

Supporting Information

Ultra-high performance humidity sensor enabled by self- assembled CuO/Ti₃C₂T_x MXene

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Materials information

Hydrochloric acid (HCl) and lithium fluoride (LiF) obtained from Sinopharm Chemical Reagent Co., Ltd, China. Ti_3AlC_2 obtained from FoShan XinXi Technology Co., Ltd, China. Copper oxalate (CuC_2O_4), tetrahydrofuran (THF), P_2O_5 , CaCl_2 , LiCl, CH_3COOK , MgCl_2 , K_2CO_3 , $\text{Mg}(\text{NO}_3)_2$, CuCl_2 , NaCl, KCl, and K_2SO_4 obtained from Shanghai Macklin Biochemical Co., Ltd, China.

Supporting Figures

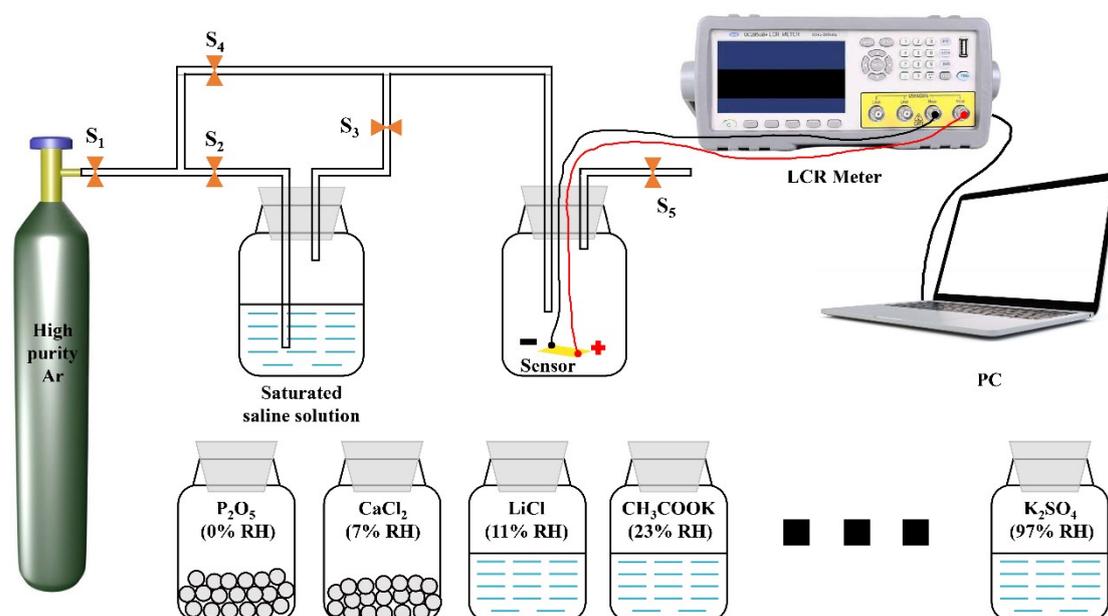


Fig. S1. Schematic diagram of humidity sensing experimental setup.

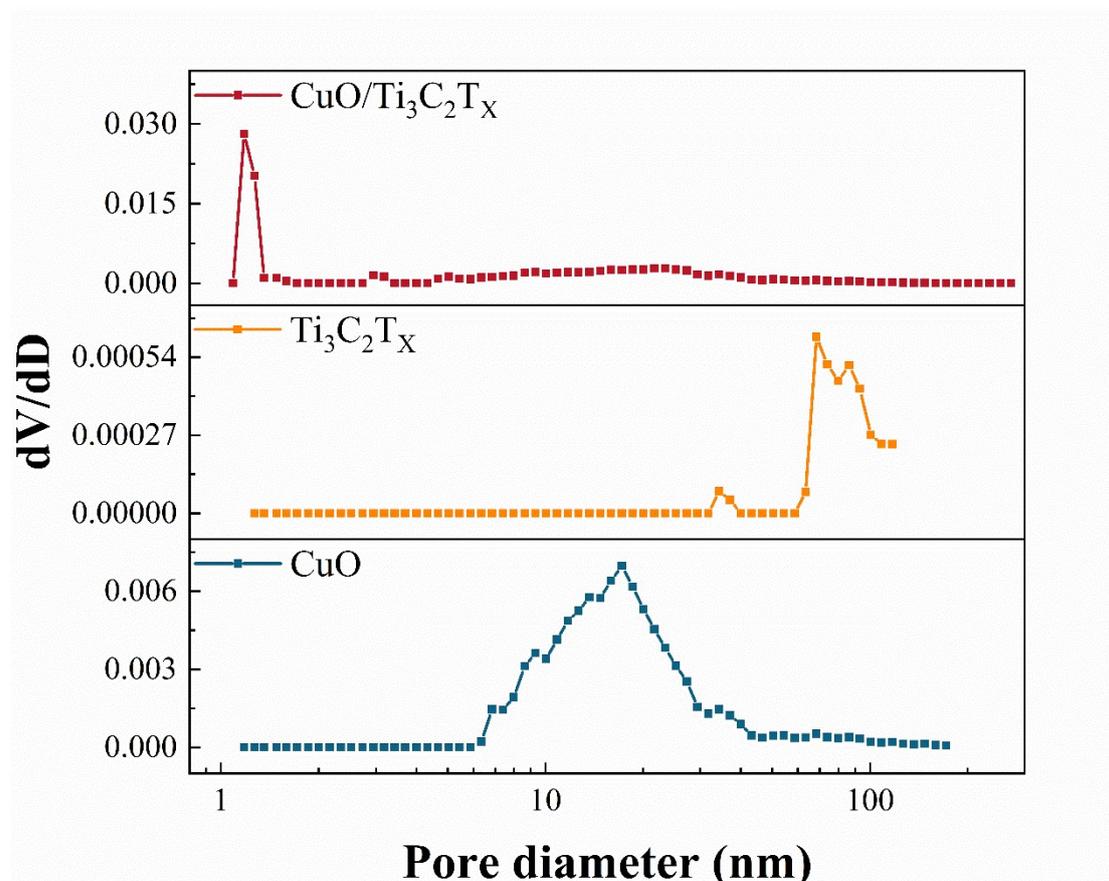


Fig. S2. Pore size distributions of CuO/Ti₃C₂T_x composites, pure Ti₃C₂T_x, and pure CuO.

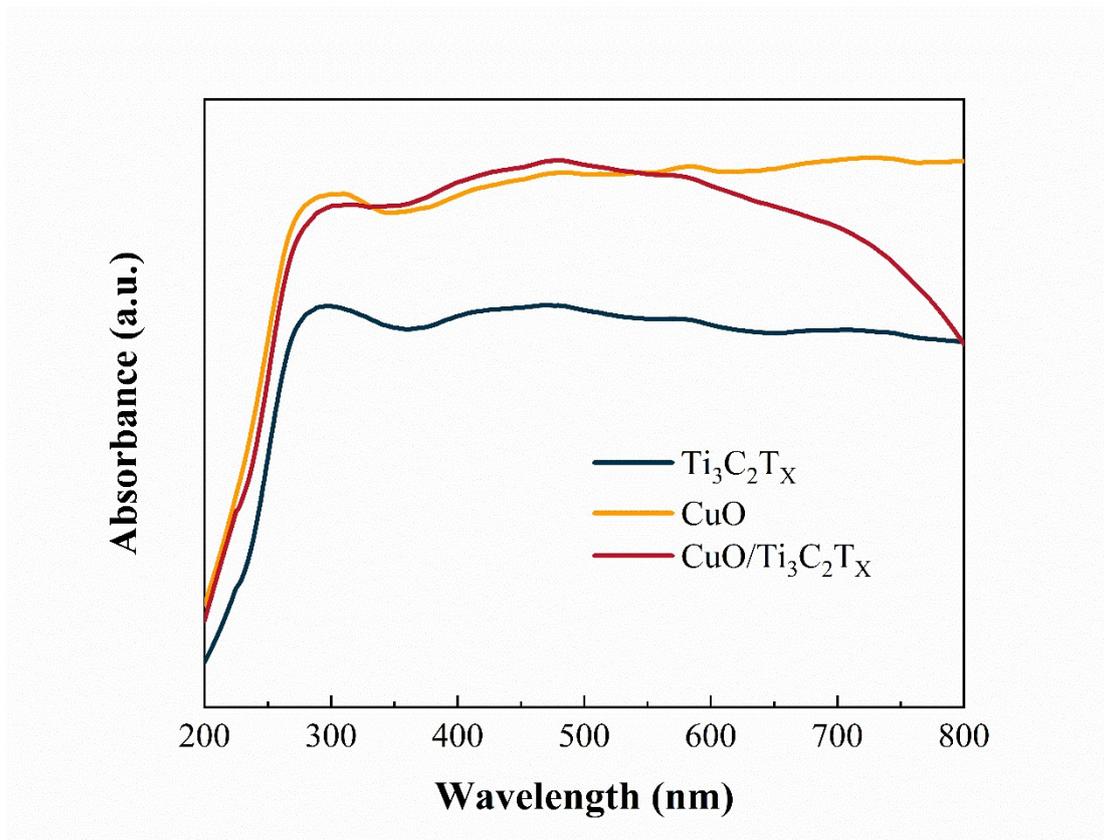


Fig. S3. UV-Vis spectra of $\text{CuO}/\text{Ti}_3\text{C}_2\text{T}_\text{x}$ composites, pure $\text{Ti}_3\text{C}_2\text{T}_\text{x}$, and pure CuO , respectively.

A straight line equation with intercept E_g is used to draw the Tauc plot and calculate the band gap values for the three samples: ^{1,2}

$$(\alpha h\nu)^{1/n} = A (h\nu - E_g) \quad (1)$$

where ' α ' is the absorption coefficient, ' $h\nu$ ' represents the energy of the photon, ' A ' is a constant value, E_g represents the band gap energy, and ' n ' represents the type of transition, i.e., direct, indirect, allowed, or forbidden. The indirect band gap energies of the fabricated materials were calculated by extrapolating the plot of $(\alpha h\nu)^{1/2}$ versus $h\nu$ as shown in Figs. S4, S5, and S6. The band gap values of $Ti_3C_2T_x$, CuO, and CuO/ $Ti_3C_2T_x$ composites were 1.8, 1.7, and 1.55 eV, respectively.

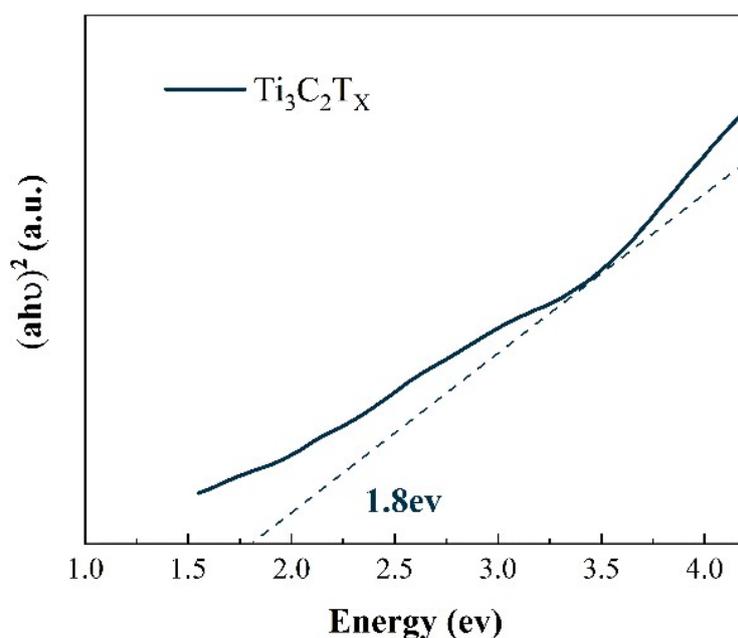


Fig. S4. Tauc plot of $Ti_3C_2T_x$.

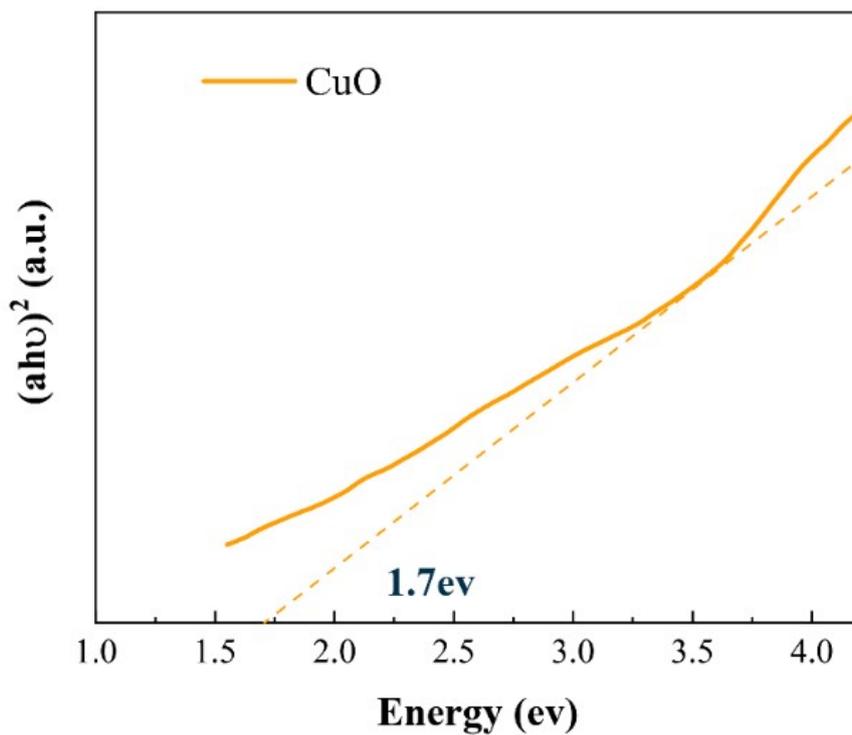


Fig. S5. Tauc plot of CuO.

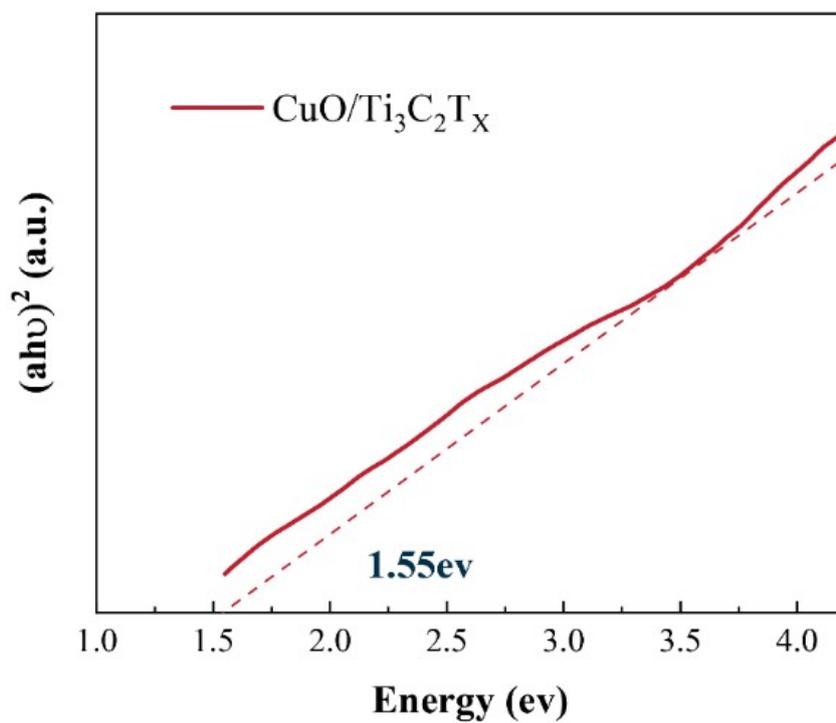


Fig. S6. Tauc plot of CuO/Ti₃C₂T_x.

Supporting Table

Table S1 Humidity sensing sensitivity values of CuO and Ti₃C₂T_x composites with different ratios.

Samples	A1	A2	A3	A4
Sensitivity	217 kΩ/%RH	451 kΩ/%RH	227 kΩ/%RH	98 kΩ/%RH

References

- 1 Bashir B., Khalid M. U., Aadil M., Zulfiqar S., Warsi M. F., Agboola P. O. and Shakir I, *Ceram. Int.*, 2021, **47**, 3603-3613.
- 2 Alsafari I.A, *Ceram. Int.*, 2022, **48**, 10960-10968.