17β-CR; lane **17**, *CR*, lane **14**, *E. coli*-pET-30a-17β-CR; lane **17**, *CR*, lane **14**, *E. coli*-pET-30a-17β-CR.



Fig. S6 Reaction condition optimization for the enzymatic cascade synthesis of 3. A Cofactor regeneration system. Reaction conditions (1 mL): the reaction mixtures performed with 4-AD (20 mM), 100 mg/mL co-expressed *E. coli* wet cells, 1 mM PMS, 10% (v/v) DMSO, PBS (50 mM, pH 7.5), 30 °C, 200 rpm for 2 h. I: 35 mM sodium formate, and 0.2 mM NAD⁺, 50 µL *cb*FDH (100 mg/mL wet cells) for *cb*FDH regeneration system; II: 35 mM glucose, and 0.2 mM NAD⁺, 50 µL *Bt*GDH (100 mg/mL wet cells) for GDH regeneration system; III: 0.2 mM NAD⁺, 10% (v/v) IPA for IPA regeneration system,). **B** IPA concentration. The reaction mixtures (1 mL) performed with 0-50% (v/v) IPA, 20 mM 4-AD, 100 mg/mL co-expressed *E. coli* wet cells, 1 mM PMS, and PBS (50 mM, pH 7.5) at 30 °C, 200 rpm for 2 h. **C**

Cosolvents. The reaction mixtures (1 mL) contained 0.5% (v/v) IPA, 20% (v/v) cosolvents, 20 mM 4-AD, 100 g/L coexpressed *E. coli* wet cells, 1 mM PMS, and PBS (50 mM, pH 7.5) at 30 °C, 200 rpm for 2 h. **D** Electron acceptors. The reaction mixtures (1 mL) performed with 0.5% (v/v) IPA, 20% (v/v) DMSO, 20 mM 4-AD, 100 g/L co-expressed *E. coli* wet cells, 6 mM electron acceptor, and PBS (50 mM, pH 7.5) at 30 °C, 200 rpm for 2 h. **E** PMS concentration. The reaction mixtures (1 mL) performed with 0.5% (v/v) IPA, 20% (v/v) DMSO, 20 mM 4-AD, 100 g/L co-expressed *E. coli* wet cells, 0-8 mM PMS, and PBS (50 mM, pH 7.5) at 30 °C, 200 rpm for 2 h. **F** NAD⁺ concentration. The reaction mixtures (1 mL) performed with 0.5% (v/v) IPA, 20% (v/v) DMSO, 20 mM 4-AD, 100 g/L co-expressed *E. coli* wet cells, 2 mM PMS, and PBS (50 mM, pH 7.5) at 30 °C, 200 rpm for 2 h. **F** NAD⁺ concentration. The reaction mixtures (1 mL) performed with 0.5% (v/v) IPA, 20% (v/v) DMSO, 20 mM 4-AD, 100 g/L co-expressed *E. coli* wet cells, 2 mM PMS, and PBS (50 mM, pH 7.5) at 30 °C, 200 rpm for 2 h. **G** Temperature effect. The reaction mixtures (1 mL) performed with 0.5% (v/v) IPA, 20% (v/v) DMSO, 20 mM 4-AD, 100 g/L co-expressed *E. coli* wet cells, 2 mM PMS, and PBS (50 mM, pH 7.5) at 25-45 °C, 200 rpm for 2 h. **H** pH effect. The reaction mixtures (1 mL) performed with 0.5% (v/v) DMSO, 20 mM 4-AD, 100 g/L co-expressed *E. coli* wet cells, 2 mM PMS, and PBS (50 mM, pH 7.5) at 25-45 °C, 200 rpm for 2 h. **H** pH effect. The reaction mixtures (1 mL) performed with 0.5% (v/v) DMSO, 20 mM 4-AD, 100 g/L co-expressed *E. coli* wet cells, 2 mM PMS, and 50 mM PBS pH 5.5-8.5, 50 mM Gly-NaOH buffer pH 8.0-9.5, 50 mM Tris-HCl buffer pH 9.0-11.0, at 37 °C, 200 rpm for 2 h.



Fig. S7 HPLC standard curve of 4-AD (A), ADD (B), TS (C) and BD (D). The sample was dissolved in isopropanol alcohol (IPA), and was analyzed by high-performance liquid chromatography (HPLC) equipped with C18 column (SHIMADZU Shimpack, 5 μ m particles, 150 mm × 4.6 mm), and 35% acetonitrile and 65% water (v/v) as the mobile phase at a flow rate of 0.8 mL/min. The column oven temperature was set as 35 °C. The UV absorbance was determined at 254 nm. The retention time of 4-AD, ADD, TS and BD were 28.95 min, 18.56 min, 20.72 min and 13.65 min, respectively.



Fig. S8 HPLC analysis of 4-AD, ADD, TS and BD standards. The sample was dissolved in isopropanol alcohol (IPA), and was analyzed by high-performance liquid chromatography (HPLC) equipped with C18 column (SHIMADZU Shimpack, 5 μ m particles, 150 mm × 4.6 mm), and 35% acetonitrile and 65% water (v/v) as the mobile phase at a flow rate of 0.8 mL/min. The column oven temperature was set as 35 °C. The UV absorbance was determined at 254 nm. The retention time of 4-AD, ADD, TS and BD were 28.95 min, 18.56 min, 20.72 min and 13.65 min, respectively.



Fig. S9 A plot of the reaction velocity as a function of the substrate concentration as described by the Michaelis-Menten equation. A-D, the reaction velocity toward various concentration of 4-AD catalyzed by ReKstD, Re-I51L, Re-I350T, and ReM2, respectively. E-H, the reaction velocity toward various concentration of TS catalyzed by ReKstD, Re-I51L, Re-I350T, and ReM2, respectively. The rate of reaction was experimentally measured at several steroid substrate concentration values (4-AD: 0.025-0.60 mM; TS: 0.025-0.60 mM). Vmax is the maximum reaction rate that is observed at saturating substrate concentrations, *K*m is referred to as the Michaelis constant and is the substrate concentration at which the reaction rate is exactly half of Vmax. Reaction conditions: The reaction mixtures (200 µL) contained 1.5 mM PMS, 40 µM DCPIP, 20 µL of purified enzyme with an appropriate concentration, and 0-600 µM steroidal substrate (20 µL solution in DMSO) in Tris-HCl buffer (50 mM, pH 8.0). The reaction rates were determined by measuring the absorption of DCPIP at 600 nm (ϵ_{600nm} = 18.7 ×10³ /cm/M) with microplate reader at 30 °C. One unit of enzyme activity (U) is defined as the reduction of 1 µmol DCPIP per minute.