

Supporting Information (SI) for:

Inverse Vulcanization of Trimethoxyvinylsilane Particles

*Alexander P. Grimm,^a Johannes M. Scheiger,^b Peter W.
Roesky,^c Patrick Théato^{*ad}*

^a Institute for Chemical Technology and Polymer Chemistry (ITCP), Karlsruhe Institute of Technology (KIT), Engesserstr. 18, 76131 Karlsruhe, Germany.

^b Institute of Biological and Chemical Systems – Functional Molecular Systems (IBCS-FMS), Karlsruhe Institute of Technology (KIT), Herrmann-von-Helmholtz-Platz 1, 76344 Eggenstein-Leopoldshafen, Germany.

^c Institute of Inorganic Chemistry (AOC), Karlsruhe Institute of Technology (KIT), Engesserstr. 15, 76131 Karlsruhe, Germany.

^d Institute for Biological Interfaces III (IBG-3), Karlsruhe Institute of Technology (KIT), Hermann-von-Helmholtz-Platz 1, 76344 Eggenstein-Leopoldshafen, Germany.

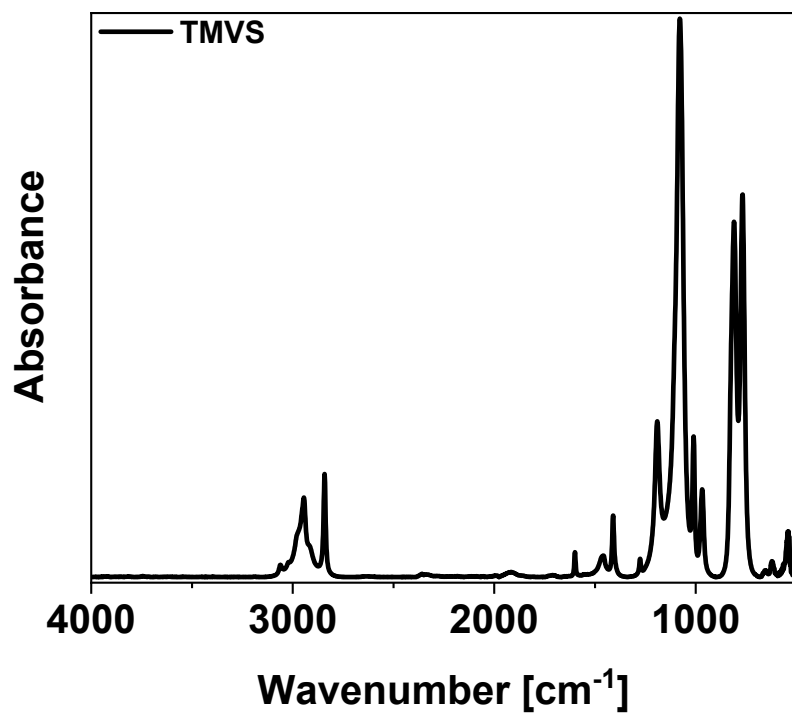


Figure S1: ATR FT-IR spectrum of trimethoxyvinylsilane. Resolution: 2 cm⁻¹.

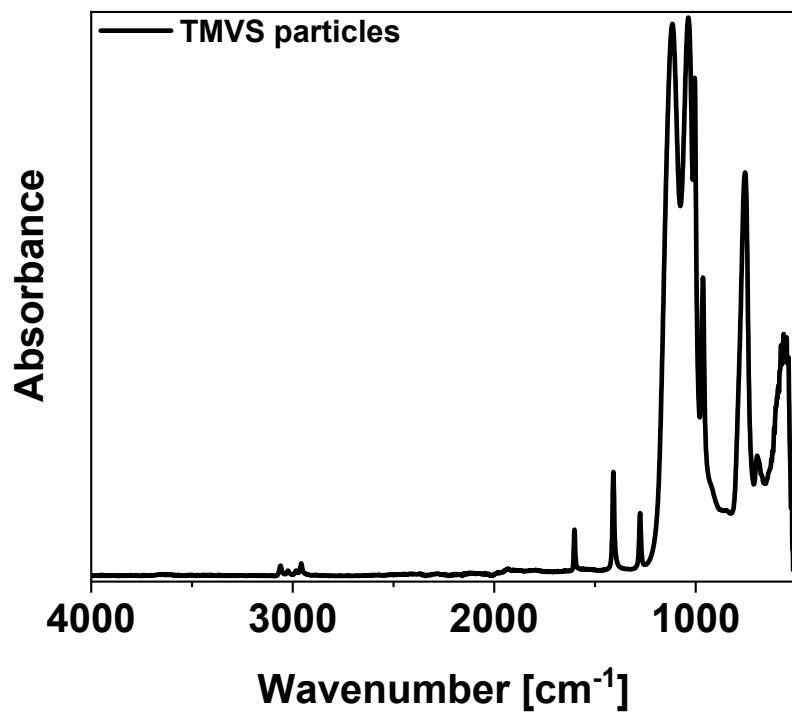


Figure S2: ATR FT-IR spectrum of vinylated trimethoxyvinylsilane particles. Resolution: 2 cm⁻¹.

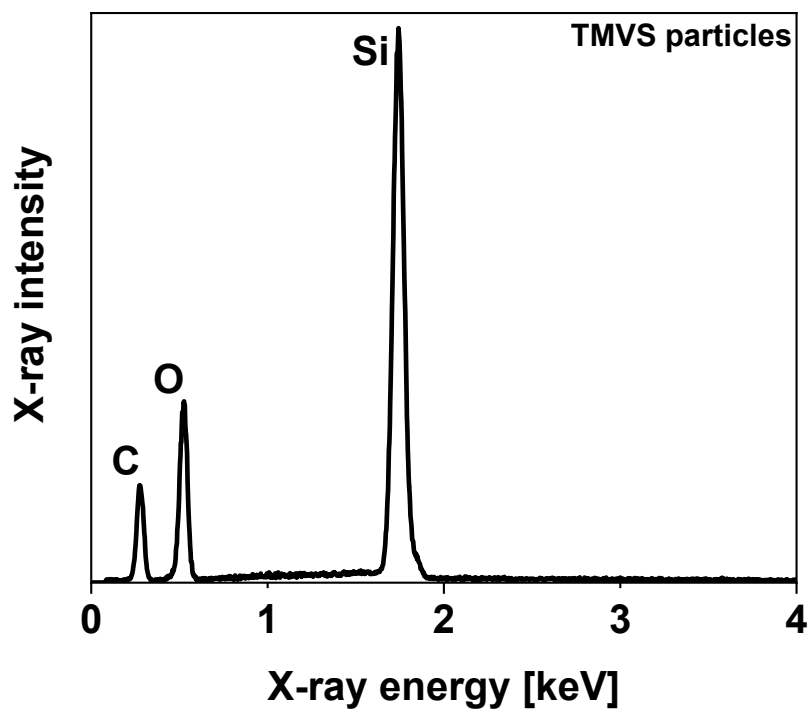


Figure S3: EDX spectrum of trimethoxyvinylsilane particles. Accelerating voltage: 10 kV.

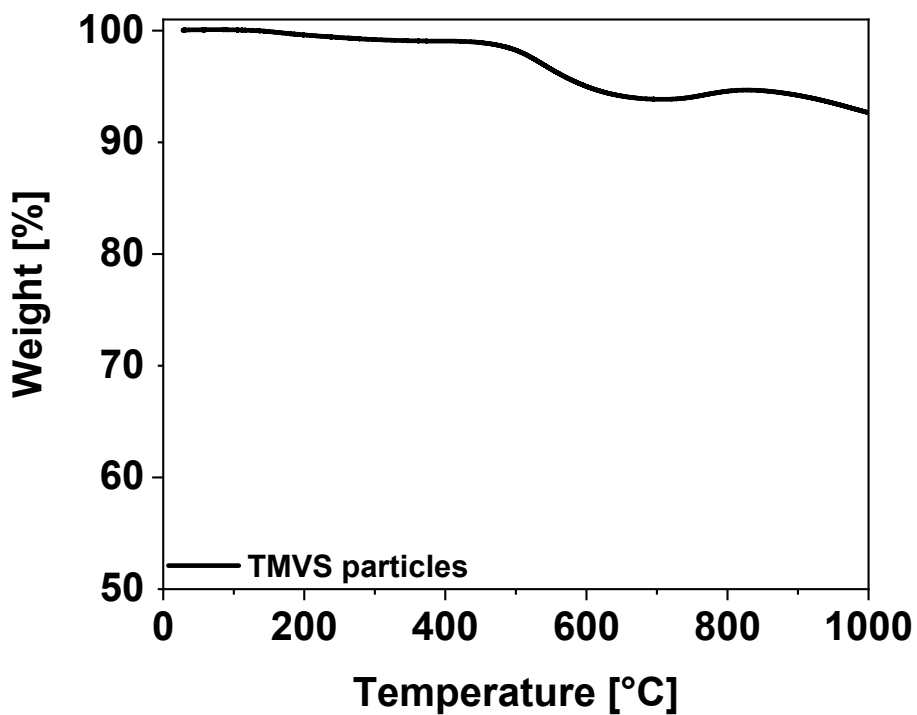


Figure S4: Thermogram of vinylated trimethoxyvinylsilane particles. Heating rate: 10 K min⁻¹.

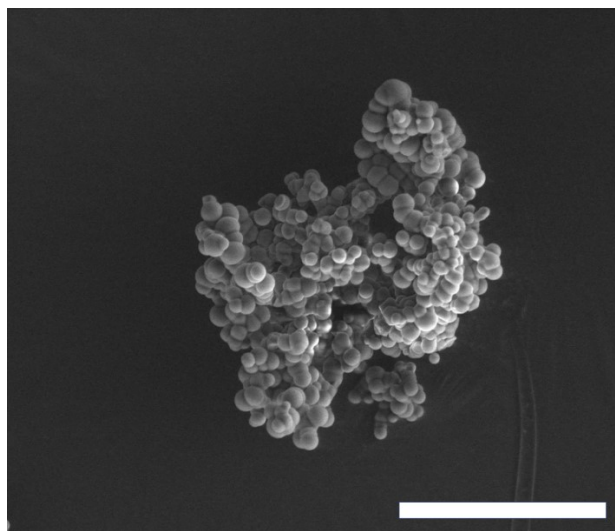


Figure S5: SEM image of vinylated trimethoxyvinylsilane particles after 240 min growing time. Scalebar: 20 μm .

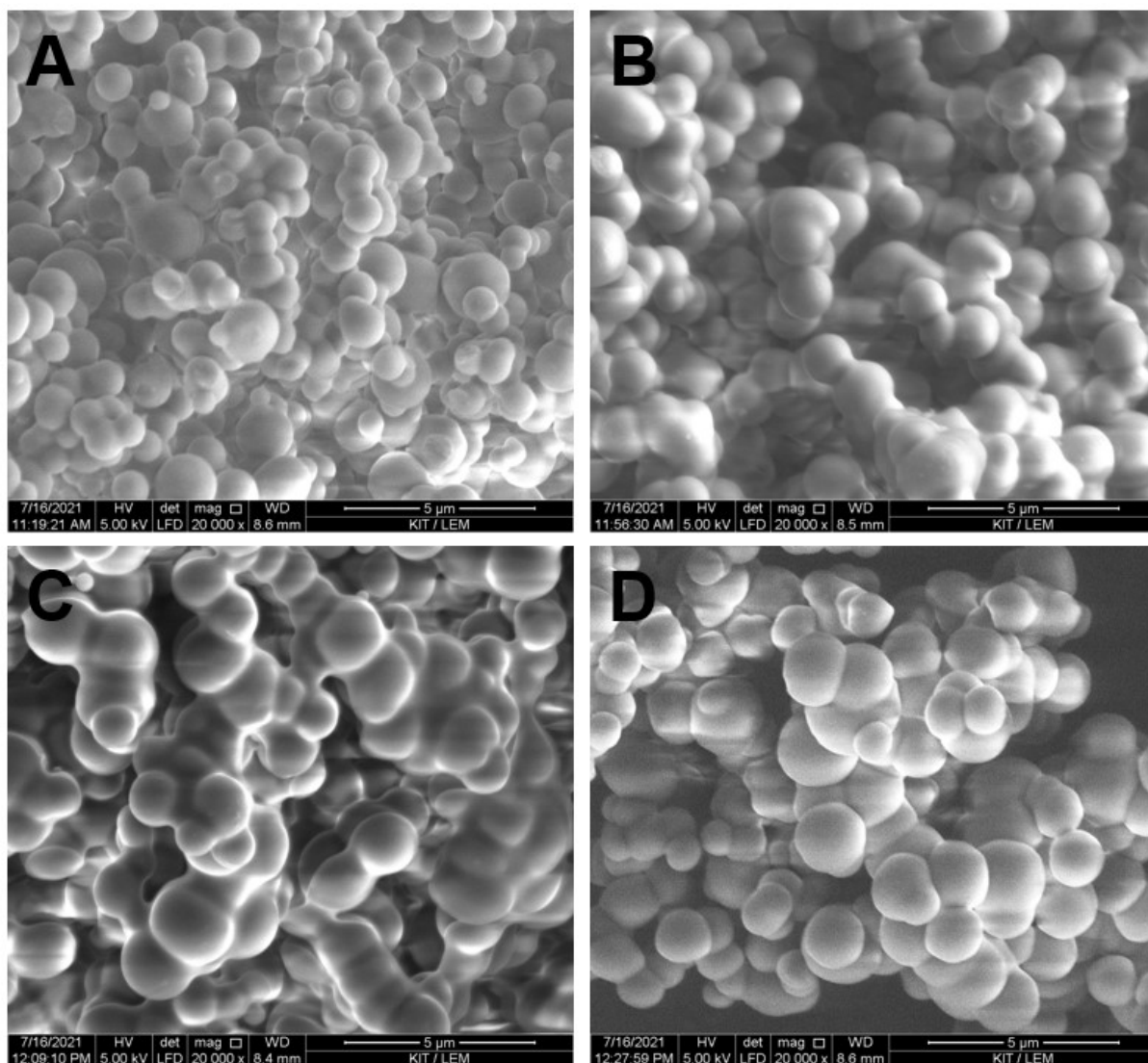


Figure S6: SEM images of vinylated trimethoxyvinylsilane particles after 30 (A), 60 (B), 120 (C), and 240 min (D) growing time. Average particle diameters are: 0.91 μm (SD: 0.41 μm), 1.28 μm (SD: 0.26 μm), 1.62 μm (SD: 9.47 μm), and 1.52 μm (SD: 0.43 μm), respectively. Scalebars: 5 μm .

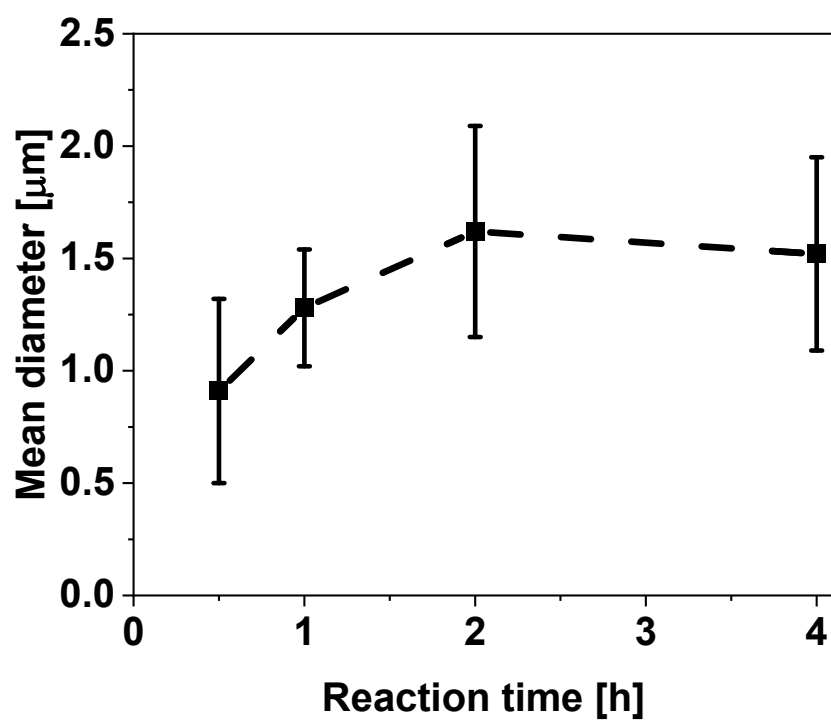


Figure S7: Respective average particle size of vinylated trimethoxyvinylsilane particles after 0.5, 1, 2, and 4 hours growing time. Standard deviation included as error bars.

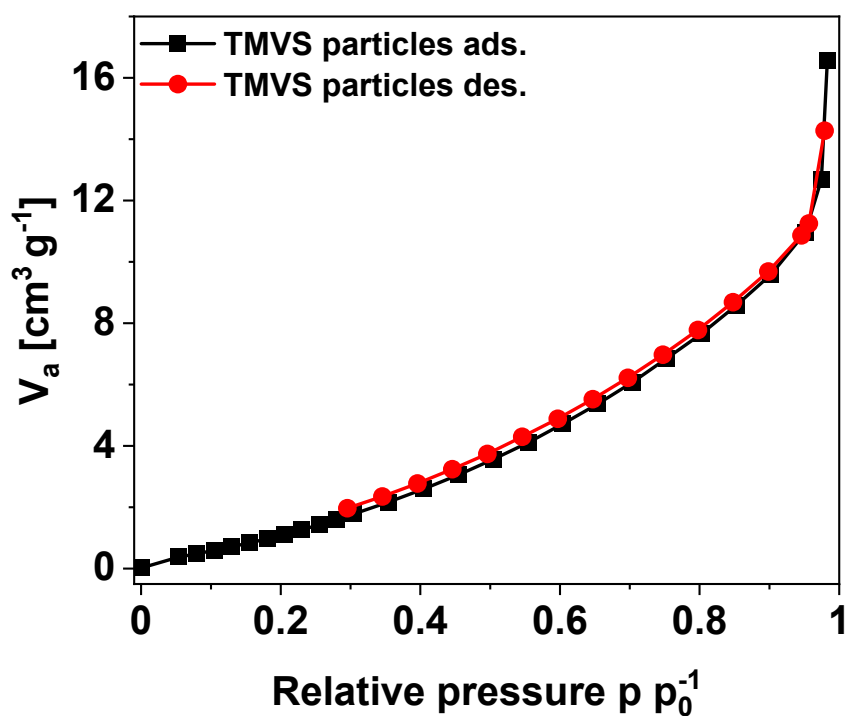


Figure S8: Adsorption (black) and desorption (red) isotherm of N_2 of TMVS particles.

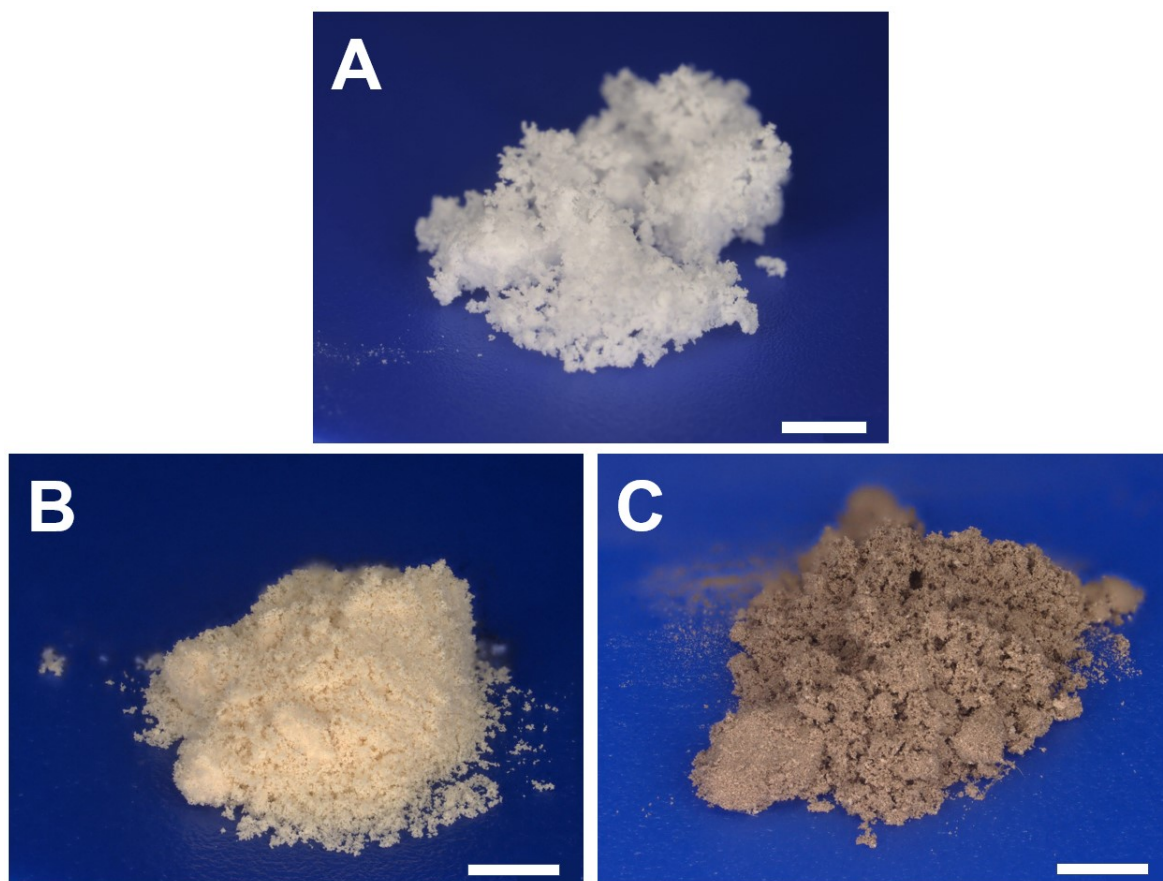


Figure S9: Digital light microscopy images of trimethoxyvinylsilane particles (A), inverse vulcanized trimethoxyvinylsilane-sulfur particles (B), and post-modified trimethoxyvinylsilane-sulfur-*N*-vinylimidazole particles (C). Scalebars: 2 mm (A) and 1 mm (B and C).

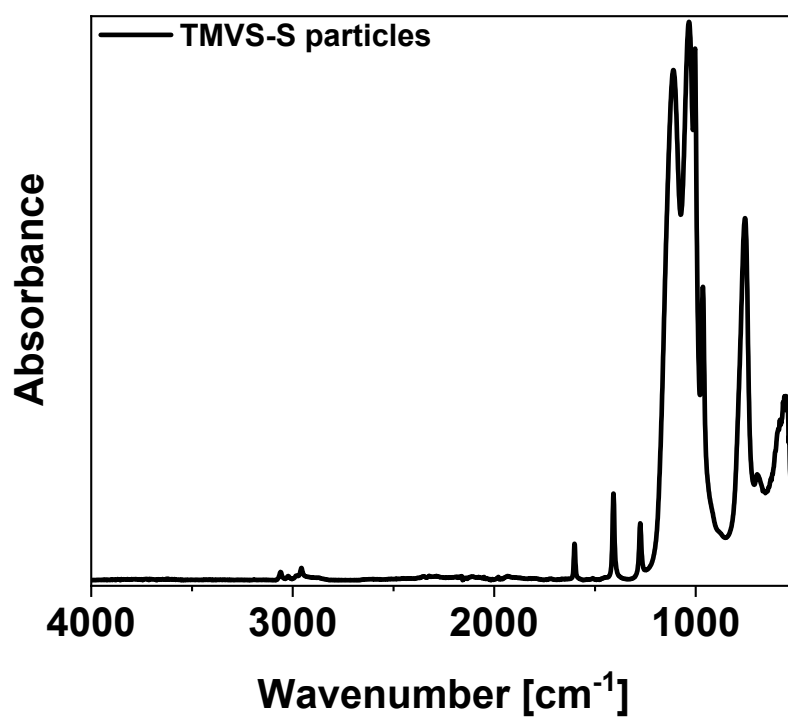


Figure S10: ATR FT-IR spectrum of inverse vulcanized trimethoxyvinylsilane-sulfur particles. Resolution: 2 cm⁻¹.

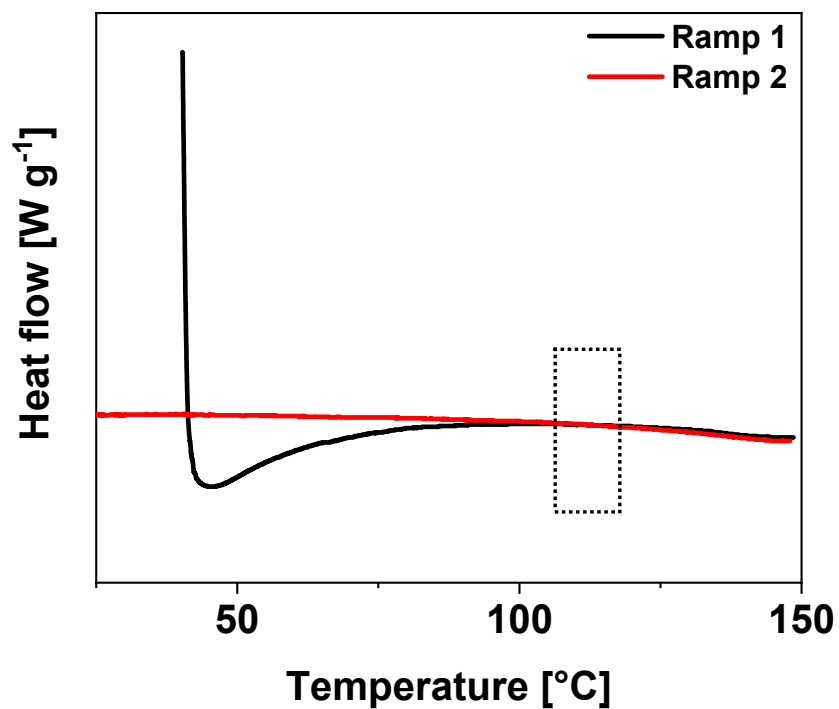


Figure S11: DSC curves of TMVS-S particles. The melting area of residual sulfur is highlighted by the dotted line. Heat rate: 10 K min⁻¹. Exo up.

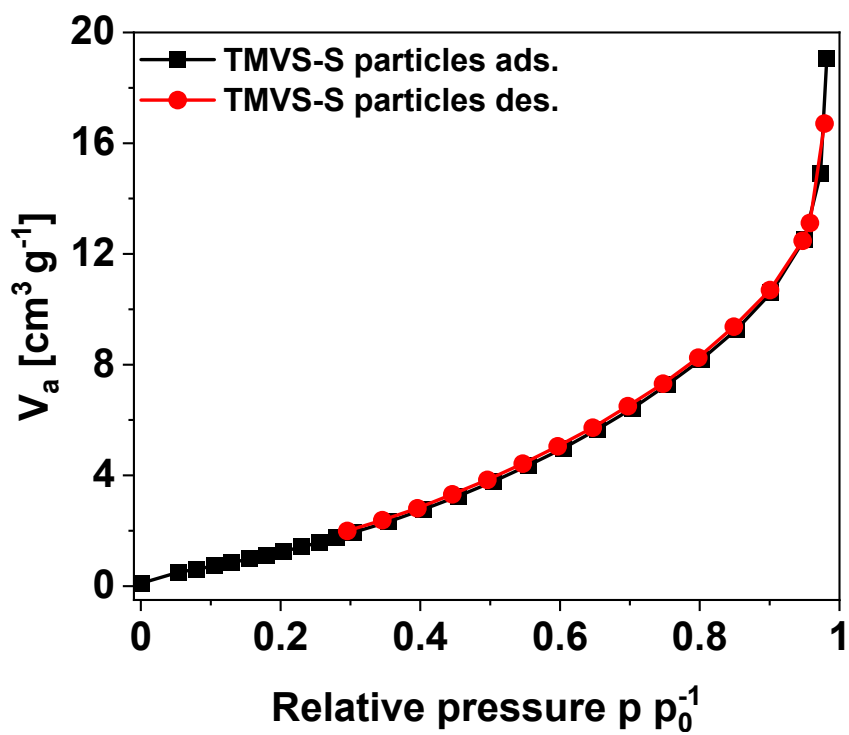


Figure S12: Adsorption (black) and desorption (red) isotherm of N₂ of TMVS-S particles.

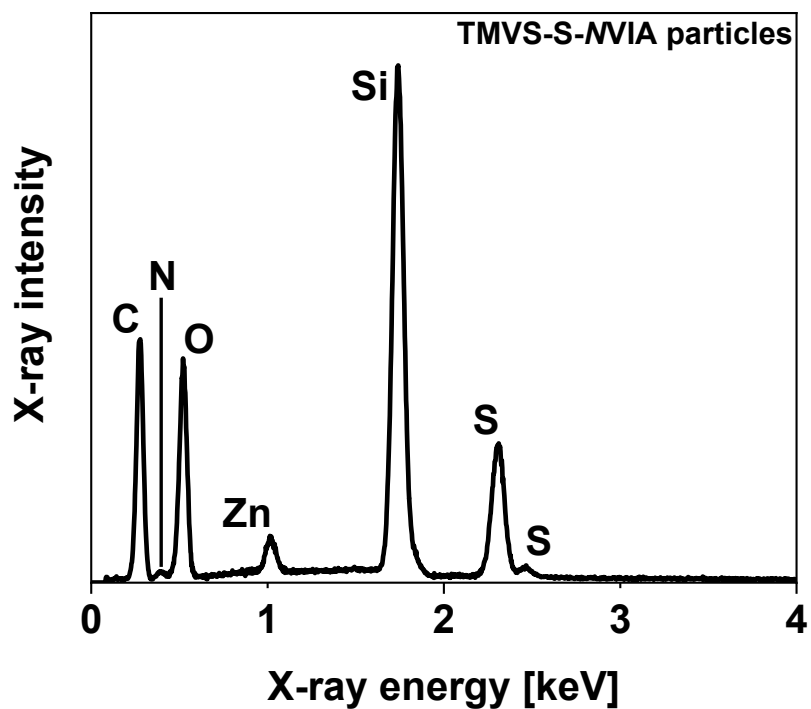


Figure S13: EDX spectrum of trimethoxyvinylsilane-sulfur-*N*-vinylimidazole particles. Accelerating voltage: 10 kV.

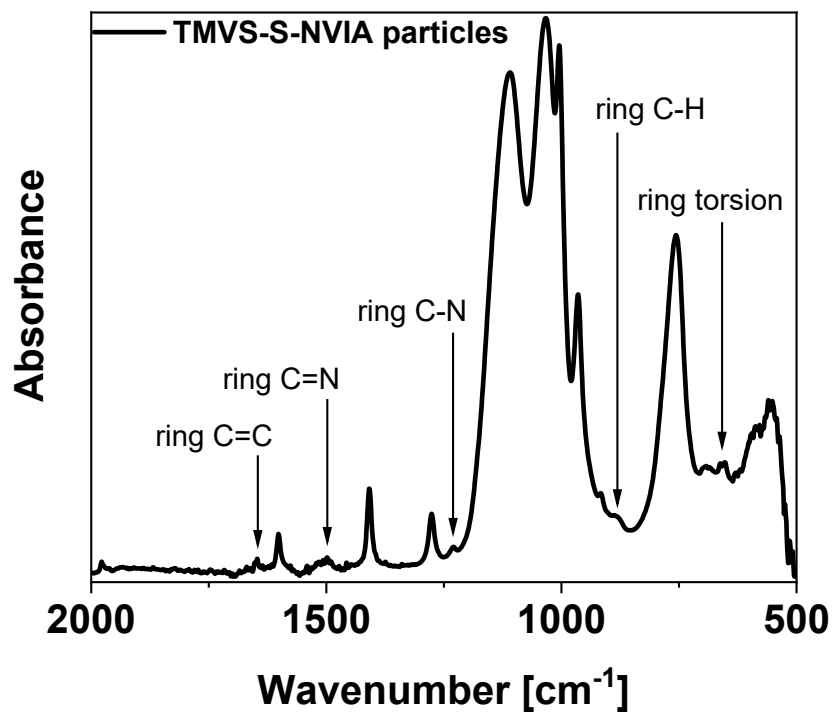


Figure S14: ATR FT-IR spectrum of trimethoxyvinylsilane-sulfur-*N*-vinylimidazole particles. Resolution: 2 cm⁻¹.

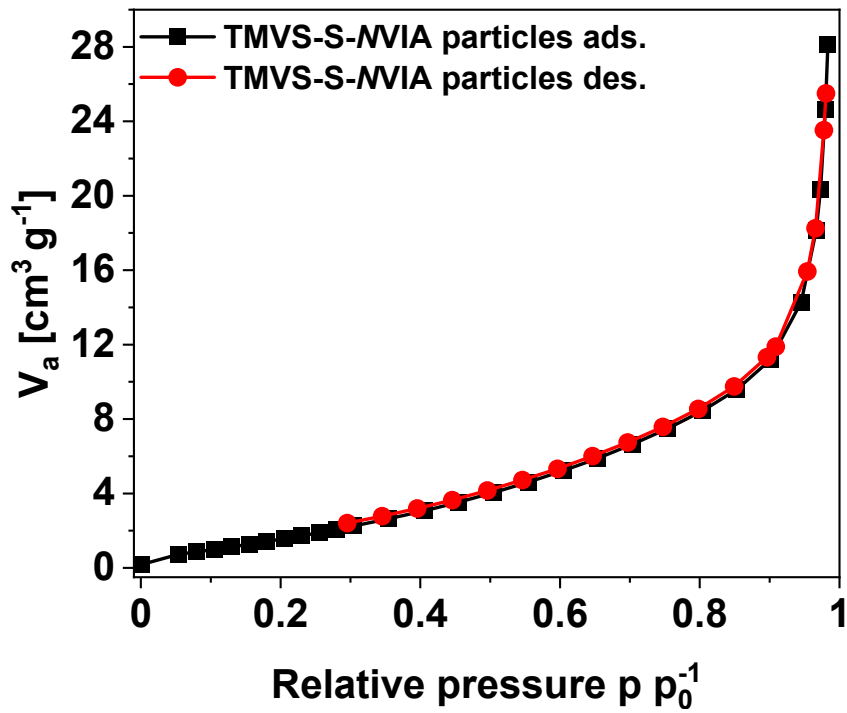


Figure S15: Adsorption (black) and desorption (red) isotherm of N_2 of TMVS-S-NVIA particles.

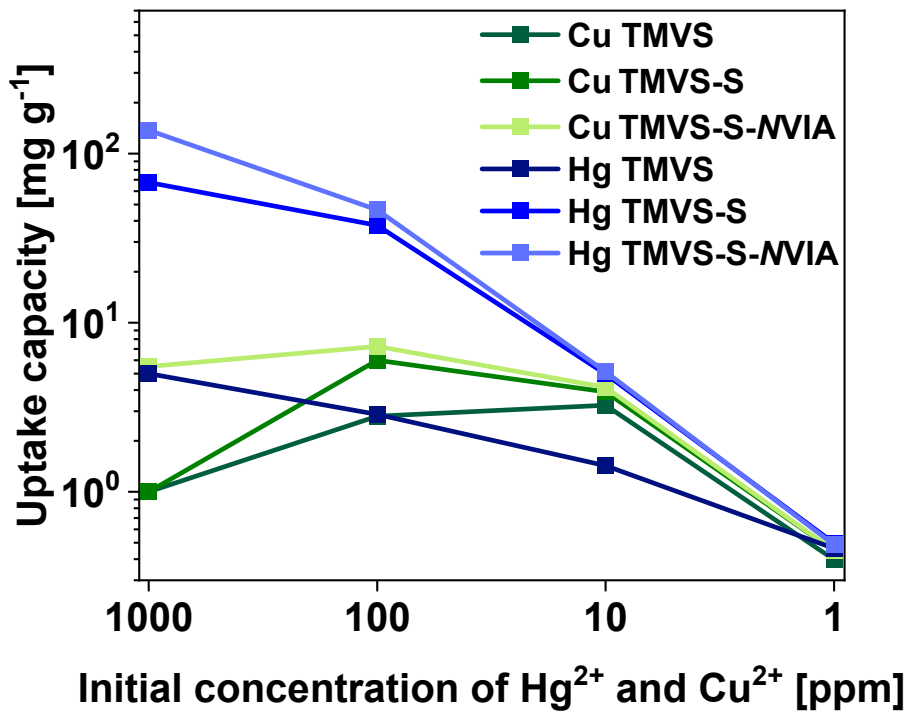


Figure S16: Uptake capacities of TMVS-S particles and TMVS-S-NVIA particles plotted against the initial concentration of Hg^{2+} and Cu^{2+} ions in aqueous solution. V (solution) = 100 mL, m (particles) = 200 mg, t = 24 h.

Table S1: Distribution coefficients and uptake capacities of copper(II) and mercury(II) ions of TMVS particles in dependency of initial metal concentration; V = 100 mL, m = 200 mg, t = 24 hours.

| Ion | Initial concentration [ppm] | Removed [%] | Distribution coefficient [ml g ⁻¹] | Uptake capacity [mg g ⁻¹] |
|------------------|-----------------------------|-------------|--|---------------------------------------|
| Cu ²⁺ | 1000 | 0.20 | 0.98 | 1.00 |
| | 100 | 6.22 | 33.18 | 2.80 |
| | 10 | 65.66 | 955.88 | 3.25 |
| | 1 | 99.38 | 79500.00 | 0.40 |
| Hg ²⁺ | 1000 | 1.00 | 5.05 | 5.00 |
| | 100 | 5.75 | 30.53 | 2.87 |
| | 10 | 28.61 | 200.42 | 1.43 |
| | 1 | 92.98 | 6621.43 | 0.46 |

Table S2: Distribution coefficients and uptake capacities of copper(II) and mercury(II) ions of TMVS-S particles in dependency of initial metal concentration; V = 100 mL, m = 200 mg, t = 24 hours.

| Ion | Initial concentration [ppm] | Removed [%] | Distribution coefficient [ml g ⁻¹] | Uptake capacity [mg g ⁻¹] |
|------------------|-----------------------------|-------------|--|---------------------------------------|
| Cu ²⁺ | 1000 | 0.20 | 1.00 | 1.00 |
| | 100 | 12.12 | 68.97 | 6.00 |
| | 10 | 78.79 | 1857.14 | 3.90 |
| | 1 | 99.44 | 89500.00 | 0.45 |
| Hg ²⁺ | 1000 | 13.53 | 78.22 | 67.50 |
| | 100 | 75.54 | 1543.85 | 37.67 |
| | 10 | 99.87 | 383115.39 | 4.98 |
| | 1 | 99.70 | 165666.67 | 0.50 |

Table S3: Distribution coefficients and uptake capacities of copper(II) and mercury(II) ions of TMVS-S-NVIA particles in dependency of initial metal concentration; V = 100 mL, m = 200 mg, t = 24 hours.

| Ion | Initial concentration [ppm] | Removed [%] | Distribution coefficient [ml g ⁻¹] | Uptake capacity [mg g ⁻¹] |
|------------------|-----------------------------|-------------|--|---------------------------------------|
| Cu ²⁺ | 1000 | 1.08 | 5.43 | 5.50 |
| | 100 | 14.65 | 85.80 | 7.25 |
| | 10 | 97.65 | 20750.00 | 4.15 |
| | 1 | 99.44 | 89500.00 | 0.45 |
| Hg ²⁺ | 1000 | 28.35 | 197.84 | 137.50 |
| | 100 | 97.74 | 21616.28 | 46.48 |
| | 10 | 99.74 | 192383.90 | 5.14 |
| | 1 | 99.53 | 105586.96 | 0.49 |