

Supporting information

Sequential Hydrogenation of Nitroaromatics to Alicyclic Amines via Highly-dispersed Ru-Pd Nanoparticles Anchored on Air-exfoliated C₃N₄ Nanosheets

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1 Catalyst characterization

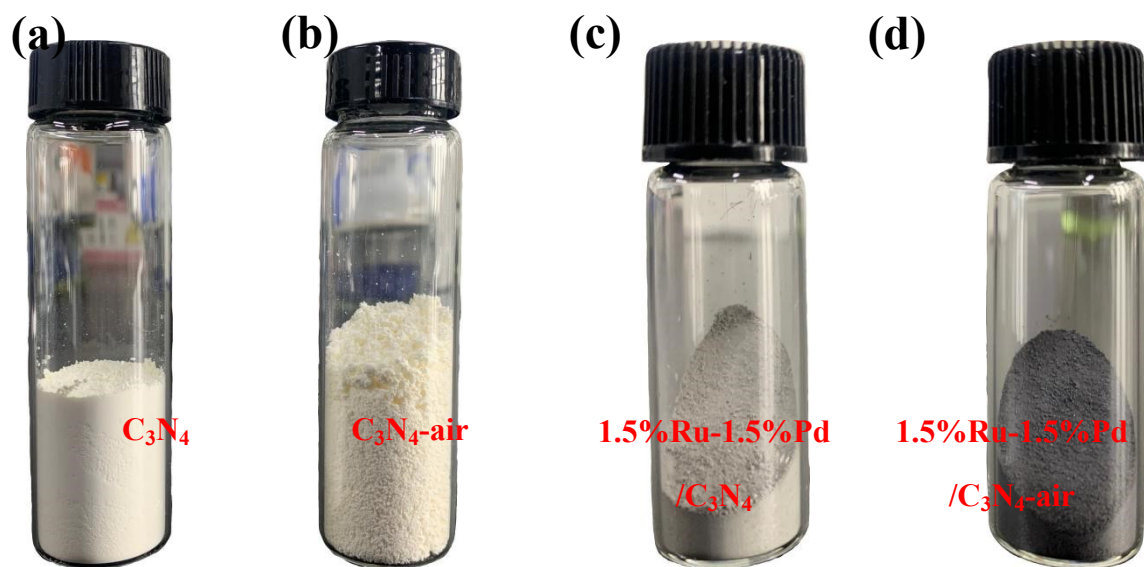


Fig. S1. Pictures of (a) C_3N_4 , (b) C_3N_4 -air, (c) 1.5%Ru-1.5%Pd/ C_3N_4 , (d) 1.5%Ru-1.5%Pd/ C_3N_4 -air.

Table S1 Structural properties of Ru-Pd cascade catalysts and support, as well as corresponding performance of catalysts

Catalyst	Ru ^[a]	Pd ^[a]	S _{BET} ^[b]	d _{pore} ^[b]	V _{pore} ^[b]	Conv. ^[c]	Sel. ^[c]
1.5%Ru-1.5%Pd/C ₃ N ₄ -air	1.42	1.44	96.24	9.68	0.23	100.0%	96.8%
1.5%Ru-1.5%Pd/C ₃ N ₄	1.54	1.57	83.50	22.38	0.23	100.0%	34.6%
C ₃ N ₄ -air	-	-	137.22	13.65	0.47	-	-
C ₃ N ₄	-	-	85.48	22.24	0.48	-	-
1.5%Ru-1.5%Pd/C	1.34	1.38	35.61	4.36	0.04	100.0%	7.5%

[a] Ru/Pd loading (wt.%). Determined by ICP-OES.

[b] S_{BET} (m²·g⁻¹) was BET surface area; d_{pore} (nm) and V_{pore} (cm³·g⁻¹) were average pore diameter and total pore volume. Determined by N₂ adsorption-desorption.

[c] Conversion of nitrobenzene; Selectivity of cyclohexylamine; Determined by GC.

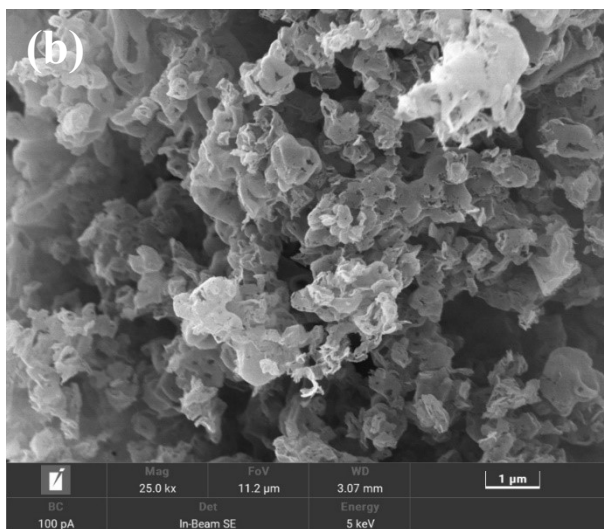
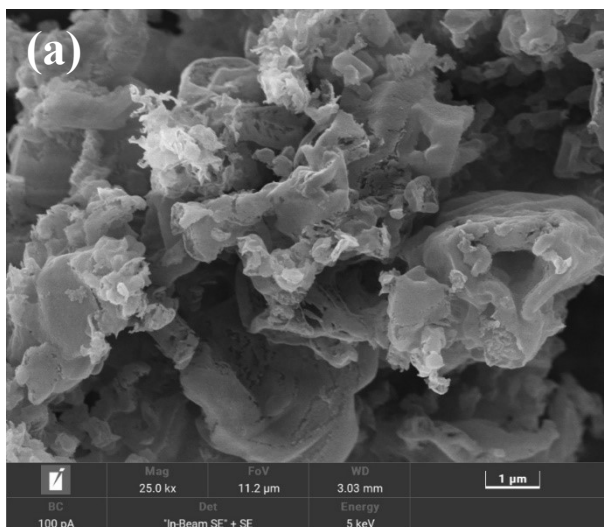


Fig. S2. SEM images. (a) 1.5%Ru-1.5%Pd/C₃N₄, (b)1.5%Ru-1.5%Pd/C₃N₄-air

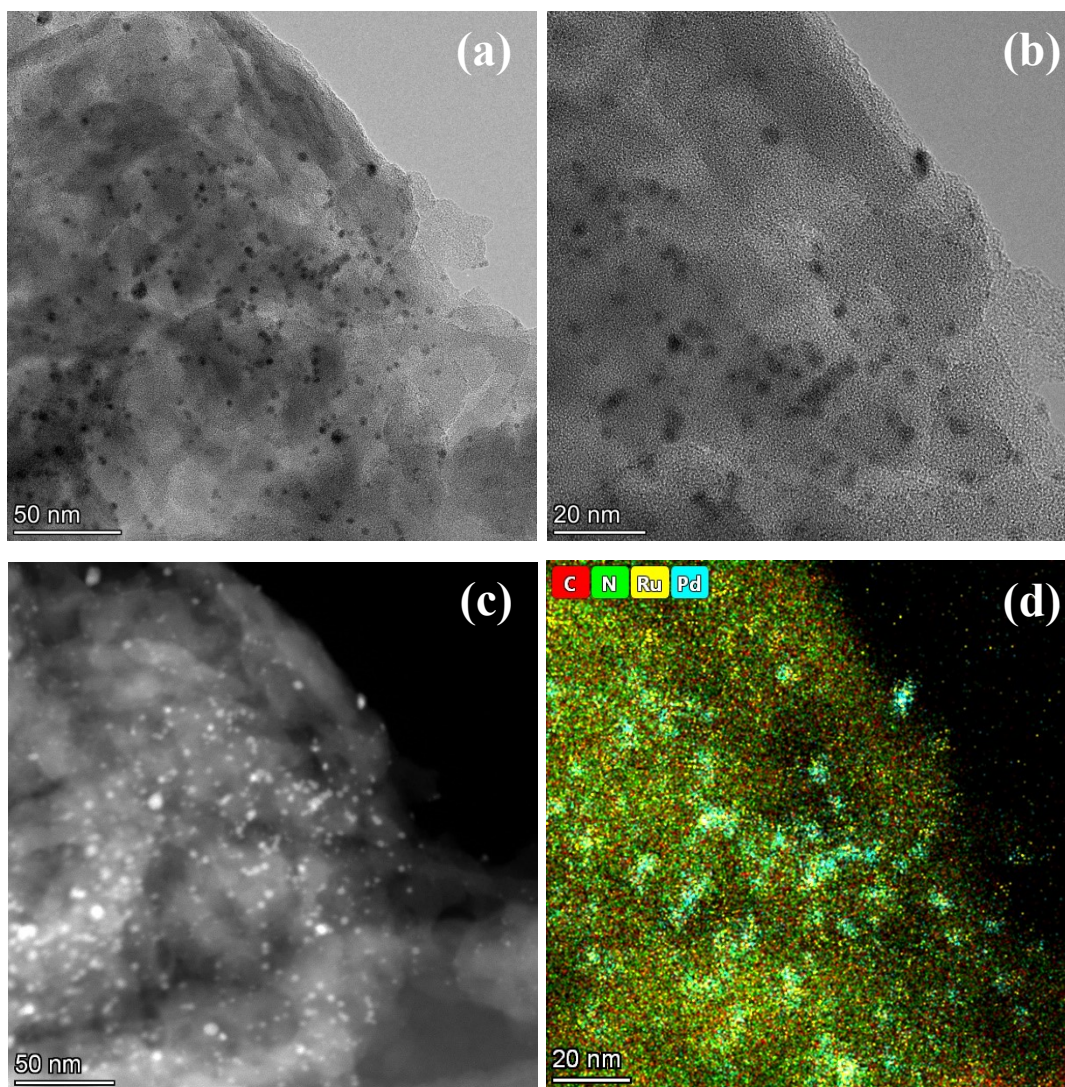


Fig. S3. Microstructure of 1.5%Ru-1.5%Pd/C₃N₄-air. (a) TEM (50 nm), (b) TEM (20 nm), (c) HAADF-STEM (50nm), (d) overall EDS element mapping.

Table S2 XPS Fitting data of N 1s

Catalyst	C=N-C	N-(C) ₃	-NH ₂	charge effect
C ₃ N ₄ -air	398.5 ^[a]	399.9	401.1	404.2
	0.64 ^[b]	0.25	0.04	0.07
3%Ru/C ₃ N ₄ -air	398.2	399.9	401.1	403.4
	0.67	0.24	0.03	0.07
3%Pd/C ₃ N ₄ -air	398.2	399.7	400.9	404.2
	0.67	0.21	0.05	0.07
1.5%Ru-1.5%Pd/C ₃ N ₄ -air	398.2	399.7	401.0	404.2
	0.63	0.24	0.05	0.08

[a] For each catalyst, the data of first line is Binding energy (eV), BE for short.

[b] The data in second line is proportion of corresponding specie.

Table S3 XPS Fitting data of Ru 3p

Catalyst	Ru 3p _{3/2}		Ru 3p _{1/2}		Ru ⁰ /Ru ^{σ+}
	Ru ⁰	Ru ^{σ+}	Ru ⁰	Ru ^{σ+}	
3%Ru/C ₃ N ₄ -air	462.3	465.8	484.5	487.5	1.96
1.5%Ru-1.5%Pd/C ₃ N ₄ -air	462.3	465.8	483.5	487.5	1.96

Table S4 XPS Fitting data of Pd 3d

Catalyst	Pd 3d _{5/2}		Pd 3d _{3/2}		Pd ⁰ /Pd ²⁺
	Pd ⁰	Pd ²⁺	Pd ⁰	Pd ²⁺	
3%Pd/C ₃ N ₄ -air	335.4	337.3	340.6	342.5	1.32
1.5%Ru-1.5%Pd/C ₃ N ₄ -air	335.4	337.3	340.6	342.6	1.37

2 Catalyst evaluation

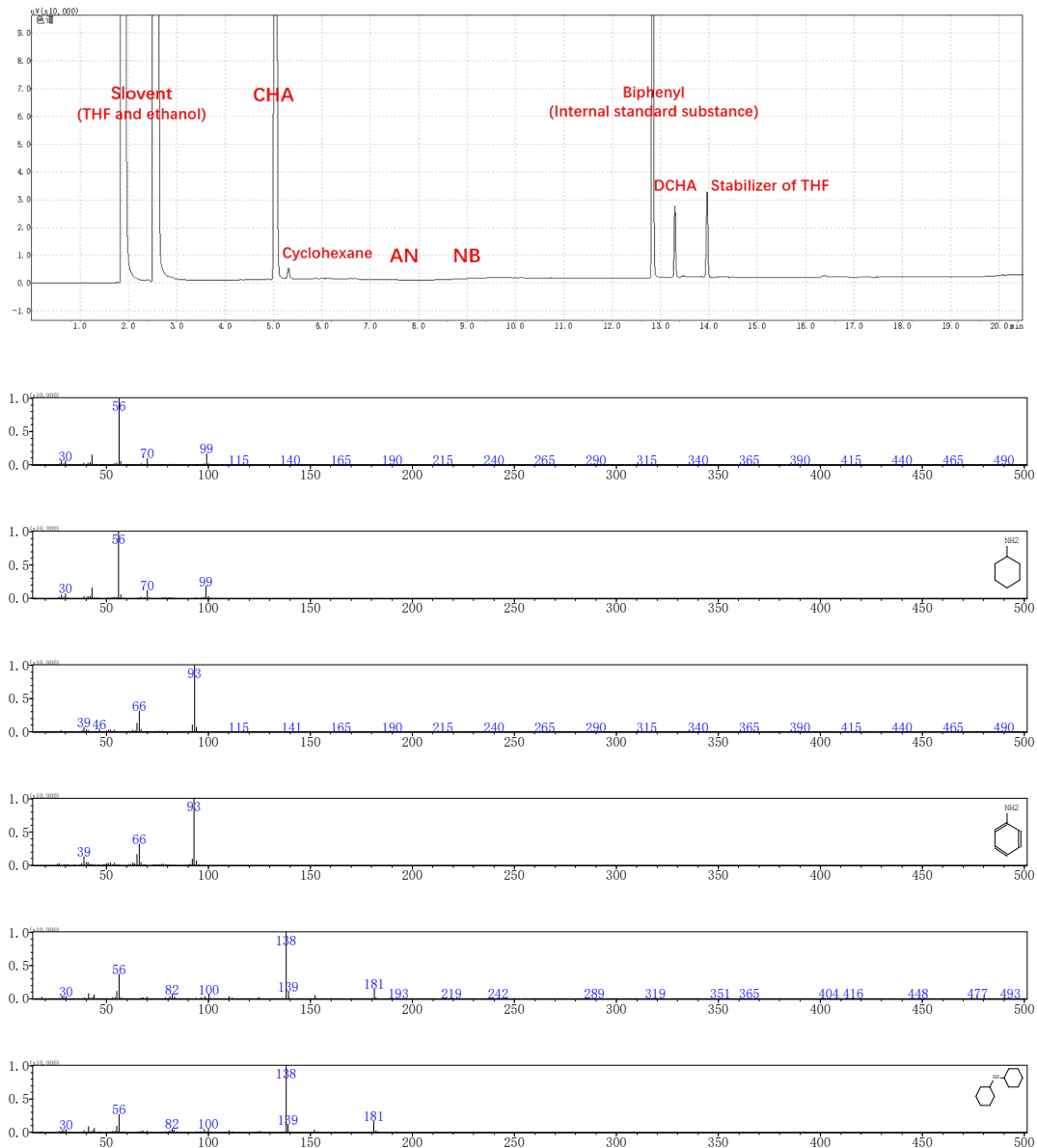


Fig. S4. GC-MS results and standard spectrum of NB complete hydrogenation. Reaction conditions: 1 mmol NB, 25wt.% catalysts (based on substrate), 10 mL THF, 80°C, 3 MPa H₂, 3 h

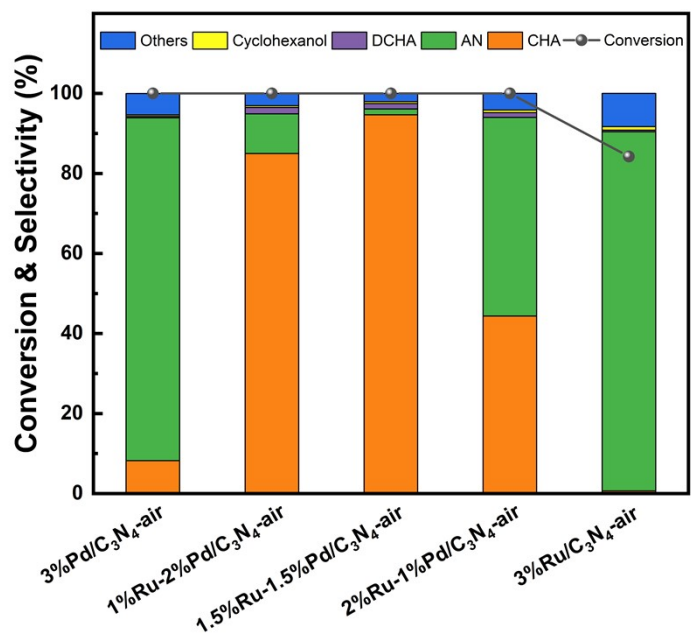


Fig. S5. Effect of Ru/Pd loading on NB conversion and CHA selectivity. Reaction conditions: 1 mmol NB, 25wt.% catalysts, 10 mL THF, 80 °C, 5 MPa H₂, 4 h.

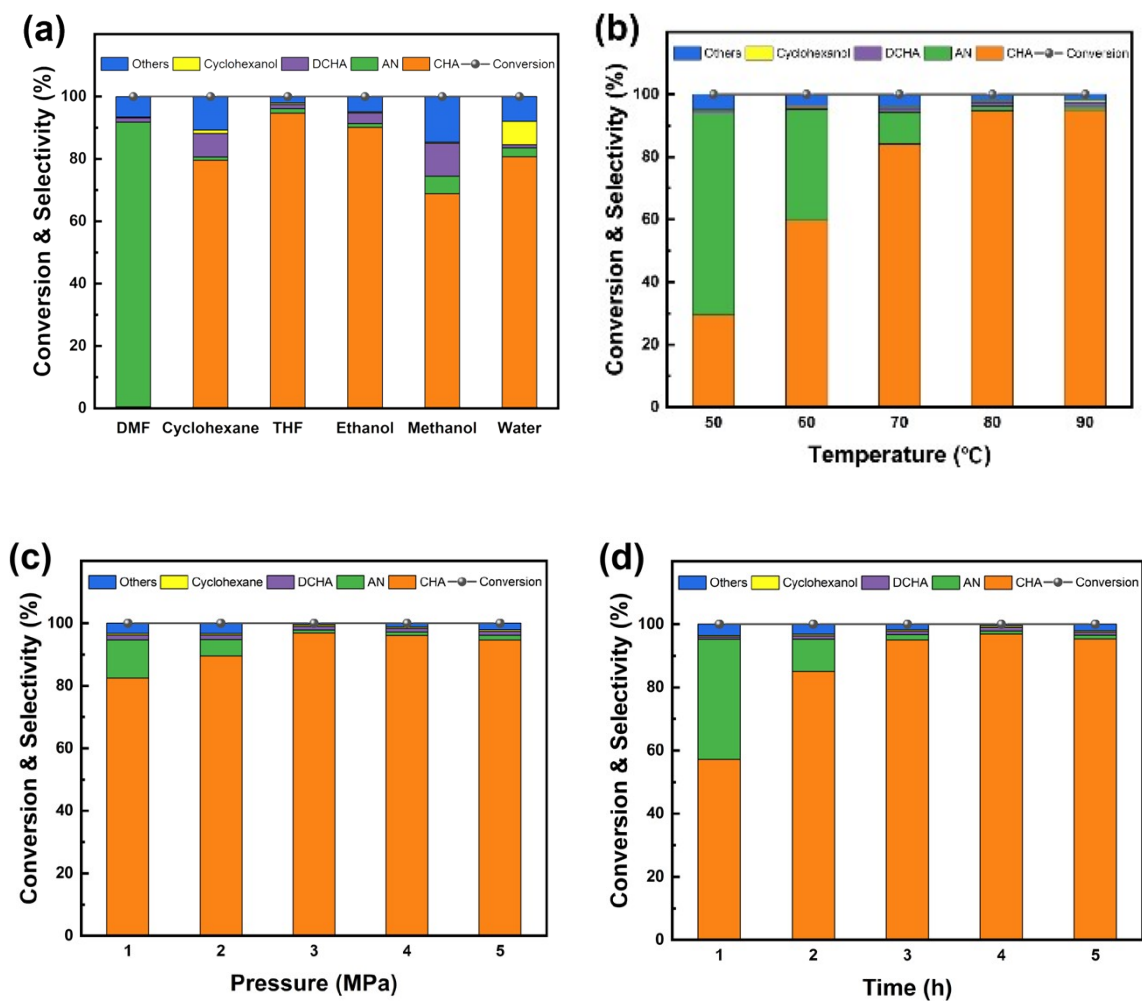


Fig. S6. Effects of reaction parameters on conversion and selectivity. (a) solvents (fixed reaction conditions: 10 mL solvents, 80 °C, 5 MPa H₂, 4 h), (b) temperature (10 mL THF, 5 MPa H₂, 4 h), (c) pressure (10 mL THF, 80 °C, 4 h), (d) time (10 mL THF, 80 °C, 3 MPa H₂).

3 Hydrogenation mechanism

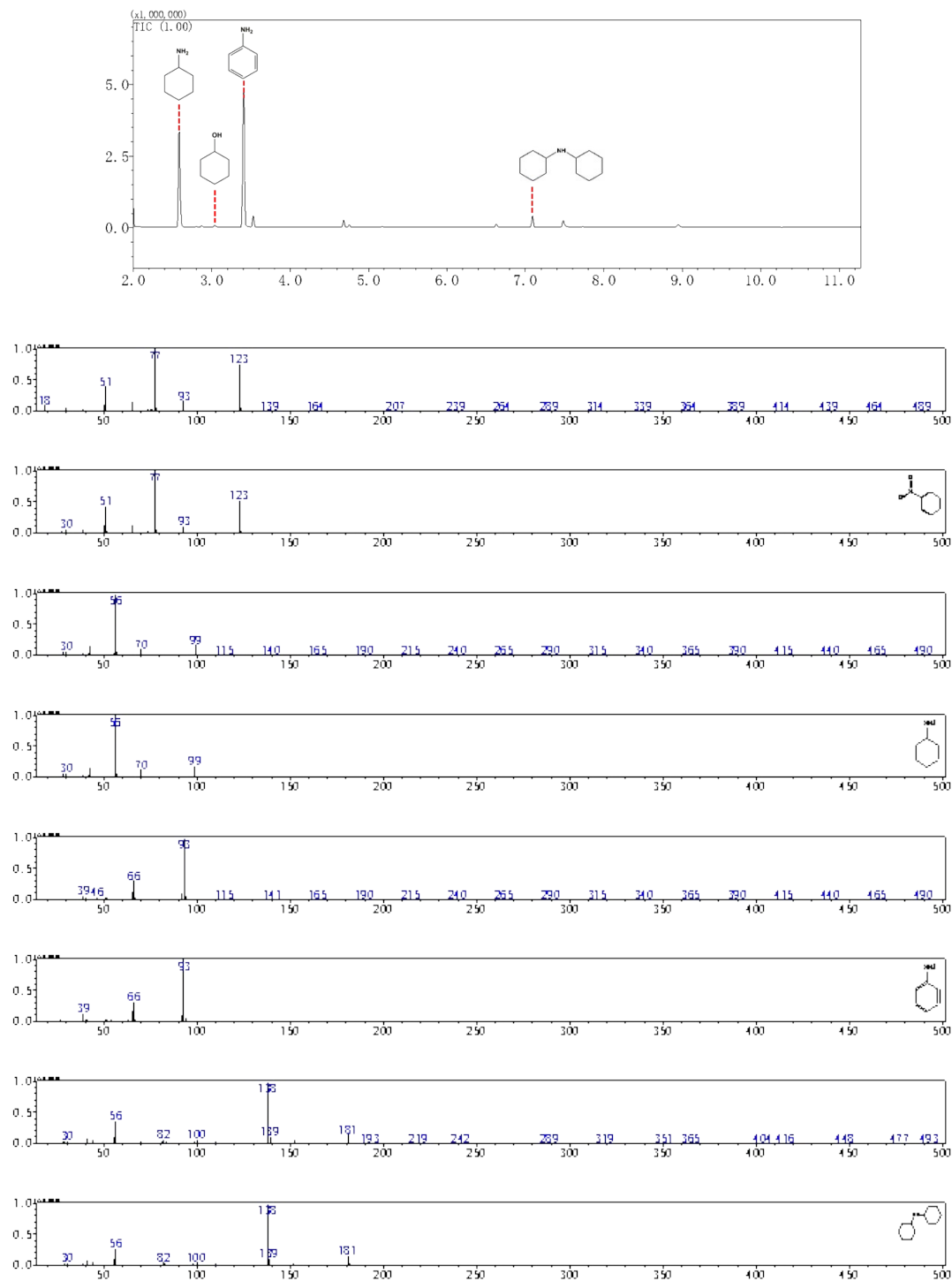


Fig. S7. GC-MS result and standard spectrum of incomplete hydrogenation. Reaction conditions:

1 mmol NB, 25wt.% 1.5%Ru-1.5%Pd/C₃N₄-air, 10 mL THF, 80°C, 3 MPa H₂, 1 h.

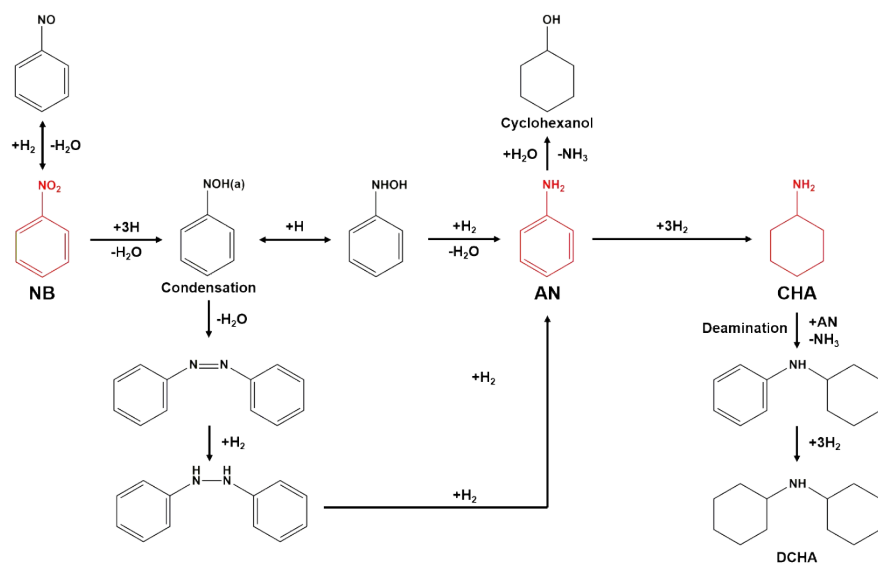


Fig. S8. Proposed reaction pathway of hydrogenation of NB¹⁻³

4 Hydrogenation Kinetics

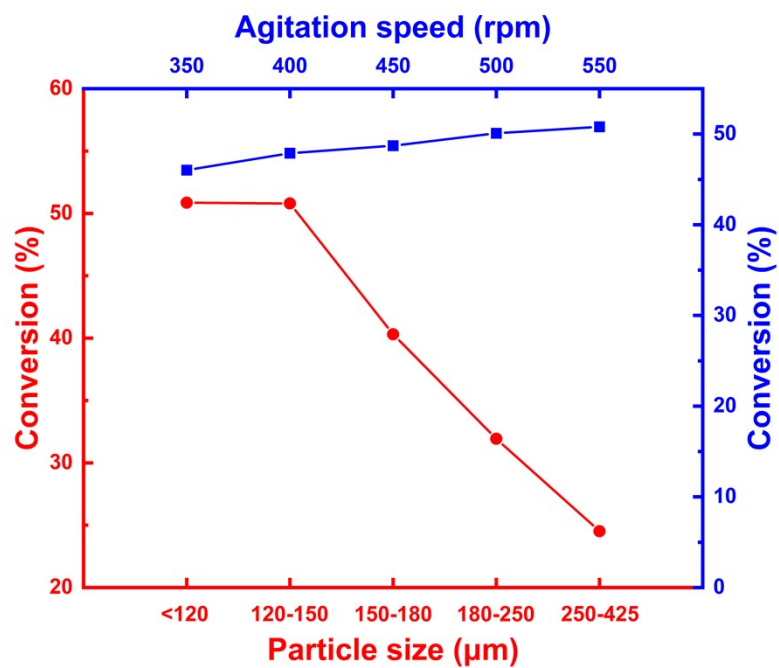


Fig. S9. Effect of internal (red) and external (blue) diffusion. Reaction condition: 10 mmol NB, 1 wt.% catalyst, 15 mL THF, 50 °C, 1 MPa H₂, 0.5 h.

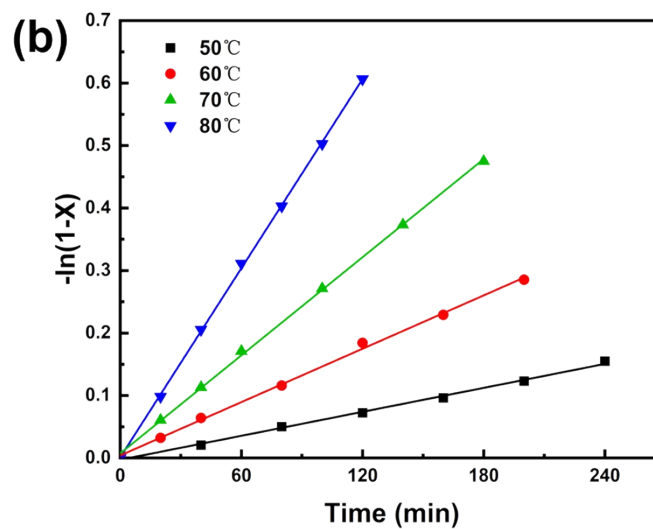
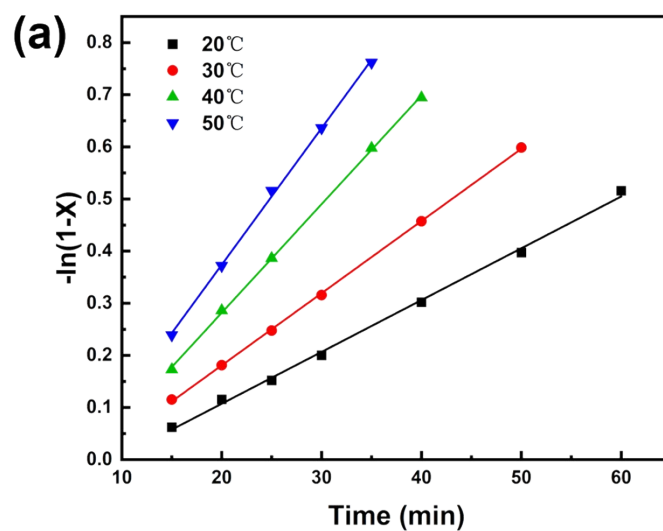


Fig. S10. Plots of $-\ln(1-X)$ versus time over 1.5%Ru-1.5%Pd/C₃N₄-air. (a) nitrobenzene hydrogenation, (b) aniline hydrogenation.

Table S5. Kinetics linear fit of hydrogenation of nitrobenzene over 1.5%Ru-1.5%Pd/C₃N₄-air.

Temperature °C	Linear fit equation	K (min ⁻¹)	R ²
20	y=0.0099x-0.0914	0.0099	0.9978
30	y=0.0138x-0.0961	0.0138	0.9998
40	y=0.0208x-0.1349	0.0208	0.9996
50	y=0.0262x-0.1502	0.0262	0.9990

Table S6. Relevant kinetic data of hydrogenation of nitrobenzene

Catalyst	Solvent	Temperature (°C)	Pressure (MPa)	Activation energy (kJ/mol)	References
Ru-Pd/C ₃ N ₄ -air	THF	20-50	1.0	26.26 ^{this work}	-
Ru/NC	Methanol	20-50	2.0	43.70	Yang et al. ⁴
Pd/Al ₂ O ₃	Methanol	31-46	1.3	40.90	Duan et al. ⁵
Pd/P123	Water	30-75	3.0	40.18	Huang et al. ⁶
Ni/SiO ₂	Water	50-250	0.5-5.0	35.10	Relvas et al. ⁷
CuNiCr/kieselguhr	None	230-290	0.1	43.39	Petrov et al. ⁸
Au/ZrO ₂	Ethanol	25-50	4.0	67.20	Gomez et al. ⁹

Table S7. Kinetics linear fit of hydrogenation of aniline over 1.5%Ru-1.5%Pd/C₃N₄-air

Temperature °C	Linear fit equation	k (min ⁻¹)	R ²
50	y=0.0006x-0.0028	0.0006	0.9971
60	y=0.0014x+0.0040	0.0014	0.9980
70	y=0.0026x+0.0073	0.0026	0.9993
80	y=0.0050x+0.0011	0.0050	0.9997

Table S8. Relevant kinetic data of hydrogenation of aniline

Catalyst	Solvent	Temperature (°C)	Pressure (MPa)	Activation energy (kJ/mol)	References
Ru-Pd/C ₃ N ₄ -air	THF	20-50	3.0	66.3 ^{this work}	-
Ni powder	None	160-200	1.0-10.0	72.0	Mink et al. ¹⁰
Ni/Si/Al	None	150-200	6.0-10.0	62.0	Mink et al. ¹⁰
Ru/Al ₂ O ₃	Cyclohexane and water two-phase	105-145	4.8	50.4	Roy et al. ¹¹

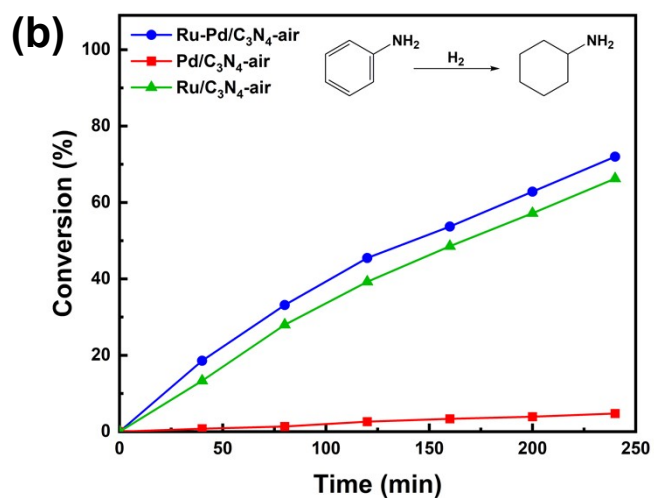
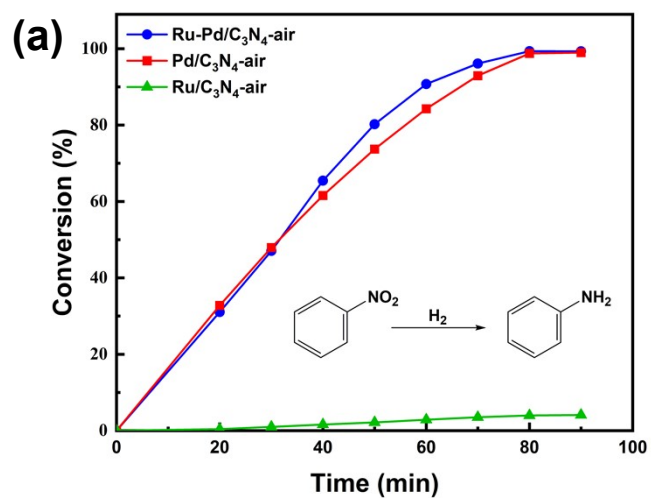


Fig. S11. (a) NB conversion vs. Time over 1.5%Ru-1.5%Pd/C₃N₄-air, 3%Ru/C₃N₄-air, and 3%Pd/C₃N₄-air. Reaction conditions: 70 mmol NB, 1wt.% catalyst, 105 mL THF, 50 °C, 1 MPa

H₂. (b) NB conversion vs. Time over 1.5%Ru-1.5%Pd/C₃N₄-air, 3%Ru/C₃N₄-air, and 3%Pd/C₃N₄-air. Reaction condition: 10 mmol AN, 25wt.% catalyst, 100 mL THF, 80 °C, 3 MPa

H₂.

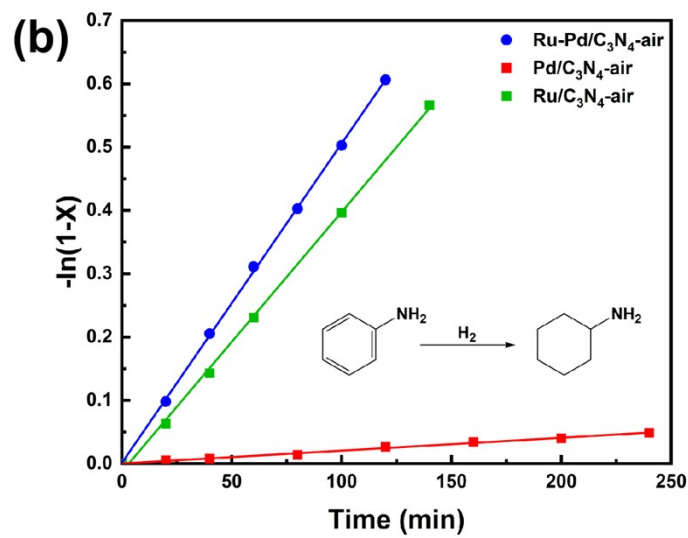
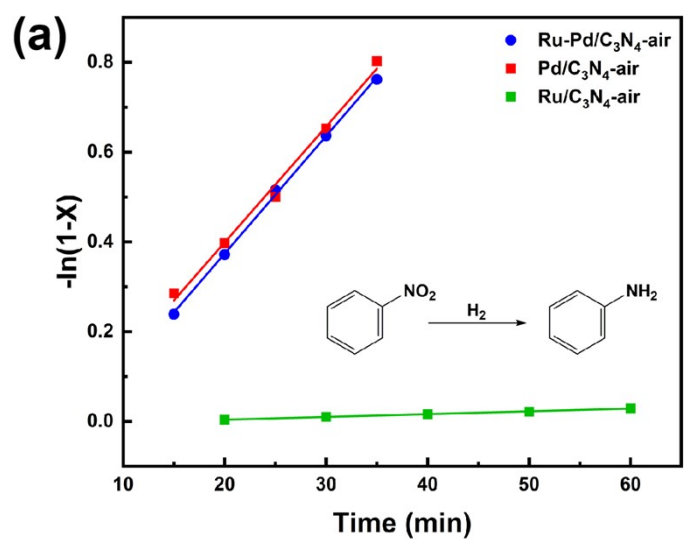


Fig. S12. Plots of $-\ln(1-X)$ versus time over different catalysts. (a) nitrobenzene hydrogenation, (b) aniline hydrogenation.

Table S9. Kinetics linear fit of hydrogenation of nitrobenzene over different catalysts

Catalyst	Linear fit equation	k (min ⁻¹)	R ²
1.5%Ru-1.5%Pd/C ₃ N ₄ -air	y=0.0262x-0.1502	0.0262	0.9990
3%Pd/C ₃ N ₄ -air	y=0.0258x-0.1176	0.0258	0.9922
3%Ru /C ₃ N ₄ -air	y=0.0006x-0.0087	0.0006	0.9979

Table S10. Kinetics linear fit of hydrogenation of aniline over different catalysts

Catalyst	Linear fit equation	k (min ⁻¹)	R ²
1.5%Ru-1.5%Pd/C ₃ N ₄ -air	y=0.0050x+0.0011	0.0050	0.9997
3%Pd/C ₃ N ₄ -air	y=0.0002x+0.0001	0.0002	0.9934
3%Ru/C ₃ N ₄ -air	y=0.0041x-0.0128	0.0041	0.9987

5 Catalyst recyclability and versatility

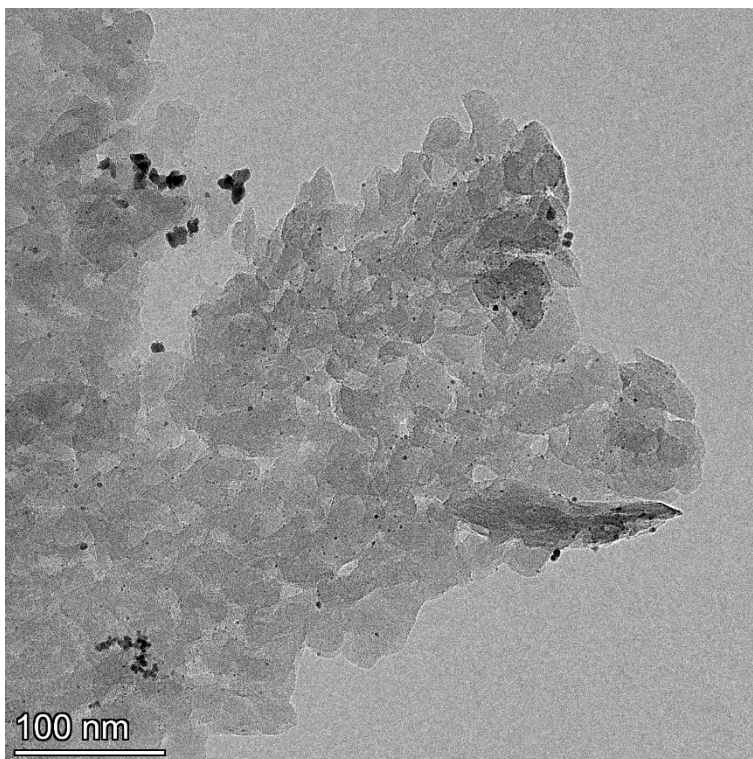
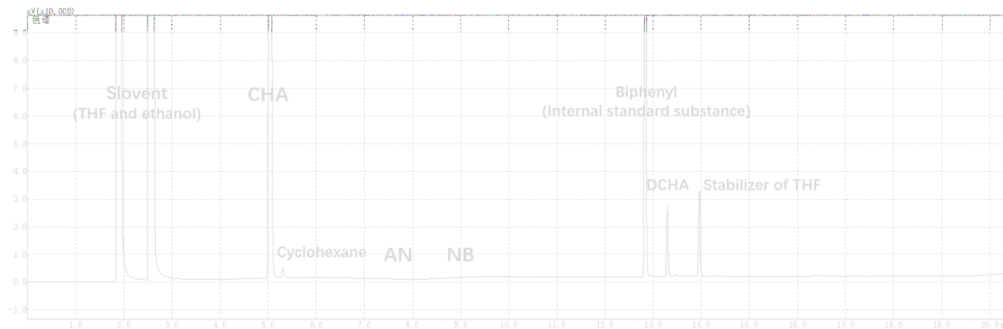
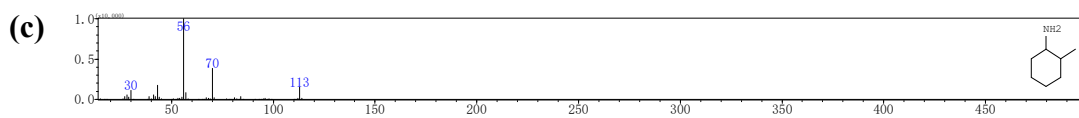
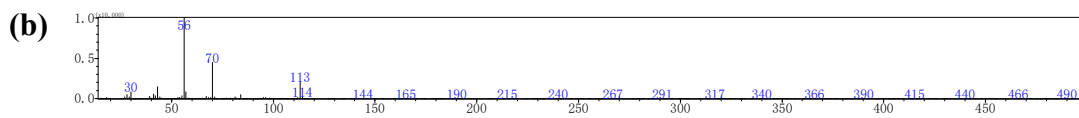
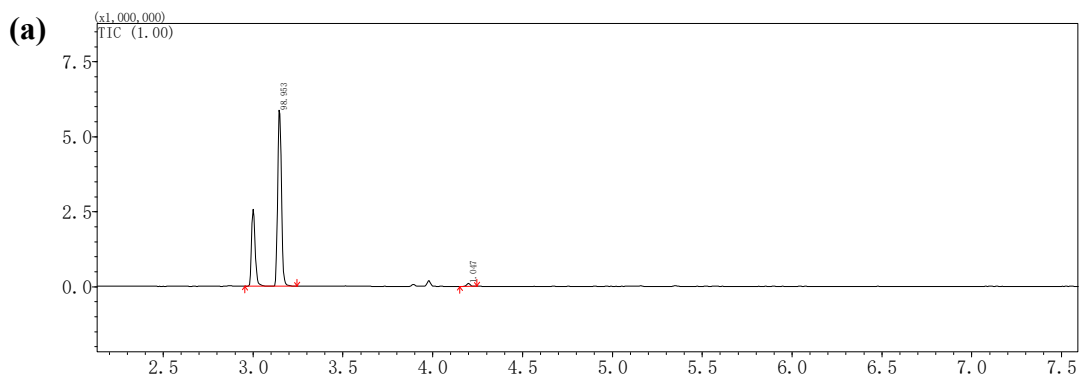


Fig. S13. TEM images of recycled 1.5%Ru-1.5%Pd/C₃N₄-air

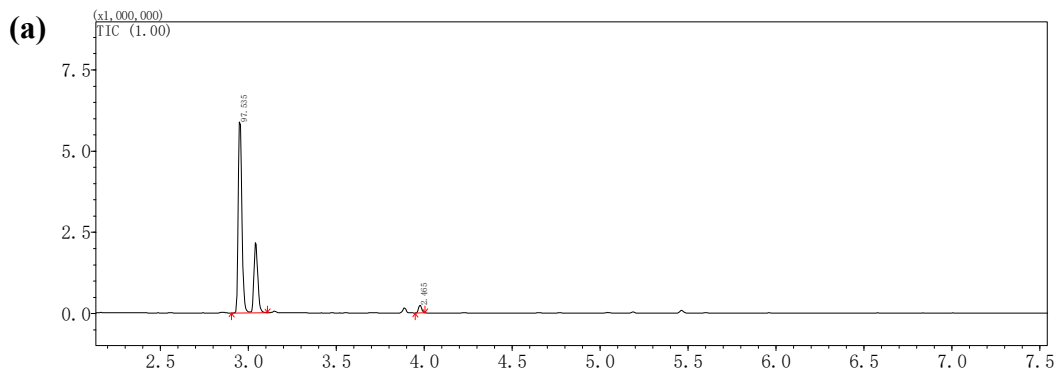
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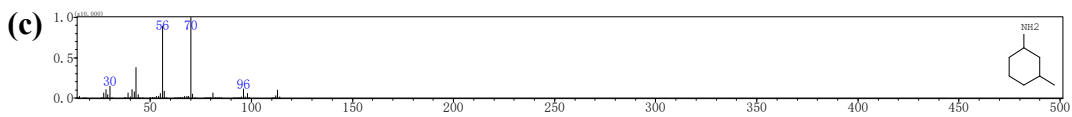
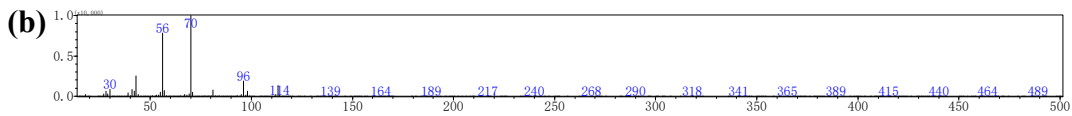


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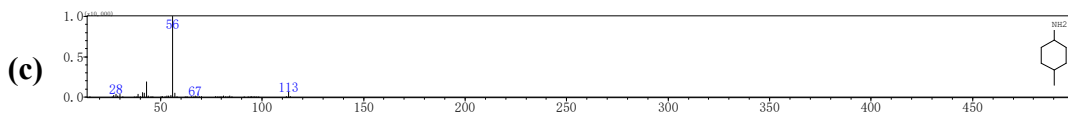
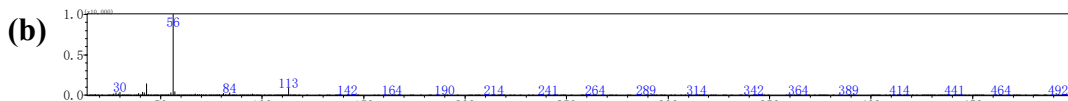
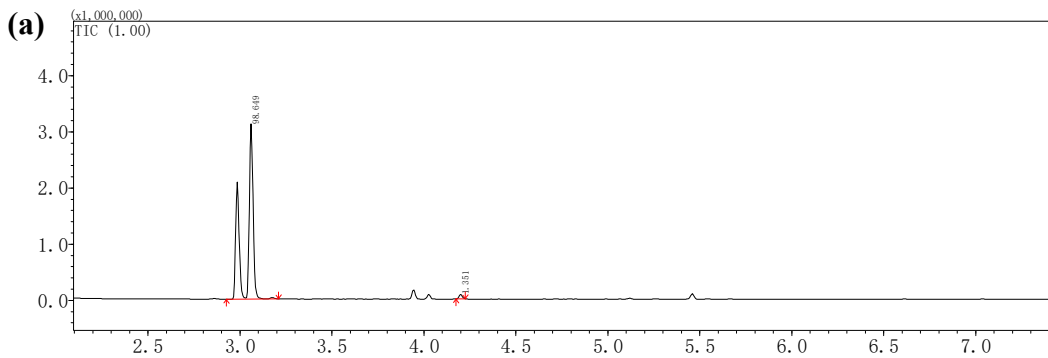


m-nitrotoluene:

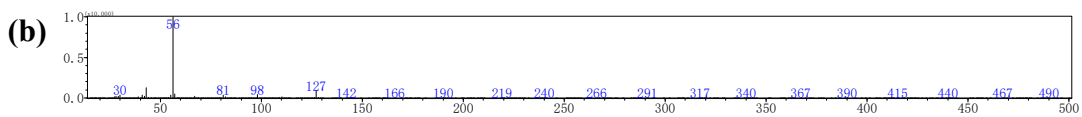
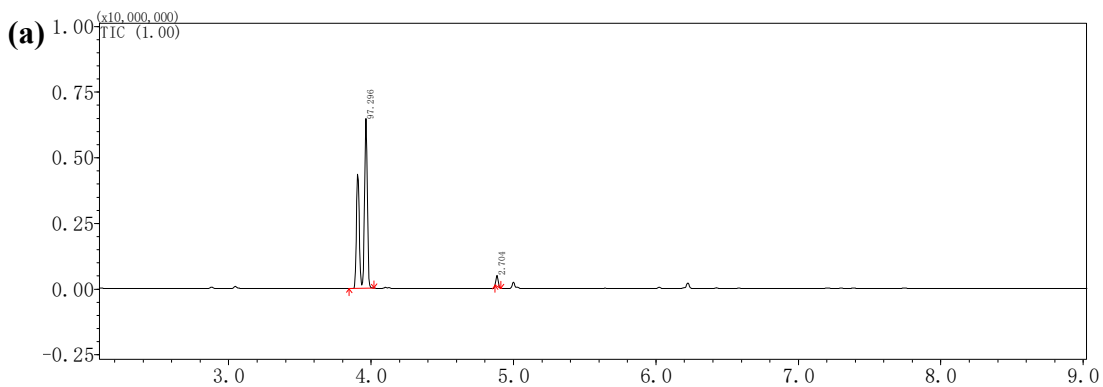


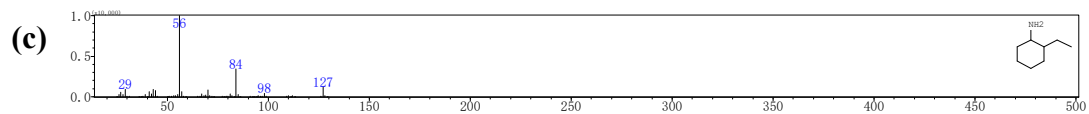


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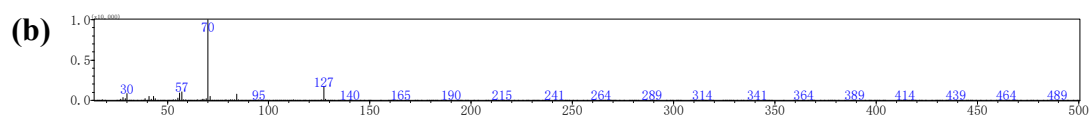
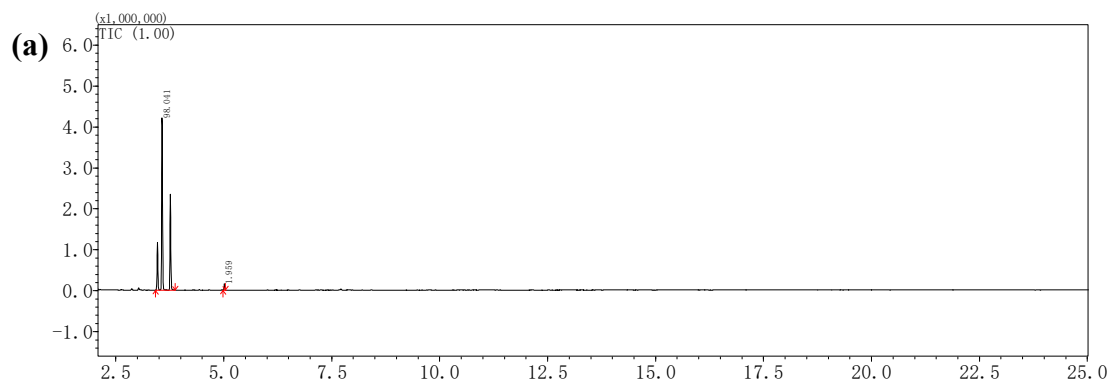


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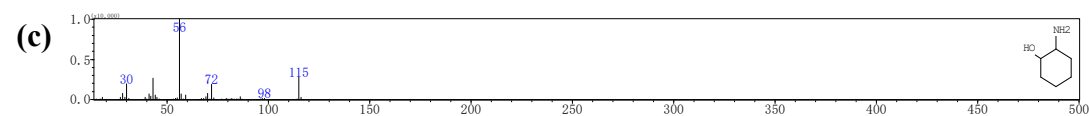
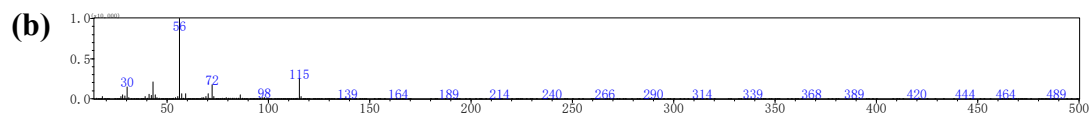
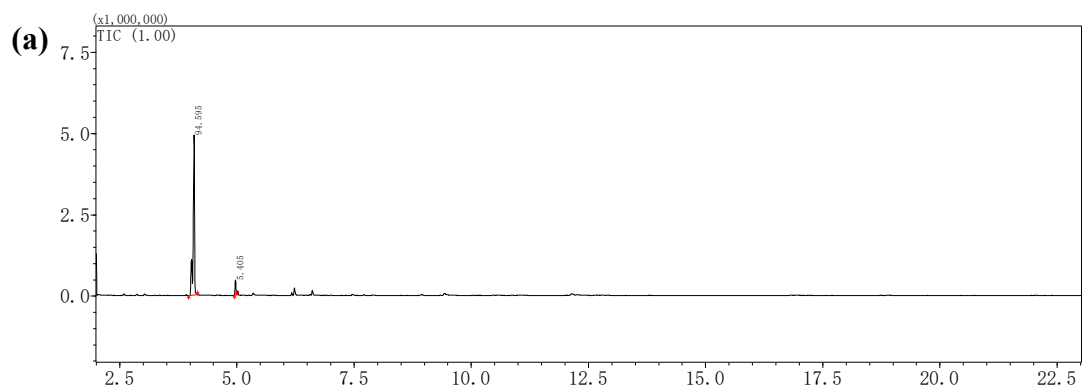




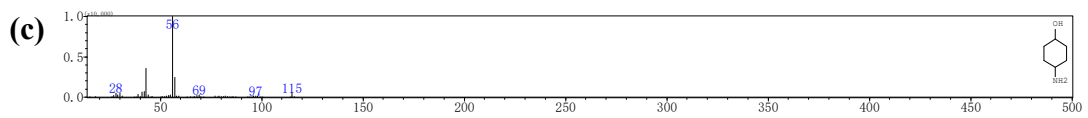
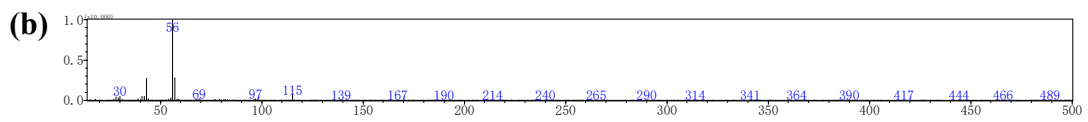
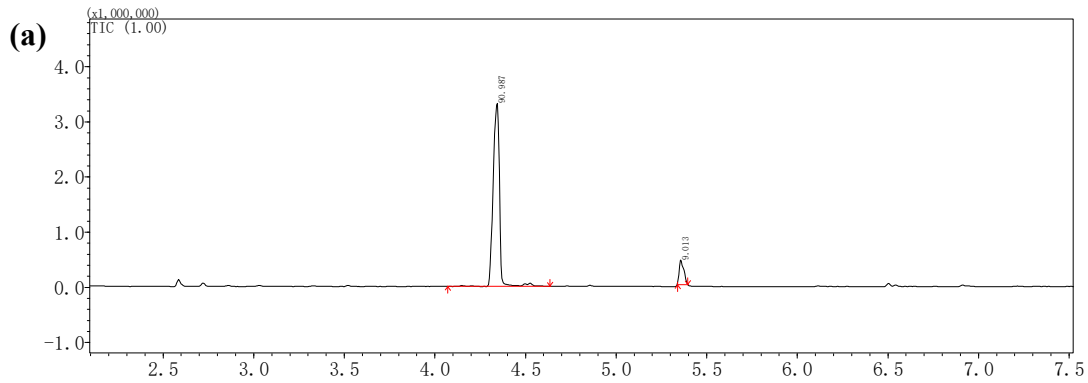
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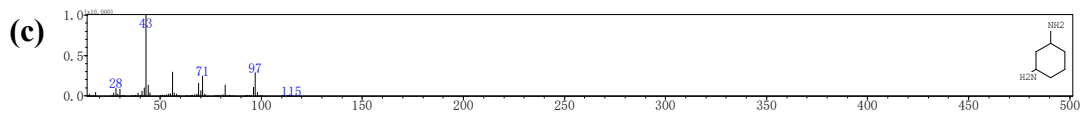
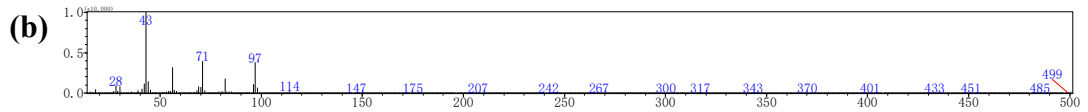
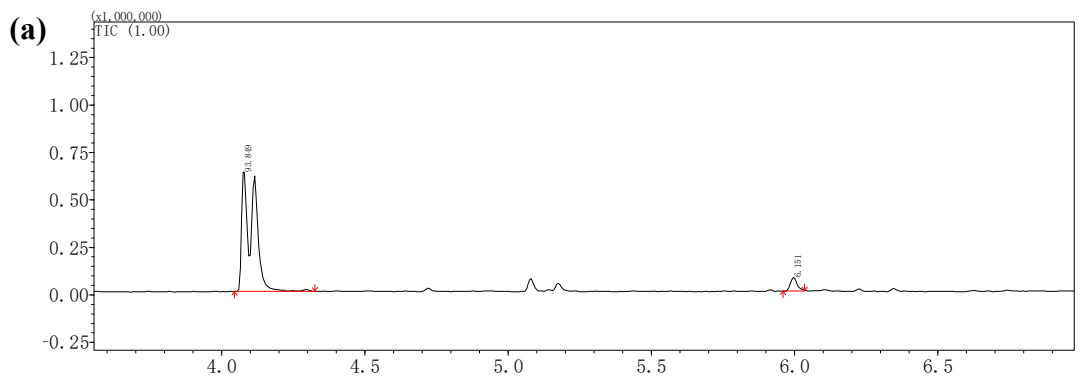
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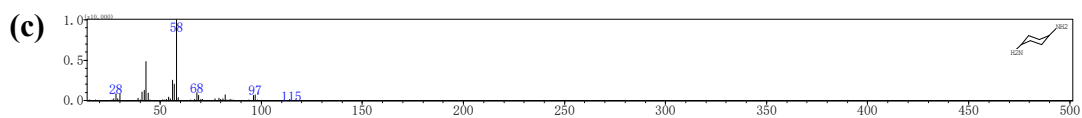
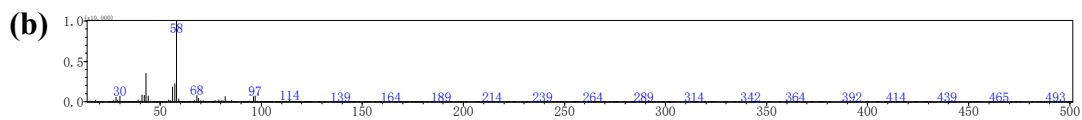
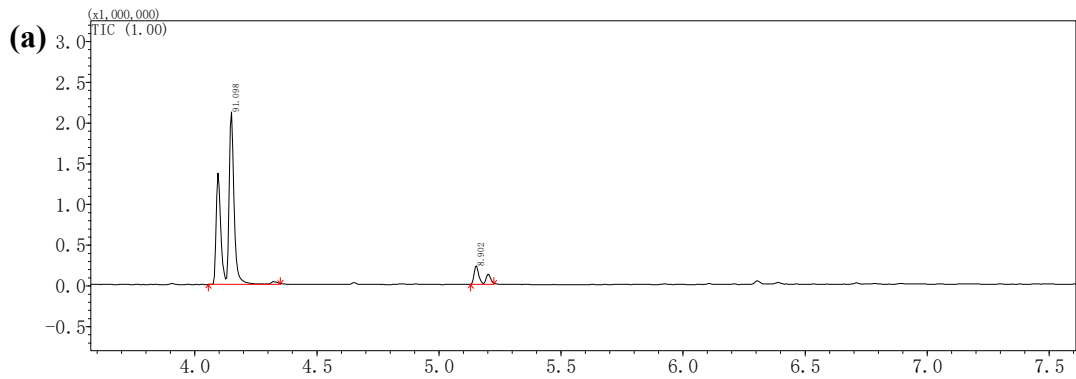
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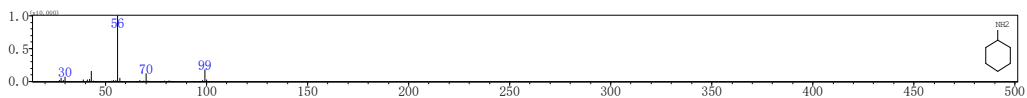
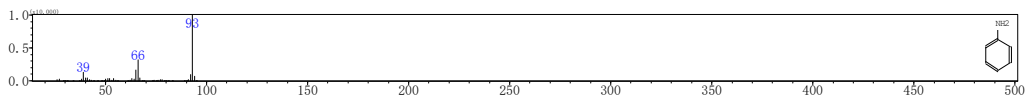
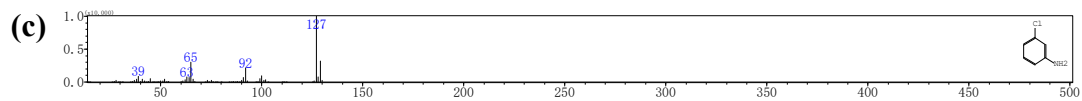
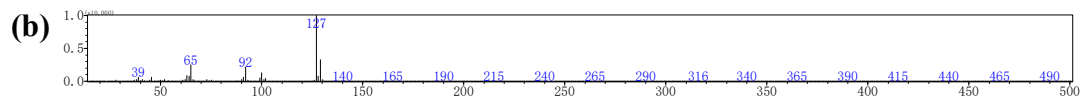
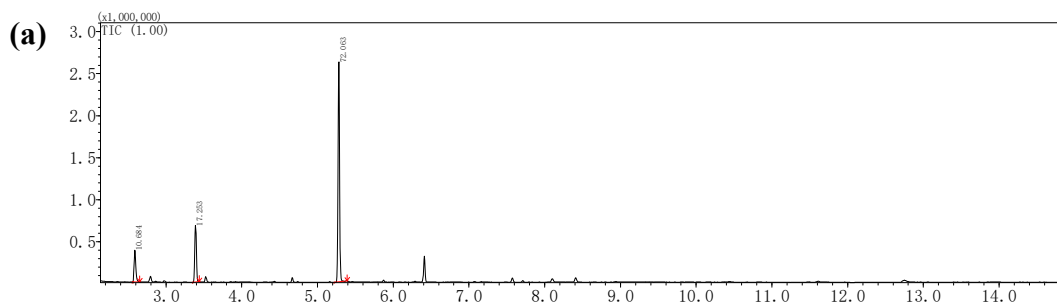
3-nitroaniline:



4-nitroaniline:



3-nitrochlorobenzene:



4-nitrobenzoic acid:

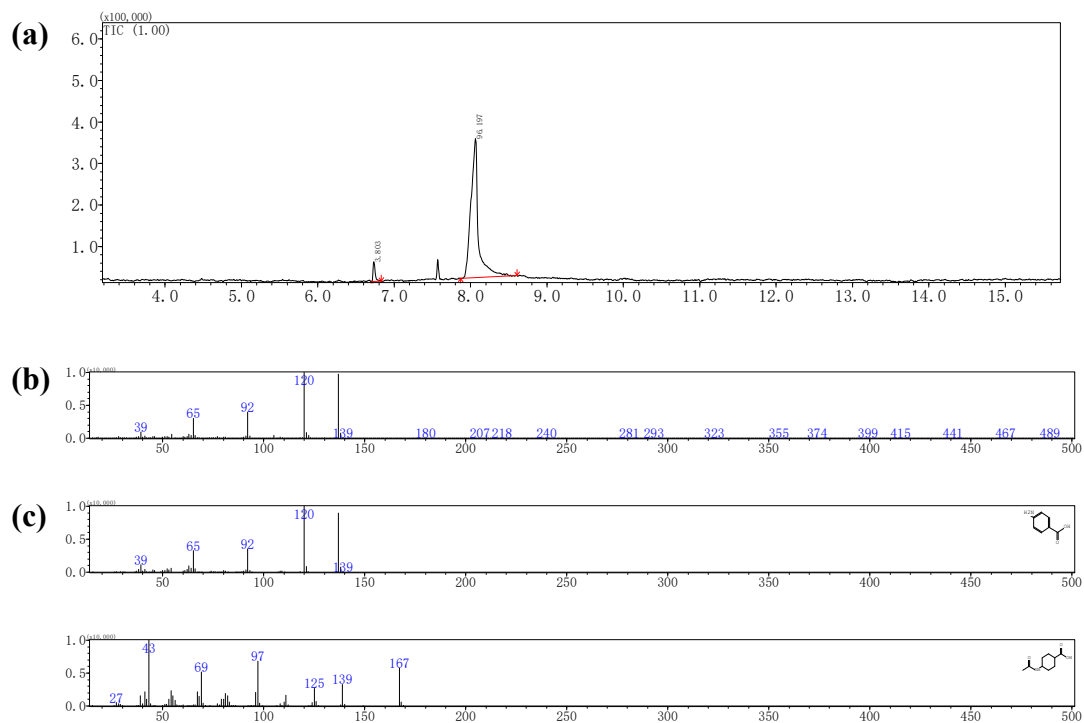


Fig. S14. Original results of GC-MS. (a) GC-MS characteristic peaks, (b) detected fragment peaks, (c) fragment peak in database.

Reference

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