

Transfer Hydrogenation of Ketone; An *In-situ* Approach toward an Eco-friendly Reduction

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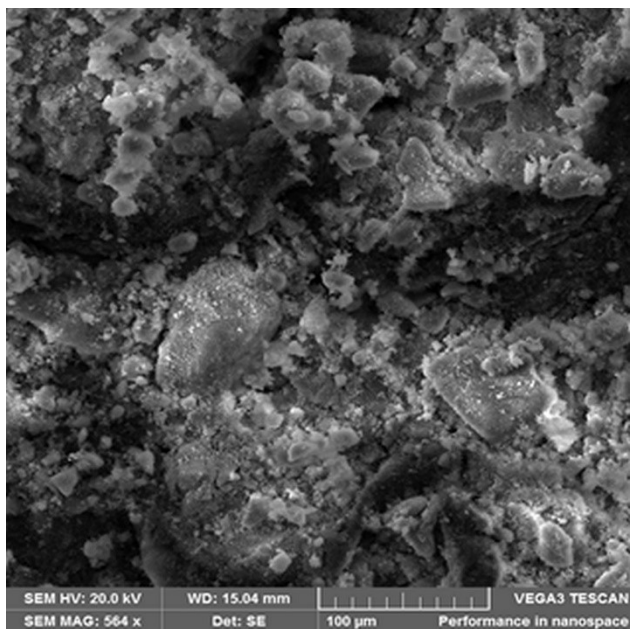


Fig. S1. Image of SEM obtained for Pd@SiO₂

$$\text{Conversion (\%)} = \frac{(\text{Substrate}_0 - \text{Substrate}_t) \times 100}{\text{Substrate}_0} \quad (1)$$

$$\text{Selectivity (\%)} = \left(\frac{\text{moles of product}}{\text{moles of substrate}_0} \right) \times 100 \quad (2)$$

Substrate₀ represents the initial mole of the substrate, and substrate_t is the present mole of the substrate at the time t.

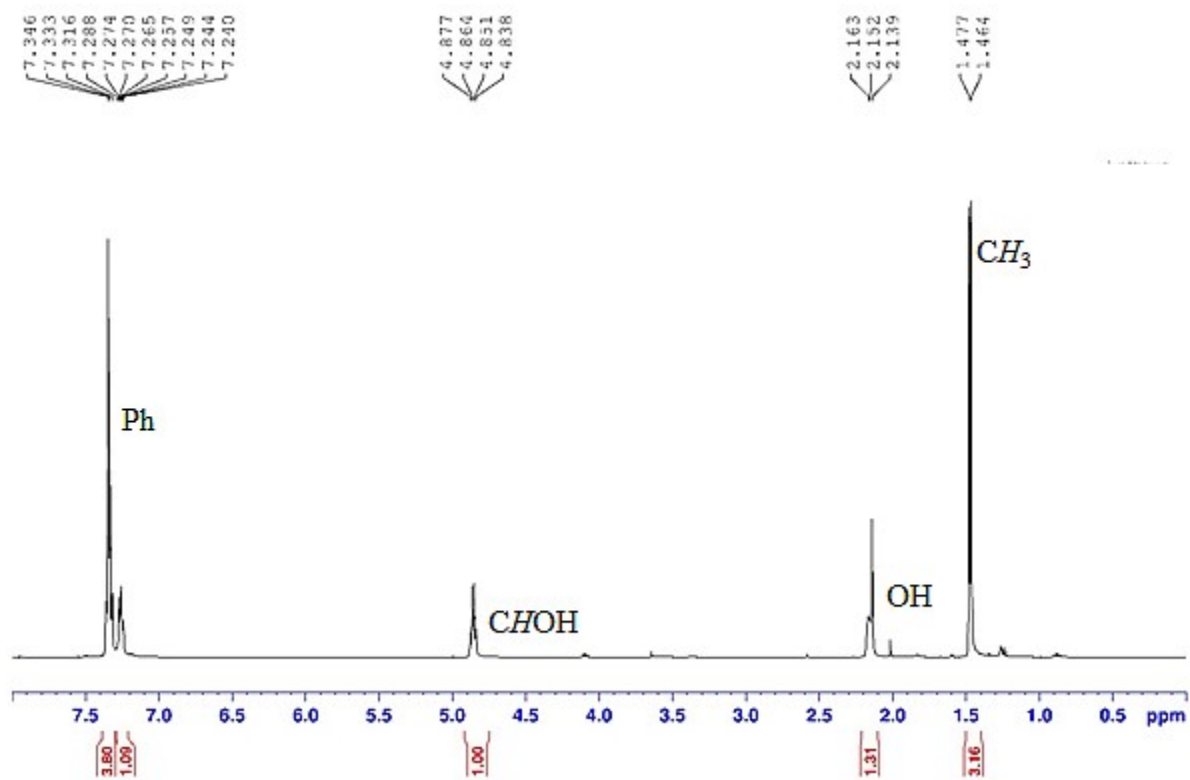


Fig. S2a. ¹H NMR Spectrum of the produced 1-Phenyl ethanol using Pd@SiO₂.

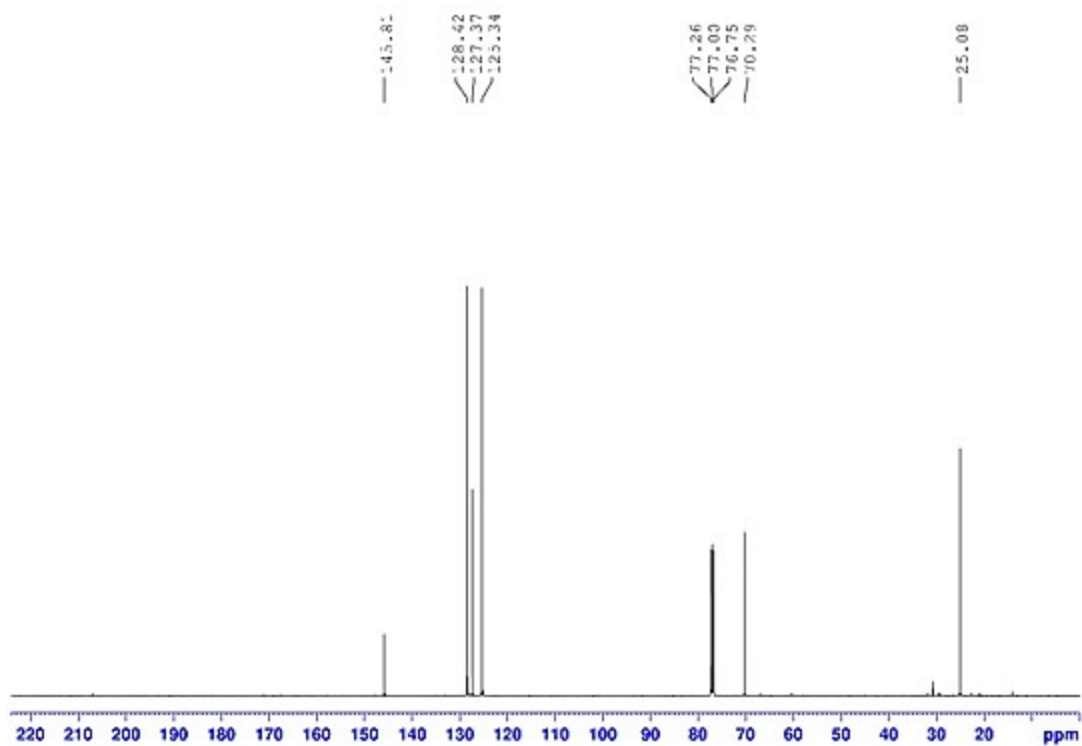


Fig. S2b. ^{13}C NMR Spectrum of the produced 1-Phenyl ethanol using Pd@SiO₂.

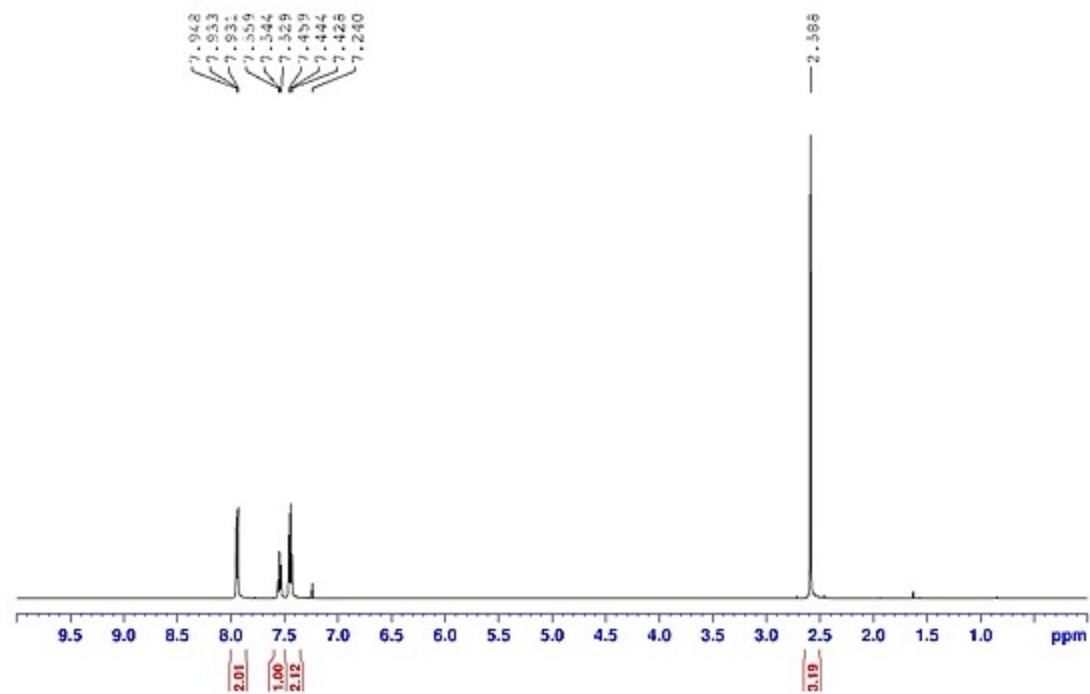


Fig. S2c. ^1H NMR Spectrum of the produced 1-Phenyl ethanol using Pd@SiO₂.

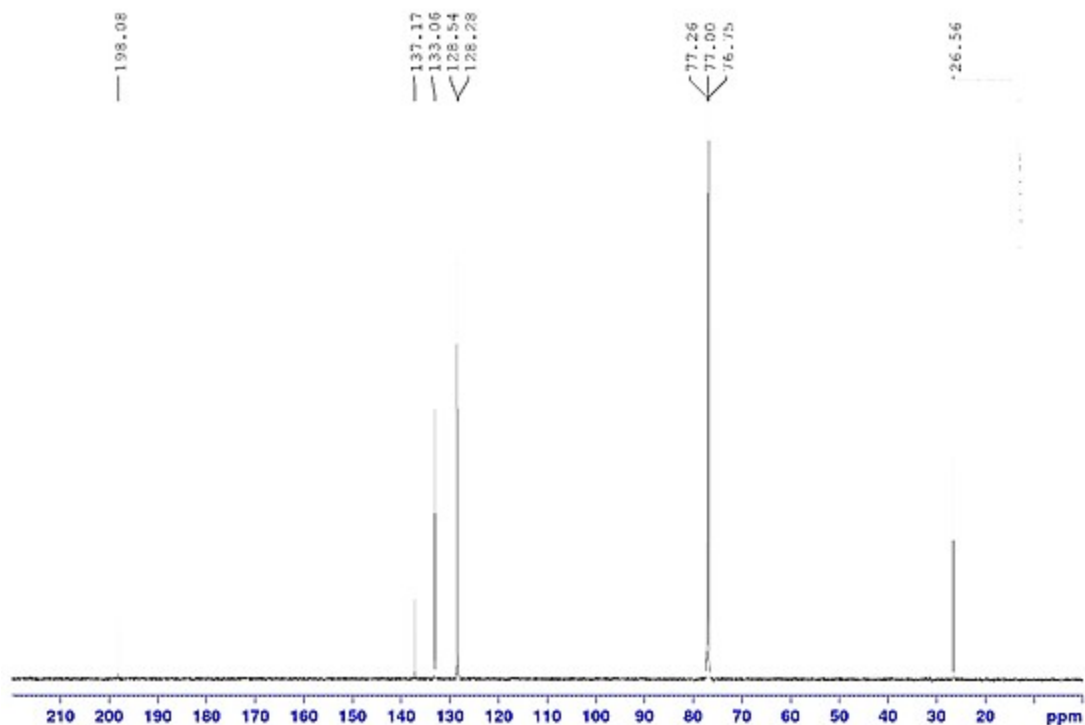


Fig. S2d. ^{13}C NMR Spectrum of the produced 1-Phenyl ethanol using Pd@SiO₂.

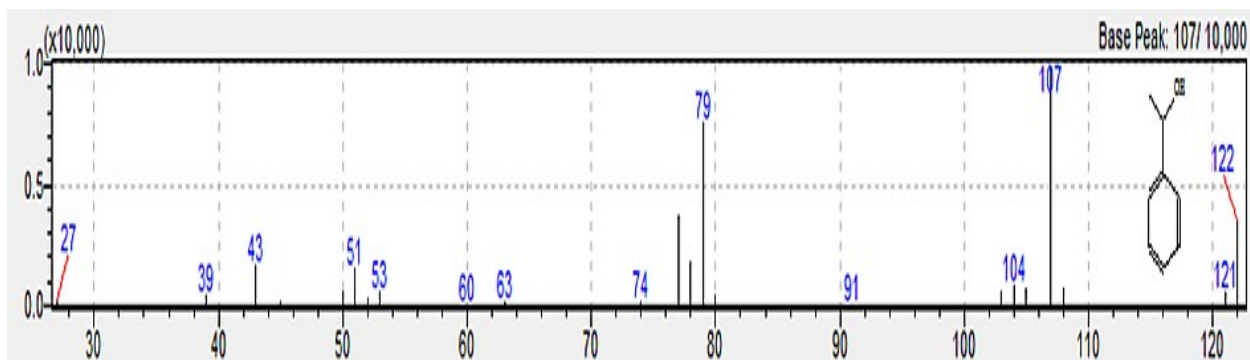


Fig. S3. Product chromatogram of the GC-MS analysis obtained for the hydrogenation of acetophenone at 80 °C after 30 min.

Generally from the literature ketone hydrogenation leads to the formation of one product.¹⁻⁶ Therefore, the extraction process on our product to remove all possible solvents was carried out using BUCHI rotavapor R-100 after the filtration of the organic layer. Product separation was done with ethyl acetate of which the organic layer was passed through a column of MgSO₄ dried.

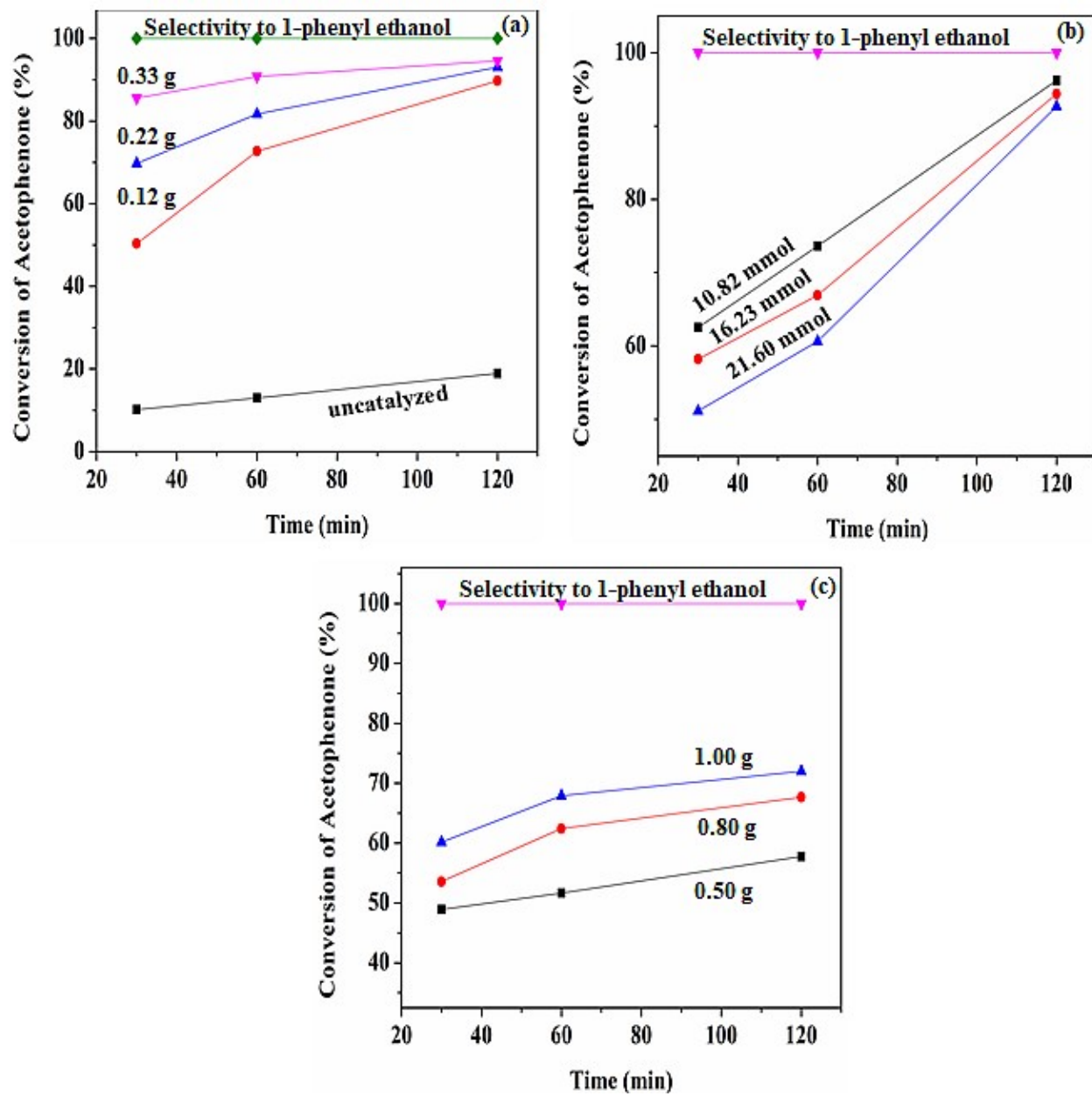


Fig. S4. Different plots revealing the variations at 60 °C of (a) catalyst amount variation, (b) substrate variation, (c) Borohydride variation obtained.

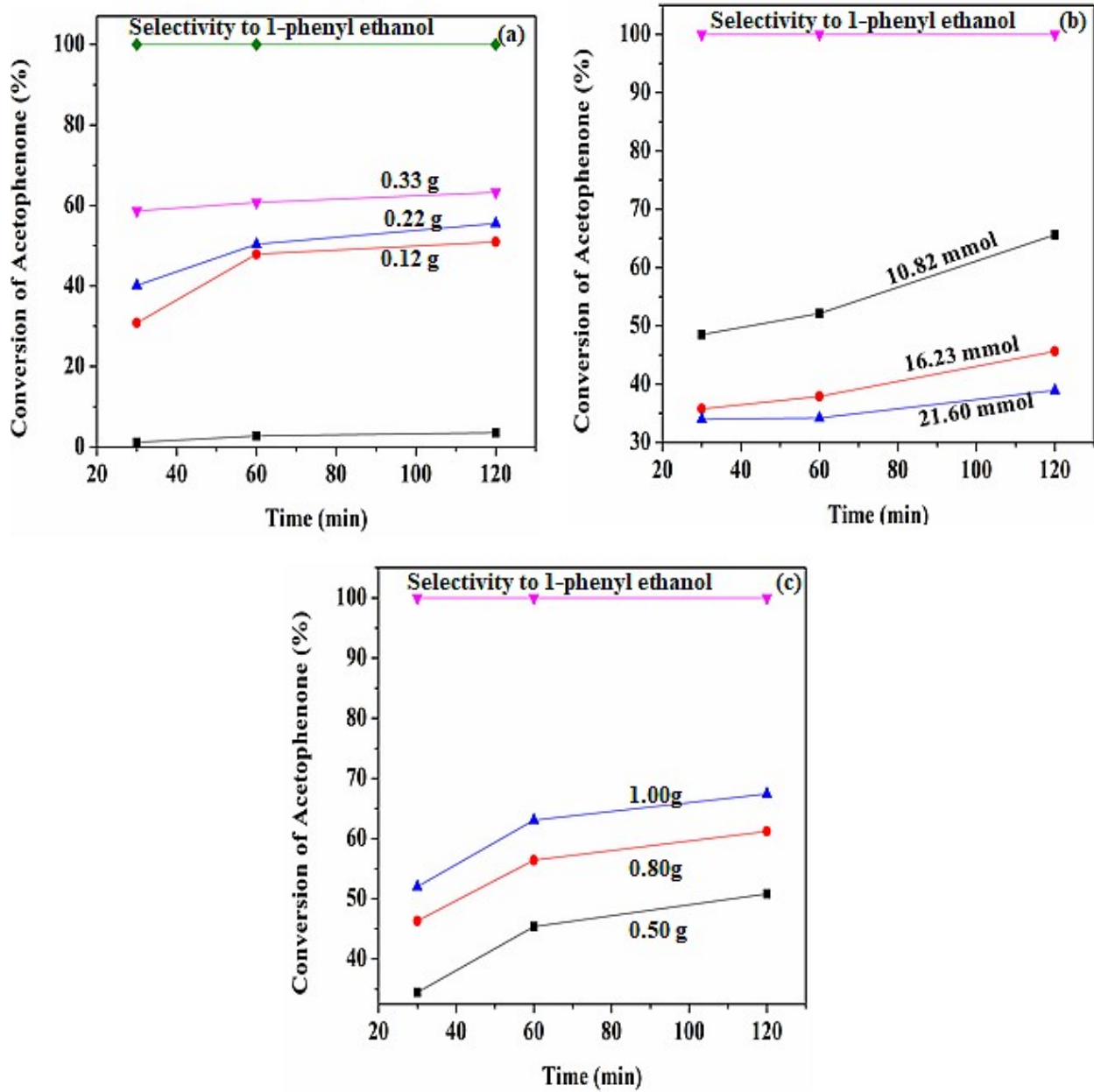
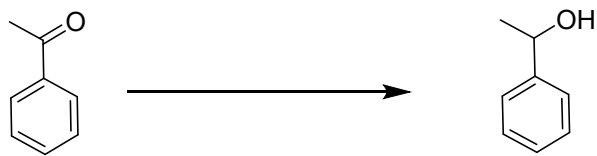


Fig. S5. Different plots revealing the variations at 30 °C of (a) catalyst amount variation, (b) substrate variation, (c) Borohydride variation obtained.

Supplementary Table (ST) 1

Data obtained for the conversion of acetophenone at different temperatures using the same amount of catalyst and the substrate.



acetophenone 1-phenyl ethanol

Temperature (°C)	Conversion (%)		
	at 30 (min)	at 60 (min)	at 120 (min)
30	33.99	34.21	38.93
60	51.15	60.63	92.67
80	99.09	99.25	99.33

Condition: 21.60 mmol of the substrate, 1.00 g of BH_4^- , 0.22 g of Pd@SiO_2 , 6.00 mL of HPMC solution decane (0.5 mmol), 80 °C.

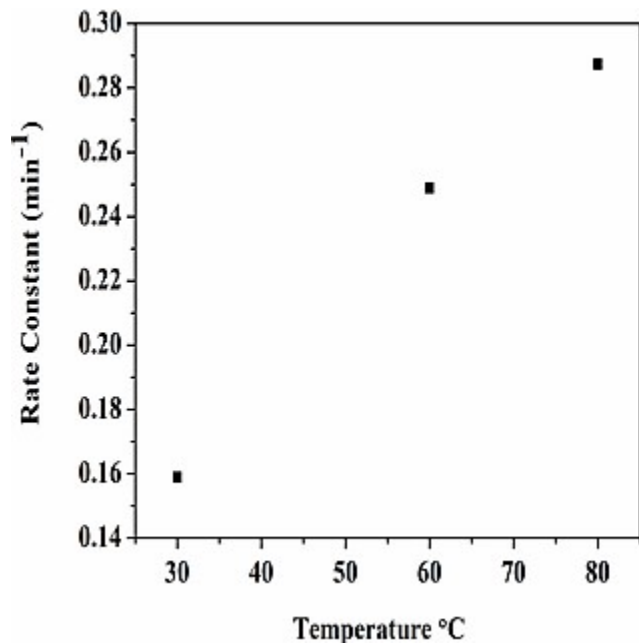
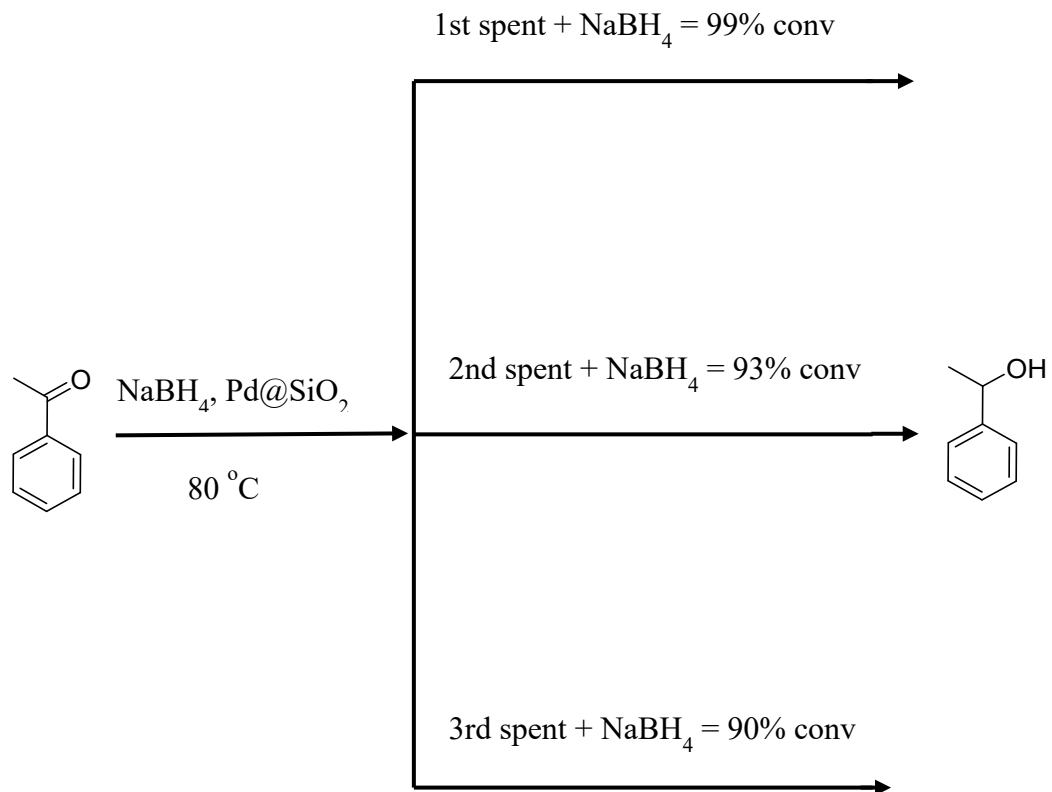


Fig. S6. Plot showing the dependence of the rate constant on the temperature.



SScheme 1. Schematic representation of the recyclability of spent catalyst acetophenone conversion (conv) to 1-Phenyl ethanol (at 80 °C, 0.22 g catalyst, 21.60 mmol of acetophenone, 1.00 g BH₄⁻ and 0.5 mmol decane).

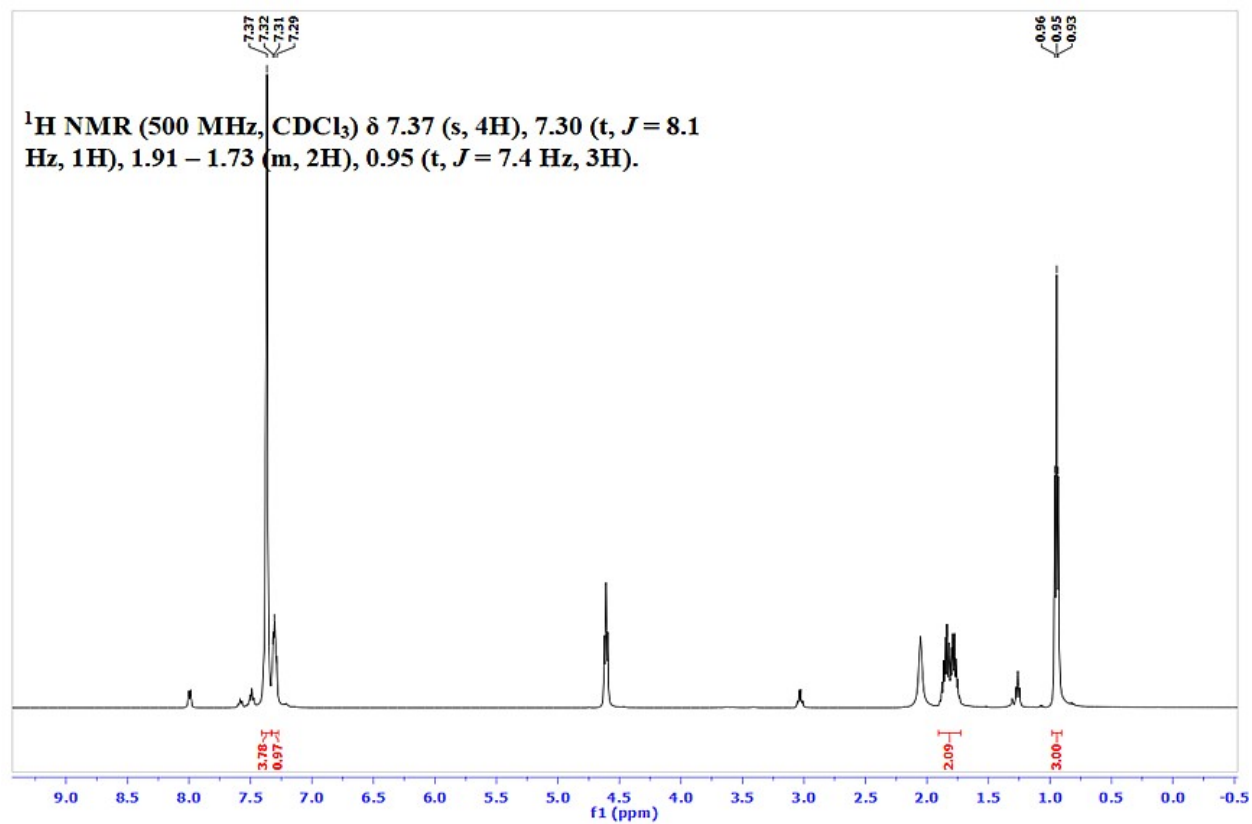


Fig. S7a. ^1H NMR Spectrum of the generated benzene methanol using $\text{Pd}@\text{SiO}_2$.

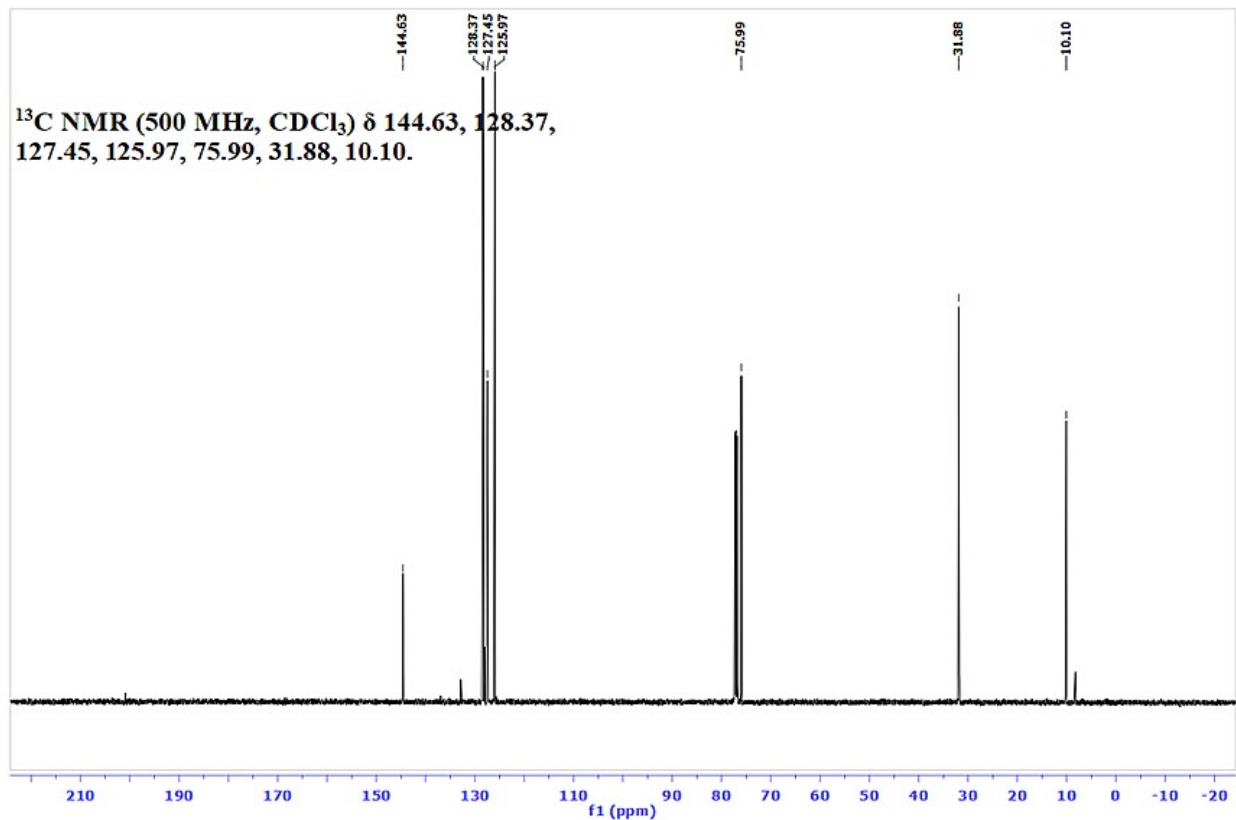


Fig. S7b. ^{13}C NMR Spectrum of the generated benzene methanol using $\text{Pd}@\text{SiO}_2$.

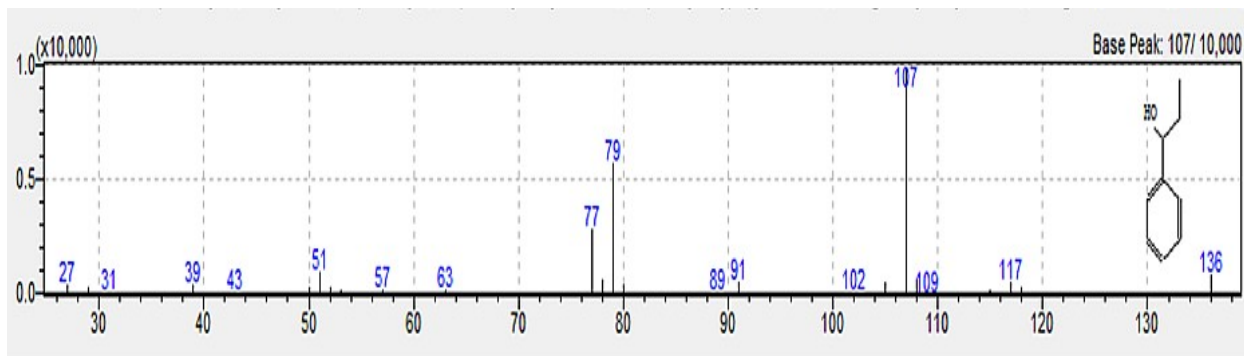


Fig. S8. Product chromatogram of the GC-MS analysis obtained for the hydrogenation of propiophenone at $80\text{ }^\circ\text{C}$.

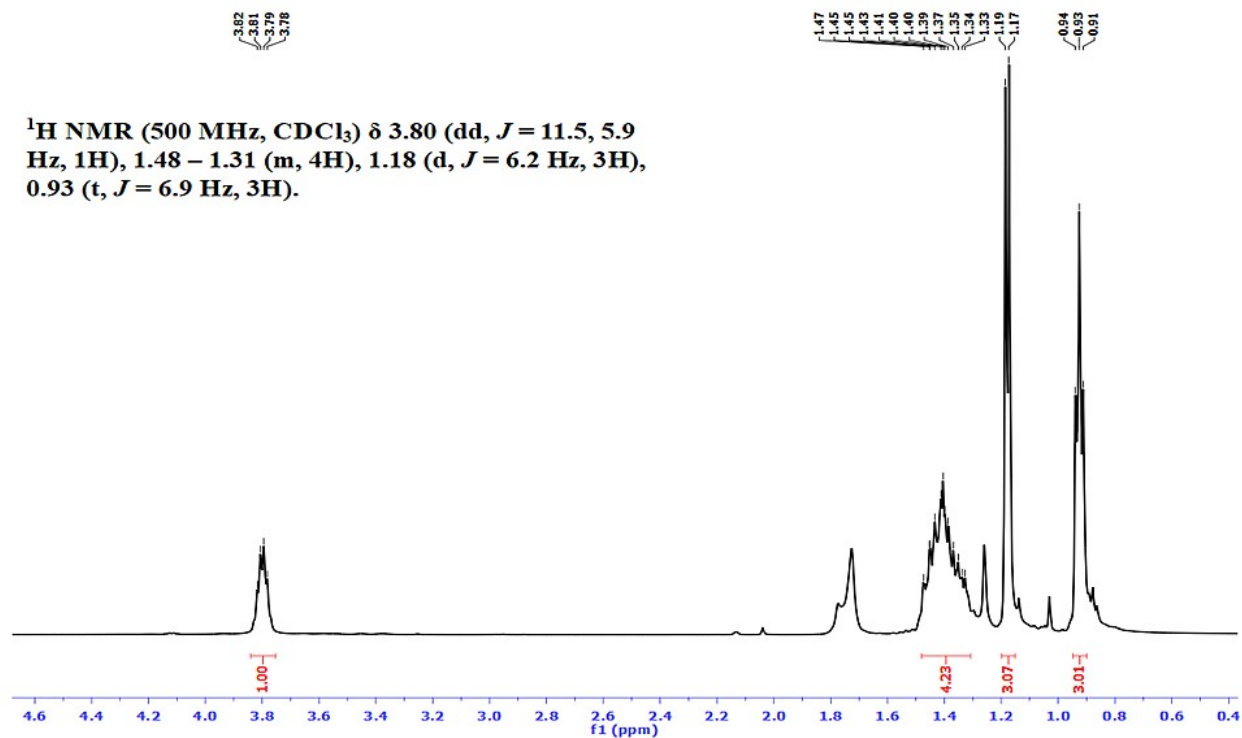


Fig. S9a. ¹H NMR Spectrum of the generated 2-Pentanol using Pd@SiO₂.

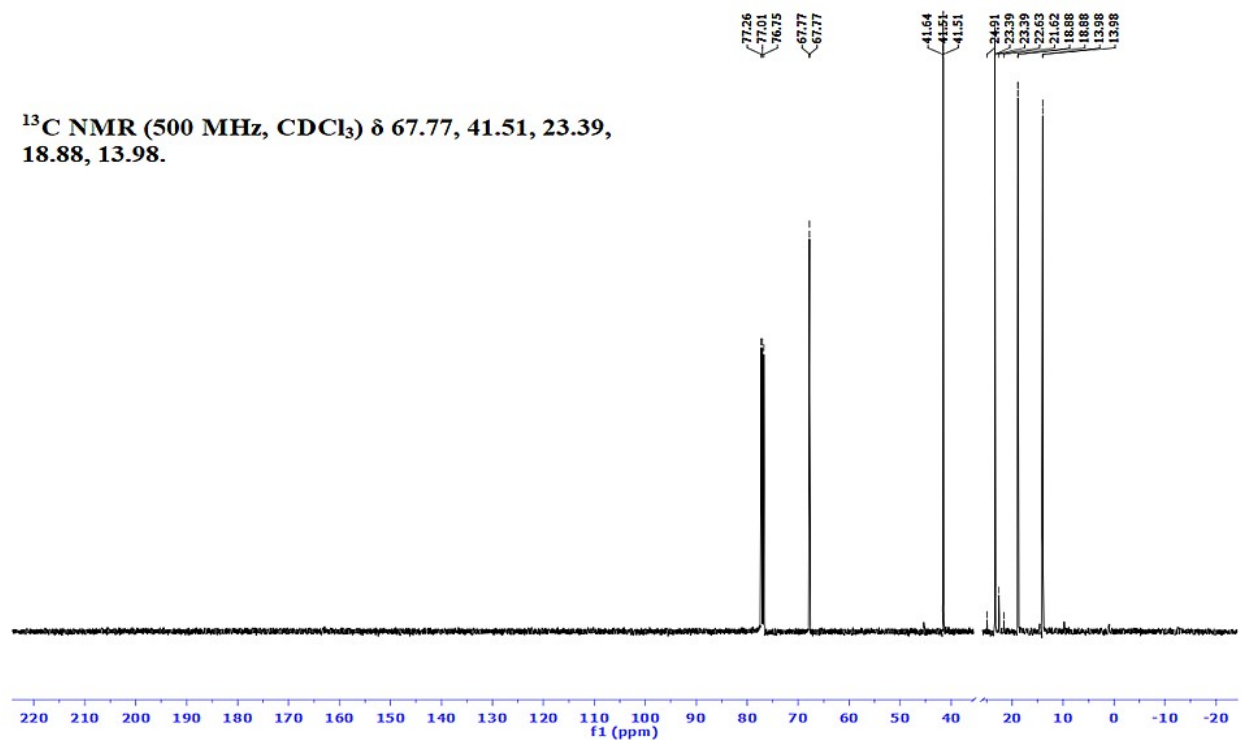


Fig. S9b. ¹³C NMR Spectrum of the 2-Pentanol using Pd@SiO₂.

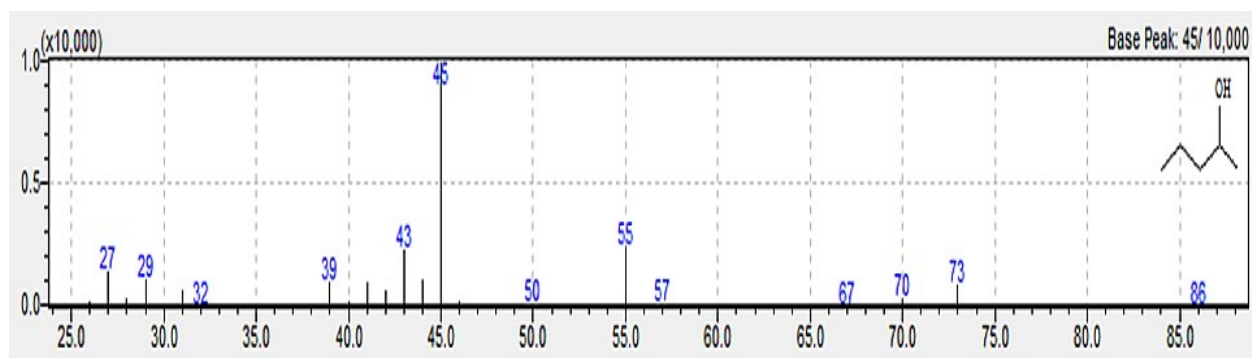


Fig. S10. Product chromatogram of the GC-MS analysis obtained for the hydrogenation of 2-Pentanone at 80 °C.

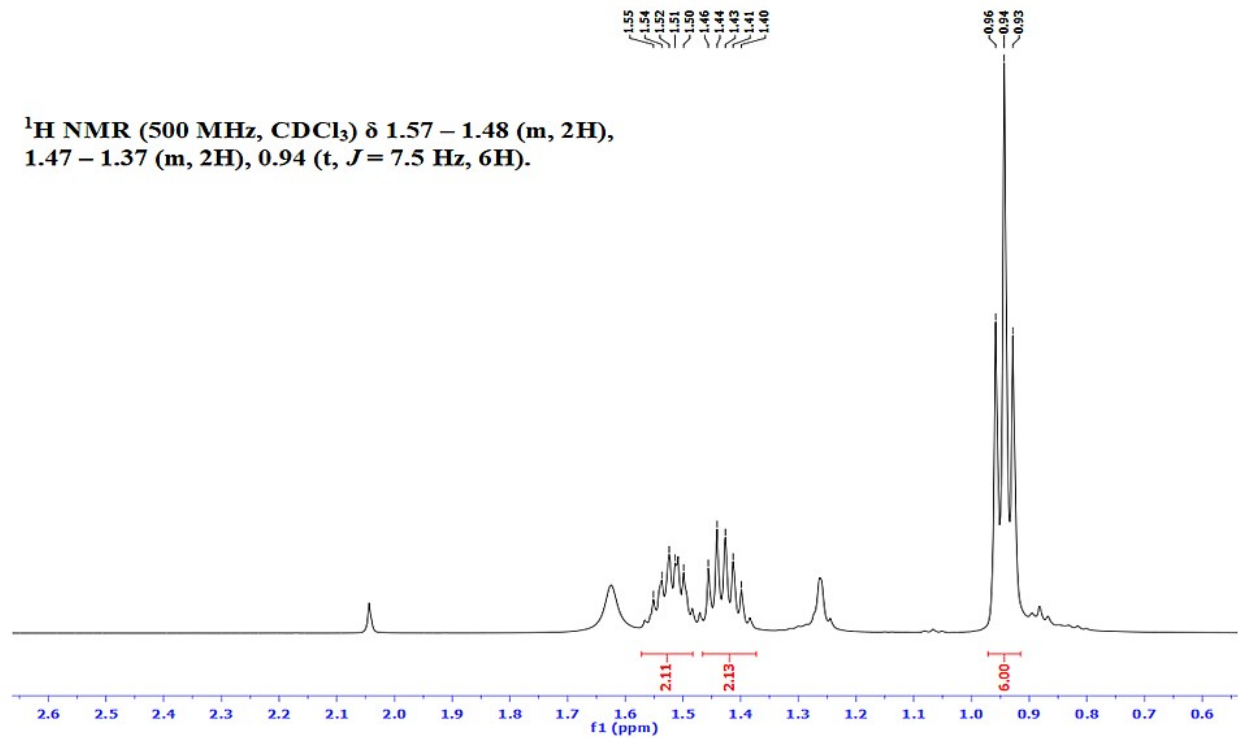


Fig. S11a. ¹H NMR Spectrum of the generated 3-Pentanol using Pd@SiO₂.

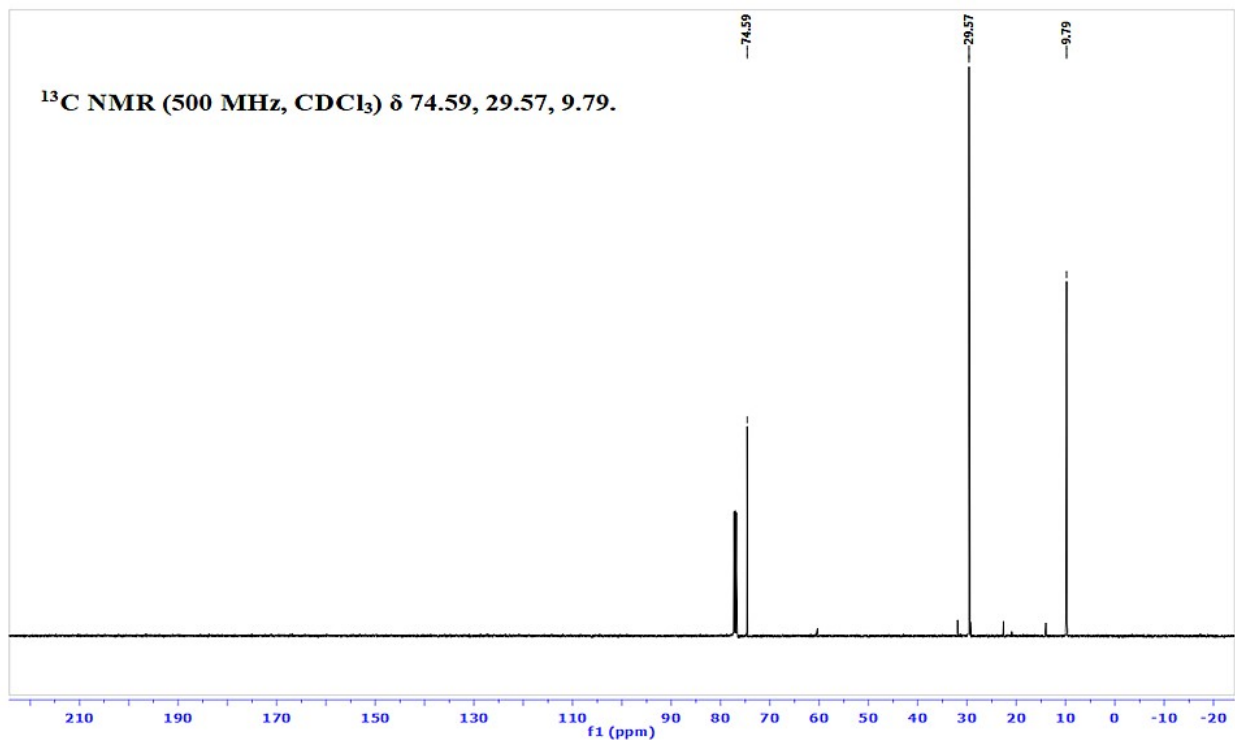


Fig. S11b. ^{13}C NMR Spectrum of the 3-Pentanol using Pd@SiO_2 .

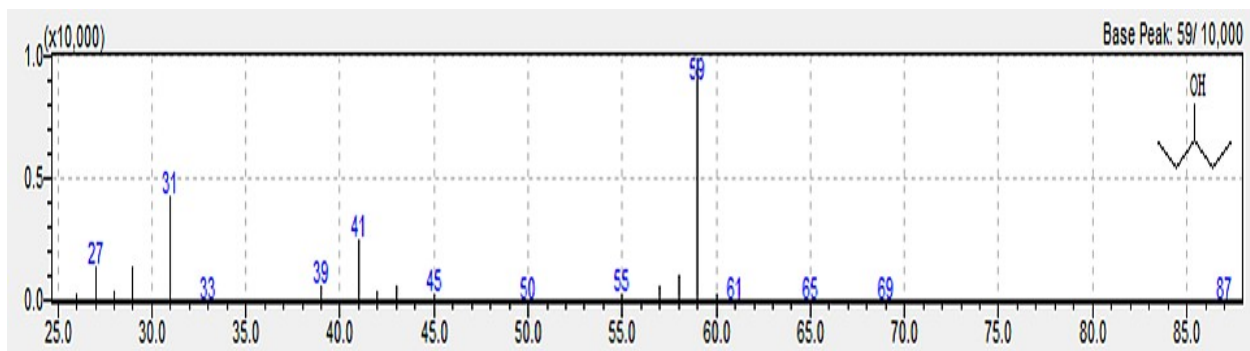


Fig. S12. Product chromatogram of the GC-MS analysis obtained for the hydrogenation of 3-Pentanone at $80\text{ }^\circ\text{C}$.

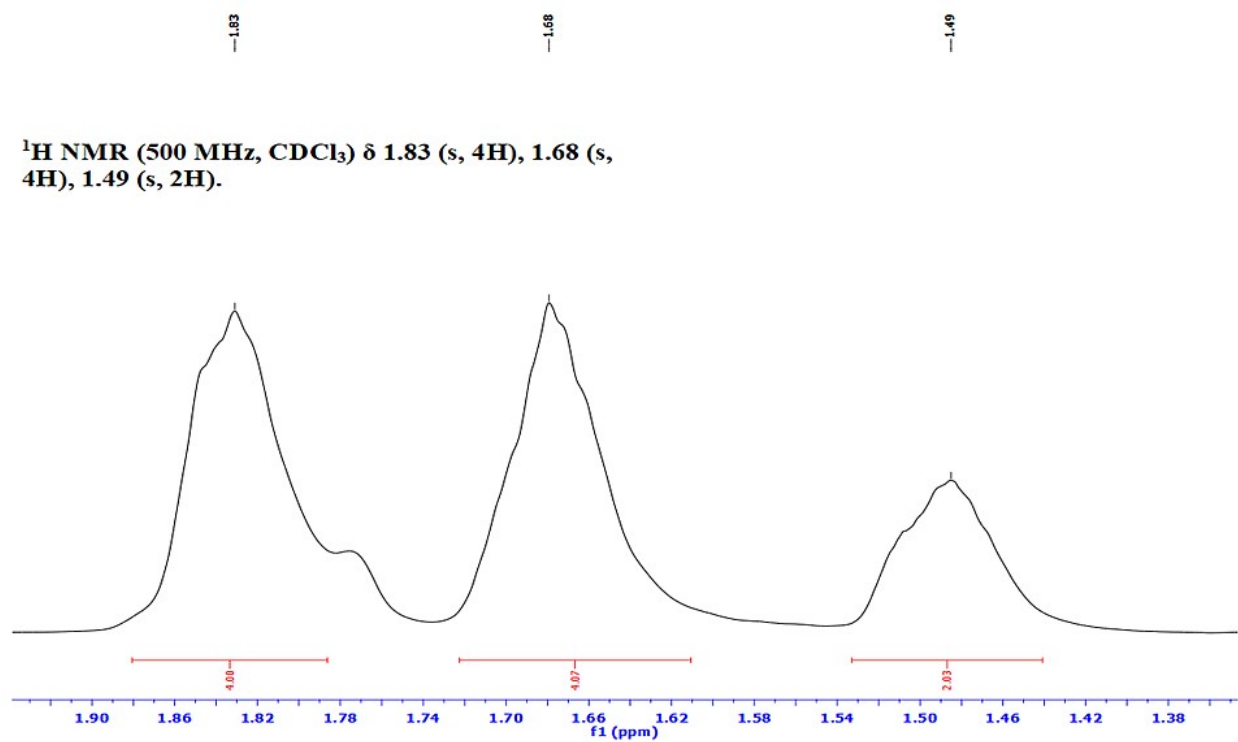


Fig. S13a. ¹H NMR Spectrum of the generated cyclohexanol using Pd@SiO₂.

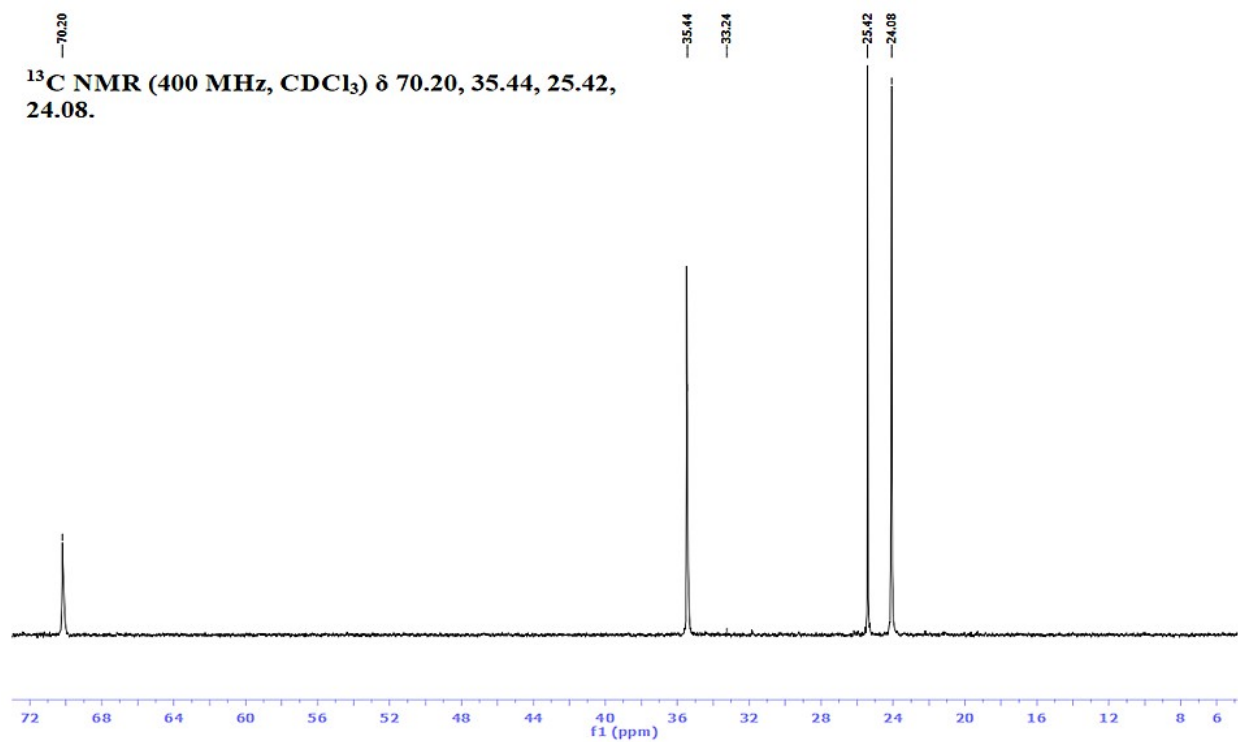


Fig. S13b. ¹³C NMR Spectrum of the generated cyclohexanol using Pd@SiO₂.

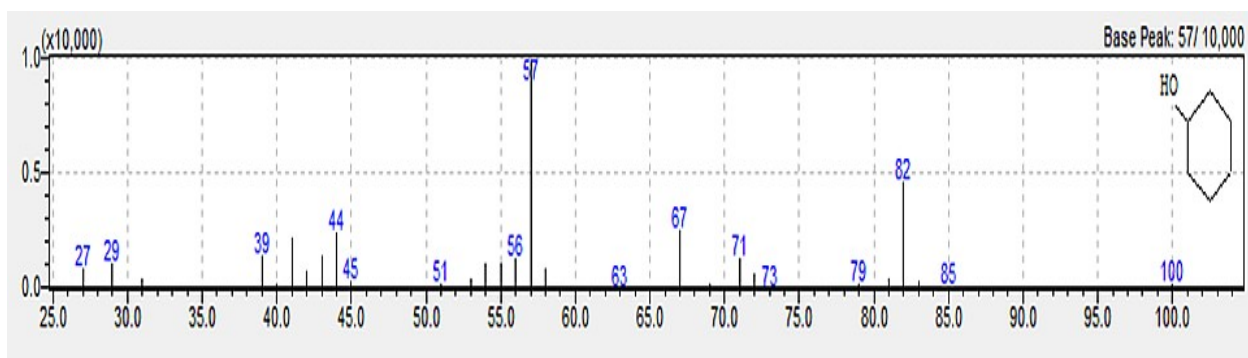


Fig. S14. Product chromatogram of the GC-MS analysis obtained for the hydrogenation of 3-cyclohexanone at 80 °C.

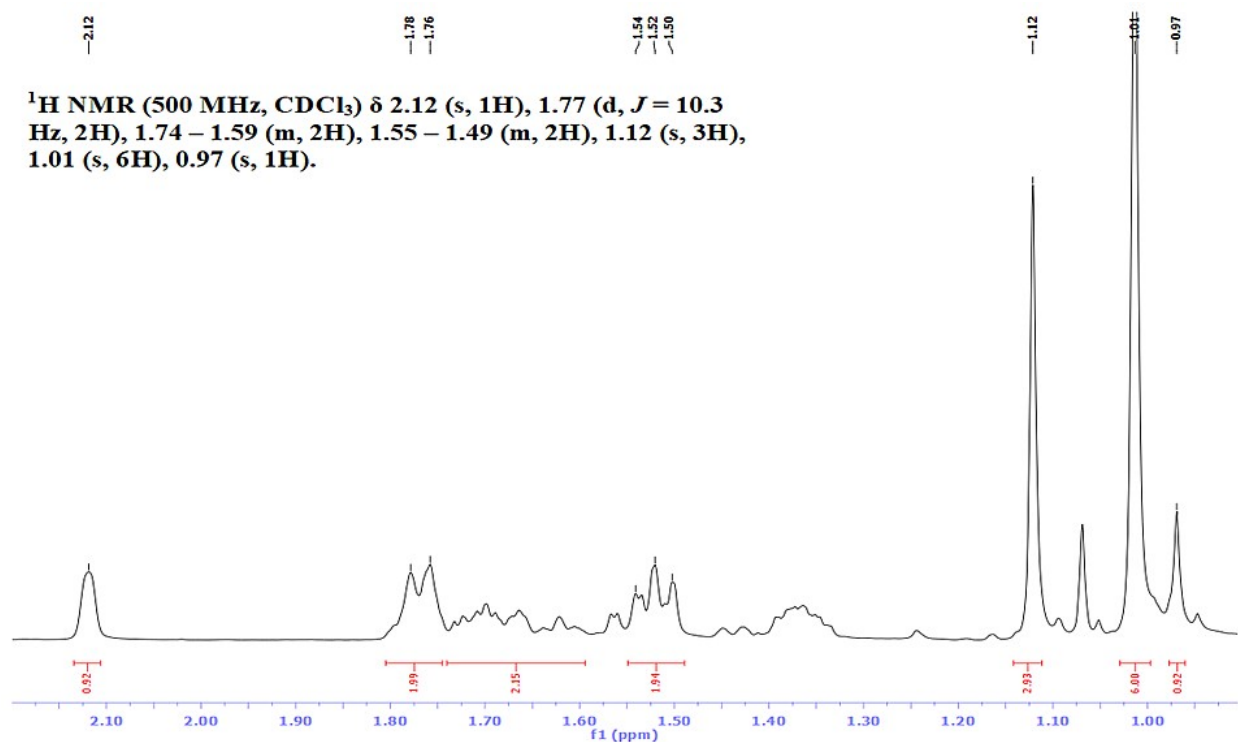


Fig. S15a. ¹H NMR Spectrum of the generated fenchol using Pd@SiO₂.

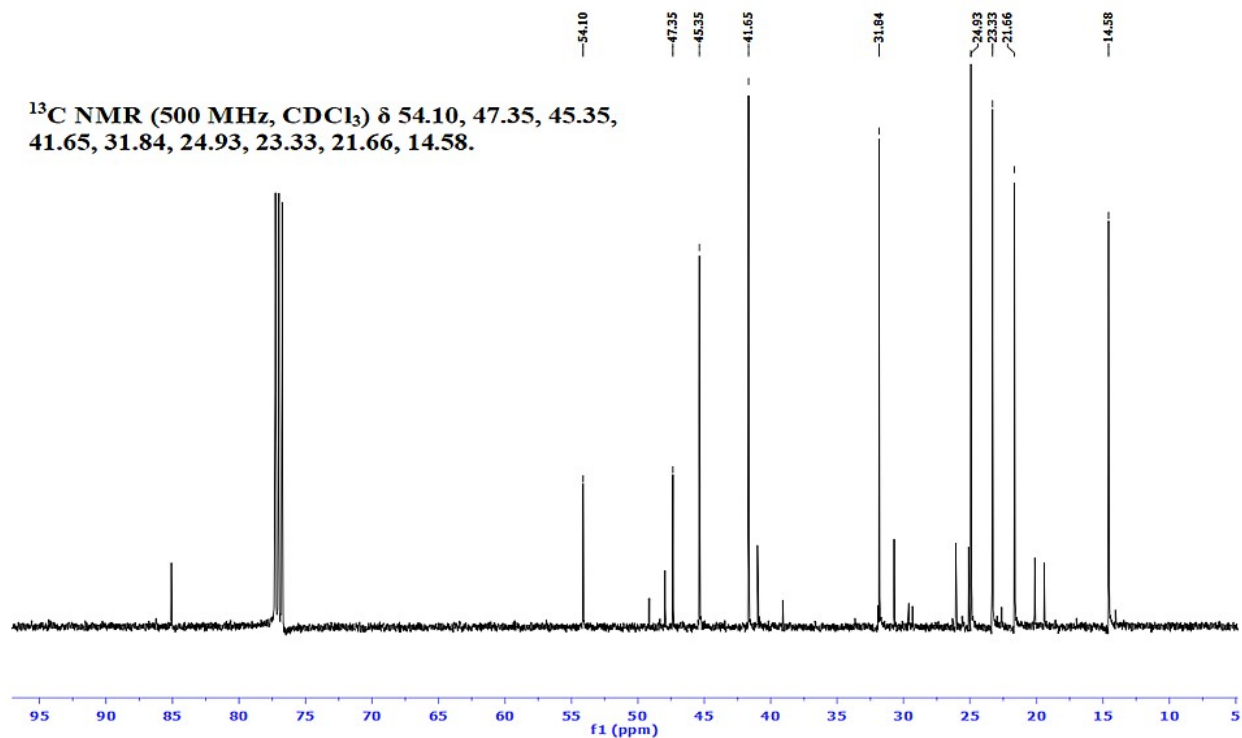


Fig. S15b. ^{13}C NMR Spectrum of the generated fenchol using Pd@SiO_2 .

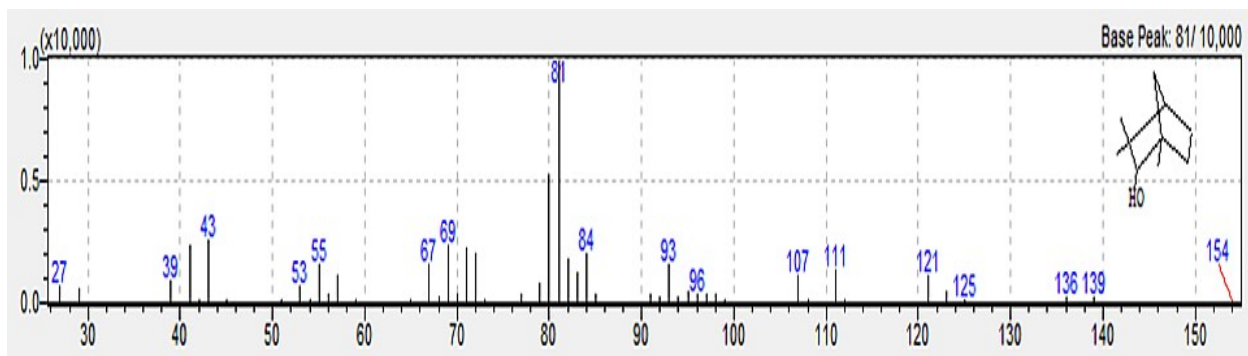


Fig. S16. Product chromatogram of the GC-MS analysis obtained for the hydrogenation of 3-Fenphone at 80 °C.

References

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