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Electronic Supplementary Information

Silanized magnetic amino-functionalized carbon nanotubes-based multi-ion imprinted polymer for the selective aqueous decontamination of heavy metal ions

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Section S1:

The surface functional groups of the prepared samples were investigated by the Fourier transform infrared spectra (FTIR, Thermo Nicolet, Avatar 360, USA) over the wavenumber range of 400–4000 cm⁻¹. The surface morphologies and elemental composition of the samples were studied by the field emission scanning electronic microscopy (FESEM, Zeiss, SIGMA VP-500, Germany) equipped with energy dispersive X-ray spectroscopy (EDX), respectively. The specific surface area (m² g⁻¹), total pore volume (cm³ g⁻¹), and mean pore diameter (nm) were measured using nitrogen adsorption/desorption isotherm with a Brunauer–Emmett–Teller (BET) analysis (BEL, Belsorp- mini II. Japan) at 77 K. The magnetic properties of samples were analyzed by a vibrating sample magnetizer (VSM, Lake Shore, 735 VSM, Model 7304, USA) at 300 K in a field of +5000 to -5000 Oe. The concentration of heavy metal ions were analyzed by inductively coupled plasma optical emission spectrometry (ICP-OES, Varian Vista MPX, Varian, Palo Alto, CA, USA).

Section S2:

The adsorption capacity at equilibrium (qe), and each time (qt), and also the removal efficiency percentage (R%) were evaluated through equations:

$$q_e = \frac{\left(C_0 - C_e\right)V}{m} \tag{1}$$

$$q_{t} = \frac{\left(C_{0} - C_{t}\right)V}{m}$$
(2)

$$(R\%) = \frac{(C_0 - C_e)}{C_0} \times 100\%$$
(3)

where q_e and q_t (mg g⁻¹) shows the amount of adsorption at equilibrium and at time t, respectively while C_0 , C_e , and Ct (mg L⁻¹) refer to the initial, equilibrium, and ion concentration at any time (t), respectively. Also, V (L) presents the volume of the contaminated solution, and m (g) denotes the mass of dry adsorbent.

FactorsCodedUnits- α (-2)Low (-1)Center (0)High(+1)+ α pHX1-4.05.06.07.08Adsorbent massX2mg6.01218243Contact timeX3min7.01421283Hg ²⁺ concentrationX4mg L ⁻¹ 102030403Cd ²⁺ concentrationX5mg L ⁻¹ 8.01624324	(+2) 3.0 30 35 50 40
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Table S1. Experimental independent variables of central composite design (CCD) with coded levels and actual responses (removal %).

Source of	DF	R% Hg ²⁺					R% Cd ²⁺				
variation		S	S	MS	F-value	P-1	value	SS	MS	F-value	P-value
Model	35	187	700	534.5	297.2	< 0	.0001	20600	588.6	255.4	< 0.0001
X ₁	1	88.	.84	88.84	49.4	0.	0022	62.94	62.94	27.32	0.0064
X ₂	1	242	28	2428	1350	< 0	.0001	1201	1201	521	< 0.0001
X ₃	1	19	66	1966	1093	< 0	.0001	1201	1201	521	< 0.0001
X ₄	1	154	47	1547	860.1	< 0	.0001	1053	1053	457	< 0.0001
X ₅	1	551	1.5	551.5	306.6	< 0	.0001	1027	1027	445.9	< 0.0001
X ₆	1	16	52	162	90.08	0.	0007	730.4	730.4	317	< 0.0001
X ₇	1	20	00	200	111.2	0.	0005	73.33	73.33	31.82	0.0049
X_1X_2	1	5.9	983	5.983	3.326	0.	1422	22.02	22.02	9.559	0.0365
X ₁ X ₃	1	8.6	538	8.638	4.803	0.	0935	29.14	29.14	12.65	0.0237
X_1X_4	1	18.	.72	18.72	10.41	0.	0321	250.5	250.5	108.7	0.0005
X ₁ X ₅	1	199	9.4	199.4	110.9	0.	0005	235.6	235.6	102.3	0.0005
X ₁ X ₆	1	11.	.16	11.16	6.205	0.	0674	299.3	299.3	129.9	0.0003
X_1X_7	1	6.5	509	6.509	3.619	0.	1299	9.608	9.608	4.17	0.1107
X ₂ X ₃	1	48.	.52	48.52	26.98	0.0	0065	274.9	274.9	119.3	0.0004
X ₂ X ₄	1	15	5.4	15.4	8.564	0.	0430	69.53	69.53	30.18	0.0051
X ₂ X ₅	1	446	6.4	446.4	248.2	< 0	.0001	793.8	793.8	344.5	< 0.0001
X ₂ X ₆	1	25.	.92	25.92	14.41	0.0	1916	35.04	35.04	15.21	0.0176
X ₂ X ₇	1	106	6.4	106.4	59.18	0.0	0015	308.3	308.3	133.8	0.0003
X_3X_4	1	22	2.6	22.6	12.56	0.0	0239	295.5	295.5	128.2	0.0004
X ₃ X ₅	1	0.0)70	0.070	0.039	0.	8536	3.265	3.265	1.417	0.2997
X ₃ X ₆	1	1.3	378	1.378	0.7663	0.4	4308	20.2	20.2	8.766	0.0415
X ₃ X ₇	1	11.	.54	11.54	6.419	0.	0644	117.1	117.1	50.83	0.0021
X ₄ X ₅	1	105	5.8	105.8	58.81	0.	0016	83.02	83.02	36.03	0.0039
X ₄ X ₆	1	2.8	84	2.84	1.579	0.1	2773	137.7	137.7	59.77	0.0015
X ₄ X ₇	1	18.	.93	18.93	10.52	0.	0316	93.26	93.26	40.48	0.0031
X ₅ X ₆	1	11.	.57	11.57	6.435	0.	0642	27.16	27.16	11.79	0.02646
X ₅ X ₇	1	34	1.1	34.1	18.96	0.	0121	54.69	54.69	23.73	0.0082
X ₆ X ₇	1	67.	.07	67.07	37.29	0.	0036	284	284	123.3	0.0004
X_1^2	1	18	00	1800	1001	< 0	.0001	3534	3534	1534	< 0.0001
X_2^2	1	12	84	1284	713.9	< 0	.0001	470.7	470.7	204.3	0.0001
X ₃ ²	1	70	07	707	393.1	< 0	.0001	814.4	814.4	353.4	< 0.0001
X_4^2	1	206	6.6	206.6	114.9	0.	0004	322.8	322.8	140.1	0.0003
X_5^2	1	30.	.65	30.65	17.04	0.	0145	658.6	658.6	285.8	< 0.0001
X_6^2	1	36	5.7	36.7	20.41	0.	0107	96.04	96.04	41.68	0.0030
X_{7}^{2}	1	58.	.19	58.19	32.35	0.	0047	6.616	6.616	2.871	0.1654
Residual	4	7.1	94	1.798				9.217	2.304		
Lack of Fit	1	0.95	587	0.9587	0.4613 0.5457		6.797	6.797	8.425	0.0624	
Pure Error	3	6.2	235	2.078			2.42 0.8068				
Corr. Total	39	187	700	20600							
Quadratic model summary statistics											
Response	R ²		Ac	lj- R ²	Pre- R^2 CV (%)	SD		AP
R% Hg ²⁺	0.999	9	0.9	.9996 0.956			2.05	58	1.341		4.11
R% Cd ²⁺	0.999		0.	0.996 0.934		2.352		1.518 5.		5.57	

Table S2. Analysis of variance (ANOVA) results of the quadratic model to removal of Hg²⁺ and Cd ²⁺ from contaminated water.

Source of	DF	R% Cu ²⁺					R% Ni ²⁺					
variation		SS		MS	F-value	P-va	alue	SS	MS	F-va	alue	P-value
Model	35	2142	20	612.1	232.9	< 0.0	0001	171060	487.5	198	3.9	< 0.0001
X1	1	99.2	26	99.26	37.77	0.0	036	40.23	40.23	16.	41	0.0155
X ₂	1	151	3	1513	575.5	< 0.0	0001	1561	1561	636	5.8	< 0.0001
X ₃	1	161	3	1613	613.7	< 0.0	0001	1126	1126	459	9.3	< 0.0001
X_4	1	963	.2	963.2	366.5	< 0.0	0001	1755	1755	716	5.1	< 0.0001
X5	1	182	.6	182.6	69.47	0.0	011	533.7	533.7	217	7.7	0.0001
X ₆	1	63.	3	633	240.8	0.0	001	417.3	417.3	170).3	0.0002
X ₇	1	135	8	1358	516.6	< 0.0	0001	420.5	420.5	171	1.6	0.0002
X_1X_2	1	333	.7	333.7	127	0.0	004	87.01	87.01	35	.5	0.0040
X_1X_3	1	4.50)8	4.508	1.715	0.2	605	115.5	115.5	47.	11	0.0024
X_1X_4	1	17.0)2	17.02	6.475	0.0	637	299.6	299.6	122	2.2	0.0004
X ₁ X ₅	1	215	.5	215.5	82	0.0	008	304.3	304.3	124	4.1	0.0004
X_1X_6	1	18)	189	71.92	0.0	011	134.4	134.4	54.	85	0.0018
X_1X_7	1	18.0)1	18.01	6.852	0.0	590	1.834	1.834	0.7	48	0.4358
X ₂ X ₃	1	184	.7	184.7	70.28	0.0	011	260.3	260.3	106	5.2	0.0005
X ₂ X ₄	1	2.12	28	2.128	0.8097	0.4	191	35.66	35.66	14.	55	0.0189
X ₂ X ₅	1	634	.4	634.4	241.4	0.0	001	769.5	769.5	31	4	< 0.0001
X ₂ X ₆	1	11.1	8	11.18	4.252	0.1	082	2.201	2.201	0.8	98	0.3970
X ₂ X ₇	1	155	.3	155.3	59.08	0.0	015	84.96	84.96	34.	66	0.0042
X ₃ X ₄	1	63.6	58	63.68	24.23	0.0	080	83.77	83.77	34.	18	0.0043
X ₃ X ₅	1	177	.4	177.4	67.5	0.0	012	3.279	3.279	1.3	38	0.3118
X ₃ X ₆	1	0.33	6	0.336	0.128	0.7	389	92.69	92.69	37.	82	0.0036
X ₃ X ₇	1	10.8	37	10.87	4.134	0.1	118	29.2	29.2	11.	91	0.0260
X ₄ X ₅	1	44.2	21	44.21	16.82	0.0	148	10.86	10.86	4.4	43	0.1031
X ₄ X ₆	1	37	7	377	143.4	0.0	003	98.32	98.32	40.	11	0.0032
X ₄ X ₇	1	13.3	51	13.31	5.064	0.0	876	78.5	78.5	32.	03	0.0048
X ₅ X ₆	1	36.8	36	36.86	14.02	0.0	200	77.73	77.73	31.	71	0.0049
X ₅ X ₇	1	21.2	28	21.28	8.096	0.04	466	43.12	43.12	17.	59	0.0138
X ₆ X ₇	1	300	.8	300.8	114.4	0.0	004	243.4 243.4		99	.3	0.0006
X1 ²	1	174	3	1743	663	< 0.0	0001	1567	1567	639	9.1	< 0.0001
X_2^2	1	219	.4	219.4	83.48	0.0	008	21.62	21.62	8.8	22	0.0411
X ₃ ²	1	198	.8	198.8	75.63	0.0	010	22.81	22.81	9.3	06	0.0380
X4 ²	1	264	.4	264.4	100.6	0.0	006	717.6	717.6	292	2.8	< 0.0001
X ₅ ²	1	21.8	34	21.84	8.311	0.0	450	9.028	9.028	3.6	83	0.1274
X_{6}^{2}	1	1.53	3	1.533	0.5834	0.4	875	31.92	31.92	13.	02	0.0226
X ₇ ²	1	61.8	35	61.85	23.53	0.0	083	291.6	291.6	11	9	0.0004
Residual	4	10.5	51	2.628				9.804	2.451			
Lack of Fit	1	0.59	95	0.595	0.18 0.7000		5.987 5.987 4		4.7	06	0.1185	
Pure Error	3	9.91	8	3.306				3.817 1.272				
Corr. Total	39	2142	20		17060							
				Quad	ratic model	summ	ary st	atistics				
Response		\mathbb{R}^2	Adj-	\mathbb{R}^2	Pre- R ²		CV	(%) SD			AP	
R% Cu ²⁺	0.	999	0.99	95	0.955		2.5	51	2.621		56.43	
R% Ni²⁺ 0.99		999	0.99	0.928		2.36		1.566		50.81		

Table S3. Analysis of variance (ANOVA) results of the quadratic model to removal of Cu^{2+} and Ni^{2+} from contaminated water.

Isotherm	Plot	Parameters	Hg ²⁺	Cd ²⁺	Cu ²⁺	Ni ²⁺
Langmuir		$Q_m (mg g^{-1})$	105.34	91.79	75.03	63.54
$C_e = 1 + C_e$	C_e/q_e vs. C_e	$K_L (L mg^{-1})$	2.779	3.614	4.188	4.088
$\frac{1}{q_e} - \frac{1}{Q_m k_L} + \frac{1}{Q_m}$		R ²	0.998	0.992	0.999	0.996
		$R_L = 1/(1 + (K_L \times C_0))$	0.007-0.067	0.007-0.065	0.006-0.056	0.008-0.075
Freundlich		1/n	0.337	0.303	0.235	0.269
$lna = lnK + \frac{l}{-}lnC$	$ln q_e vs. ln C_e$	$K_{\rm F} (\rm L \ mg^{-1})$	6.009	5.957	5.426	5.117
n = n		R ²	0.962	0.979	0.972	0.967
Temkin		B ₁	15.53	11.10	7.94	7.06
$q_e = B_l \ln K_T + B_l \ln C_e$	q_e vs. $ln C_e$	$K_T (L mg^{-1})$	1.000	1.000	1.000	1.000
		R ²	0.953	0.885	0.913	0.861
Dubinin-Radushkevich		$Q_s (mg g^{-1})$	74.83	59.44	53.77	41.97
$ln q_{a} = ln Q_{s} - k\varepsilon^{2}$	$ln q_e vs. \varepsilon^2$	β	-1.6E-08	-7.9E-09	-5.9E-09	-6.1E-09
		E (kJ mol ⁻¹)	5.651	7.952	9.183	9.056
		R ²	0.830	0.772	0.758	0.735

Table S4. Isotherm parameters for the adsorption of target heavy metal ions by SMACNT-MIIP.

Model	Plot	Parameters	Hg ²⁺	Cd ²⁺	Cu ²⁺	Ni ²⁺
First-order- kinetic		$k_1(\min^{-1})$	0.1910	0.2065	0.1352	0.1799
$\ln(q_e-q_t)=\ln q_e-k_1t$	$ln (q_e - q_t) vs. t$	$q_{e (calc)} (mg g^{-1})$	233.42	162.75	69.30	64.61
		R^2	0.8874	0.8312	0.9369	0.8739
Pseudo-second-order-kinetic		$k_2(\min^{-1})$	0.0008	0.0022	0.0020	0.0045
t 1 t	t/q_t vs. t	$q_{e(calc)}$ (mg g ⁻¹)	100.57	60.08	57.92	34.67
- = - +		R^2	0.9906	0.9942	0.9880	0.9987
$q_t \kappa_2 q_{e^2} q_e$		h (mg g ⁻¹ min ⁻¹)	8.36	7.96	6.66	5.43
Intraparticle		$K_{diff}(mg g^{-1} min^{-1/2})$	11.94	6.43	6.32	3.57
diffusion	$q_t vs. t^{1/2}$	C (mg g ⁻¹)	6.40	12.63	10.04	8.96
$q_t = k_{diff} t^{1/2} + C$		R ²	0.9274	0.9495	0.9500	0.9420
Elovich		β (g mg ⁻¹)	16.47	18.82	15.61	13.38
$q_t = \frac{1}{-\ln(t)} + \frac{1}{-\ln(\alpha\beta)}$	q_t vs. ln t	$\alpha (\text{mg g}^{-1} \text{min}^{-1})$	0.0422	0.0795	0.0817	0.1413
$\beta \beta \beta$		R ²	0.9797	0.9737	0.9543	0.9904
Experimental data		$q_{e(exp)}$ (mg g ⁻¹)	74.71	49.78	47.00	29.53

Table S5. Adsorption kinetic parameters for the adsorption of target heavy metal ions by SMACNT-MIIP.

			0							
	Hg ²⁺	Cd ²⁺	Cu ²⁺	Ni ²⁺						
T(k)		ΔG°(kJ mol ⁻¹)								
278.15	-0.76	-0.20	-0.44	-0.73						
288.15	-2.70	-1.30	-1.05	-1.37						
298.15	-3.89	-2.61	-2.36	-2.12						
308.15	-5.95	-3.82	-3.59	-3.49						
318.15	-7.92	-4.99	-4.77	-4.37						
R ²	0.992	0.999	0.986	0.979						
ΔS°(J mol ⁻¹ k ⁻¹)	175.11	120.86	111.29	93.07						
ΔH°(kJ mol ⁻¹)	47.97	33.45	30.74	25.33						

Table S6. The thermodynamic parameters for the adsorption of target heavy metal ions.



Fig. S1. Scatter plot of actual vs. predicted values of heavy metal ions removal by SMACNT-MIIP.





Fig. S3. Profiles for predicted values and desirability function for the removal of heavy metal ions by SMACNT-MIIP. Red lines indicate optimized values for each independent parameter.