

## Supplementary Information

Table S1. Experimental design with mean PS<sub>45</sub> and standard deviation (SD)

Run No.	ALG Concentration (w/v)	Span Concentration (w/w)	$\phi_{w/o}$	PS <sub>45</sub>	SD
1	2%	0.5%	0.2	38.3%	5.8%
2	2%	1%	0.1	12.1%	2.9%
3	2%	2%	0.05	7.1%	1.8%
4	4%	0.5%	0.1	28%	3%
5	4%	1%	0.05	3.8%	1.1%
6	4%	2%	0.2	12.3%	2.6%
7	6%	0.5%	0.05	31.7%	4.3%
8	6%	1%	0.2	23.2%	3.9%
9	6%	2%	0.1	16.7%	2.4%

The Mean signal-to-noise ratio (S/N) diagram for each factor can be seen in Figure S1. We can see that increasing ALG concentration from 2% to 4% leads to a significant increase in S/N, which means higher stability of the emulsion; while a further increase from 4% to 6% decreases the S/N remarkably. Similarly, raising the concentration of Span from 0.5% to 1% increases S/N while adding more Span has no major effect on the stability of the system and S/N does not change considerably. Additionally, the S/N variation trend of the effect of  $\phi_{w/o}$  indicates that a higher water to oil ratio, leads to less stability of the emulsion.

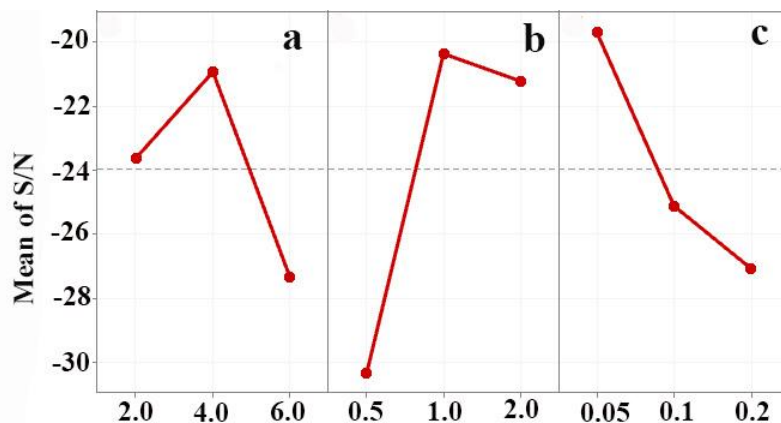


Figure S1. Mean of S/N for: (a) ALG concentration, (b) Span concentration and (c)  $\phi_{w/o}$ .

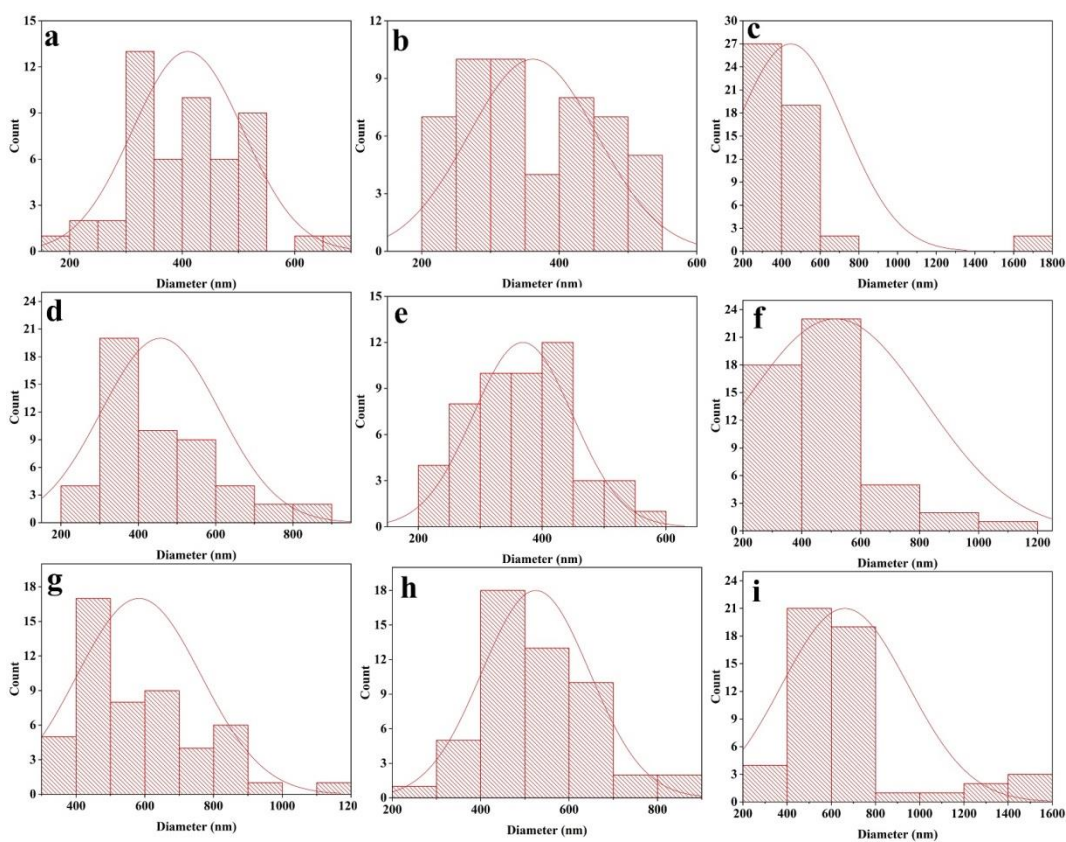


Figure S2. Fiber diameter distribution histograms prepared using ALG/PCL emulsions: (a)  $P_8-\Phi_{0.05}$ , (b)  $P_8-\Phi_{0.1}$ , (c)  $P_8-\Phi_{0.2}$ , (d)  $P_{10}-\Phi_{0.05}$ , (e)  $P_{10}-\Phi_{0.1}$ , (f)  $P_{10}-\Phi_{0.2}$ , (g)  $P_{12}-\Phi_{0.05}$ , (h)  $P_{12}-\Phi_{0.1}$  and (i)  $P_{12}-\Phi_{0.2}$ .