Synthesis of Lightly Branched Ultrahigh-Molecular-Weight

Polyethylene Using Cationic Benzocyclohexyl Nickel Catalysts

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1. Experimental sections

1.1 General Considerations

All chemicals were commercially sourced, except those whose synthesis is described. All experiments were carried out under a dry nitrogen atmosphere using standard Schlenk techniques or in a glove-box. Deuterated solvents used for NMR were dried and distilled prior to use. ¹H, ¹³C NMR spectra were recorded by a JNM-ECZ600R or JNM-ECZ400R spectrometer at ambient temperature unless otherwise stated. The chemical shifts of the ¹H and ¹³C NMR spectra were referenced to the residual solvent; Coupling constants are in Hz. Mass spectra were obtained by the Analytical Center of Anhui University. Elemental analysis was performed by the Analytical Center of Anhui University. X-ray Diffraction data were collected at 298(2) K on a Bruker Smart CCD area detector with graphite-monochromated Mo K^{α} radiation ($\lambda =$ 0.71073 Å). Molecular weight and molecular weight distribution of the polymers were determined by gel permeation chromatography (GPC) with a PL 210 equipped with one Shodex AT-803S and two Shodex AT-806MS columns at 150 °C using trichlorobenzene as a solvent and calibrated with polystyrene standards. Stress/strain experiments were performed at 10 mm/min by means of a Universal Test Machine (UTM2502) at room temperature. Polymers were melt-pressed at 50 °C above their melting point to obtain the test specimens. The test specimens have 14-mm gauge length, 2-mm width, and thickness of 0.5 mm. Differential scanning calorimetry (DSC) was performed by a DSC Q25 from TA Instruments. Samples were quickly heated to 150°C and kept for 5 min to remove thermal history, then cooled to -70°C at a rate of 10 K/min, and finally reheated to 150°C at the same rate under a nitrogen flow (50 mL/min). The maximum points endotherm (heating scan) were taken as the melting temperature ($T_{\rm m}$).

1.2 Procedure for the Synthesis of Ligands L1-L2.



These compounds were synthesized by the reported literature.¹



A mixture of aniline (4.2 mmol), 2,3-butanedione (0.172 g, 2 mmol), and a catalytic amount of *p*-toluenesulfonic acid in 20 mL toluene was refluxed for 72 h. The solution was evaporated at reduced pressure, and the remaining solution was diluted in ethanol (20 mL). The yellow solid was isolated by filtration, followed by recrystallization from dichloromethane and ethanol.



L1 (1.33 g, 68%). ¹H NMR (400 MHz, CDCl₃) δ 7.15 - 6.97 (m, 24H, Ar-*H*), 6.93 (d, J = 7.1 Hz, 4H, Ar-*H*), 6.83 (dd, J = 16.6, 7.7 Hz, 12H, Ar-*H*), 6.19 (s, 2H, Ar-*H*), 5.38 (s, 2H, -CH-), 5.19 (s, 2H, -CH-), 2.62 (dd, J = 26.9, 7.1 Hz, 4H, -CH₂-), 2.44 (dd, J = 16.4, 10.1 Hz, 2H, -CH₂-), 2.40-2.29 (m, 2H, -CH₂-), 1.99 - 1.86 (m, 4H, -CH₂-), 1.24 (s, 6H, Ar-C(CH₃)=N). ¹³C NMR (101 MHz, CDCl₃) δ 167.19 (*C*=N), 142.41, 141.10, 133.34, 130.15, 129.91, 128.44, 128.29, 128.12, 127.92, 127.20, 127.07, 126.98, 126.81, 124.96, 124.87, 124.75, 53.08 (-CH-), 51.31 (-CH-), 30.60 (-CH₂-), 29.68 (-CH₂-), 28.68 (-CH₂-), 14.64 (Ar-C(CH₃)=N). APCI-MS (m/z): calcd for C₇₄H₆₅N₂: 981.5148, Found, 981.5129, [M+H]⁺.



L2 (1.21 g, 60%). ¹H NMR (400 MHz, CDCl₃) δ 7.19 - 6.93 (m, 24H, Ar-*H*), 6.88 (d, J = 7.0 Hz, 4H, Ar-*H*), 6.80 (t, J = 6.5 Hz, 8H, Ar-*H*), 6.74 (d, J = 6.1 Hz, 4H, Ar-*H*), 6.16 (s, 2H, Ar-*H*), 5.51 (s, 2H, -C*H*-), 5.09 (s, 2H, -C*H*-), 2.67 (d, J = 16.5 Hz, 2H, -C*H*₂-), 2.41 (d, J = 16.8 Hz, 2H, -C*H*₂-), 2.25 (d, J = 16.7 Hz, 2H, -C*H*₂-), 1.99 (dd, J = 15.2, 7.3 Hz, 2H, -C*H*₂-), 1.75 (d, J = 5.5 Hz, 4H, -C*H*₂-), 1.55 (s, 4H, -C*H*₂-), 1.18 (s, 6H, Ar-C(C*H*₃)=N). ¹³C NMR (101 MHz, CDCl₃) δ 168.82 (*C*=N), 145.69, 144.05, 143.72, 143.33, 142.79, 136.64, 133.94, 129.53, 129.47, 129.26, 129.07, 128.53, 128.24, 128.08, 128.01, 127.80, 126.07, 125.93, 125.85, 125.73, 123.82, 52.59 (-CH-), 52.28 (-CH-), 26.59 (-CH₂-), 26.13 (-CH₂-), 23.03 (-CH₂-), 22.57 (-CH₂-), 15.94 (Ar-C(C*H*₃)=N). APCI-MS (m/z): calcd for C₇₆H₆₉N₂: 1009.5461, Found, 1009.5456, [M+H]⁺.

1.3 Procedure for the Synthesis of Ligands L3-L4.



he ligands L3-L4 were prepared as follows: ZnCl₂ (0.34 g, 2.5 mmol) and acenaphthoquinone (2.0 mmol), were suspended in glacial acetic acid (5 mL). Anilines (4.2 mmol) was added, and the reaction mixture was refluxed under stirring for 4 h. The solution was allowed to cool to room temperature, and a bright yellow solid precipitated. The solid was separated by filtration and washed with acetic acid (3 \times 5 mL) and diethyl ether (5 \times 5 mL), to remove remaining acetic acid. Drying under vacuum gave bright yellow, poorly soluble solid. Then the zinc was removed from the zinc diimine complex. The product of the previous step was suspended in methylene chloride (30 mL), and a solution of potassium oxalate (0.41 g, 2.2 mmol) in water (5 mL) was added. The reaction mixture was stirred vigorously for 1 h. The two phases were separated, and the organic layer was washed with water (3 \times 20 mL) and dried with MgSO₄. After filtration, the solvent was removed under vacuum to afford the product as a yellow powder.



L3 (1.53 g, 71%). ¹H NMR (400 MHz, CDCl₃) δ 7.61 (d, *J* = 8.2 Hz, 2H, Ar-*H*), 7.35 - 7.22 (m, 8H, Ar-*H*), 7.21 - 7.11 (m, 10H, Ar-*H*), 7.10 - 6.98 (m, 12H, Ar-*H*), 6.92 (d, *J* = 7.3 Hz, 4H, Ar-*H*), 6.83 (d, *J* = 7.5 Hz, 4H, Ar-*H*), 6.37 (dd, *J* = 15.8, 8.2 Hz, 4H, Ar-*H*), 6.25 (d, *J* = 7.1 Hz, 2H, Ar-*H*), 6.11 (t, *J* = 7.3 Hz, 2H, Ar-*H*), 5.69 (d, *J* = 6.7 Hz, 2H, -CH-), 5.57 (d, *J* = 11.2 Hz, 2H, -CH-), 3.05 - 2.93 (m, 2H, -CH₂-), 2.87 -

2.75 (m, 2H, $-CH_{2}$ -), 2.73 - 2.63 (m, 2H, $-CH_{2}$ -), 2.63 - 2.51 (m, 2H, $-CH_{2}$ -), 2.10 - 1.86 (m, 4H, $-CH_{2}$ -). ¹³C NMR (101 MHz, CDCl₃) δ 162.19 (*C*=N), 144.83, 143.81, 143.31, 143.23, 142.15, 142.06, 139.89, 135.09, 131.58, 129.74, 129.41, 129.20, 129.11, 129.06, 128.17, 128.06, 127.70, 127.13, 126.85, 126.08, 125.99, 125.65, 124.70, 122.34, 54.20 (-*C*H-), 52.32 (-*C*H-), 31.71 (-*C*H₂-), 30.31 (-*C*H₂-), 24.73 (-*C*H₂-). APCI-MS (m/z): calcd for C₈₂H₆₅N₂: 1077.5148, Found, 1077.5150, [M+H]⁺.



L4 (1.70 g, 77%). ¹H NMR (400 MHz, CDCl₃) δ 7.60 (d, J = 8.2 Hz, 2H, Ar-H), 7.32 - 7.19 (m, 8H, Ar-H), 7.16 - 7.05 (m, 12H, Ar-H), 7.01 (d, J = 5.6 Hz, 6H, Ar-H), 6.92 (d, J = 7.3 Hz, 4H, Ar-H), 6.86 - 6.80 (m, 4H, Ar-H), 6.74 (d, J = 7.6 Hz, 4H, Ar-H), 6.29 (dd, J = 14.6, 6.8 Hz, 6H, Ar-H), 6.08 (t, J = 7.2 Hz, 2H, Ar-H), 5.69 (s, 2H, -CH-), 5.58 (s, 2H, -CH-), 2.98 - 2.84 (m, 2H, -C H_2 -), 2.70 (t, J = 5.9 Hz, 4H, -C H_2 -), 2.50 - 2.33 (m, 2H, -C H_2 -), 1.86 - 1.77 (m, 2H, -C H_2 -), 1.74 - 1.63 (m, 4H, -C H_2 -), 1.61 - 1.53 (m, 2H, -C H_2 -). ¹³C NMR (101 MHz, CDCl₃) δ 162.84 (C=N), 147.05, 144.23, 143.71, 143.34, 141.76, 139.73, 137.31, 133.80, 129.73, 129.47, 129.34, 129.14, 129.09, 128.16, 128.01, 127.67, 126.98, 126.82, 126.06, 125.90, 125.61, 124.85, 124.70, 122.24, 52.62 (-CH-), 52.25 (-CH-), 26.65 (-CH₂-), 25.88 (-CH₂-), 23.07 (-CH₂-), 22.57 (-CH₂-). APCI-MS (m/z): calcd for C₈₄H₆₉N₂: 1105.5461, Found, 1105.5443, [M+H]⁺.

1.4 Procedure for the Synthesis of Nickel Complexes Ni1-Ni4.

Complexes Ni1-Ni4 were synthesized by the reaction of 1 equiv. of (DME)NiBr₂ with the corresponding ligands in methylene chloride. The ligand (0.2 mmol) was added in 5 mL of methylene chloride in a Schlenk tube under a nitrogen atmosphere. (DME)NiBr₂ (0.2 mmol, 62 mg) was added to the above solution. The resulting

mixture was stirred at room temperature overnight. The solvent was evaporated under reduced pressure to afford a solid. The product was washed with 4×5 mL diethyl ether and dried under vacuum.



Ni1 (187 mg, 78%). Elem. Anal. Calcd for C₇₄H₆₄Br₂N₂Ni: C, 74.08; H, 5.38; N, 2.33. Found: C, 73.99; H, 5.47; N, 2.31.



Ni2 (184 mg, 75%). Elem. Anal. Calcd for C₇₆H₆₈Br₂N₂Ni: C, 74.34; H, 5.58; N, 2.28. Found: C, 74.28; H, 5.64; N, 2.21.



Ni3 (223 mg, 86%). Elem. Anal. Calcd for C₈₂H₆₄Br₂N₂Ni: C, 76.00; H, 4.98; N, 2.16. Found: C, 75.89; H, 4.87; N, 2.08.



Ni4 (233 mg, 88%). Elem. Anal. Calcd for C₈₄H₆₈Br₂N₂Ni: C, 76.20; H, 5.18; N, 2.12. Found: C, 76.23; H, 5.26; N, 2.20.

1.5 A general procedure for the homopolymerization of ethylene using Ni(II) complexes.

In a typical experiment, a 350 mL stainless pressure reactor connected with a high pressure gas line was firstly dried at 90 °C under vacuum for at least 1 h. The reactor was then adjusted to the desired polymerization temperature. 20 mL of toluene and the desired amount Et_2AlCl was added to the reactor under N₂ atmosphere, then the 1 μ mol Ni(II) catalyst in 1 mL of CH₂Cl₂ was injected into the polymerization system via syringe. With a rapid stirring, the reactor was pressurized and maintained at 6 atm of ethylene. After 10 min, the pressure reactor was vented and the polymer was precipitated in ethanol, filtered and dried at 50 °C for at least 24 h under vacuum.

1.6 A general procedure for the copolymerization of MU with ethylene using Ni(II) complexes.

In a typical experiment, a 350 mL stainless pressure reactor connected with a high pressure gas line was firstly dried at 90 °C under vacuum for at least 1 h. The reactor was then adjusted to the desired polymerization temperature. 18 mL of toluene and the desired amount MU and Et₂AlCl was added to the reactor under N₂ atmosphere, then 5 μ mol Ni(II) catalyst in 1 mL of CH₂Cl₂ was injected into the polymerization system via syringe. With a rapid stirring, the reactor was pressurized and maintained at desired pressure of ethylene. After 10 min, the pressure reactor was

vented and the copolymer was precipitated in ethanol, filtered and dried at 50 °C for at least 24 h under vacuum.

Ent.	Precat.	T∕∘C	Strain (%) ^{b}	Stress (MPa) ^b
1	Ni1	30	338	16.4
2	Ni1	50	712	30.5
3	Ni1	70	752	29.0
4	Ni2	30	353	20.4
5	Ni2	50	514	28.2
6	Ni2	70	555	20.9
7	Ni3	30	706	24.3
8	Ni3	50	771	21.9
9	Ni3	70	998	30.4
10	Ni4	30	347	14.9
11	Ni4	50	479	19.5
12	Ni4	70	552	17.7

1.7, Table S1. Mechanical properties.^a

^{*a*}Conditions: performed at 10 mm/min by means of a Universal Test Machine (UTM2502) at room temperature (25 °C). ^{*b*}Strain and stress at break values.

2. Spectra Data

2.1 ¹H and ¹³C NMR of the Synthetic Compounds.



Figure S1. ¹H NMR spectrum of L1 in CDCl₃.



Figure S2. ¹³C NMR spectrum of L1 in CDCl₃.



Figure S3. ¹H NMR spectrum of L2 in CDCl₃.



Figure S4. ¹³C NMR spectrum of L2 in CDCl₃.



Figure S5. ¹H NMR spectrum of L3 in CDCl₃.



Figure S6. ¹³C NMR spectrum of L3 in CDCl₃.



Figure S7. ¹H NMR spectrum of L4 in CDCl₃.



Figure S8. ¹³C NMR spectrum of L4 in CDCl₃.

2.2 MS of Ligands L1-L4.



Figure S9. APCI-MS of L1.



Figure S10. APCI-MS of L2.



Figure S11. APCI-MS of L3.



Figure S12. APCI-MS of L4.



2.3 ¹H and ¹³C NMR of Representative Polymers and Copolymers.

Figure S13. ¹H NMR spectrum of the polymer from table 1, entry 1 (d⁸-toluene, 100 °C).



Figure S14. ¹³C NMR spectrum of the polymer from table 1, entry 1 (CDCl₂CDCl₂, 120 °C).



Figure S15. ¹H NMR spectrum of the polymer from table 1, entry 3 (d⁸-toluene, 100 °C).



Figure S16. ¹H NMR spectrum of the polymer from table 1, entry 4 (d⁸-toluene, 100 °C).



Figure S17. ¹H NMR spectrum of the polymer from table 1, entry 6 (d⁸-toluene, 100 °C).



Figure S18. ¹H NMR spectrum of the polymer from table 1, entry 7 (d⁸-toluene, 100 °C).



Figure S19. ¹H NMR spectrum of the polymer from table 1, entry 11 (d⁸-toluene, 100 °C).



Figure S20. ¹H NMR spectrum of the E-MU copolymer from table 2, entry 1 (C_6D_6 , 75 °C).



Figure S21. ¹H NMR spectrum of the E-MU copolymer from table 2, entry 4 (C_6D_6 , 75 °C).



Figure S22. ¹H NMR spectrum of the E-MU copolymer from table 2, entry 10 (C_6D_6 , 75 °C).

2.4 DSC and GPC of Representative Polymers and Copolymers.



Figure S23. DSC of the polymer from table 1, entry 1.



Figure S24. DSC of the polymer from table 1, entry 2.



Figure S25. DSC of the polymer from table 1, entry 3.



Figure S26. DSC of the polymer from table 1, entry 4.



Figure S27. DSC of the polymer from table 1, entry 5.



Figure S28. DSC of the polymer from table 1, entry 6.



Figure S29. DSC of the polymer from table 1, entry 7.



Figure S30. DSC of the polymer from table 1, entry 8.



Figure S31. DSC of the polymer from table 1, entry 9.



Figure S32. DSC of the polymer from table 1, entry 10.



Figure S33. DSC of the polymer from table 1, entry 11.



Figure S34. DSC of the polymer from table 1, entry 12.



Figure S35. GPC of the polymer from table 1, entry 1.



Figure S36. GPC of the polymer from table 1, entry 2.



Figure S37. GPC of the polymer from table 1, entry 3.



Figure S38. GPC of the polymer from table 1, entry 4.



Figure S39. GPC of the polymer from table 1, entry 5.



Figure S40. GPC of the polymer from table 1, entry 6.



Figure S41. GPC of the polymer from table 1, entry 7.



Figure S42. GPC of the polymer from table 1, entry 8.



Figure S43. GPC of the polymer from table 1, entry 9.



Figure S44. GPC of the polymer from table 1, entry 10.



Figure S45. GPC of the polymer from table 1, entry 11.



Figure S46. GPC of the polymer from table 1, entry 12.



Figure S47. GPC of the polymer from table 2, entry 1.



Figure S48. GPC of the polymer from table 2, entry 2.



Figure S49. GPC of the polymer from table 2, entry 3.



Figure S50. GPC of the polymer from table 2, entry 4.



Figure S51. GPC of the polymer from table 2, entry 5.



Figure S52. GPC of the polymer from table 2, entry 6.



Figure S53. GPC of the polymer from table 2, entry 7.



Figure S54. GPC of the polymer from table 2, entry 8.



Figure S55. GPC of the polymer from table 2, entry 9.



Figure S56. GPC of the polymer from table 2, entry 10.

2.5 Water Contact Angle of Polymer



Figure S57. Water contact angle of the polyethylene **(a)** (sample from Table 1, entry 1) and E-MU copolymer **(b)** (sample from Table 2, entry 4)

3. References

1 B. Ding, G. Chang, Z. Yan and S. Dai, Ethylene (co) oligomerization using iminopyridyl Ni(II) and Pd(II) complexes bearing benzocycloalkyl moieties to access hyperbranched ethylene oligomers and ethylene-MA cooligomers, *Front. Chem.*, 2022, **10**, 961426.

4. X-ray Crystallography.



Empirical formula	C77 H70 Br2 Cl2 N2 Ni		
Formula weight	1312.78		
Temperature/K	298(2)		
Crystal system	Monoclinic		
Space group	P2(1)/c		
a/Å	15.8351(15)		
b/Å	23.180(2)		
c/Å	17.8789(18)		
α/°	90.00		
β/°	103.973(4)		
γ/°	90.00		
Volume/Å ³	6368.3(11)		
Ζ	4		
$\rho_{calc}g/cm^3$	1.369		
µ/mm ⁻¹	1.689		
F(000)	2712		
Crystal size/mm ³	0.43 x 0.15 x 0.12		
Radiation	MoKa ($\lambda = 0.71073$)		
20 range for data collection/°	2.11 to 25.02		
Index ranges	-18<=h<=18, -27<=k<=14, -21<=l<=21		
Reflections collected	31023		
Independent reflections	11223 [R(int) = 0.0908]		
Data/restraints/parameters	11223 / 1156 / 759		
Goodness-of-fit on F ²	1.067		
Final R indexes $[I \ge 2\sigma(I)]$	R1 = 0.0503, wR2 = 0.0757		
Final R indexes [all data]	R1 = 0.1312, wR2 = 0.0843		
Largest diff. peak/hole / e Å ⁻³	0.569 and -0.670		